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# **A Study on Power Line Noise Reduction in Large Scale Integration**

**半導体集積回路における電源ノイズ低減に関する研究**

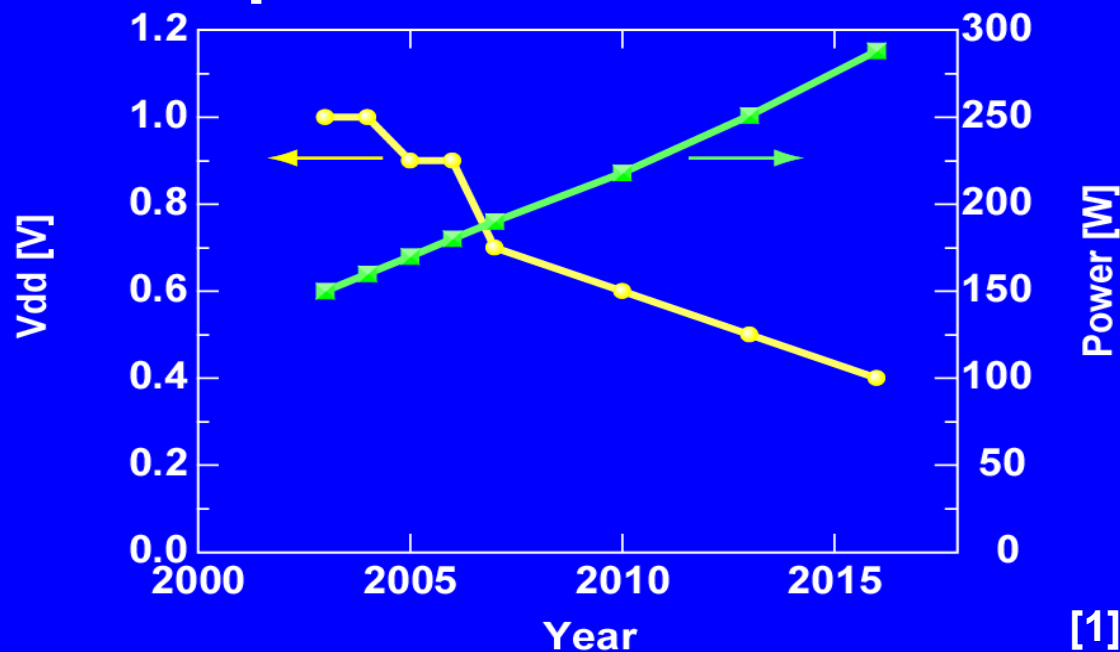
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University of Tokyo, Tokyo, Japan***

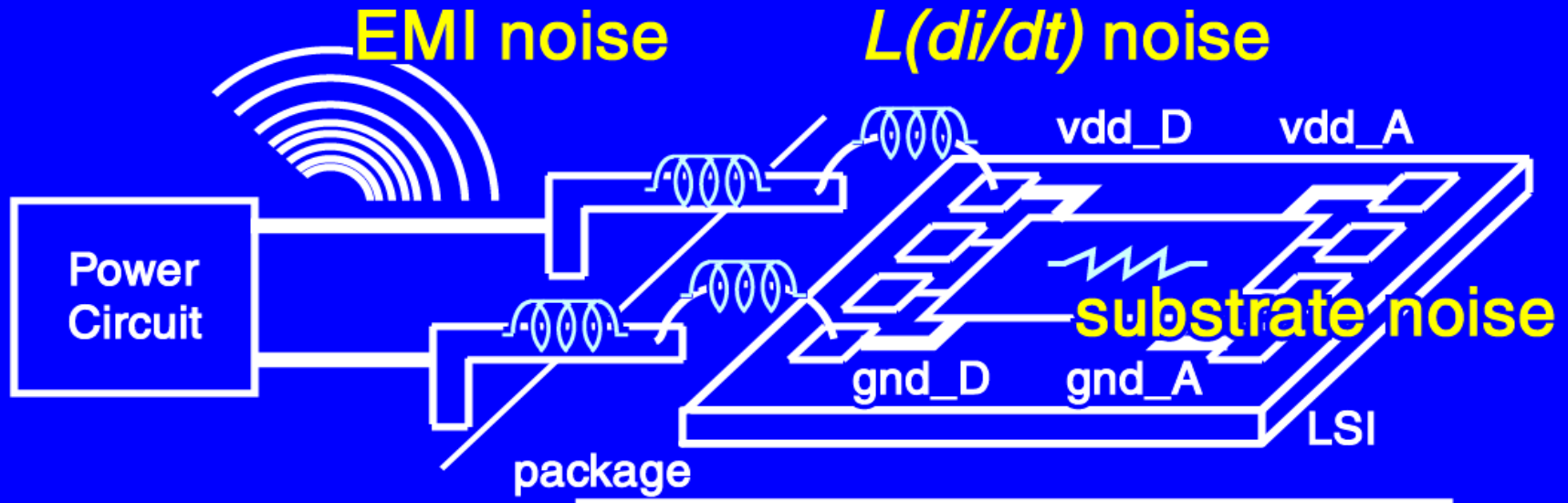
# Introduction

- Power supply voltage will decrease
  - Noise margin will be reduced
- Power and currents will increase
  - Noise amplitude will be increased



# Signal Integrity and $di/dt$

- Power supply noise :  $L(di/dt)$
- EMI noise : caused by  $di/dt$
- Substrate noise : related to power noise



# Signal Integrity Problems

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- Power supply noise
  - Timing violation –  $delay \propto 1/(V_{dd}-V_{th})$
  - Logic error
- Substrate noise
  - PLL jitter becomes 10 times bigger by the substrate noise [20]
- EMI noise
  - Operational problems in other devices
  - Regulations has been enforced [2]

[20] P. Larsson, JSSC July 2001

[2] VCCI



# Improve Signal Integrity

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- Reduce the  $di/dt$
- Measure the  $di/dt$
- Use the  $di/dt$  for substrate noise reduction

# Contents

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- **Introduction**
- **Comparison of stubs and decoupling capacitor for noise reduction**
- **Experiments for power supply noise reduction using stubs**
- **On-chip  $di/dt$  detector for power supply**
- **Feedforward active substrate noise cancelling using the  $di/dt$  detector**
- **Conclusions**

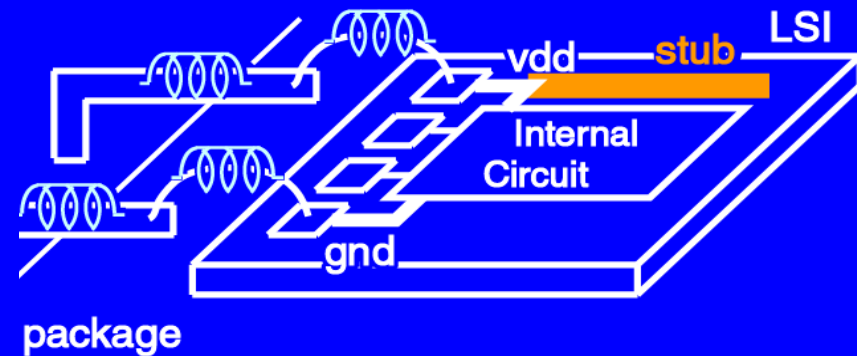
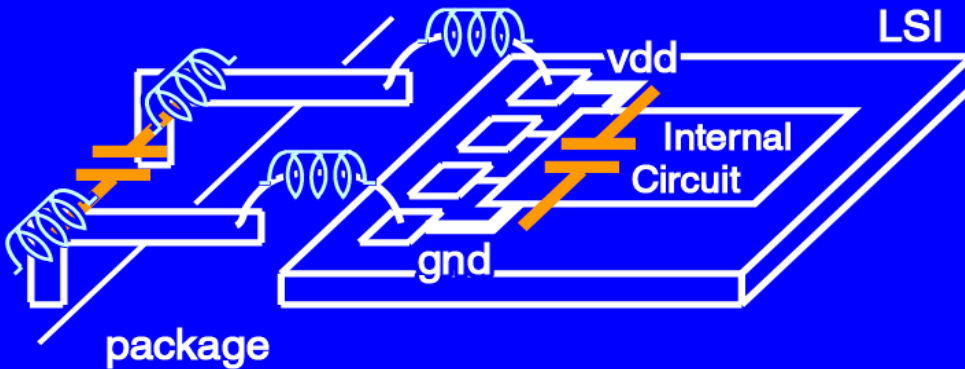
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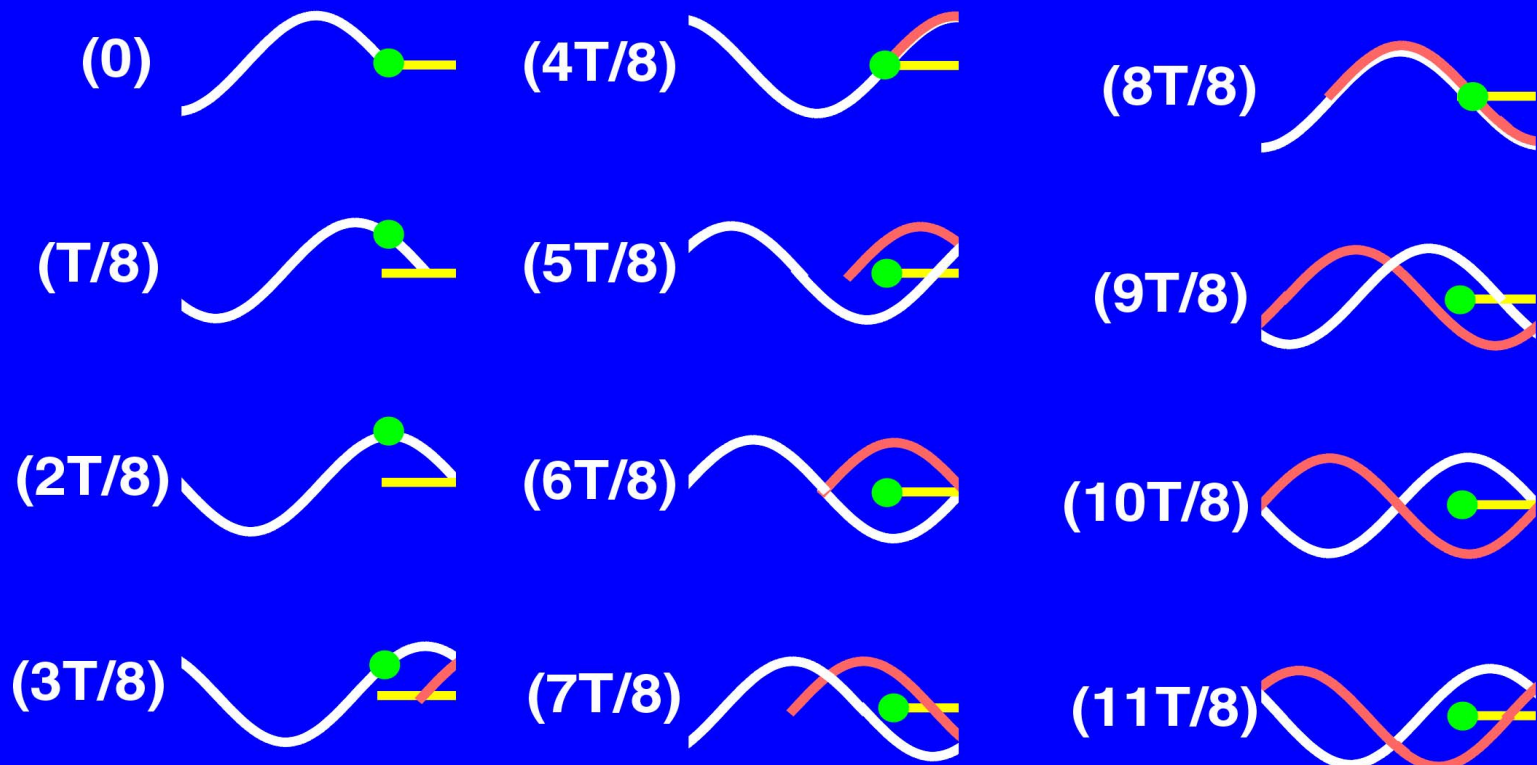
# Background – di/dt Reduction –

- Decoupling capacitor
  - Area penalty, parasitic inductance
- Attach the stub to the power line will reduce the power supply noise

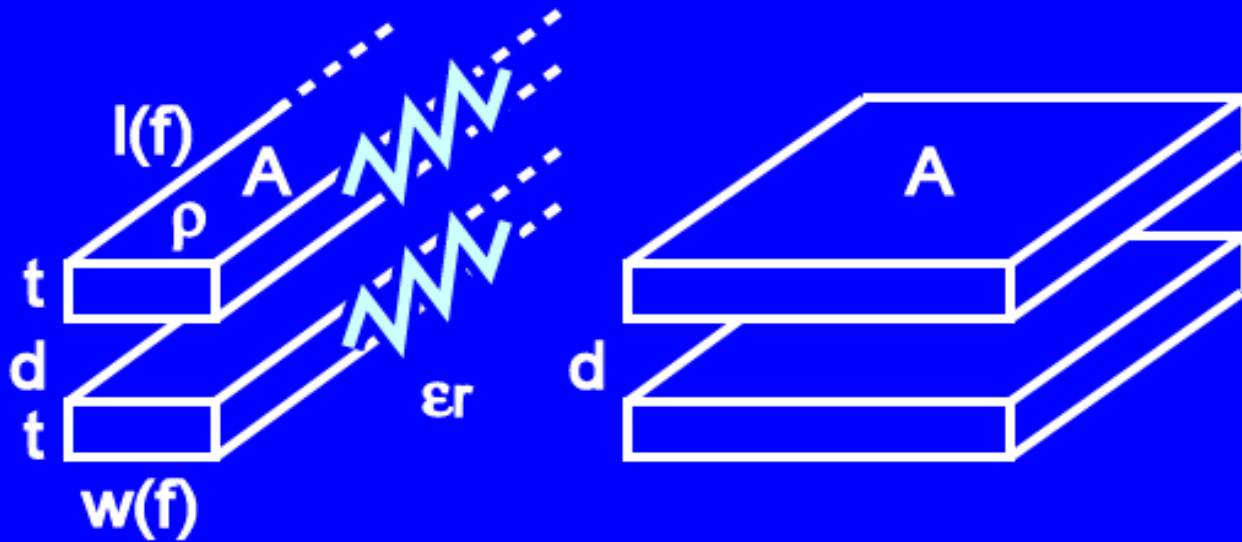


# Waveform in Ideal $\lambda/4$ Stub

- The forward- and backward-going waves are cancelled



# Stub and Capacitor Impedance



$$l = \frac{\lambda}{4} = \frac{c / \sqrt{\epsilon_r}}{4f}$$

$$Z_{cap} = \frac{1}{j\omega C_{total}} = \frac{d}{2\pi f \epsilon_r \epsilon_0 A}$$

$$w = \frac{A}{l} = \frac{4Af\sqrt{\epsilon_r}}{c}$$

$$Z_{stub} = \dots$$

# Boundary Frequency

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- Stub input impedance  $Z_{stub} \propto f^{-2}$ ,  $f^{-1.5}$
- Capacitor input impedance  $Z_{cap} \propto f^{-1}$
- Boundary frequency at  $Z_{stub} = Z_{cap}$

$$f_B = \frac{\pi c^2 \epsilon_0 \rho}{8td} \quad \frac{t^3}{A} < \frac{16\rho\sqrt{\epsilon_r} \epsilon_0 c}{\pi} \quad \text{and} \quad t < \frac{16d}{\pi^2}$$

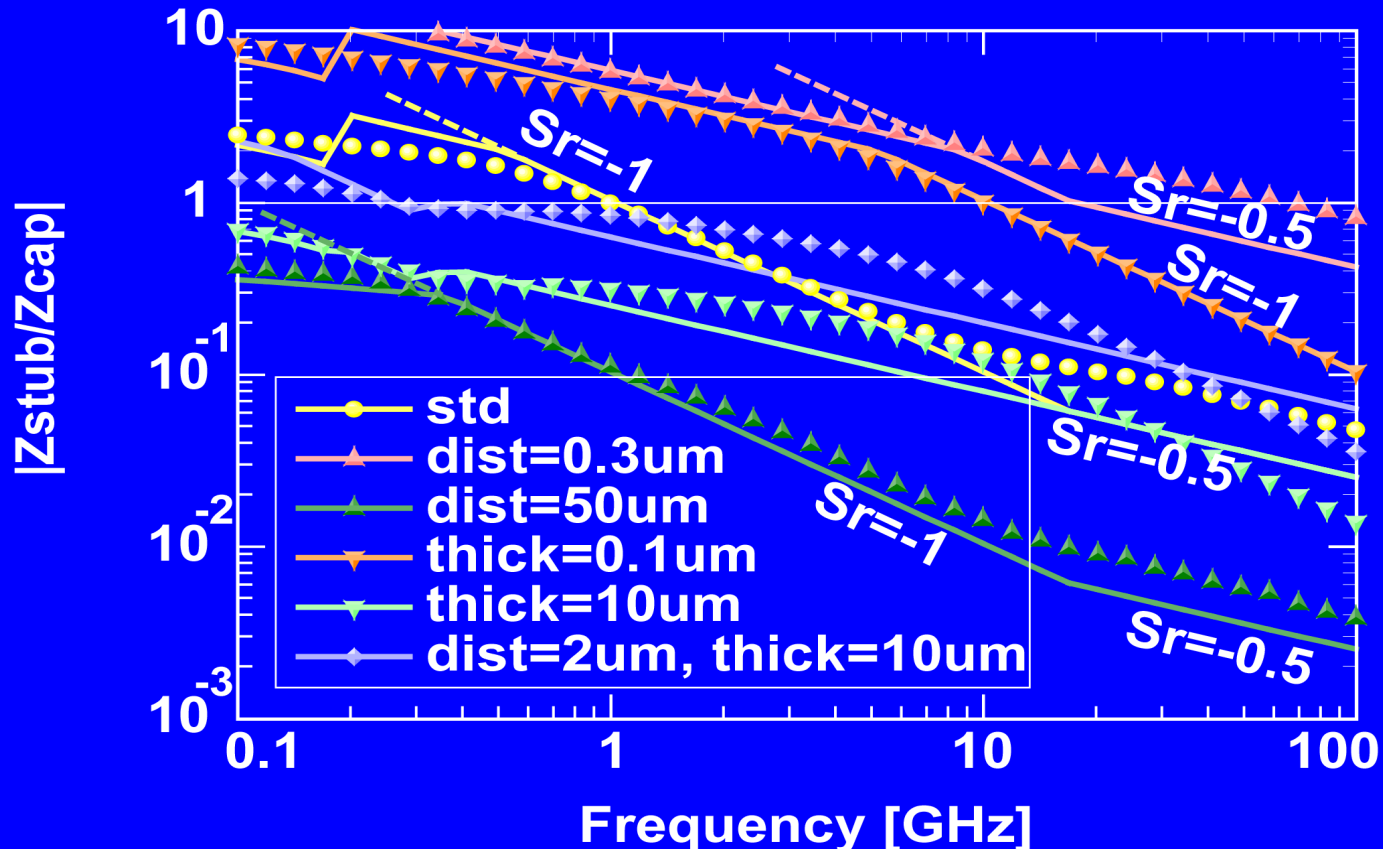
$$\frac{t^3}{A} > \frac{16\rho\sqrt{\epsilon_r} \epsilon_0 c}{\pi} \quad \text{and} \quad t > \frac{\pi^3 c \sqrt{\epsilon_r} \epsilon_0 \rho A}{64d^2}$$

$$f_B = \frac{\pi^3 c^2 \epsilon_0 \rho}{256d^2} \quad \frac{t^3}{A} < \frac{16\rho\sqrt{\epsilon_r} \epsilon_0 c}{\pi} \quad \text{and} \quad t > \frac{16d}{\pi^2}$$

$$\frac{t^3}{A} > \frac{16\rho\sqrt{\epsilon_r} \epsilon_0 c}{\pi} \quad \text{and} \quad t < \frac{\pi^3 c \sqrt{\epsilon_r} \epsilon_0 \rho A}{64d^2}$$

# Numerical Analysis

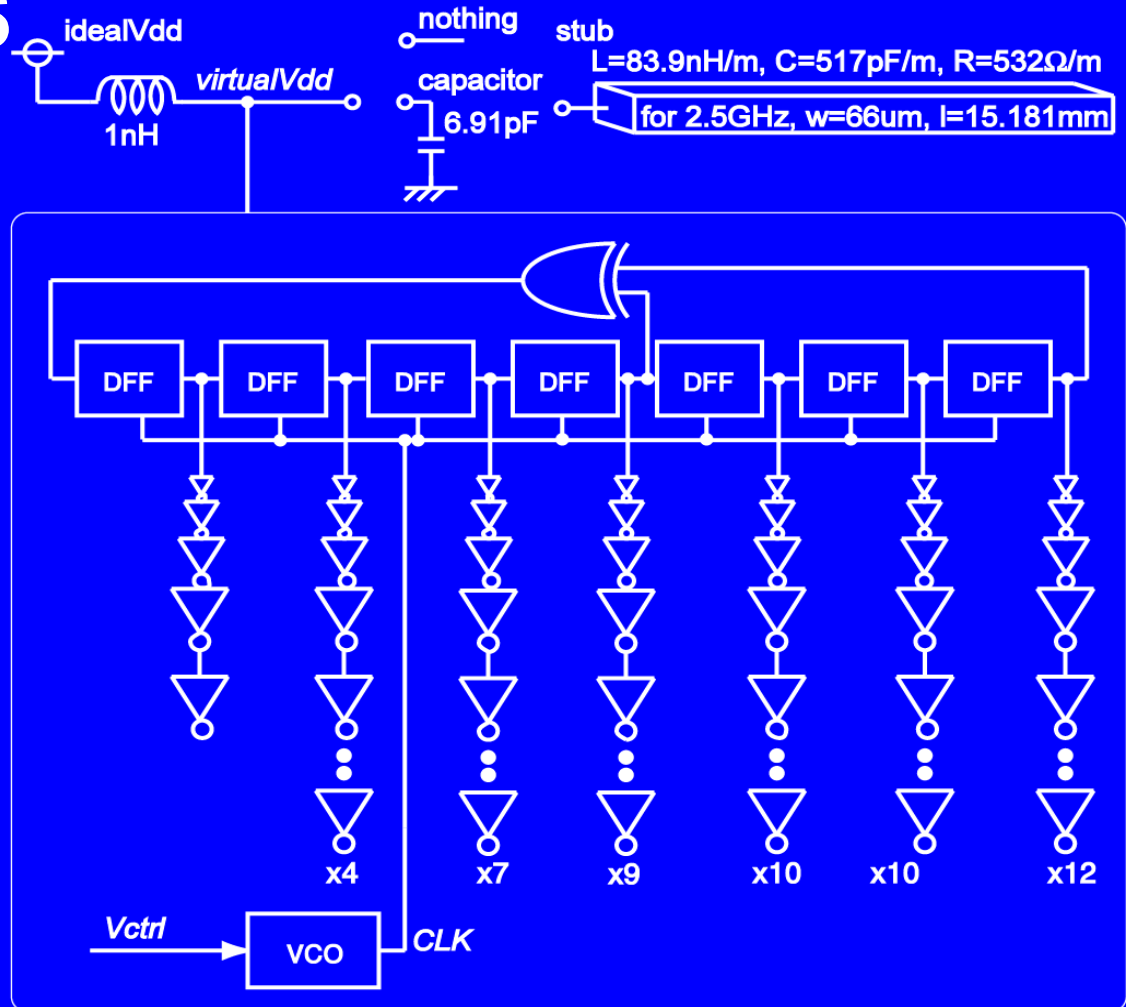
- Raphael(L,C), Fasthenry(R) vs. the model
- $d=5\mu\text{m}$ ,  $t=1\mu\text{m}$ ,  $A=1\text{mm}^2$ ,  $\epsilon_r=3.9$ ,  $\rho=\rho_{\text{Cu}}$



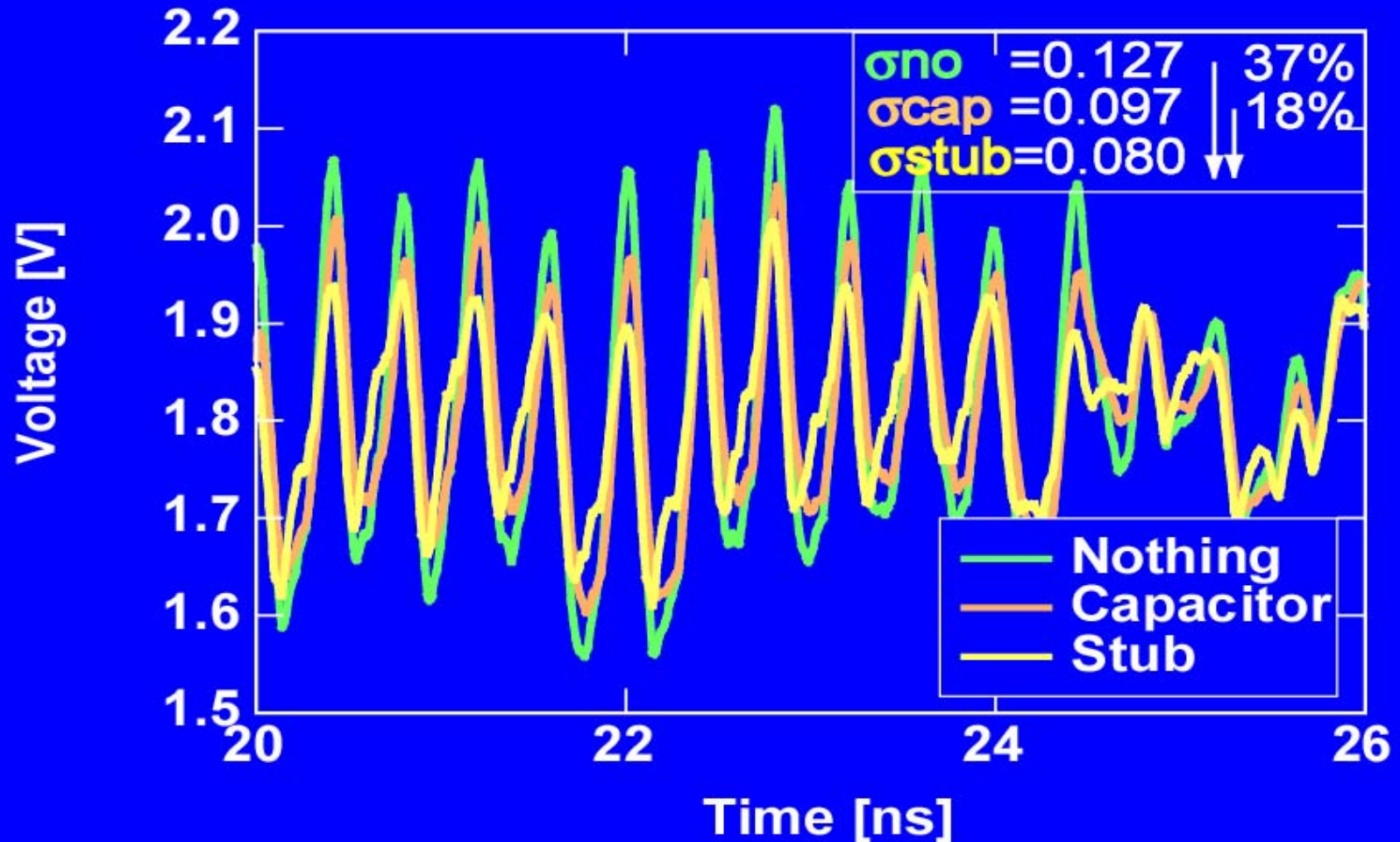


# Circuit Simulation

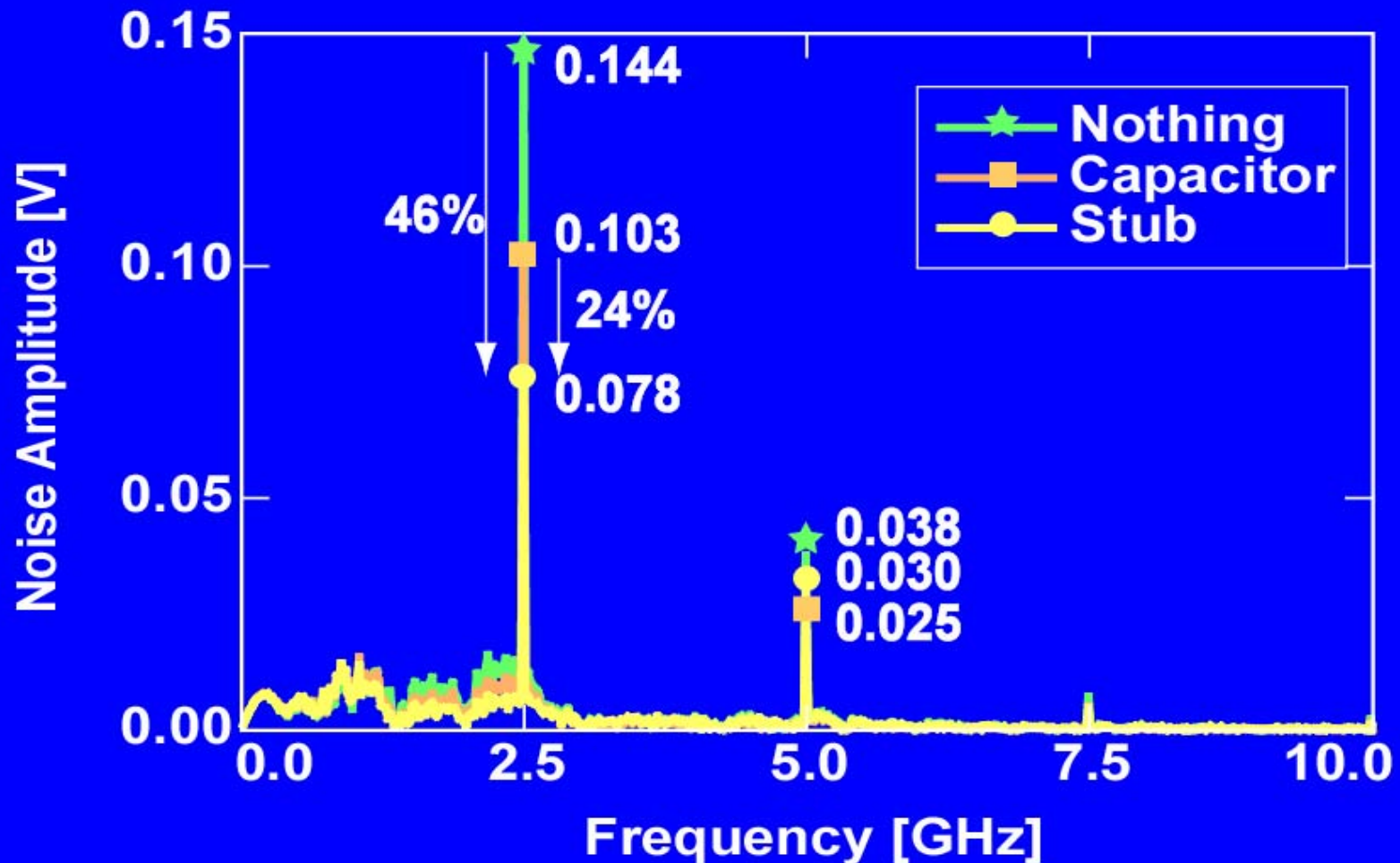
- 0.18um CMOS
- $f_{op}=2.5\text{GHz}$



# Power Supply Noise Waveform



# Power Supply Noise Spectrum



# Short Summary

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- Stubs and capacitors are compared for power supply noise reduction
- Boundary frequency above which stubs are more effective than decoupling capacitors is clarified
- Circuit simulation shows that the stub reduces 37% and 18% of the power supply noise compared with the nothing and the capacitor case.
- It is theoretically shown that stubs will have more advantage over capacitors for LSIs with higher operating frequency

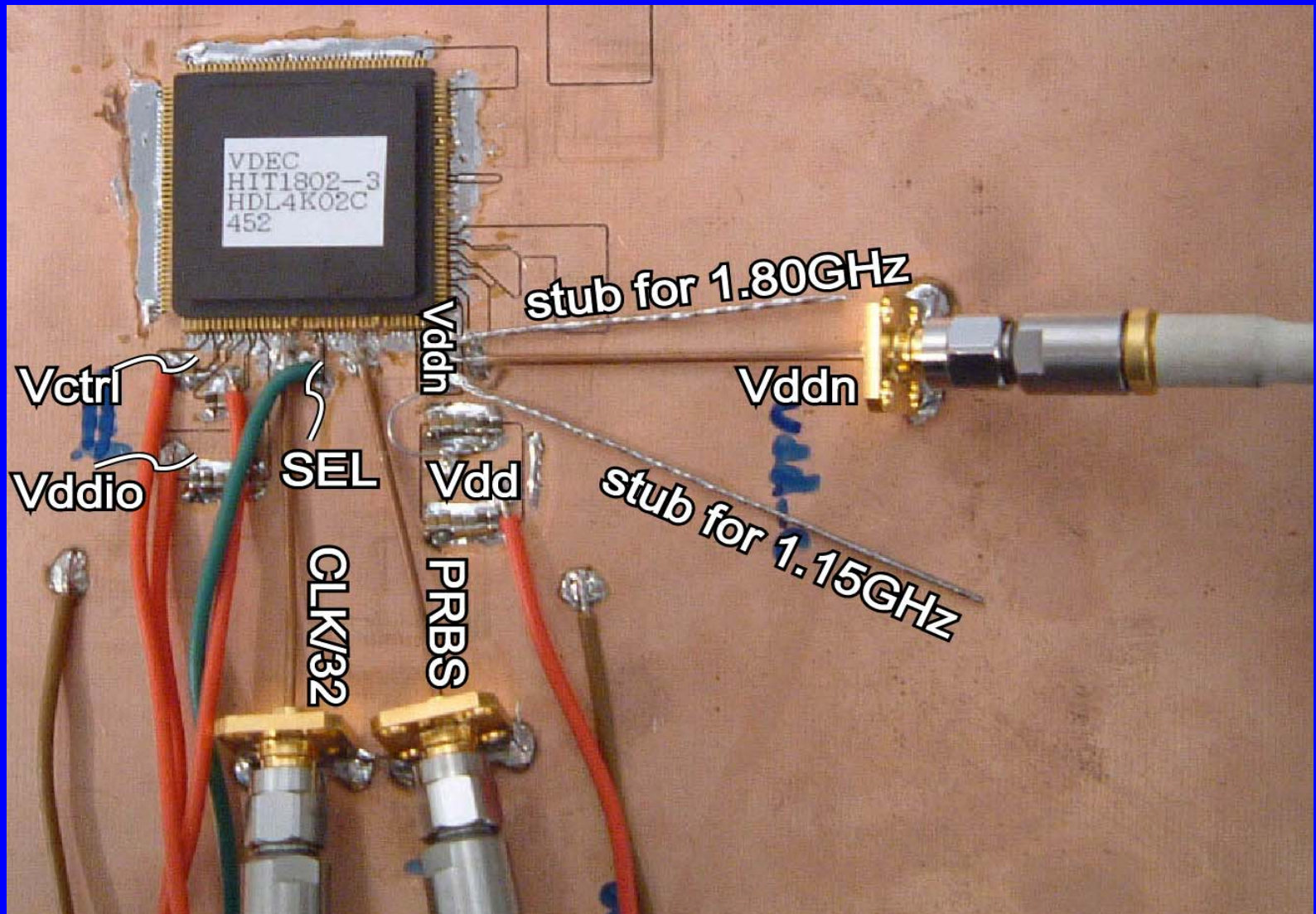
# Contents

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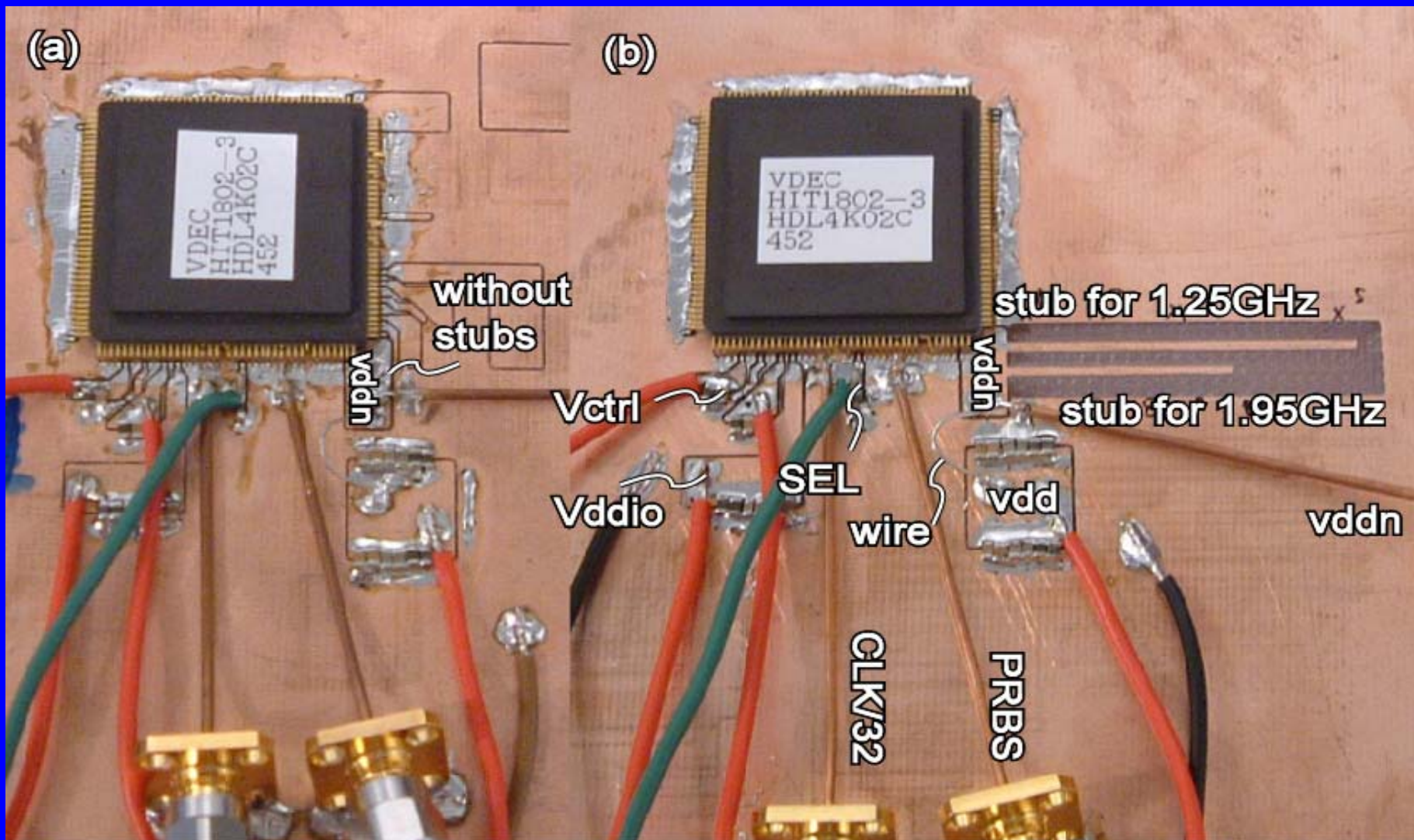
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- Conclusions



# Off-chip Stubs

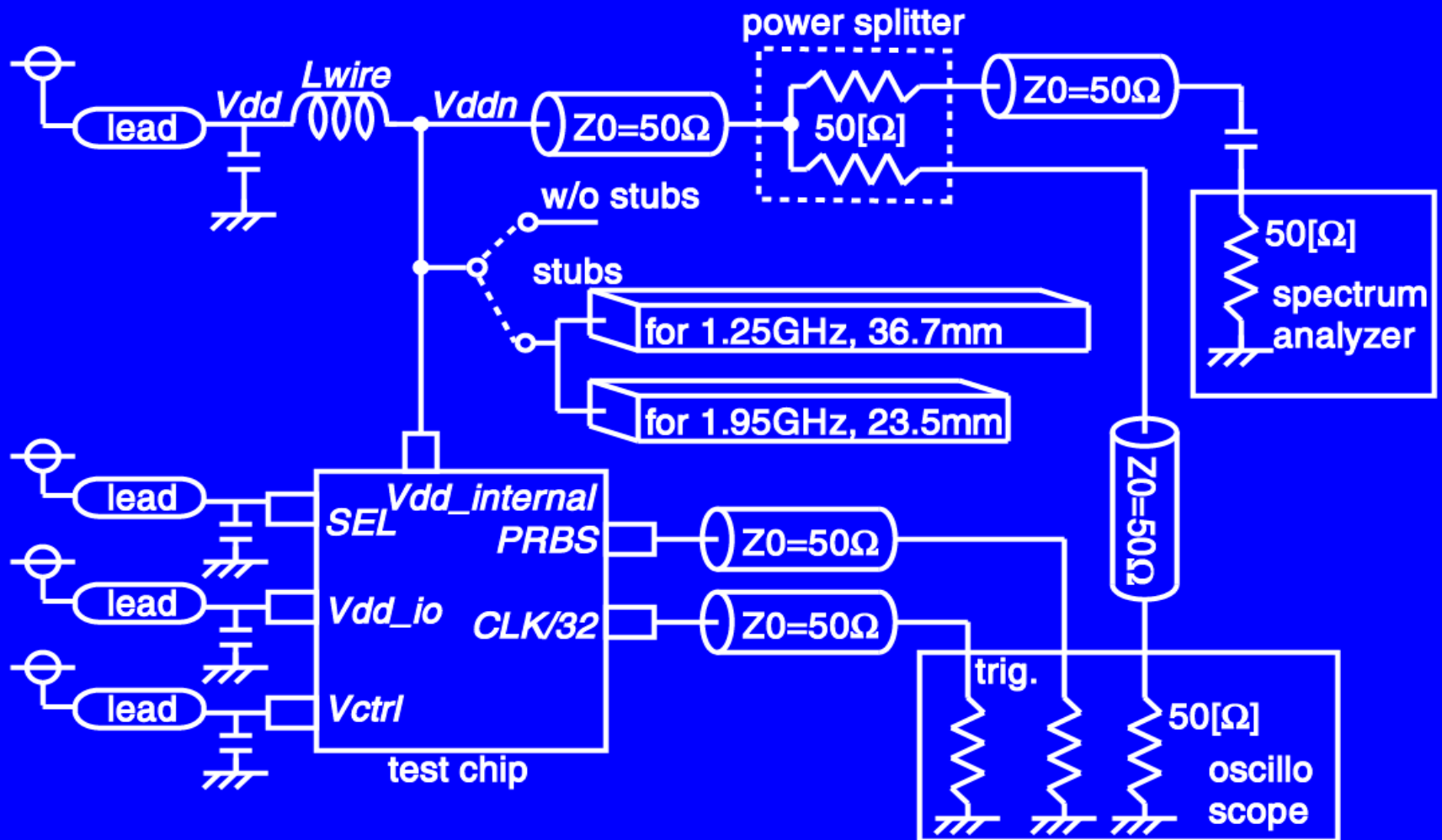


# On-board Stubs



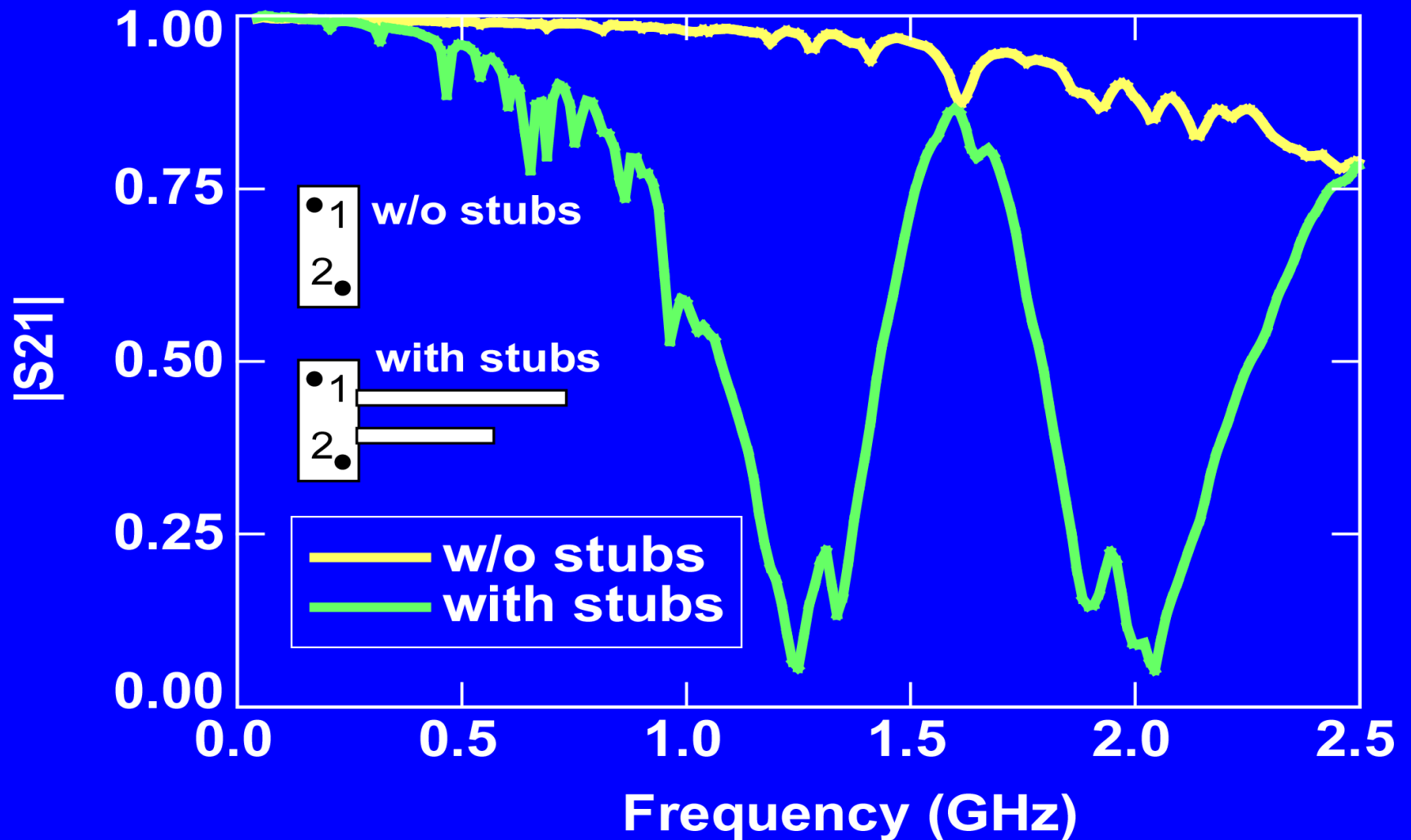


# Schematic

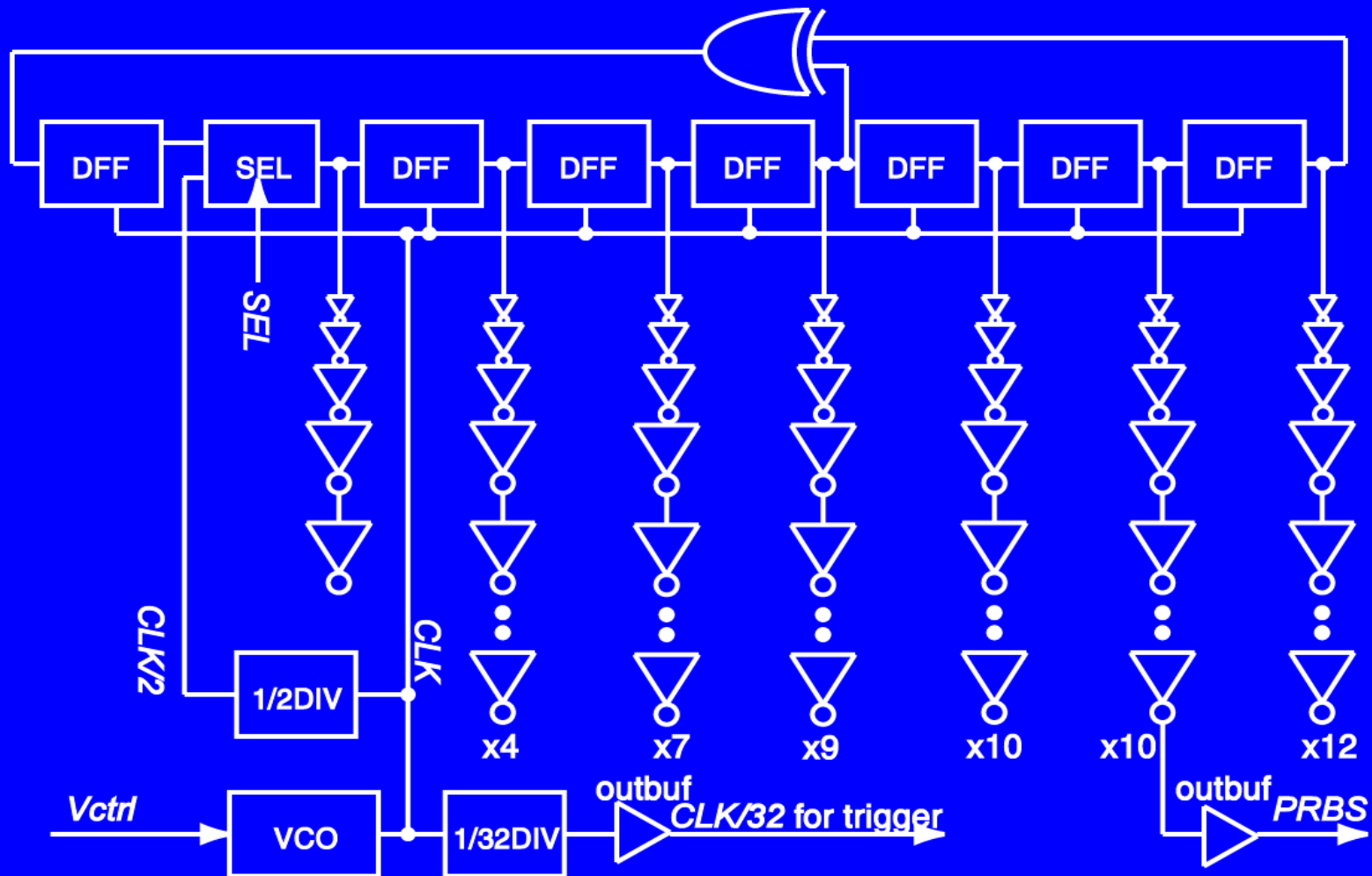




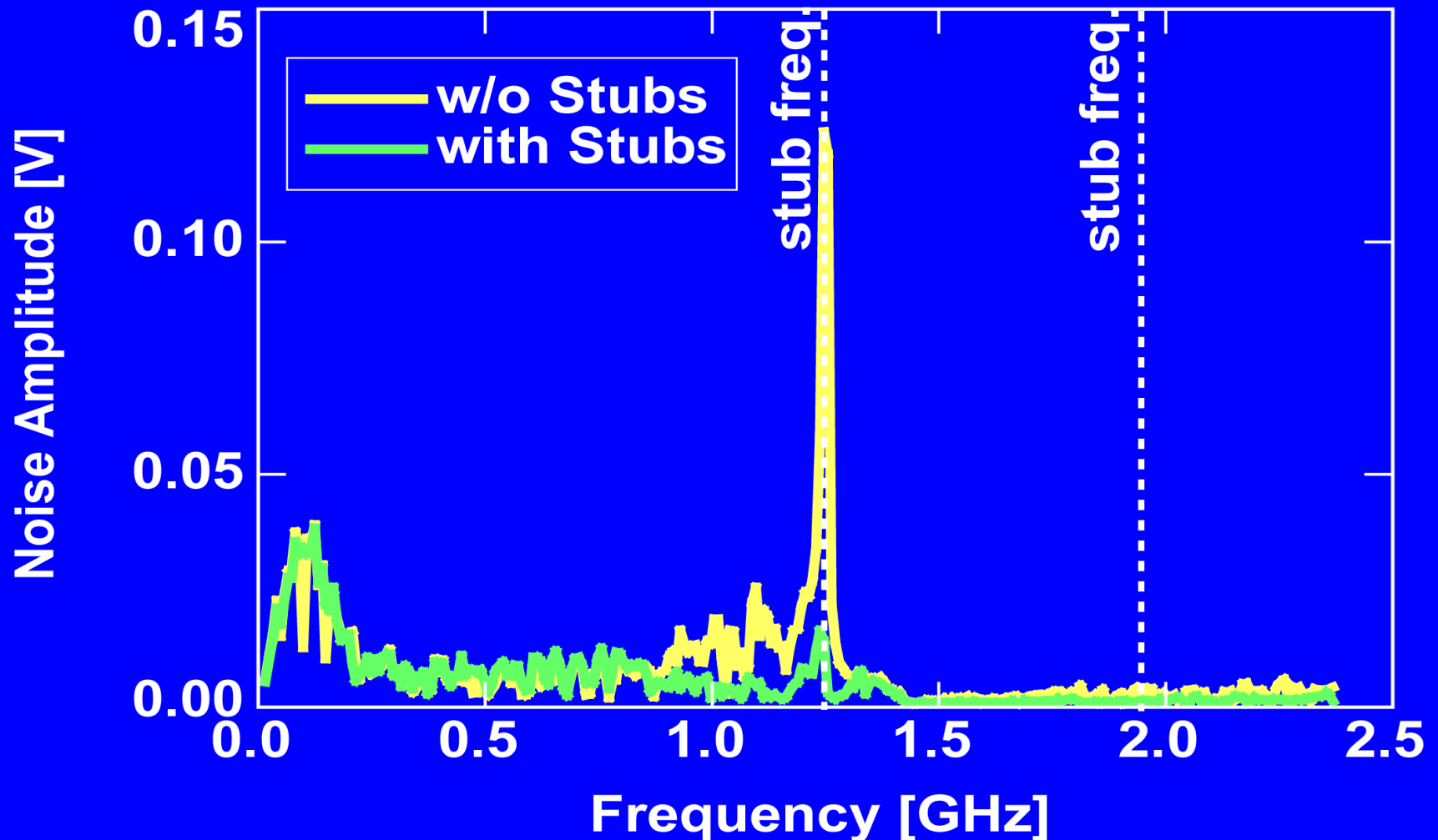
# S parameter – $|S_{21}|$



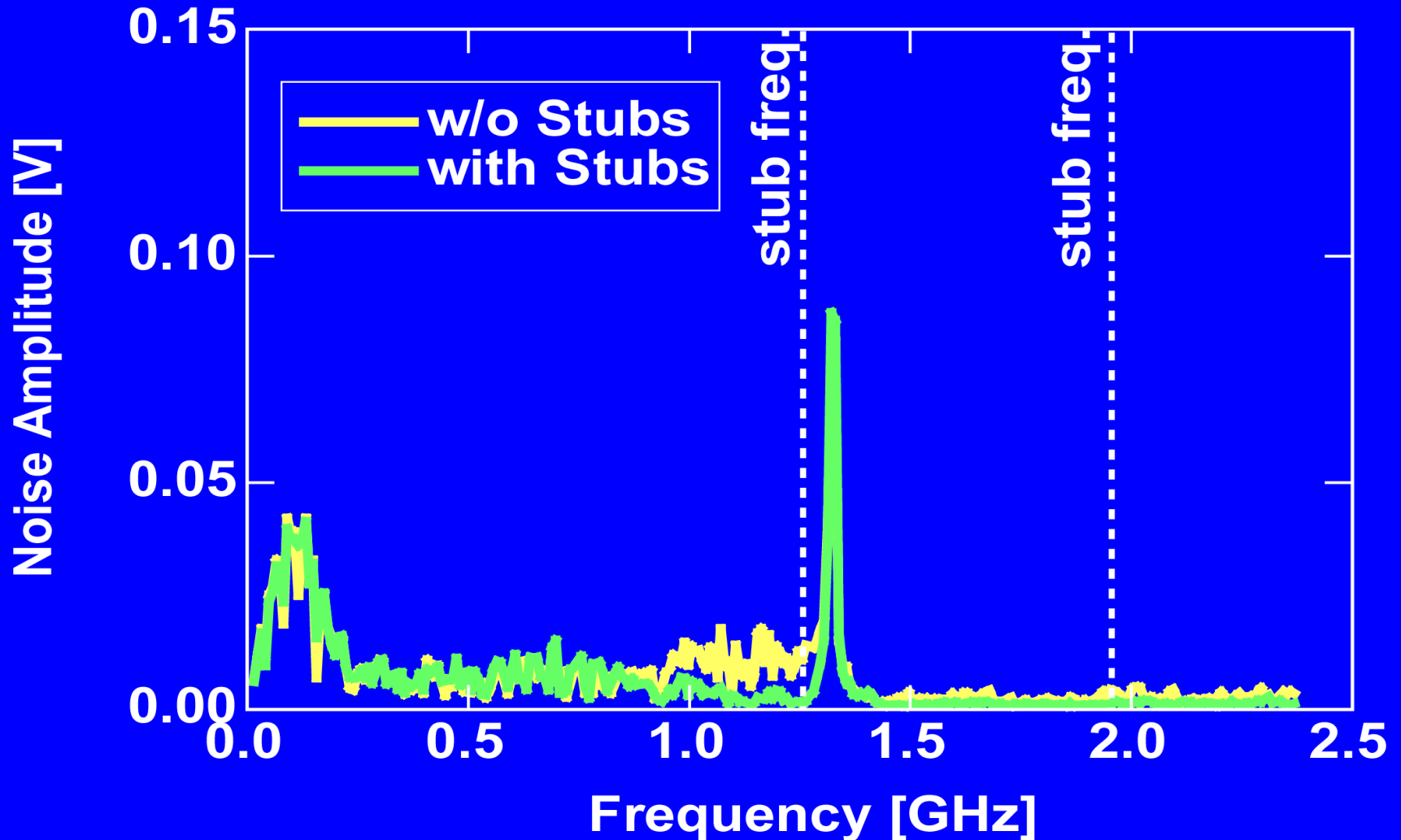
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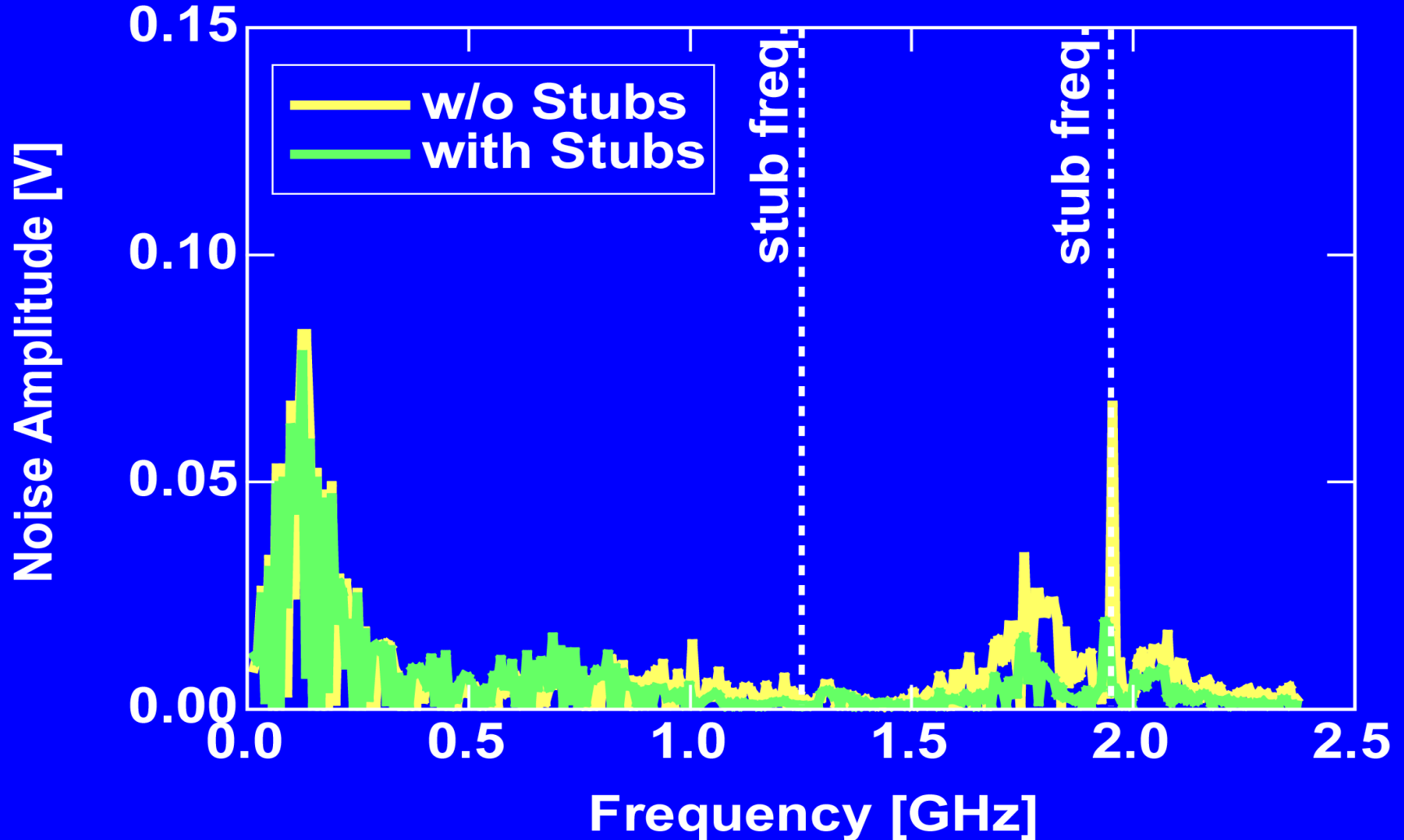
# Freq. Dependence @1.25GHz



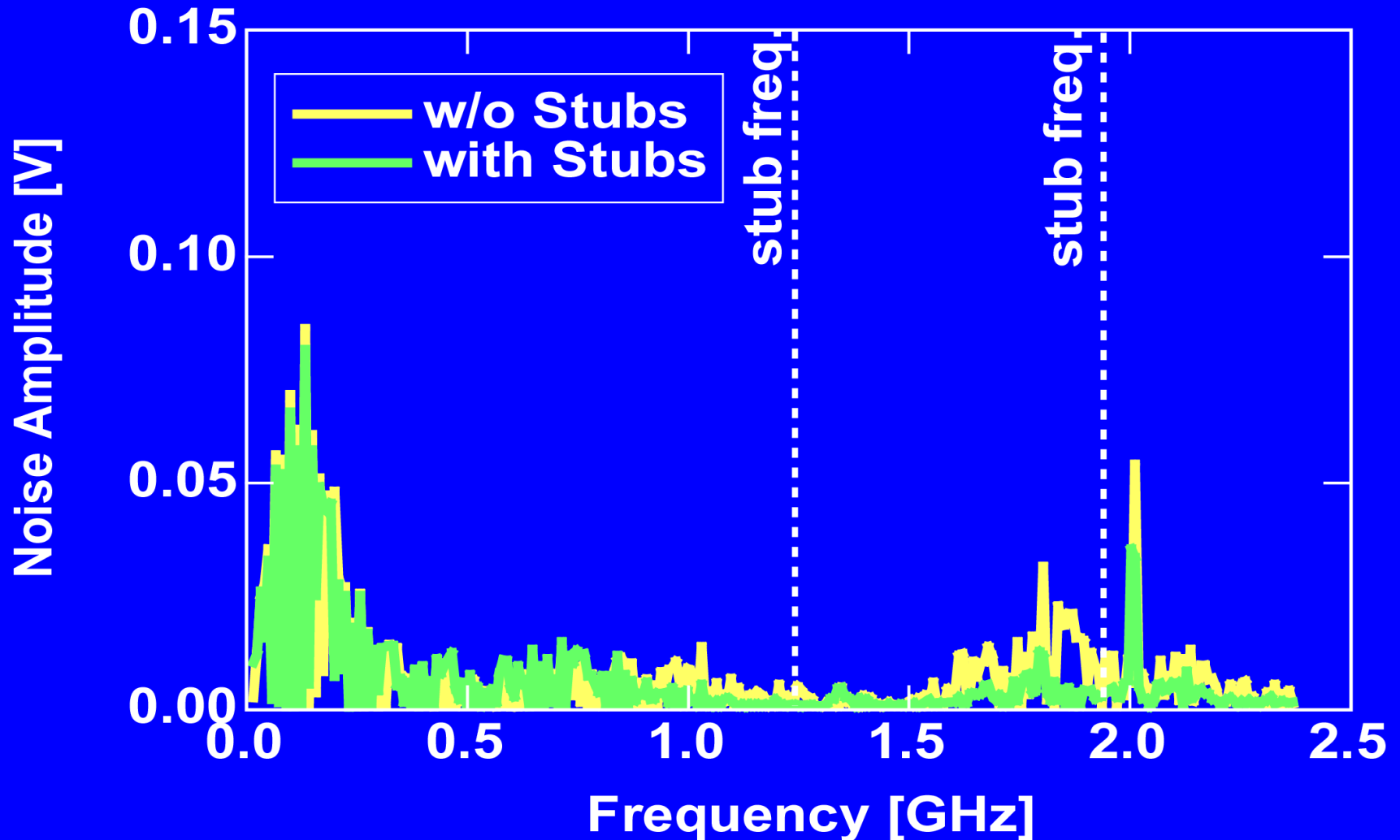
# Freq. Dependence @1.32GHz



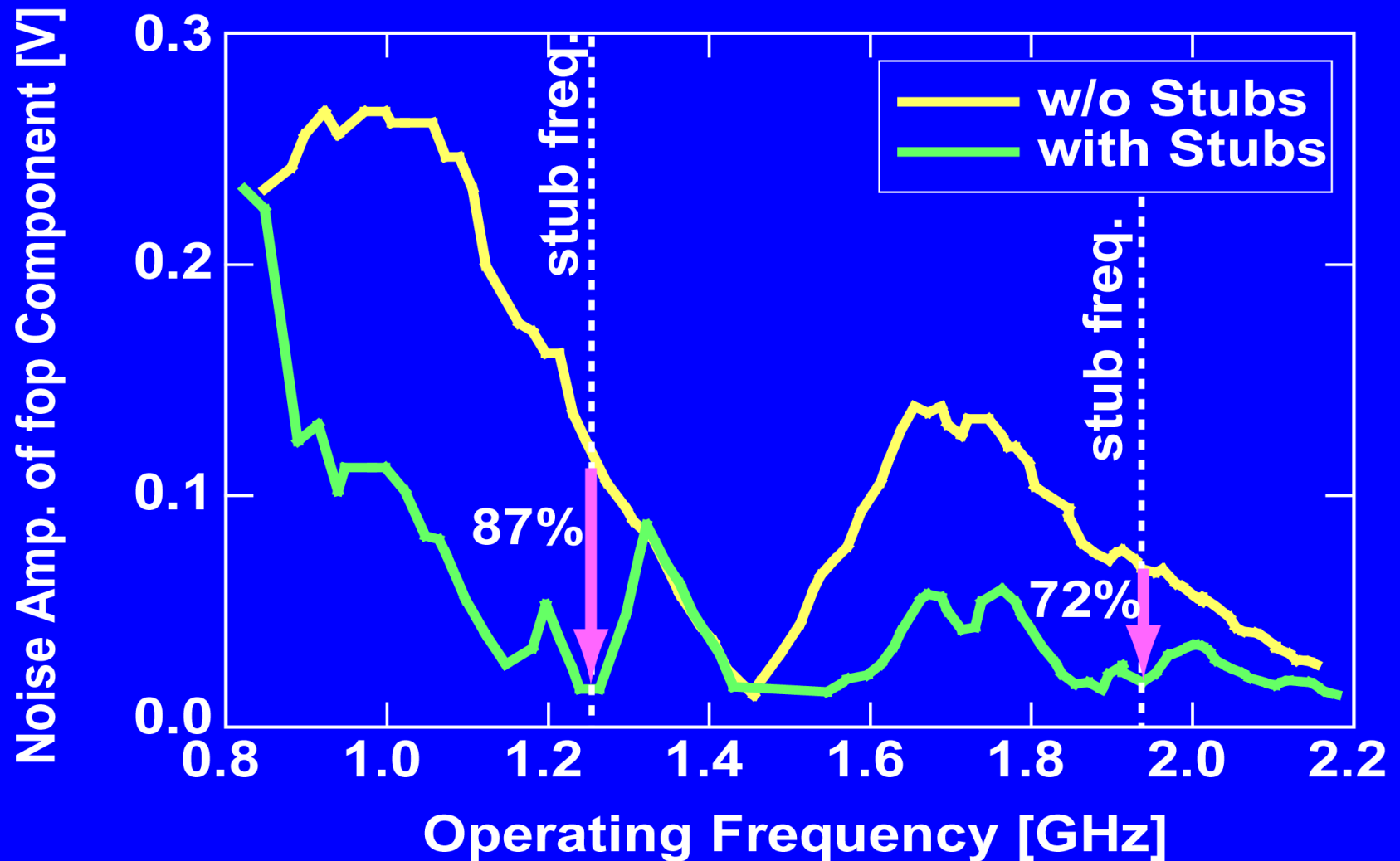
# Freq. Dependence @1.95GHz



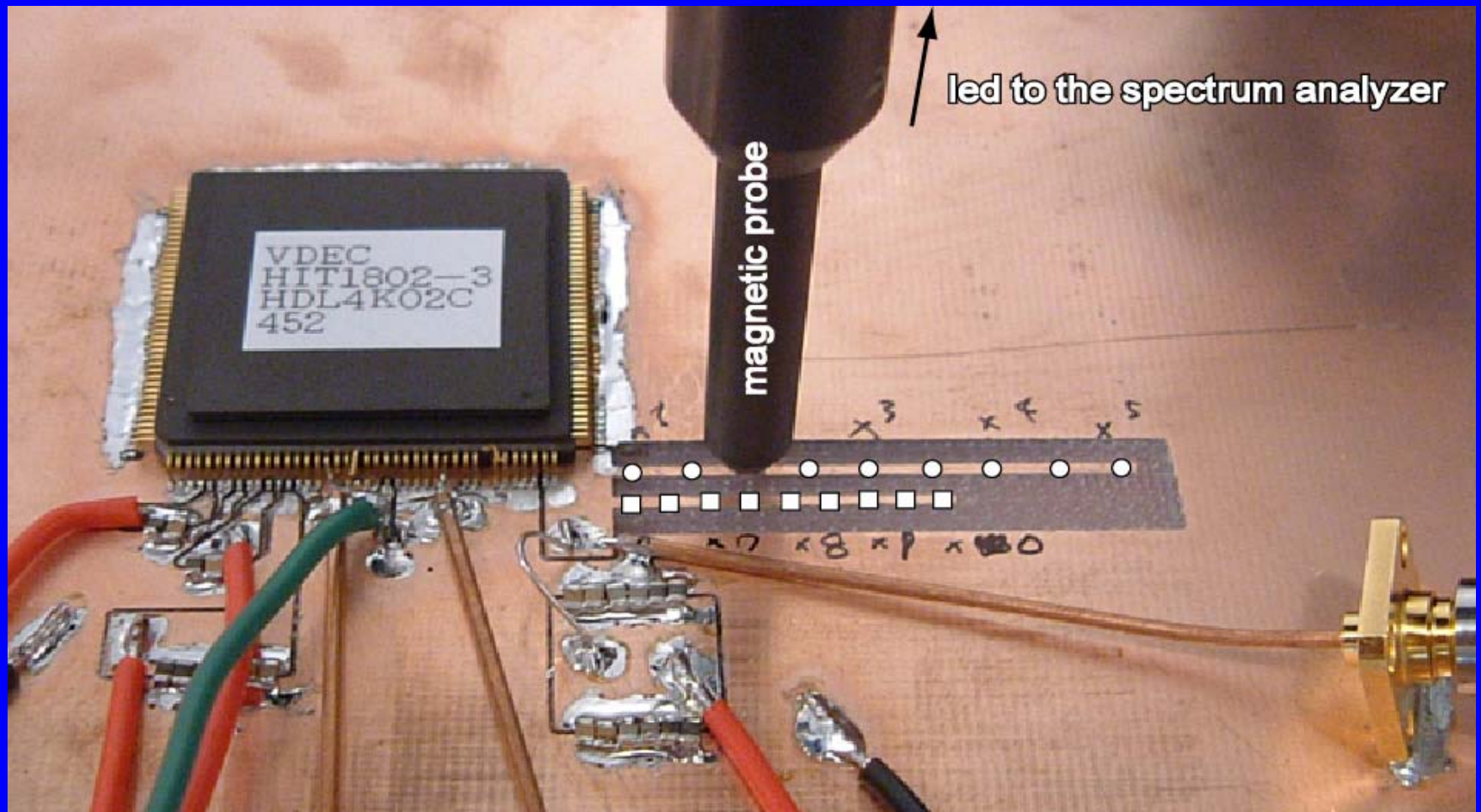
# Freq. Dependence @2.00GHz



# Noise of the *fop* Component

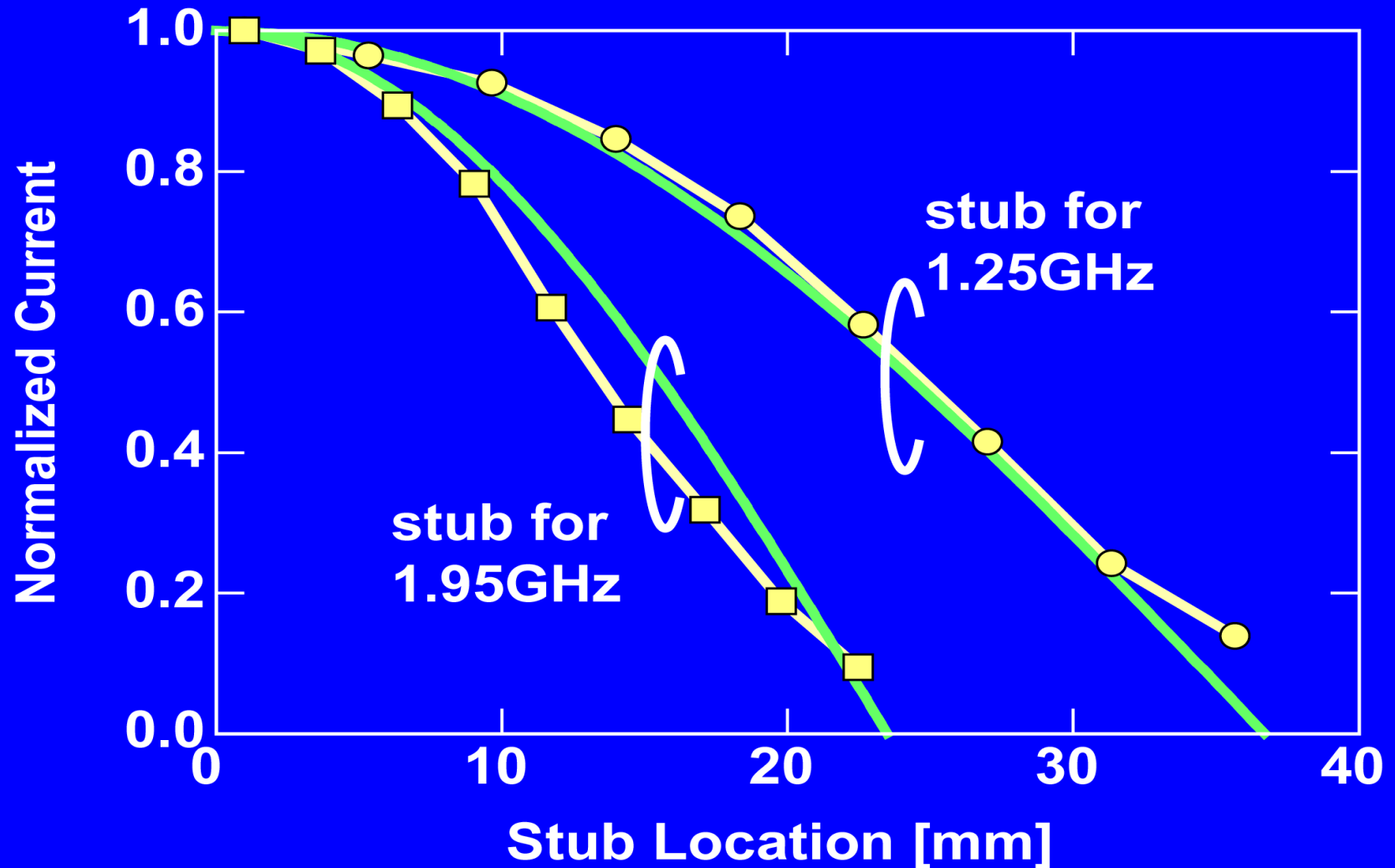


# Current Measurement

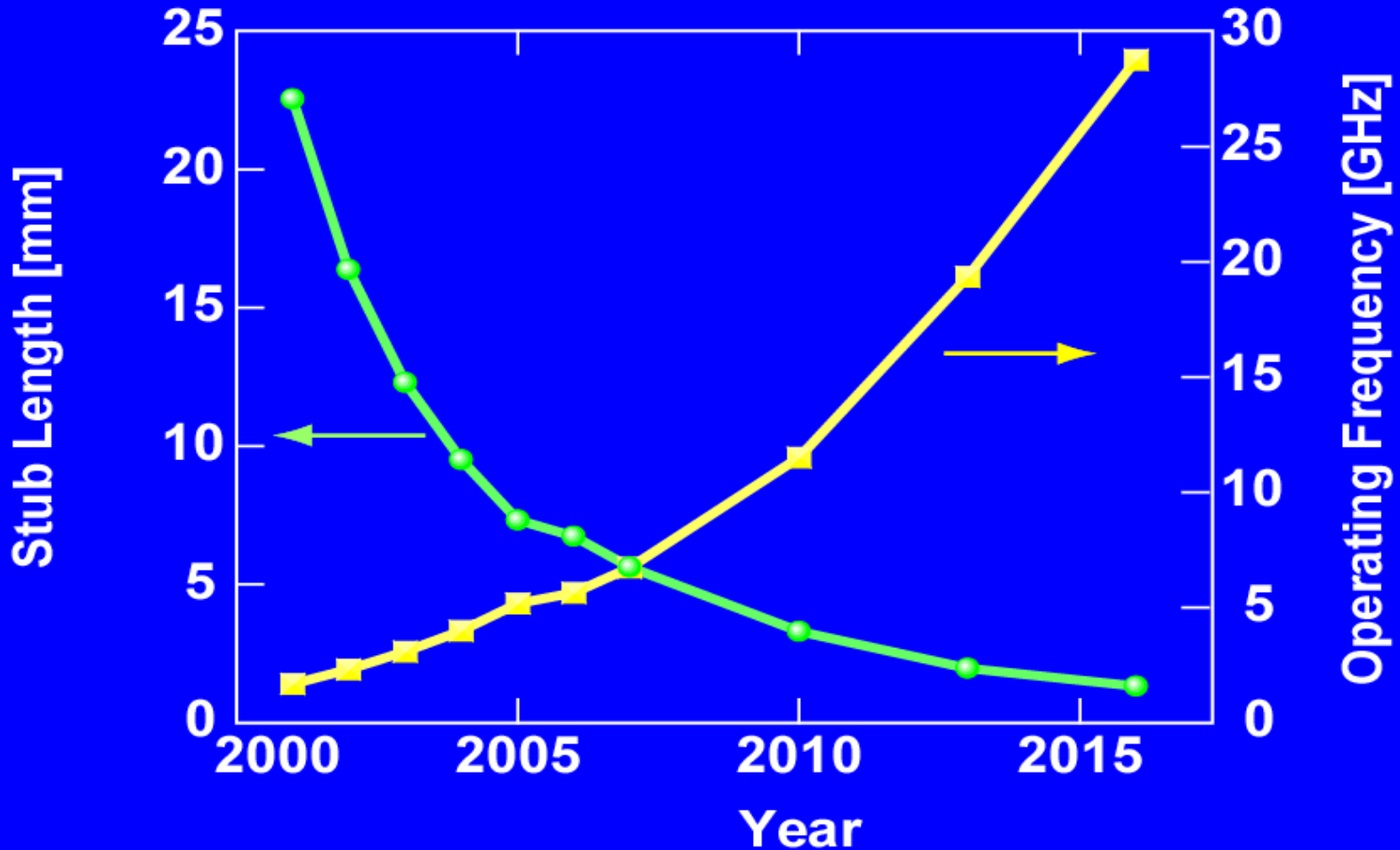




# Current Distribution



# Possibility of On-chip Stub



# Short Summary

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- Stub noise reduction is experimented
- The on-board stubs show clear noise reduction
  - 87%, 72% of the operating frequency component at 1.25G, 1.95GHz is suppressed
  - Stub frequency dependence is observed
- On-chip stub integration will be possible in the near future

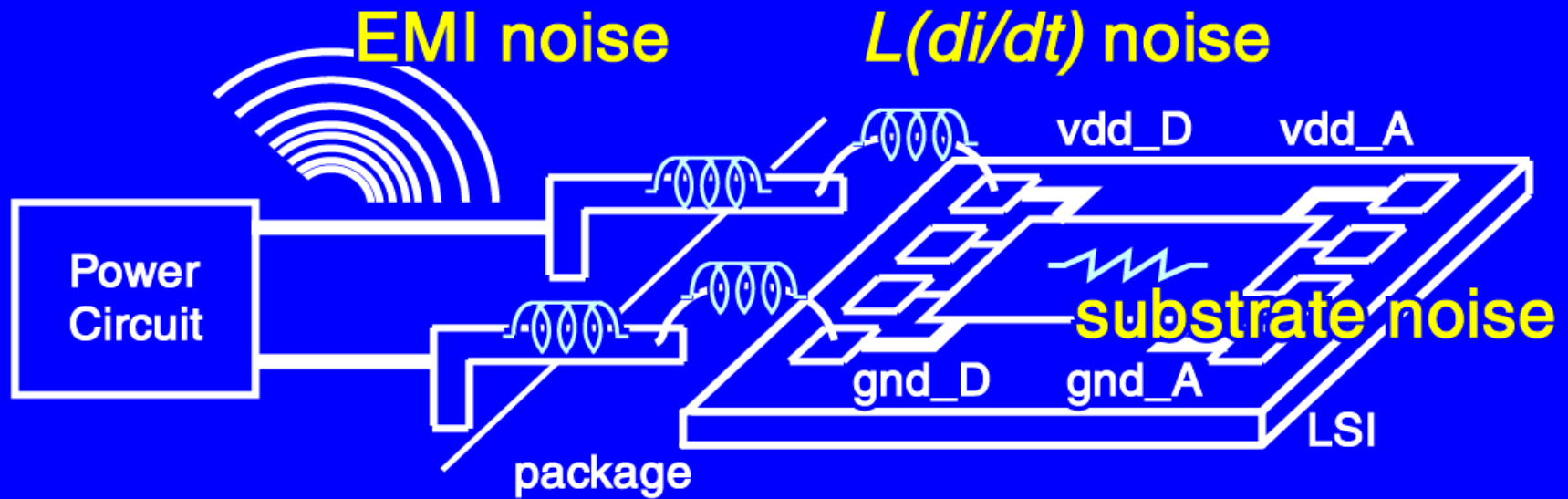
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# Background

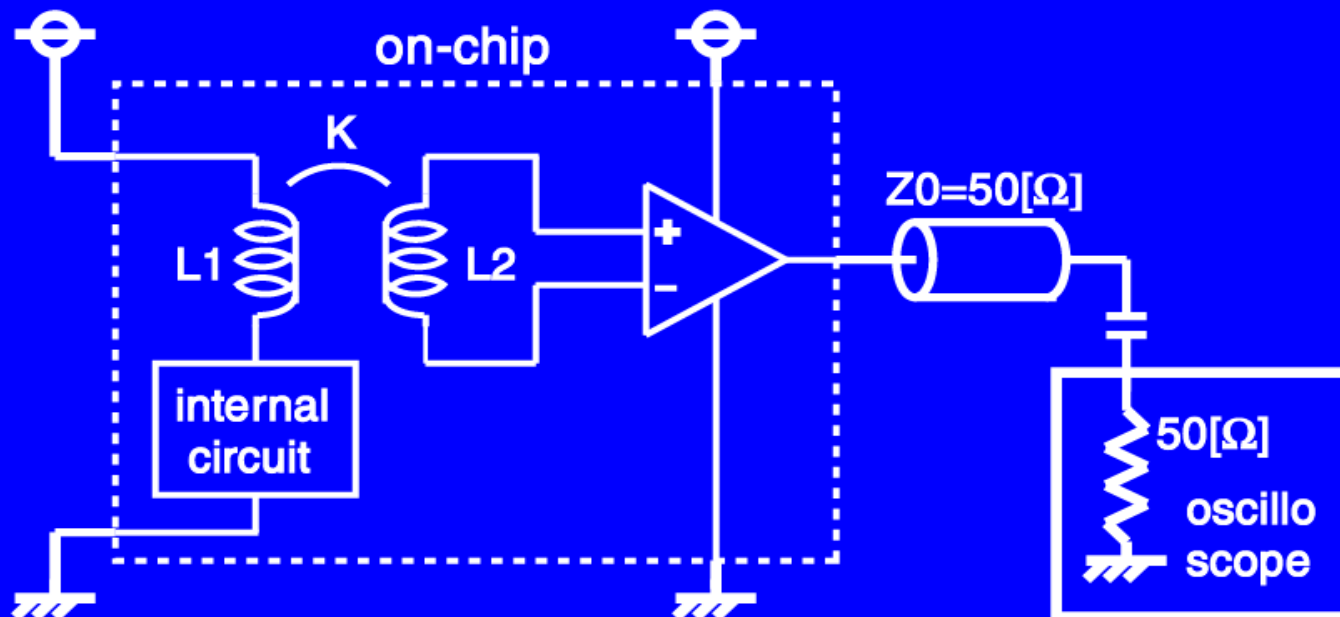
- $di/dt$  is becoming a critical issue
- Need to measure the  $di/dt$



# Block Diagram

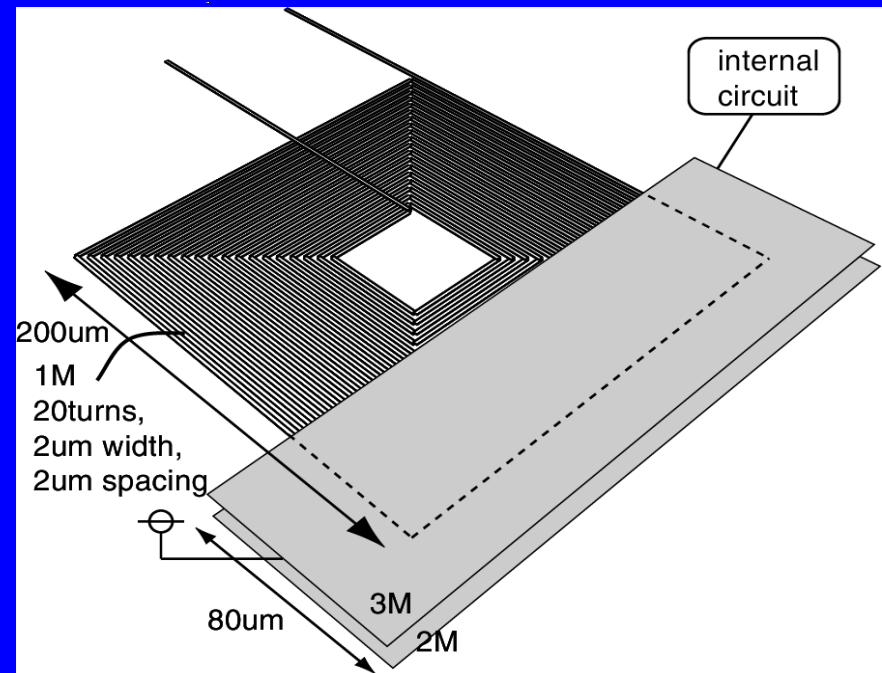
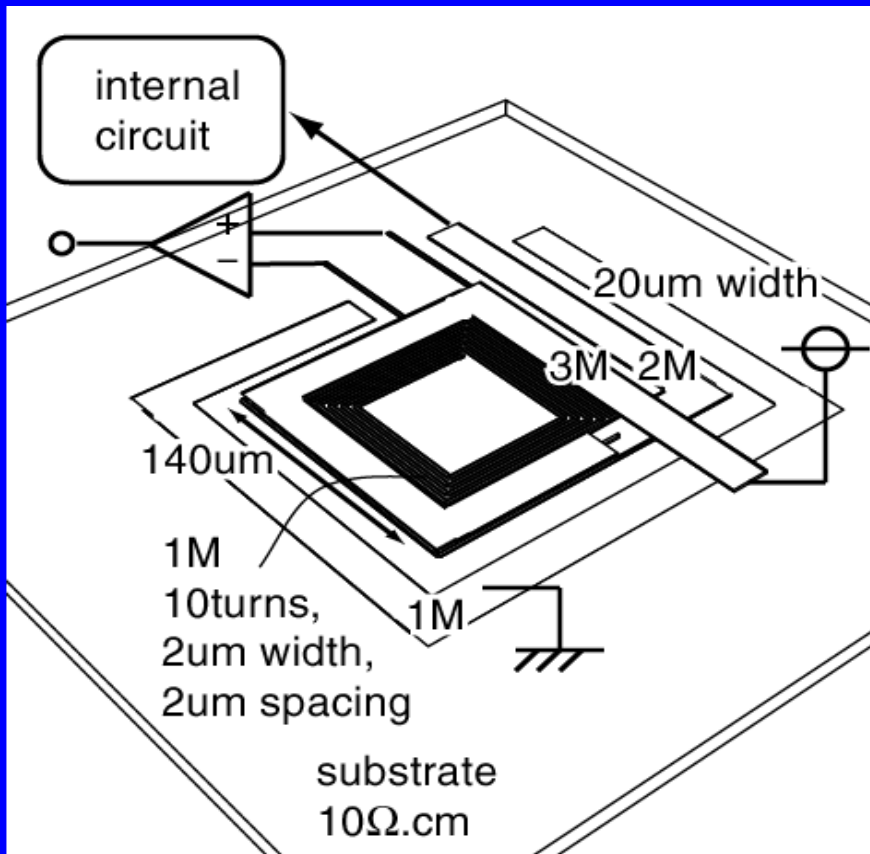
- L2 picks up the  $di/dt$ , induce the voltage
- Amplifier amplifies/output the voltage

Pros: on-chip, real time, high-bandwidth,  
no numerical calculation



# Improved Mutual Inductor

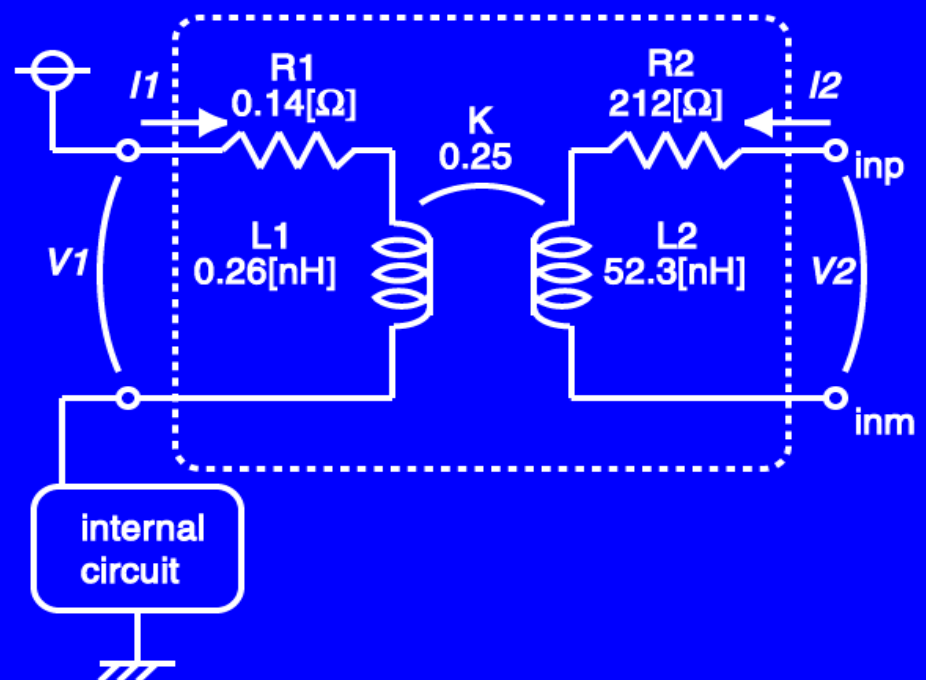
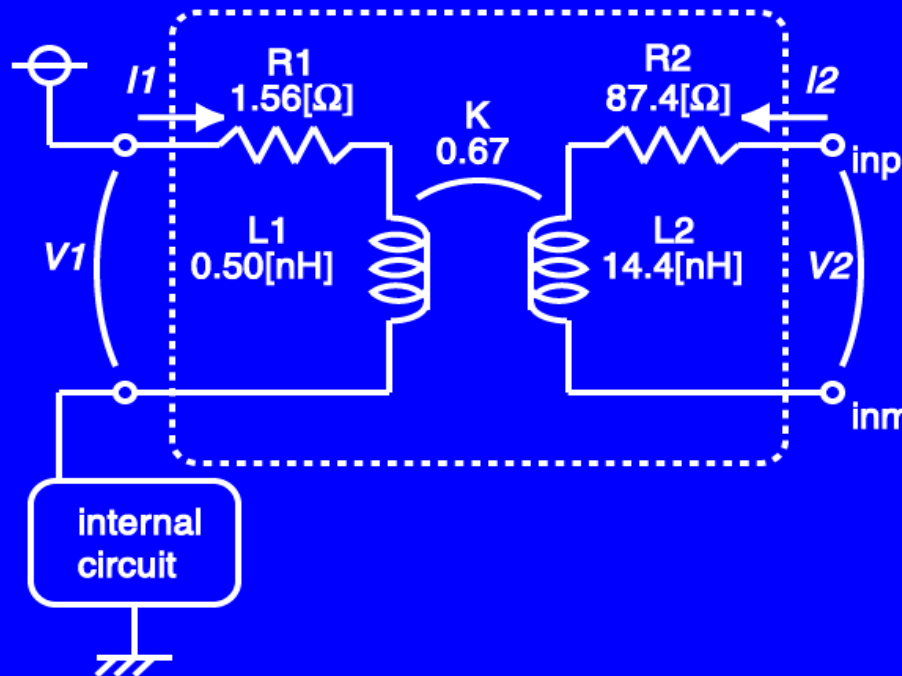
- Straight layout on the primary part



# Improved Mutual Inductor

Pros:  $L1: 0.5\text{nH} \rightarrow 0.26\text{nH}$ ,  $R1: 1.56\Omega \rightarrow 0.14\Omega$

Cons:  $M : 1.80\text{nH} \rightarrow 0.92\text{nH}$  (use large amp.)

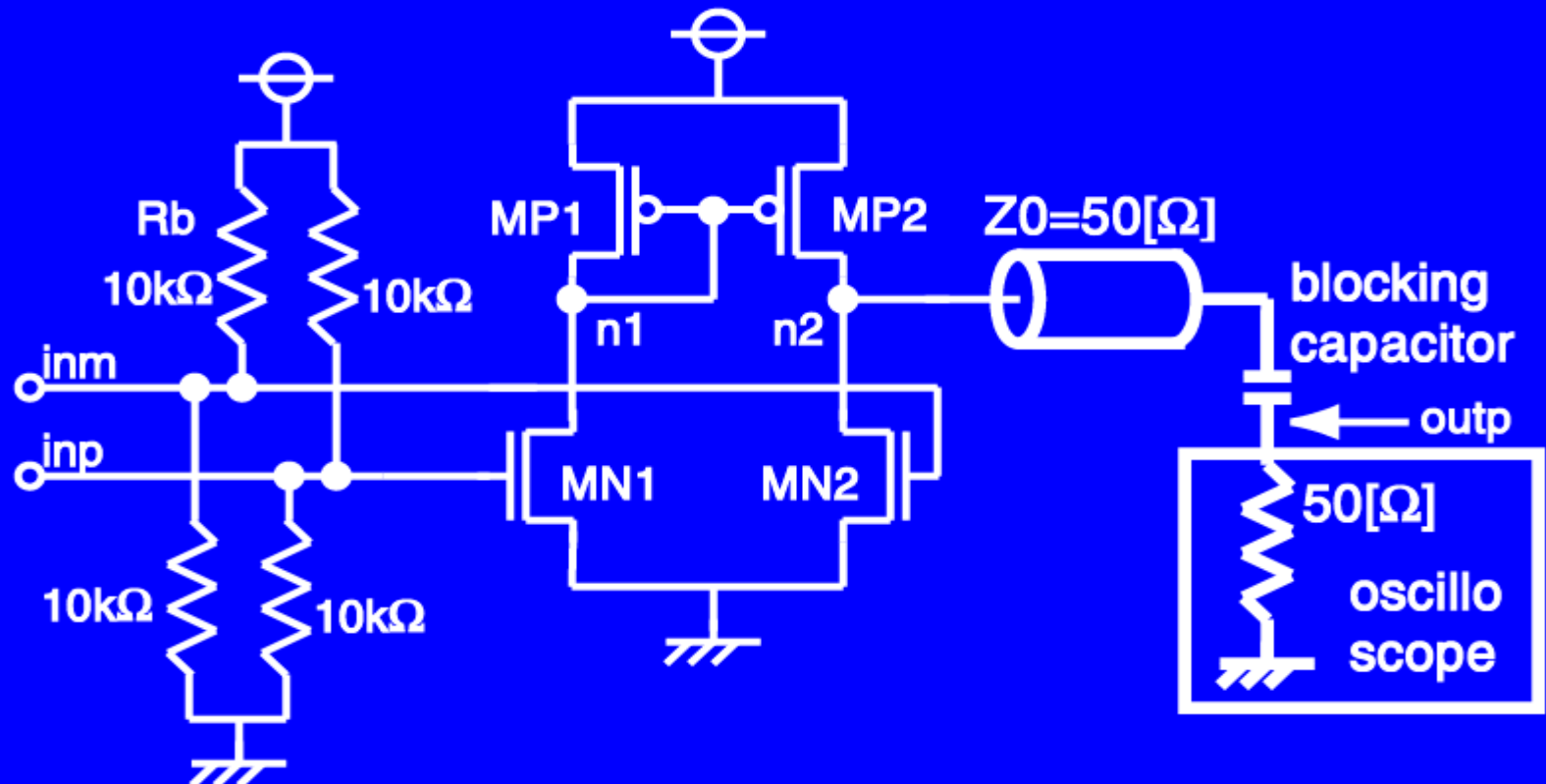




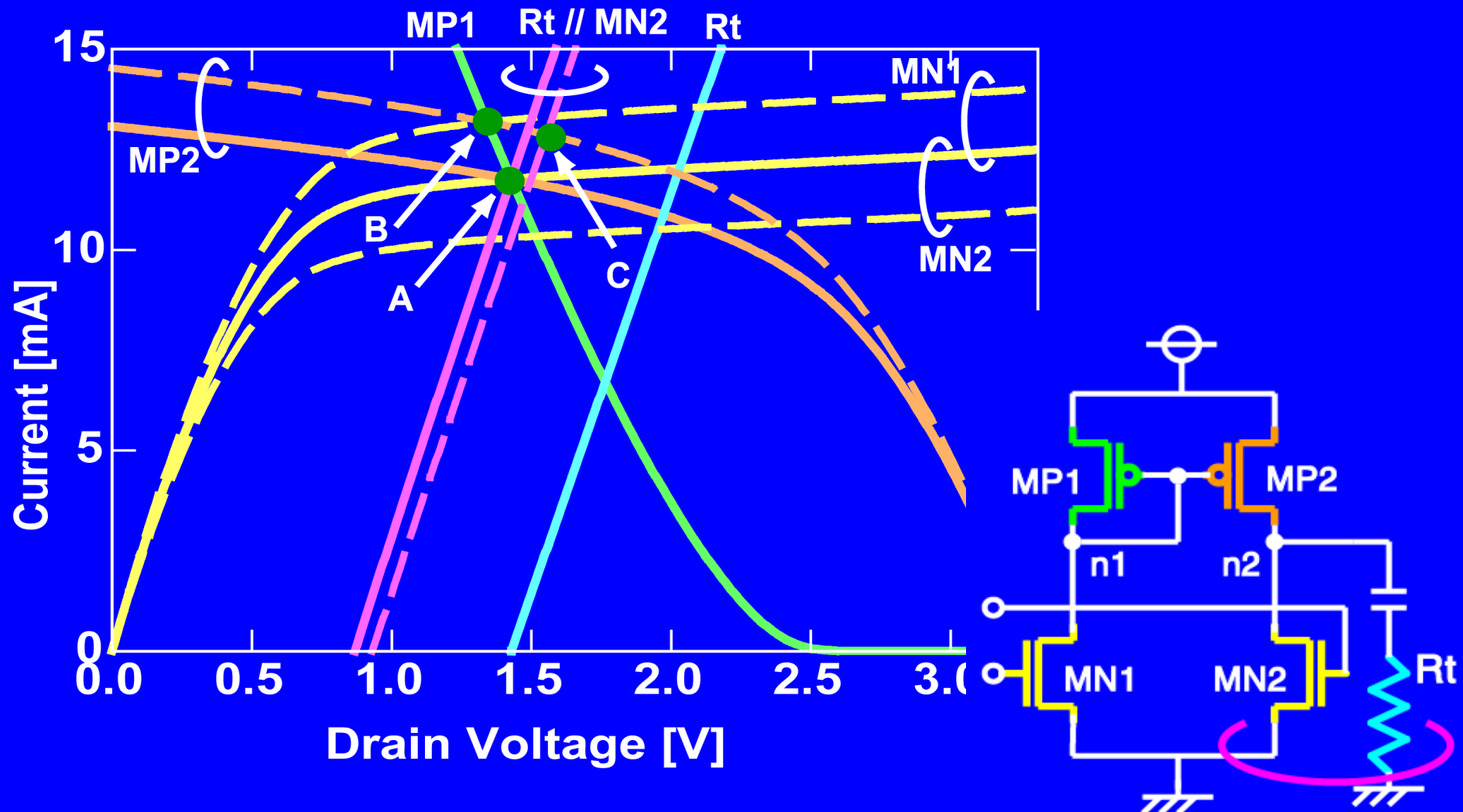
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- **Gain: 0.76, fcut-off: 3.3GHz**

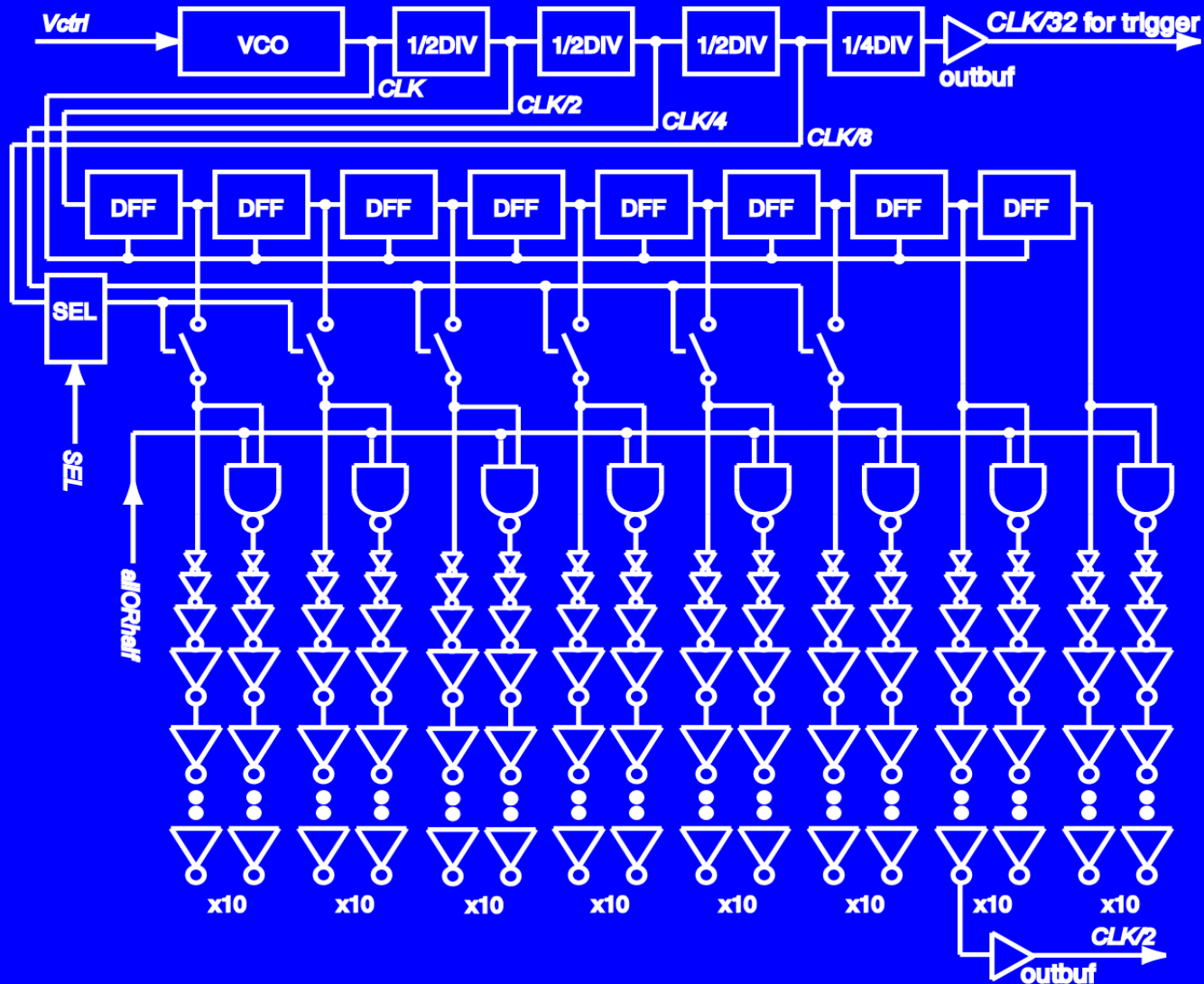
**Output linearly:  $\pm 0.35\text{V}$  (simulation)**



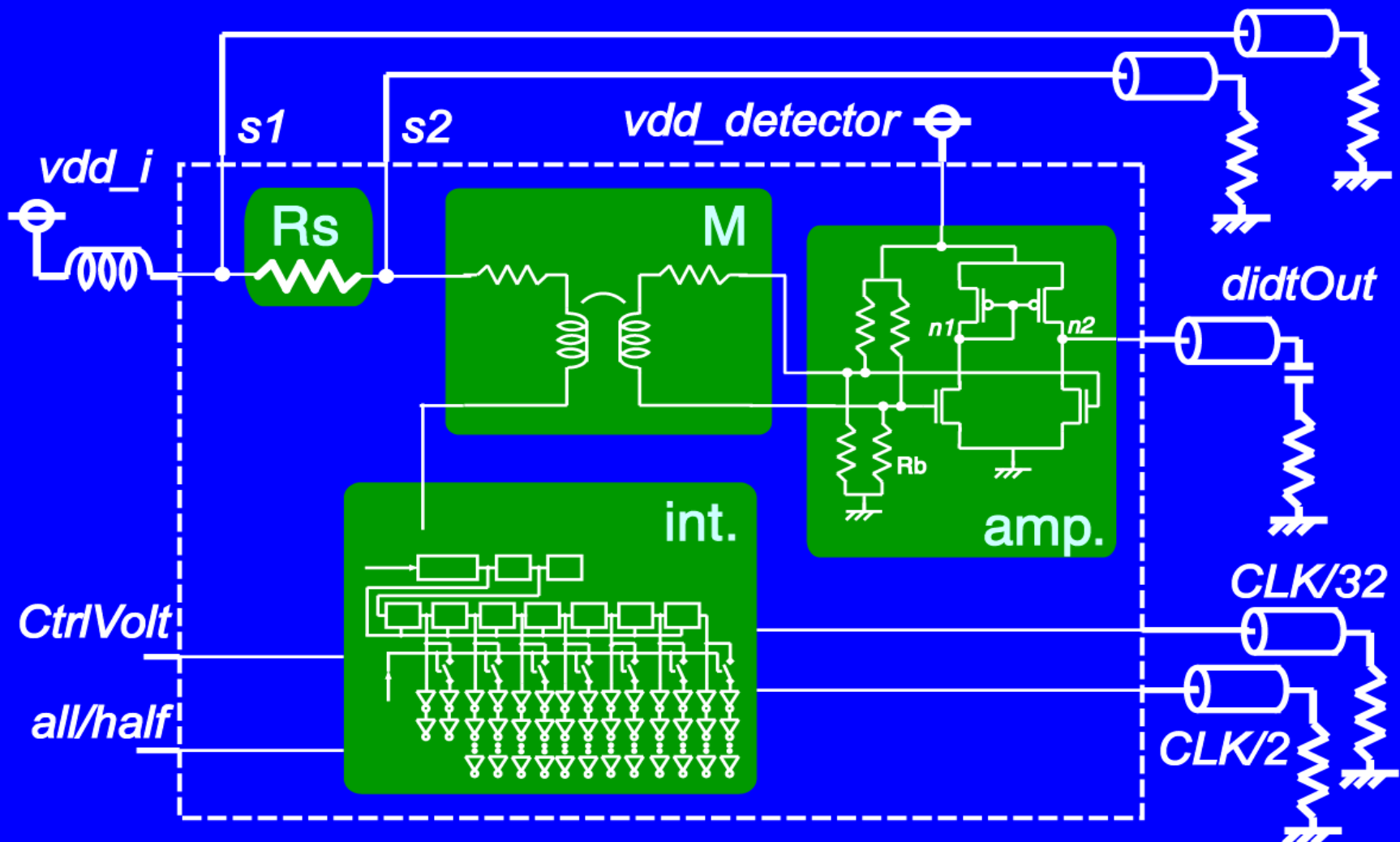
# Bias Points of the Amplifier



# Internal Circuit as Noise Source

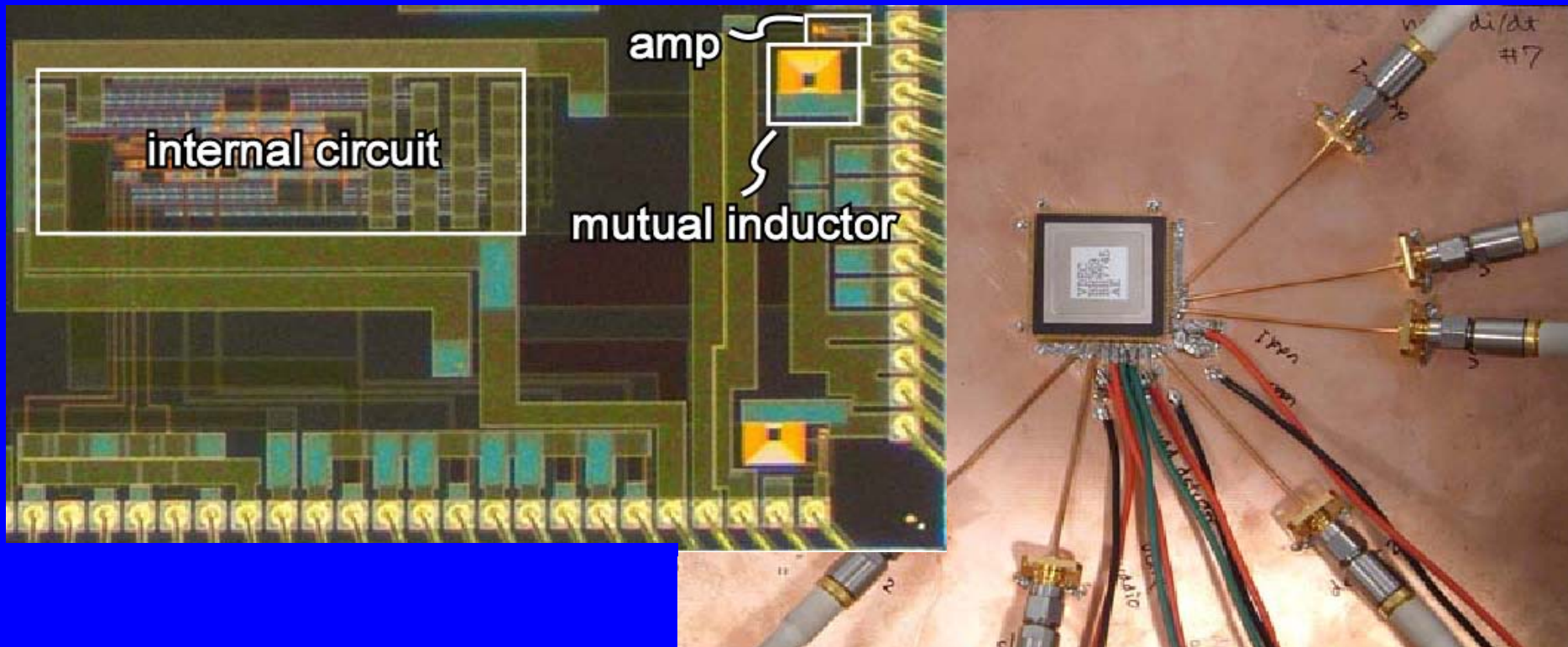


# Whole Circuit / Meas. Setup

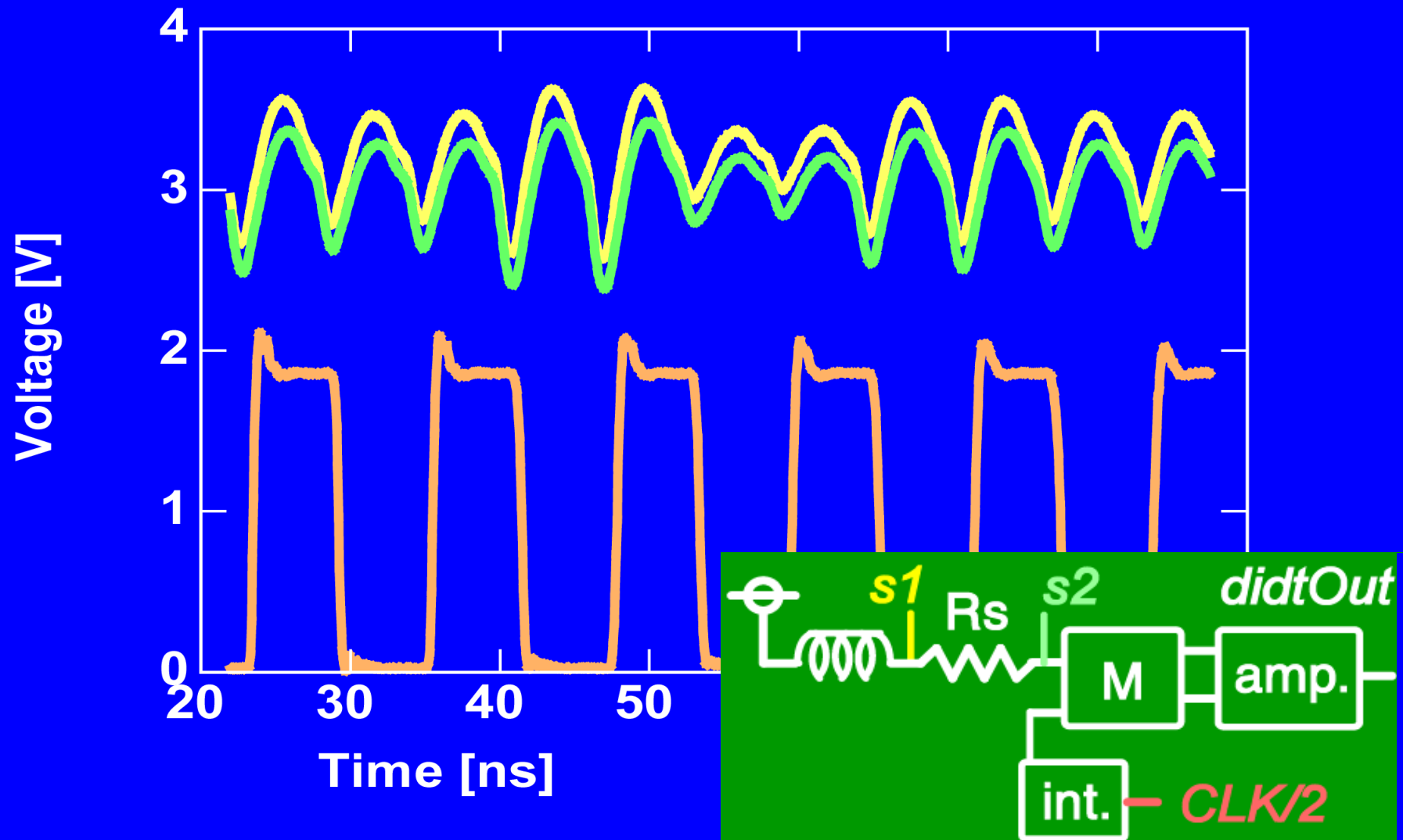


# Chip Photograph

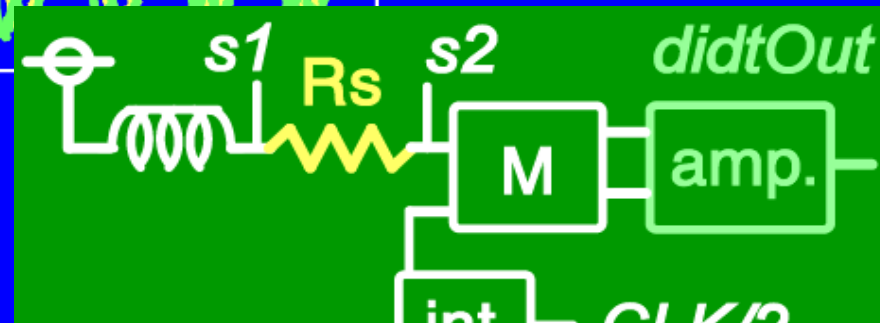
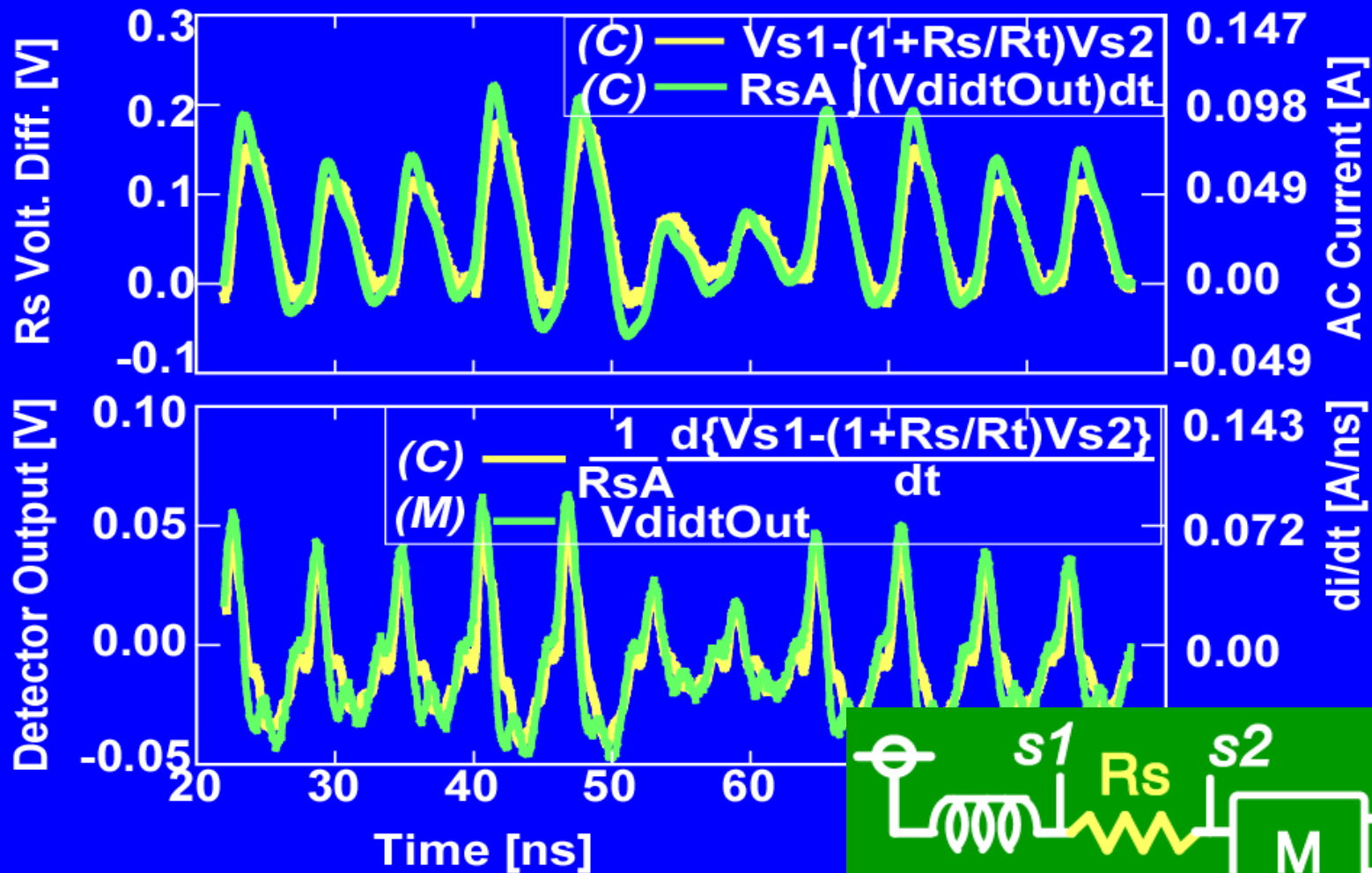
- 0.35 $\mu$ m 3ML 2P CMOS
  - Chip area : 3.0mm x 1.8mm.
  - di/dt detector : 340 $\mu$ m x 280 $\mu$ m



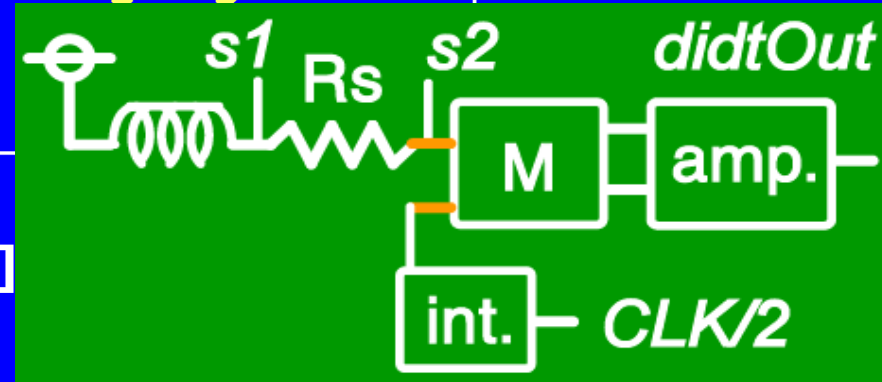
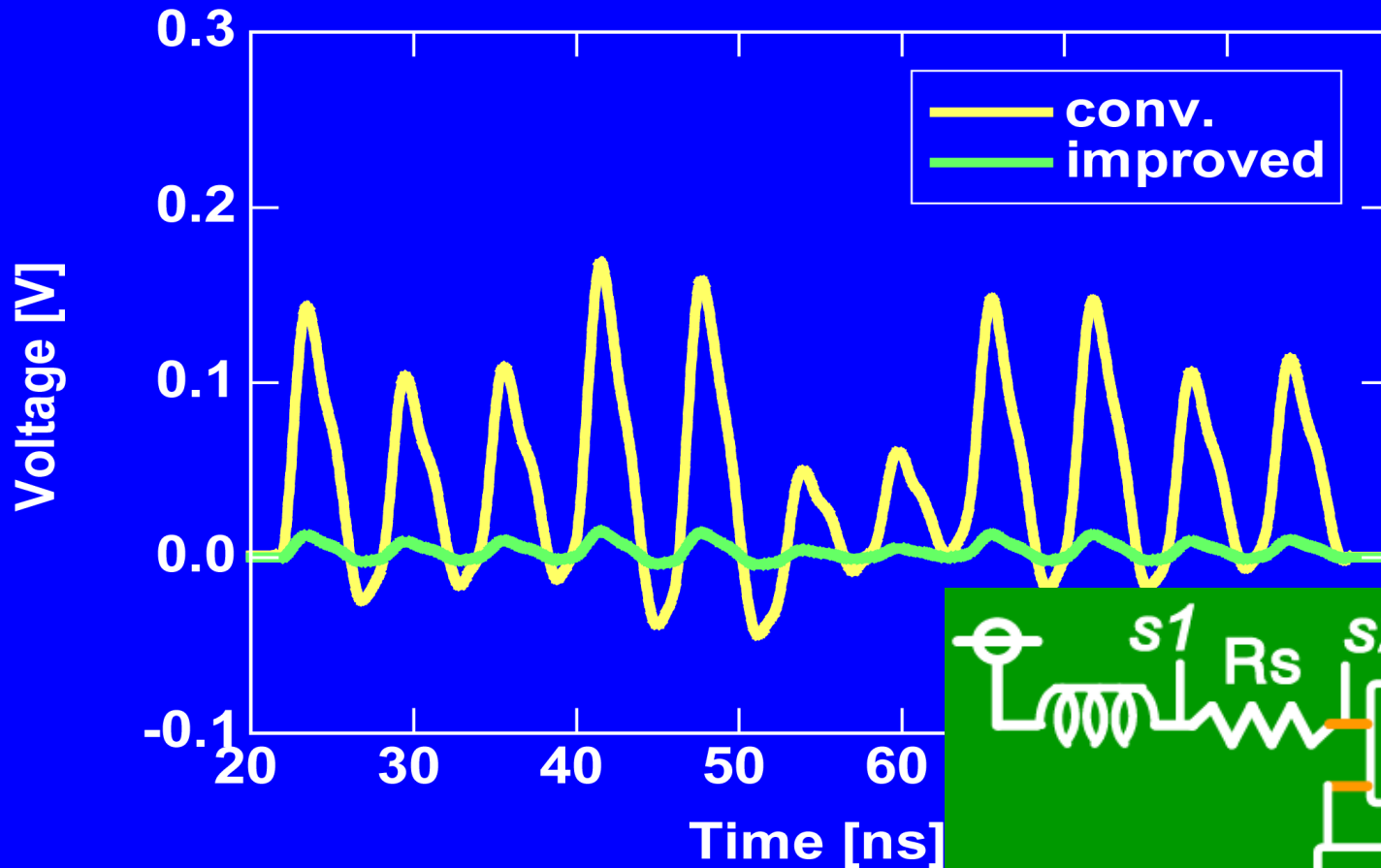
# Waveform #1



# Waveform #2



# Voltage Drop



- Voltage drop is drastically reduced



# Short Summary

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- On-chip  $di/dt$  detector is demonstrated
- It consists of a power supply line, underlying spiral inductor, an amplifier
- $di/dt$  waveforms obtained from the  $di/dt$  detector and the resistor agree well
- Current waveform can be calculated by integrating the detector output by time
- Improved mutual inductor reduces the voltage drop

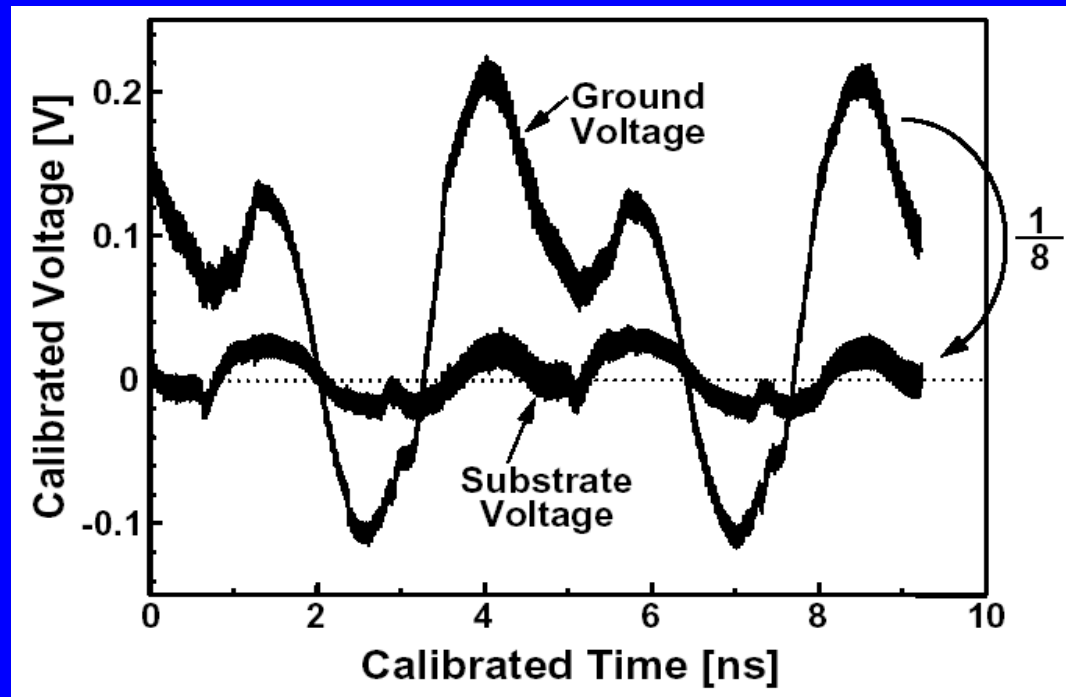
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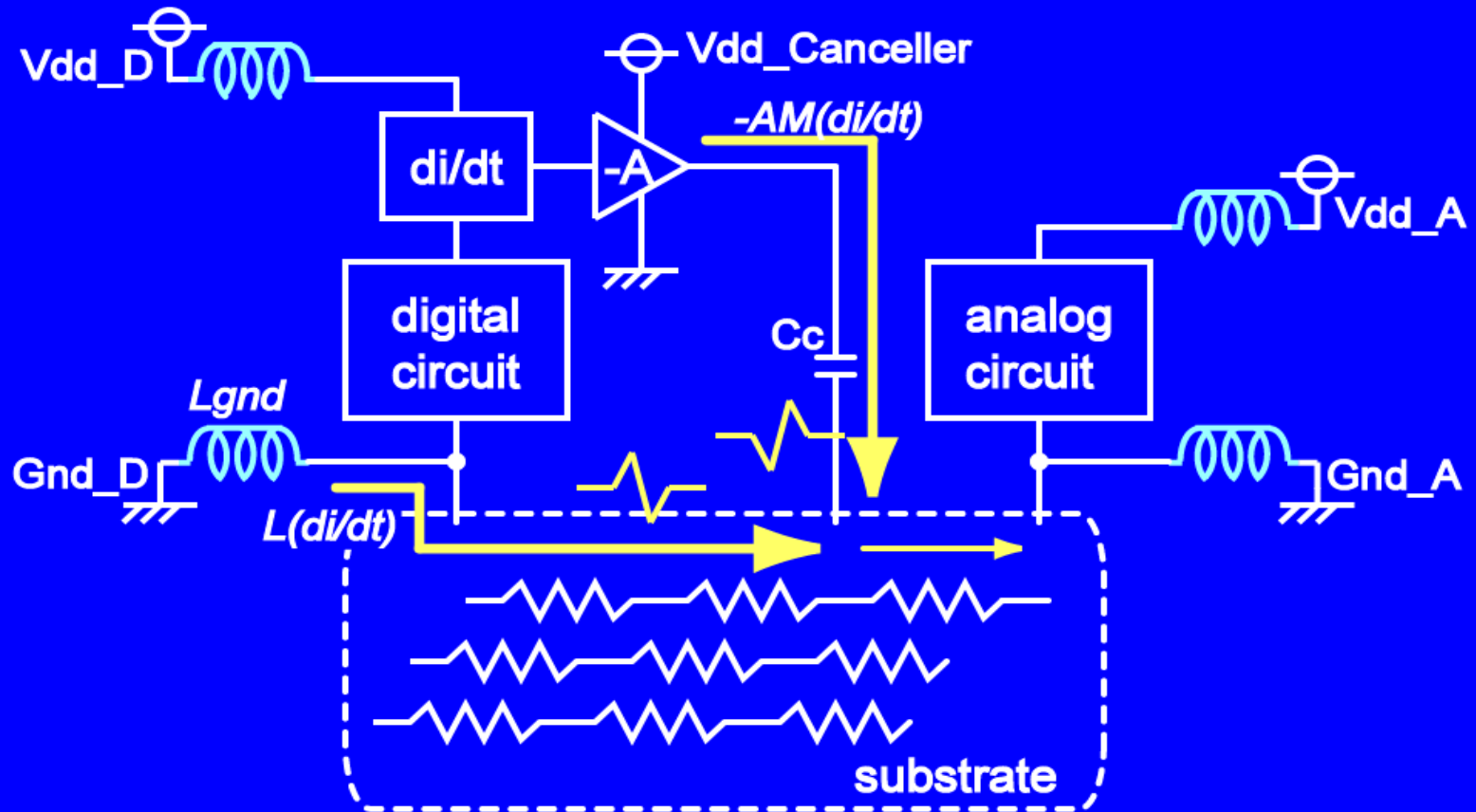
# Background – Substrate Noise

- Guard ring does not work well because of the parasitic impedance
- Substrate noise is related to Gnd noise



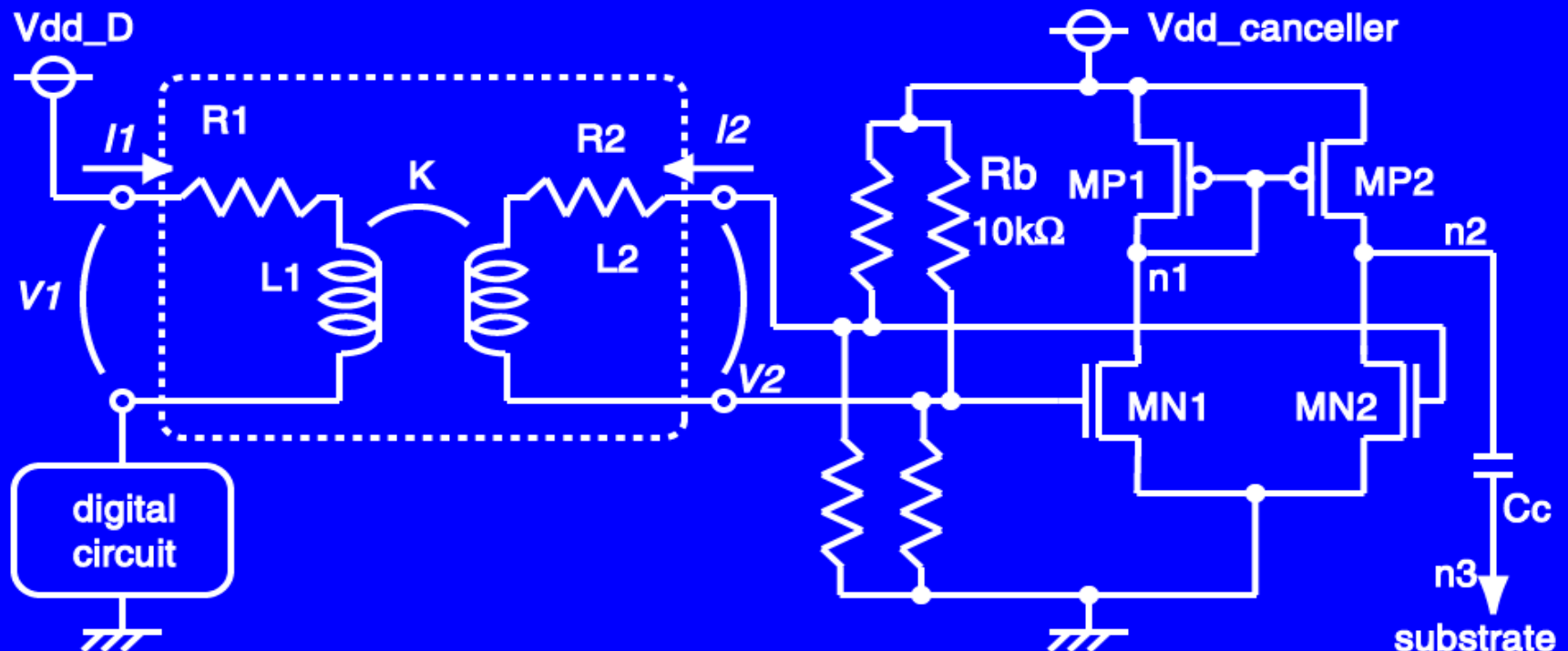
# F.F. Active Noise Cancelling

- $di/dt$  detector makes anti-phase signal  
no feedback  $\rightarrow$  high bandwidth



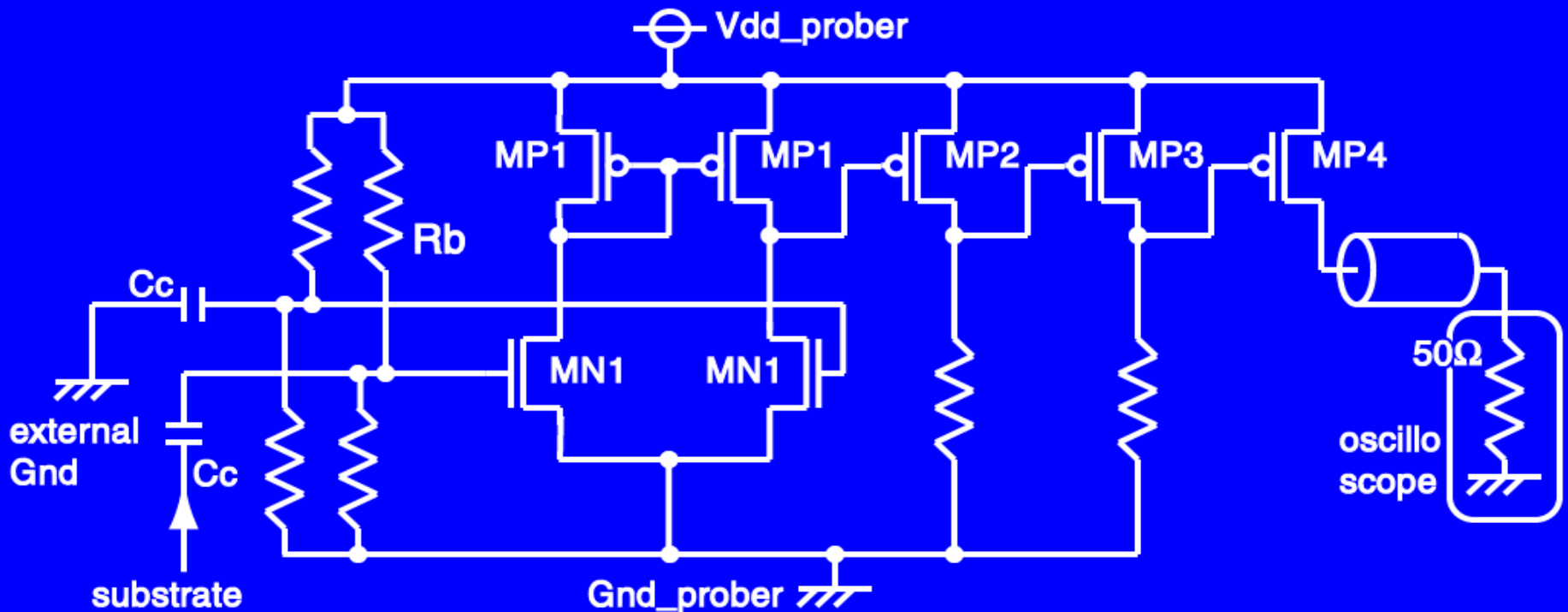
# Noise Canceller

- Anti-phase current should be injected
- $C_c$  is large so as to adjust the phase of the original noise and injected currents

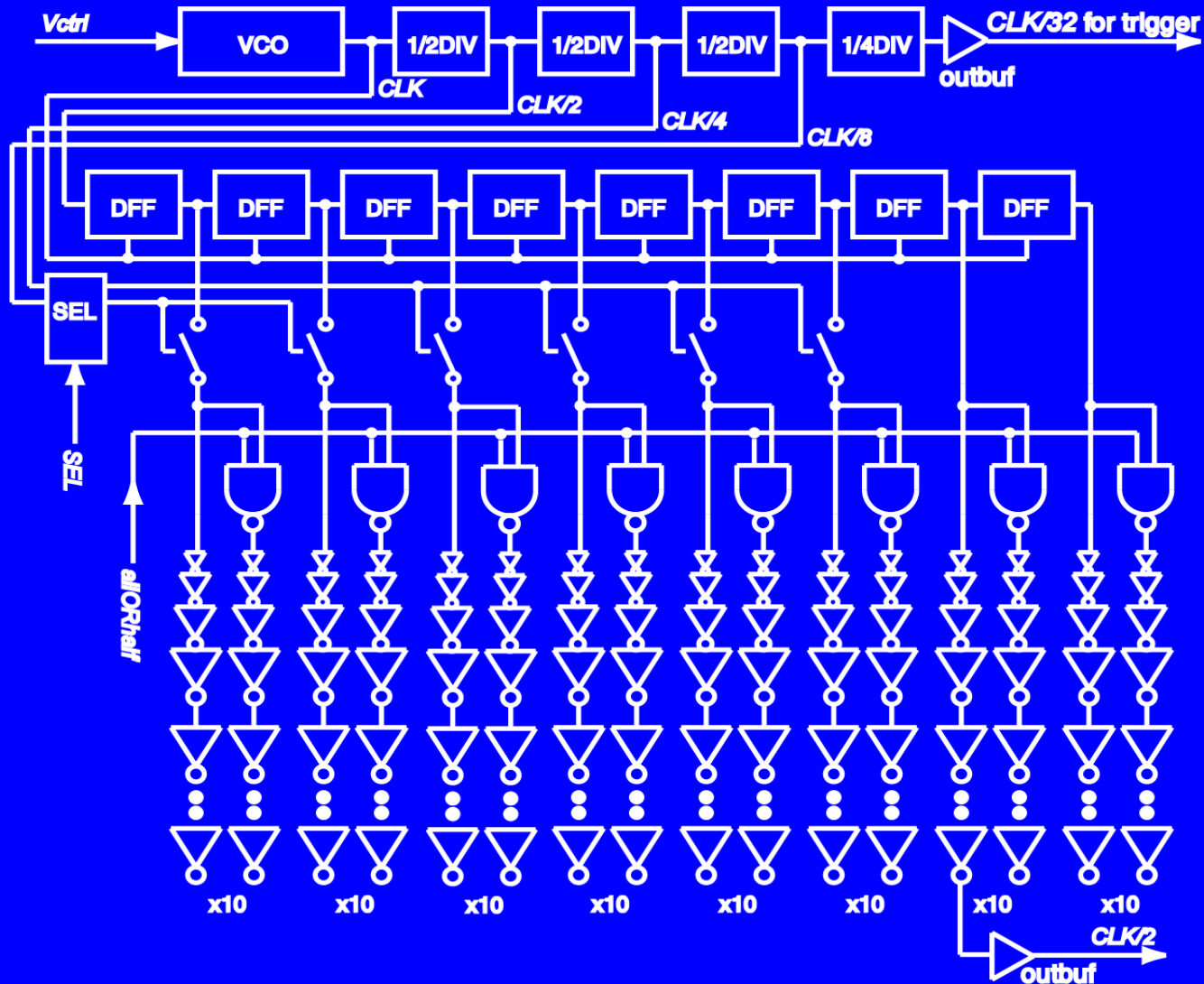


# Noise Probing for Verification

- Differential amplifier connected to the substrate and the external Gnd
- No body contact for NMOS ( $gm/gbs=6.0$ )

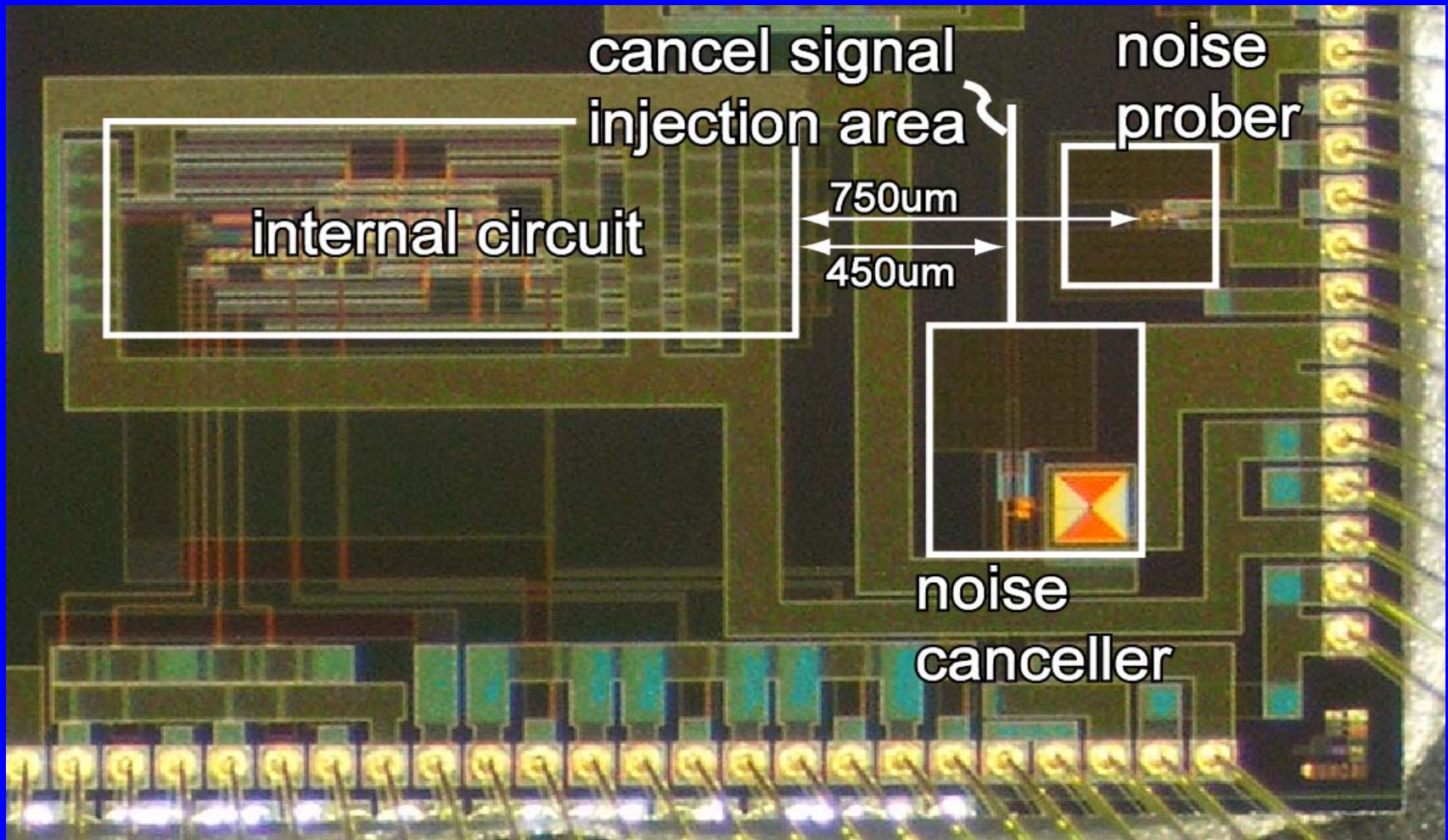


# Internal Circuit as Noise Source



# Chip Photograph & Floor Plan

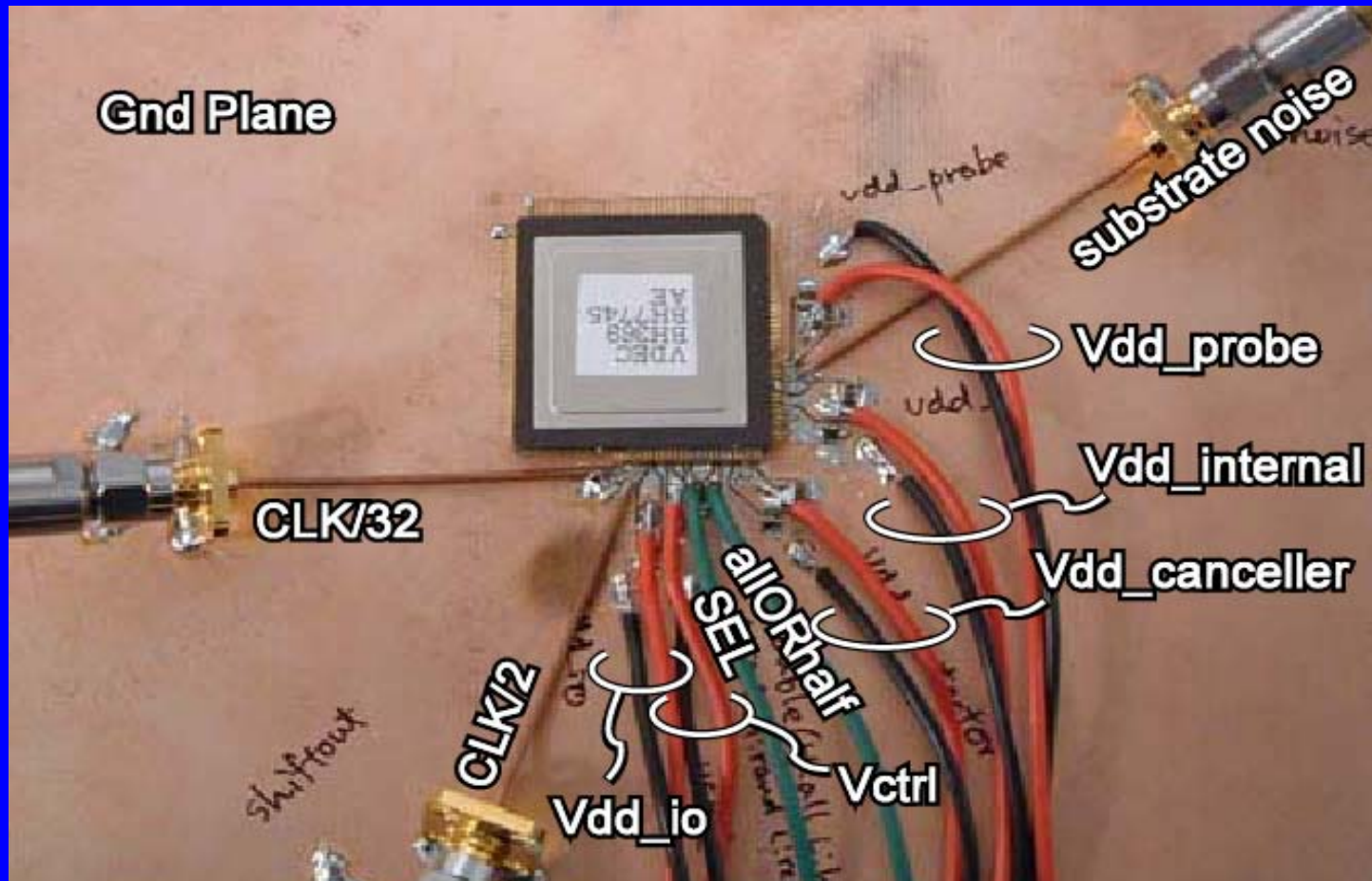
- 0.35 $\mu$ m 3ML 2P CMOS (3.0mm x 1.8mm)



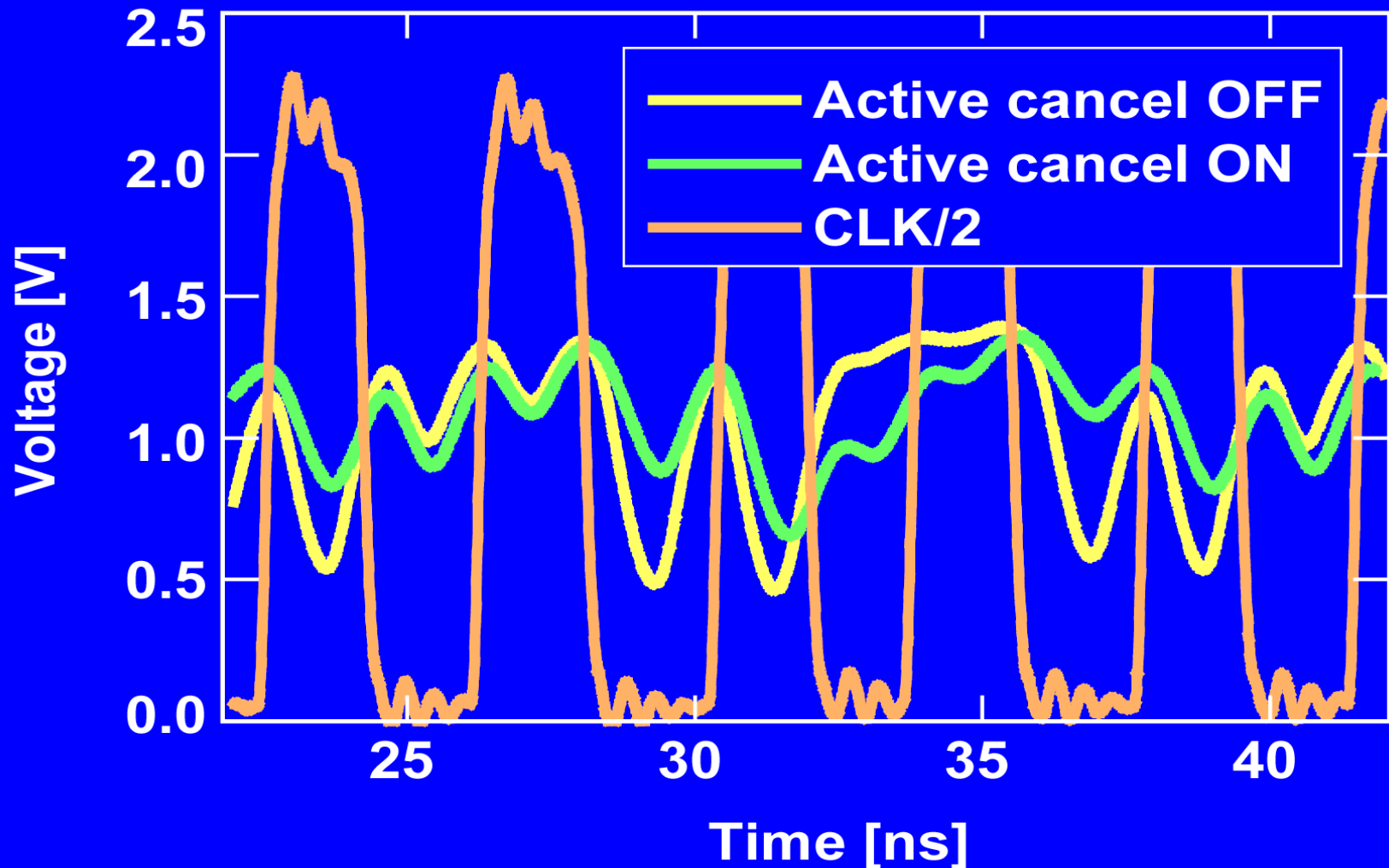


# Chip Mount

- The test chip is mounted on a Cu board

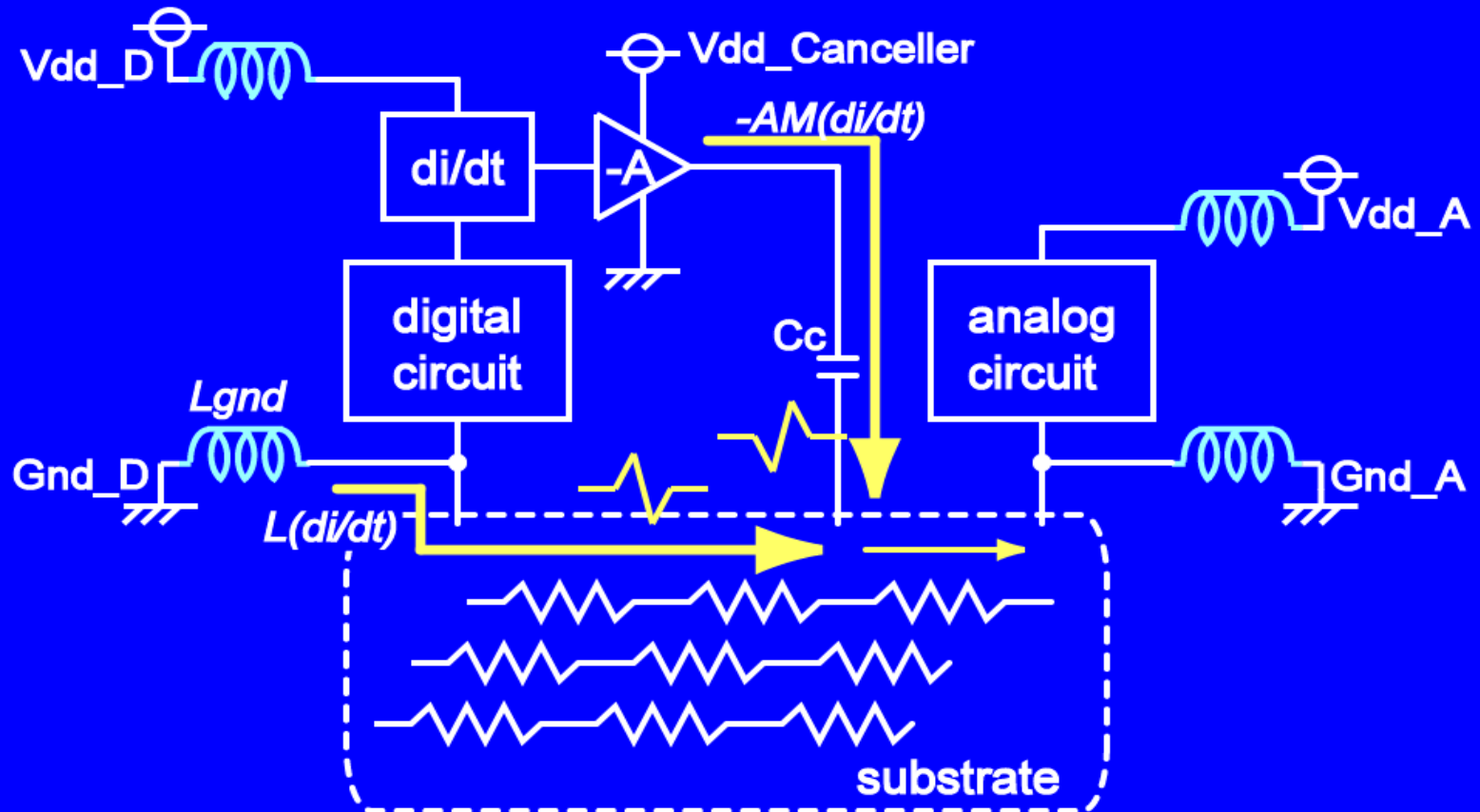


# Waveform (Random@500MHz)

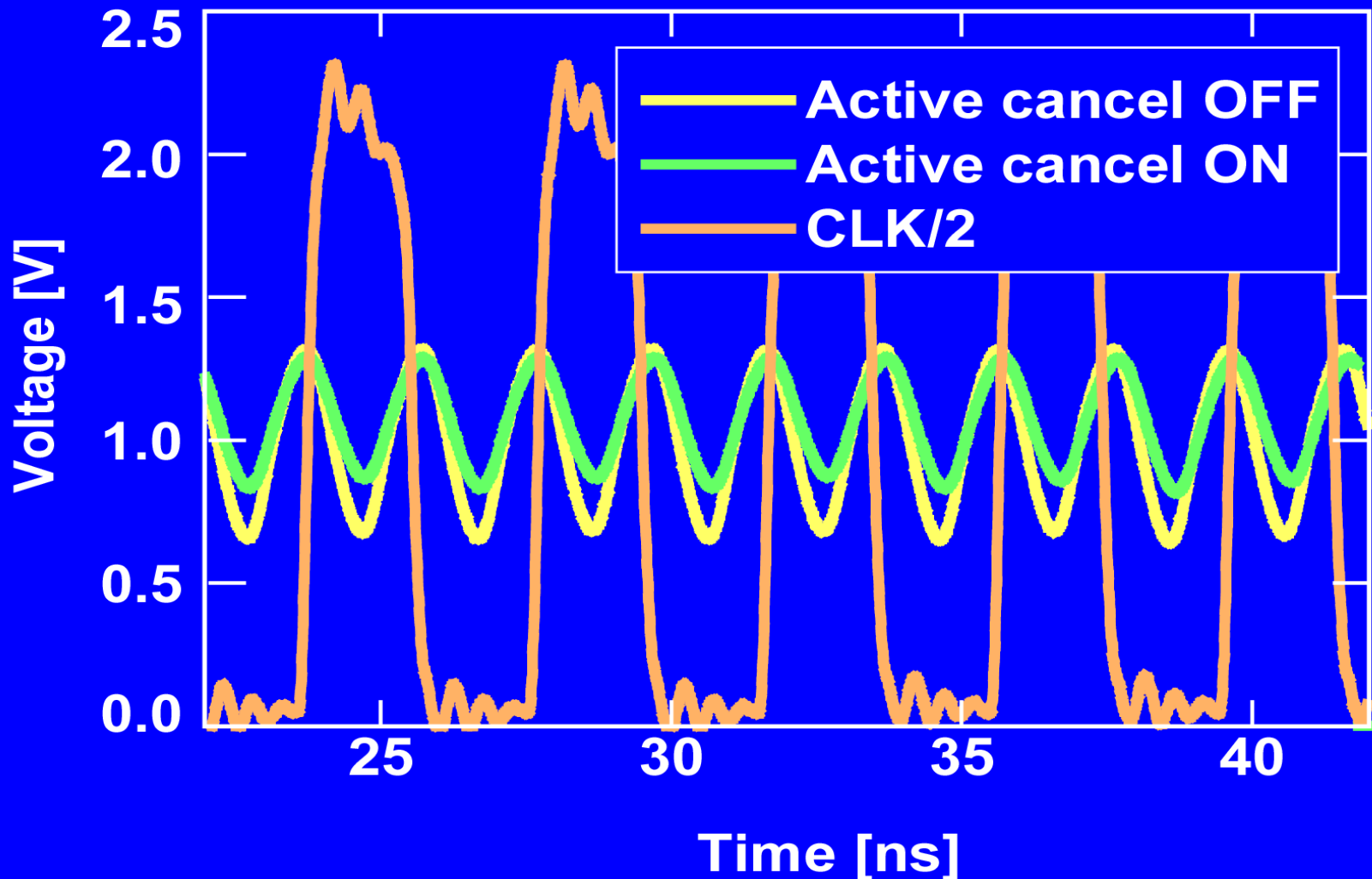


# Active Cancel ON/OFF

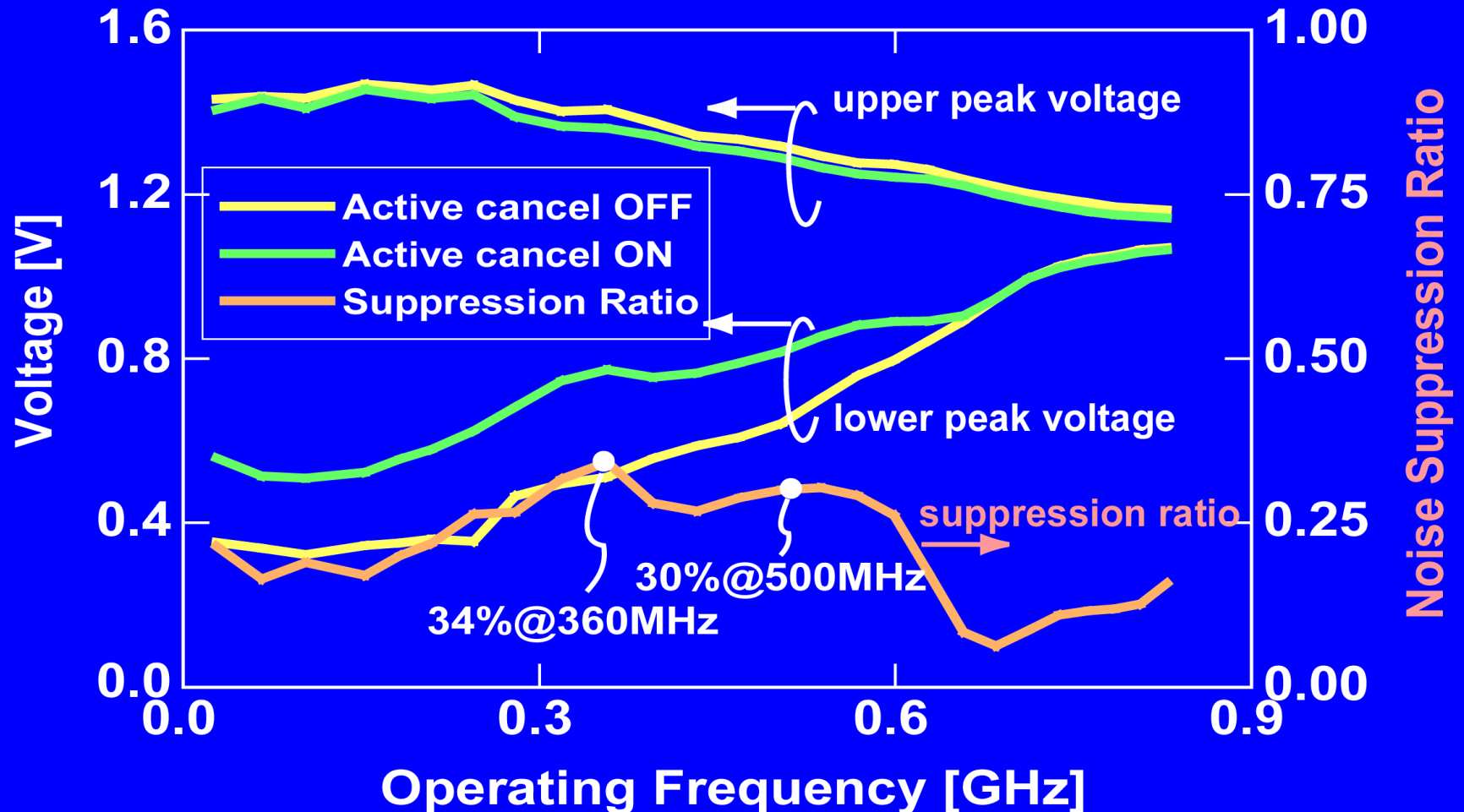
- **ON, OFF means Vdd\_Canceller=3.3V, 0V**



# Waveform (Repeat@500MHz)

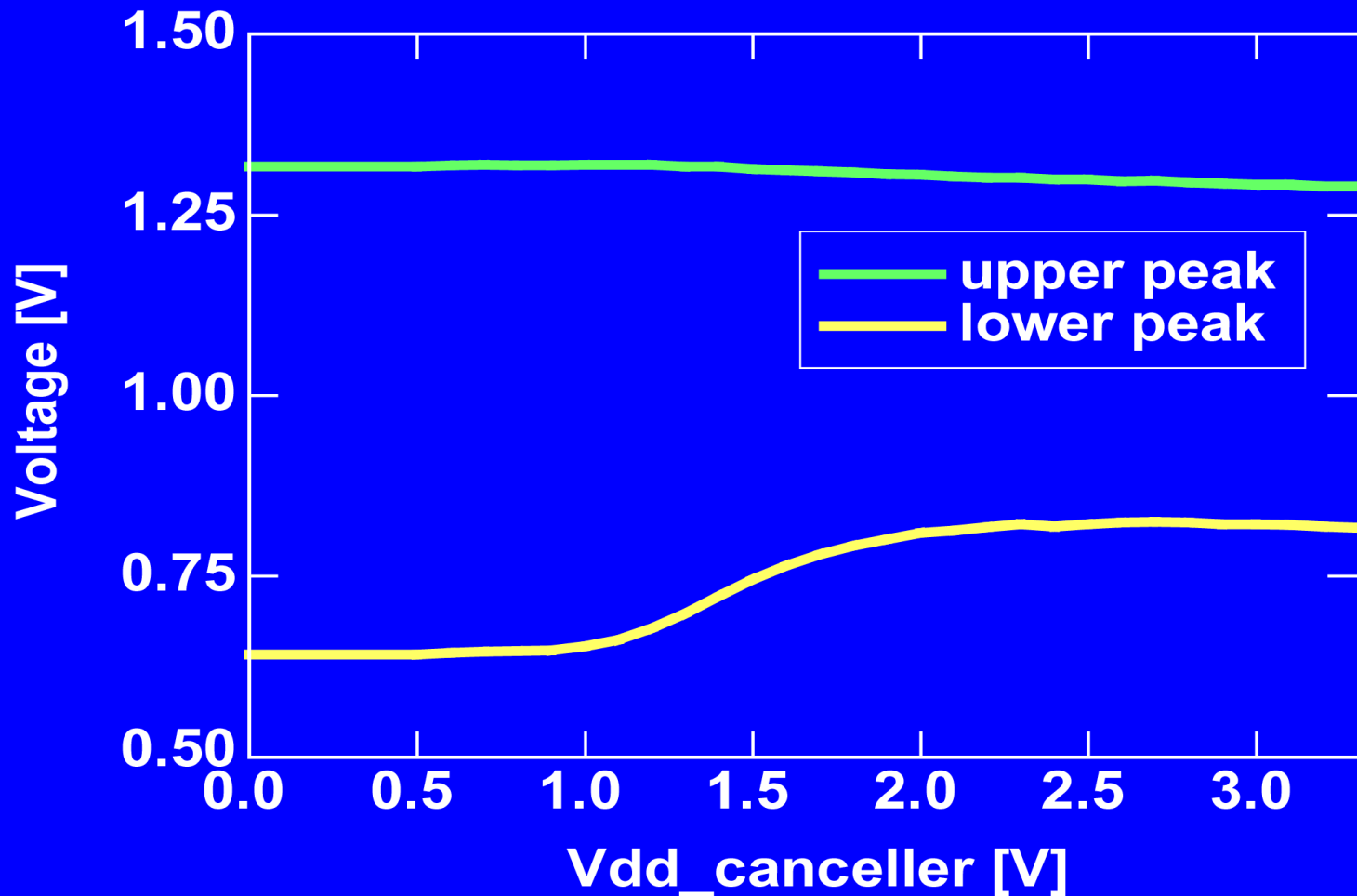


# Frequency Dependence (repeat)



# Noise Amplitude Change

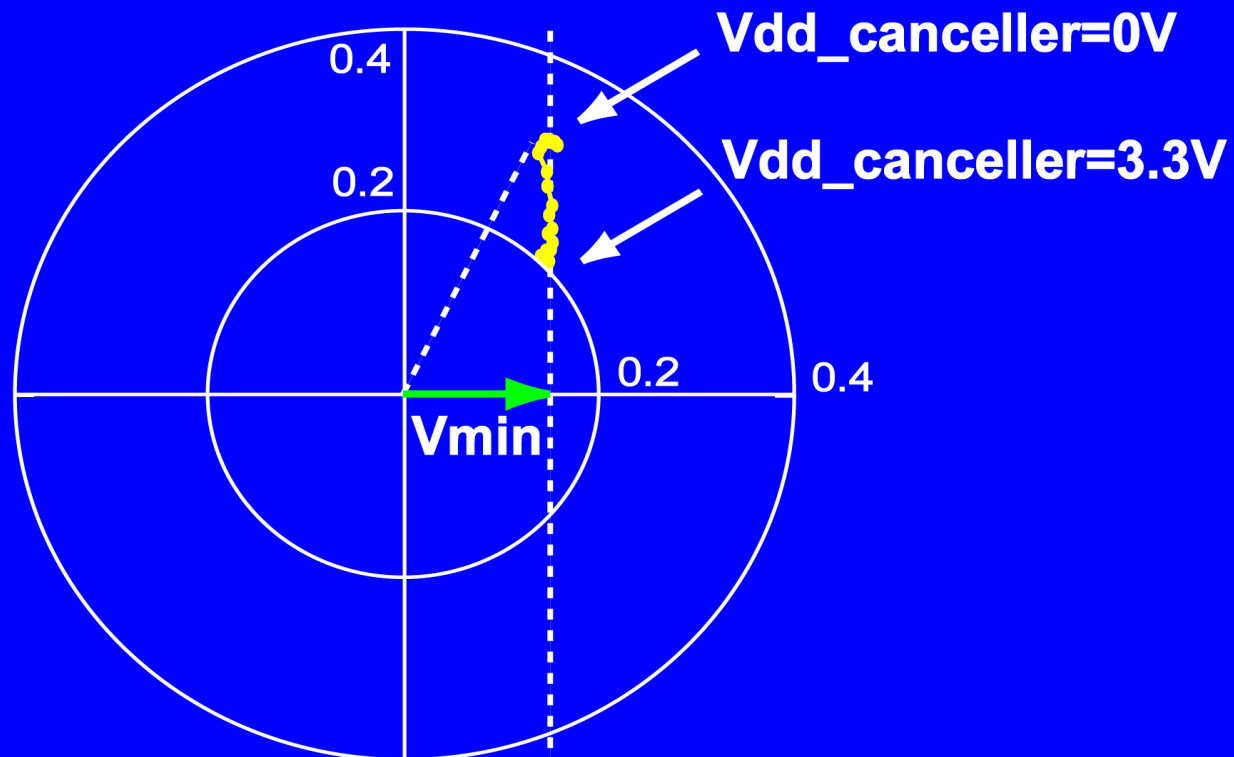
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- @500MHz operation, repeat mode

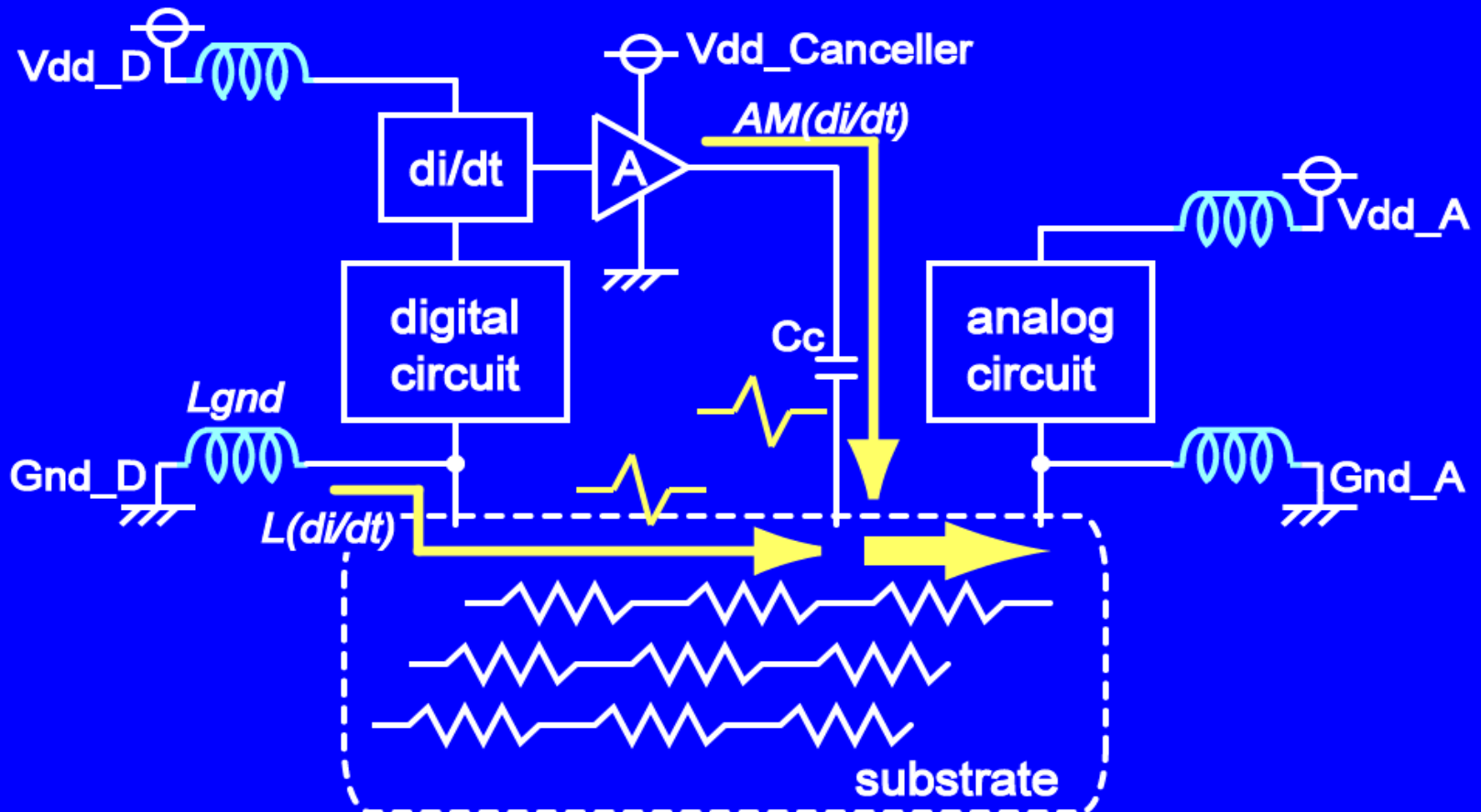
# Phasor of the Substrate Noise

- Phase of the injected current is  $-\pi/2$
- 54% noise reduction would be achieved by optimizing the amplifier design



# In-phase Current Injection

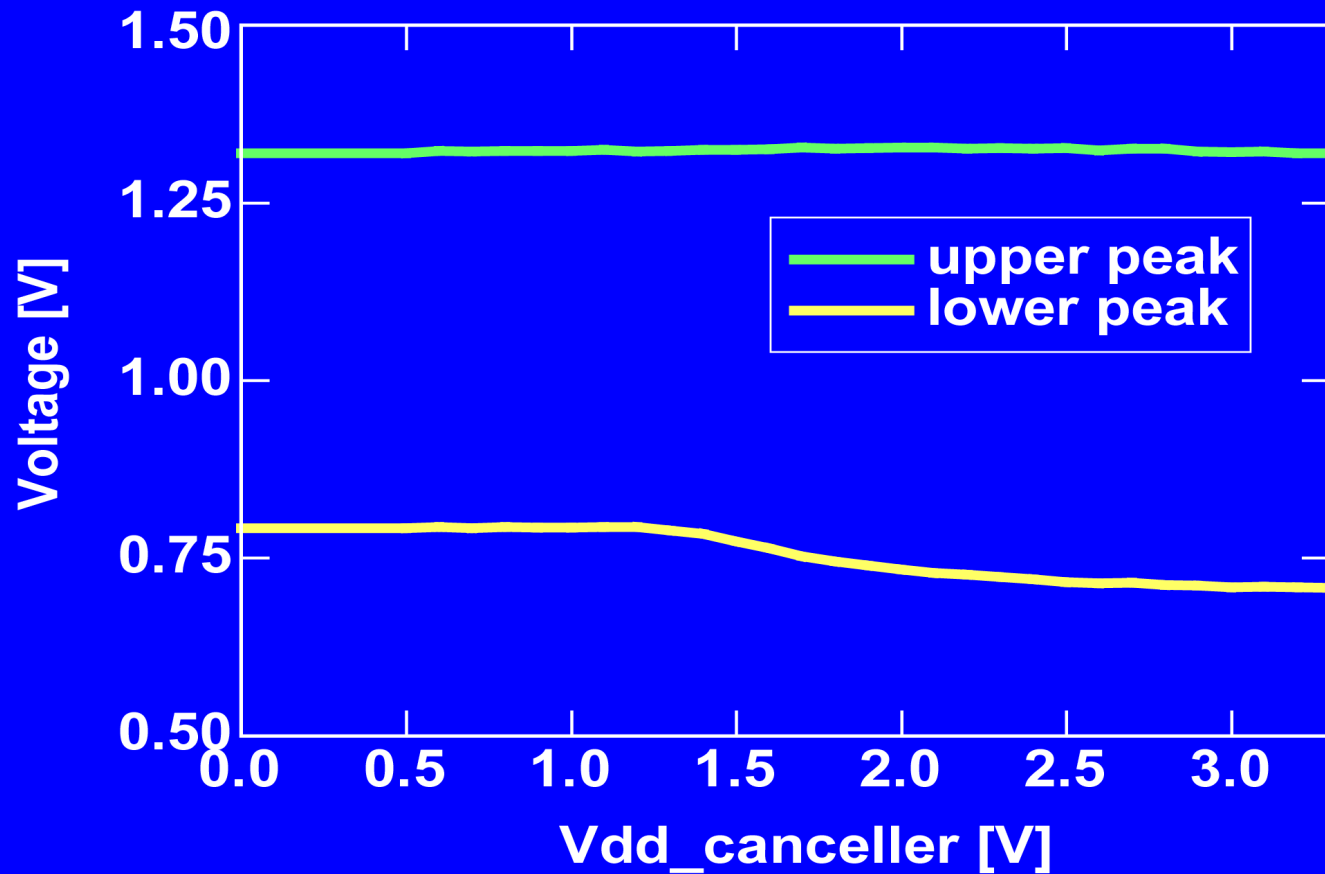
- In-phase injection increase the noise





# In-phase Current Injection

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- This result supports our model

# Short Summary

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- **Feedforward active substrate noise cancelling technique is demonstrated**
- **A  $di/dt$  detector generates anti-phase signals, and injected into the substrate**
- **Measurement results show that 17% to 34% of the substrate noise reduction is achieved from 100MHz to 600MHz range**
- **Optimized injector design will enhance the noise suppression ratio up to 56%**

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# Conclusions

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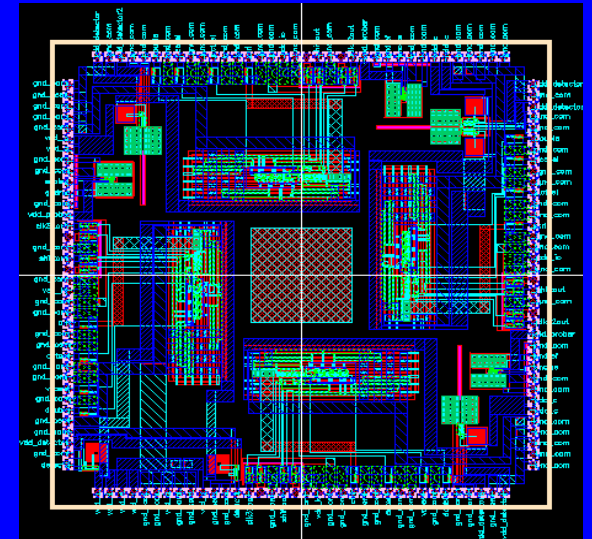
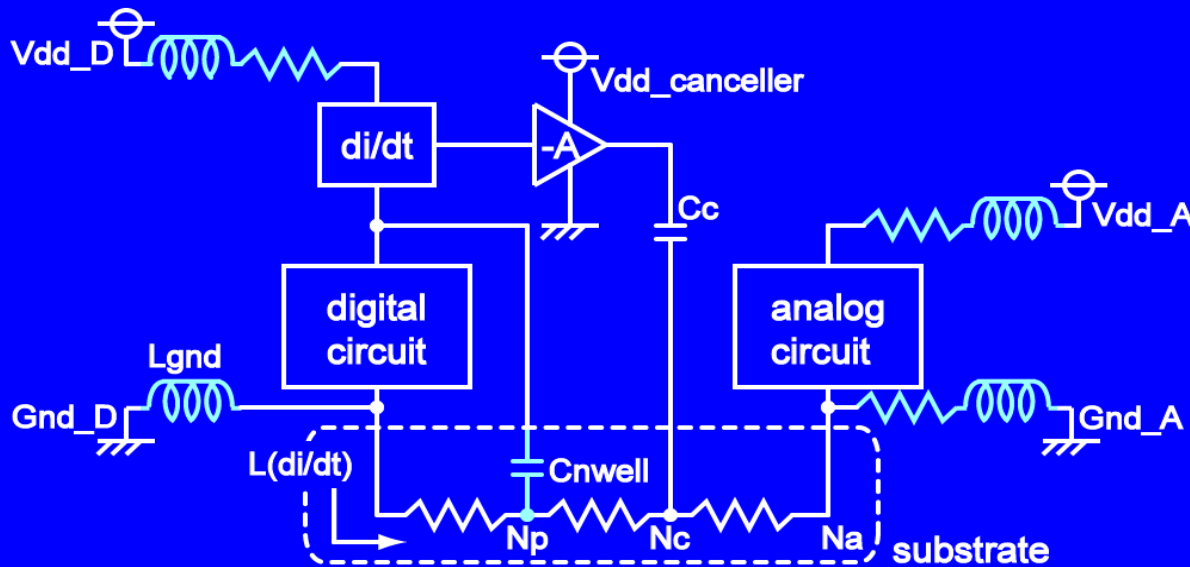
- **Stubs and capacitors are compared for power supply noise reduction**
  - Boundary frequency is clarified
  - Stubs have advantage for high-frequency
- **Clear supply noise reduction effects were observed with on-board stubs**
- **On-chip  $di/dt$  detector was demonstrated**
  - on-chip and real time  $di/dt$  measurement
- **Feedforward active substrate noise cancelling was demonstrated**
  - Use the  $di/dt$  detector

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# Q&A

# Future Works (1/4)

- Measure the substrate noise cancelling circuit (chip delivery 10/8)



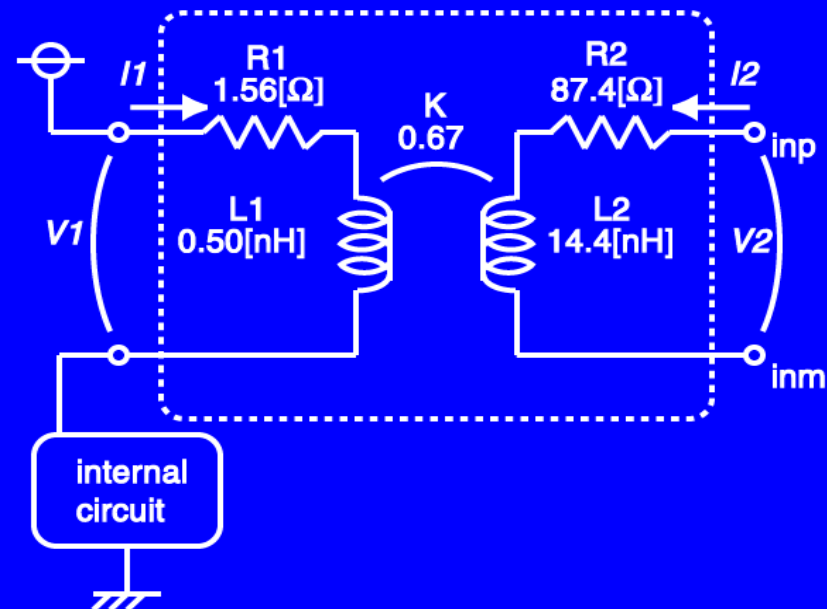
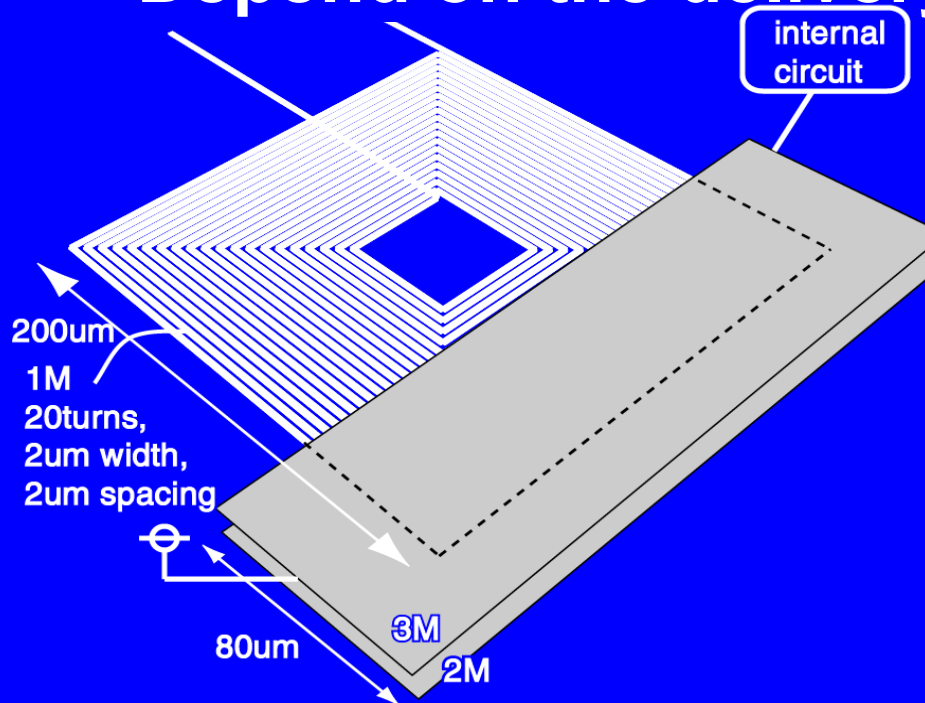
# Future Works (2/4)

- Measure an improved di/dt detector

Pros:  $L1: 0.5\text{nH} \rightarrow 0.26\text{nH}$ ,  $R1: 1.56\Omega \rightarrow 0.25\Omega$

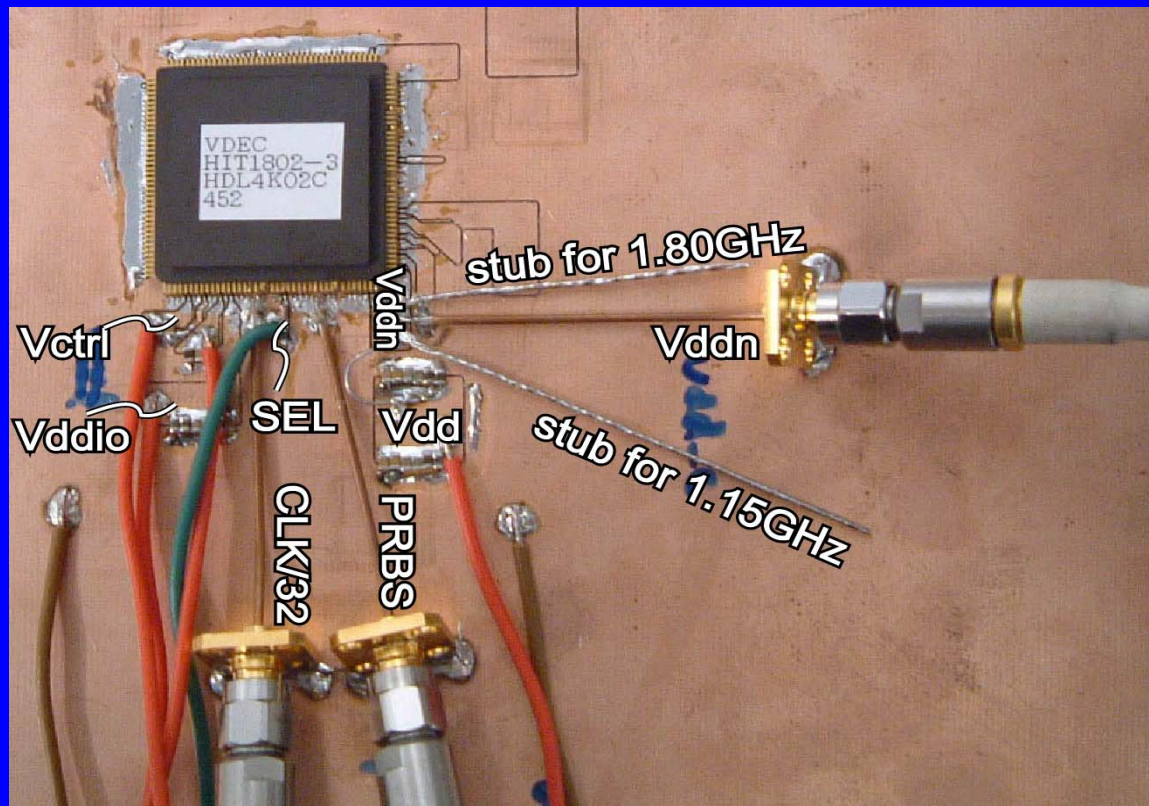
Cons:  $M: 1.80\text{nH} \rightarrow 0.92\text{nH}$

– Depend on the delivery date (10/8???)



# Future Works (3/4)

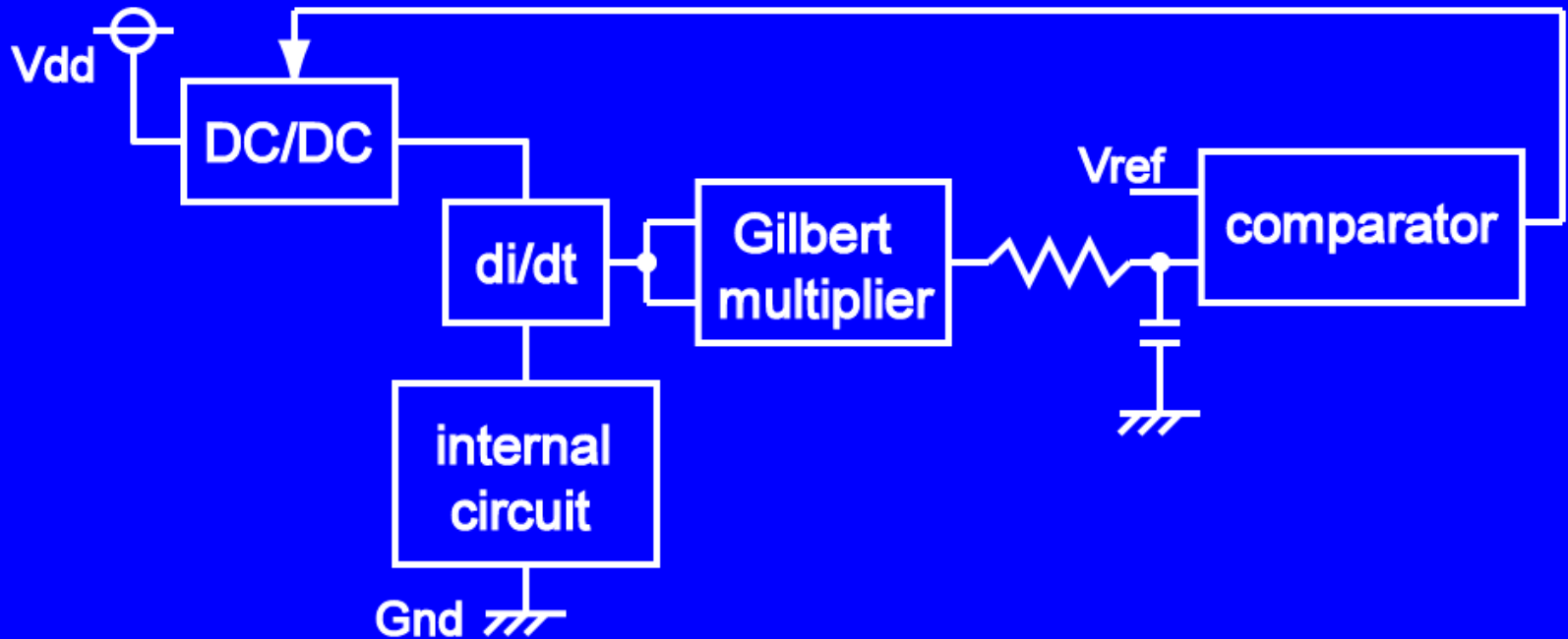
- Off-chip stub vs off-chip capacitor
  - Write stub and capacitor patterns with the same area on PCB





# Future Works (4/4)

- Simulate a feedback  $di/dt$  control system



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# Introduction

# Power Supply Noise

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- As the  $V_{dd}$  decrease, the noise margin is reduced
  - Timing violation –  $delay \propto 1/(V_{dd}-V_{th})$
  - Logic error
- $L(di/dt)+RI$  causes the noise
  - $L(di/dt)$  is dominant in high-speed LSIs
  - Decoupling capacitor reduce the  $di/dt$ 
    - ▶ Requires more die area for on-chip capacitor
    - ▶ Parasitic inductance disturbs for off-chip capacitor

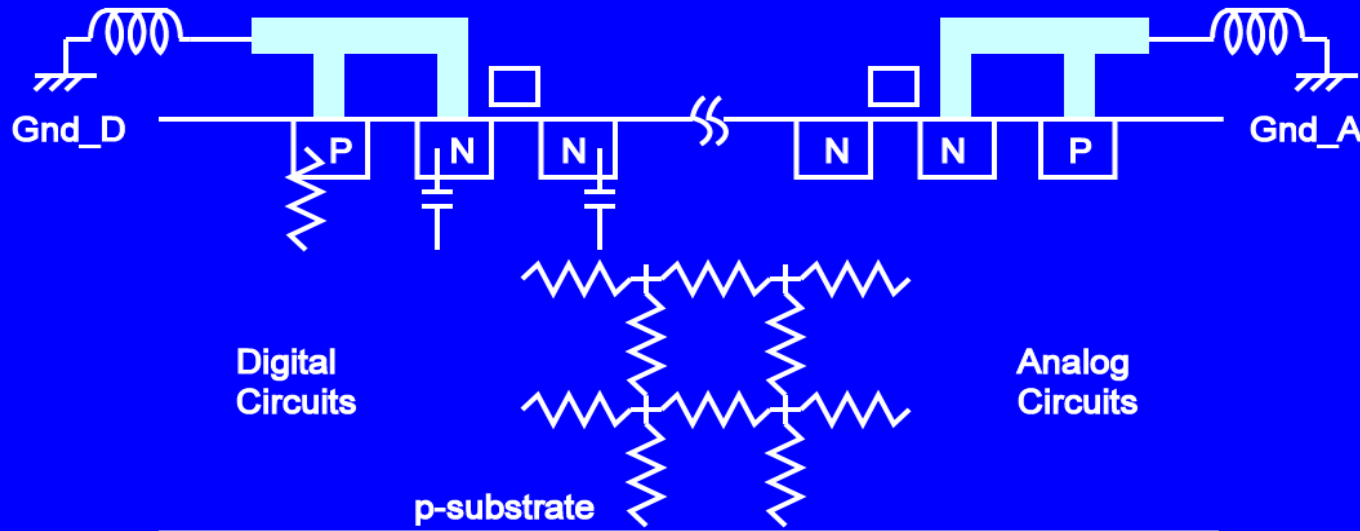
# Power Supply Noise

---

- As the  $V_{dd}$  decrease, the noise margin is reduced
  - Timing violation –  $delay \propto 1/(V_{dd}-V_{th})$
  - Logic error
- $L(di/dt)+RI$  causes the noise
  - $L(di/dt)$  is dominant in high-speed LSIs

# Substrate Noise

- PLL jitter becomes 10 times bigger by the substrate noise [16]
- Coupling from power supply noise is the main source  $\rightarrow$   $di/dt$  is important



# EMI noise

---

- EMI radiation can cause operational problems in other devices
- EMI radiation occurs from cables, connectors, PBC, package ...
- Ultimate noise source is  $di/dt$  caused by gate switching in LSIs
- EMI radiation is caused by  $di/dt$ , not by voltage perturbation

---

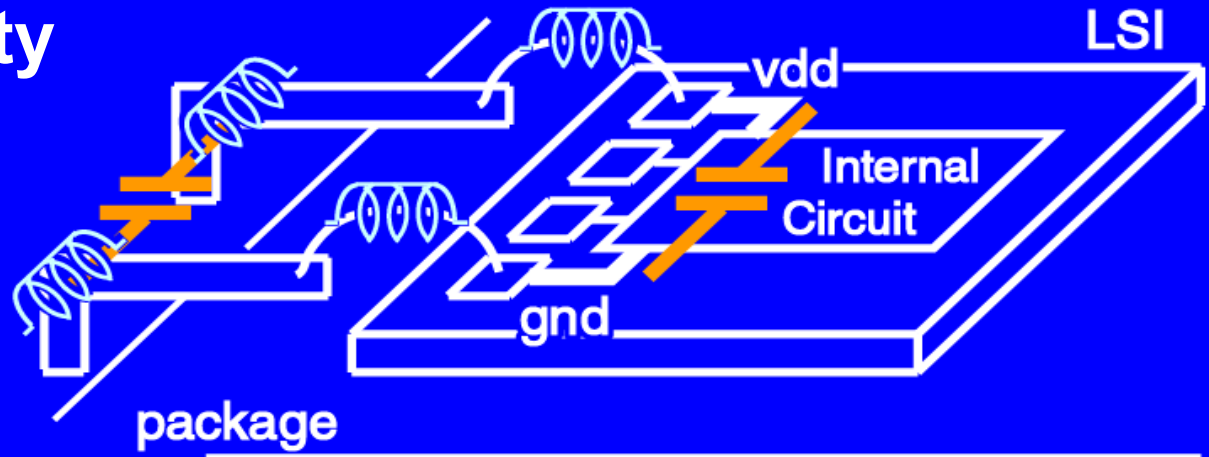
# Theoretical Study of Stubs vs Capacitors

# Background

---

- **Decoupling capacitor**

- Area penalty
- Parasitic inductance



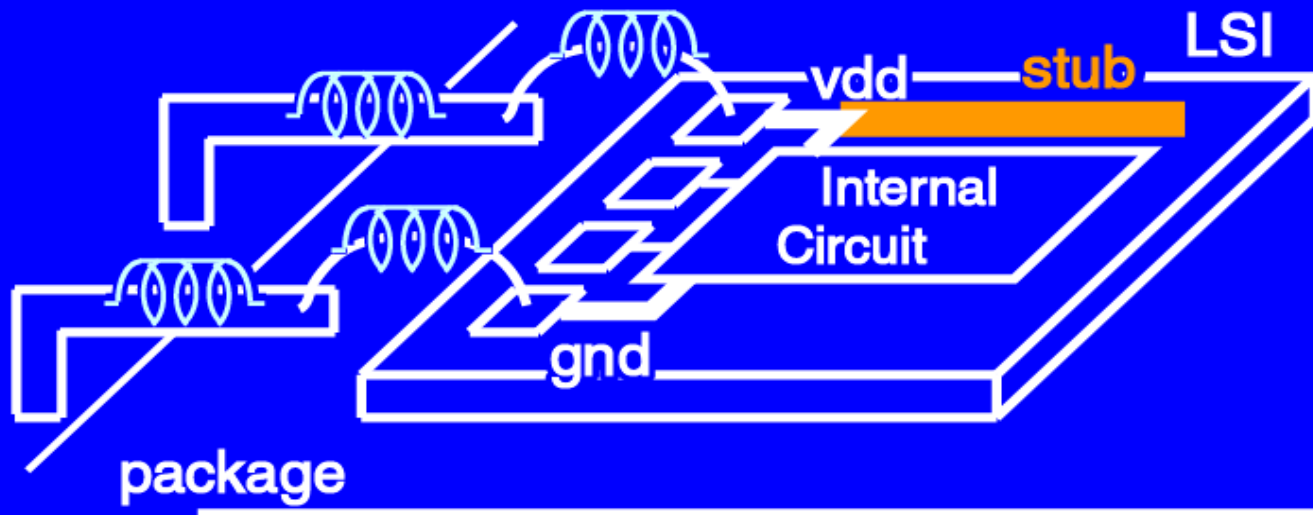
- **Semi-asynchronous architecture**
  - Complicated design
- **Spiral power line on PCB board**
  - Complicated design



# Power Line Noise Reduction

---

- Attach the stub to the power line will reduce the power supply noise



# Stub Theorem

---

- Input impedance of the transmission line of  $Z_0$ ,  $\beta$ ,  $l$ , and  $Z_L$  termination :

$$Z_{stub} = Z_0 \frac{Z_L \cos \beta l + Z_0 \sin \beta l}{Z_0 \cos \beta l + Z_L \sin \beta l}$$

- When open termination ( $Z_L = \infty$ )

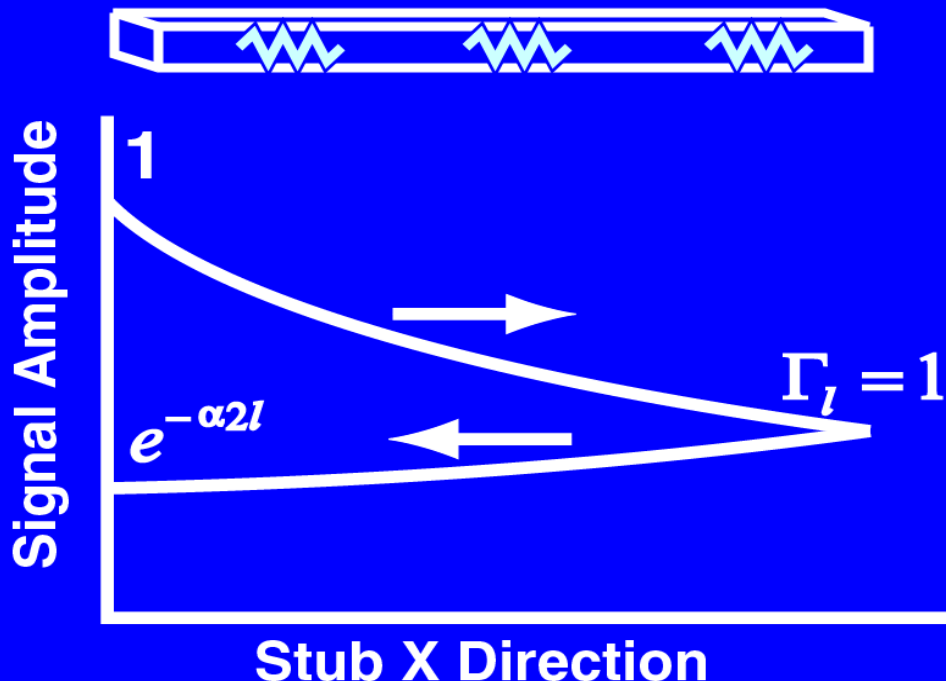
$$Z_{stub} = Z_0 \frac{\cos \beta l}{j \sin \beta l}$$

- When the line length is quarter of the wavelength ( $\beta l = \pi/2$ ), no loss ( $R=G=0$ )

$$Z_{stub} = 0$$

# Stub Resistance

- The resistance of the stub degrade the noise reduction effect
  - Round trip attenuation factor  $\eta = e^{-\alpha 2l}$



# Transmission Line Parameters

- Resistance

- Skin effects

$$\delta = \sqrt{\frac{2\rho}{\omega\mu_0}}$$

- Capacitance

- Parallel plate

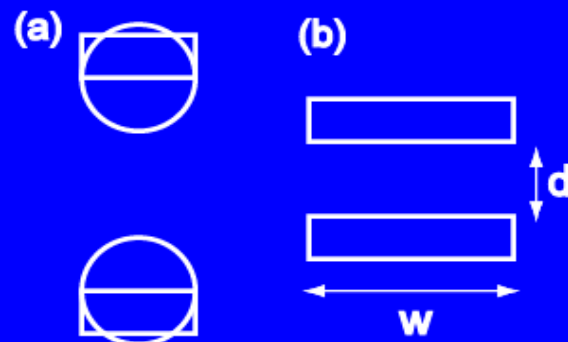
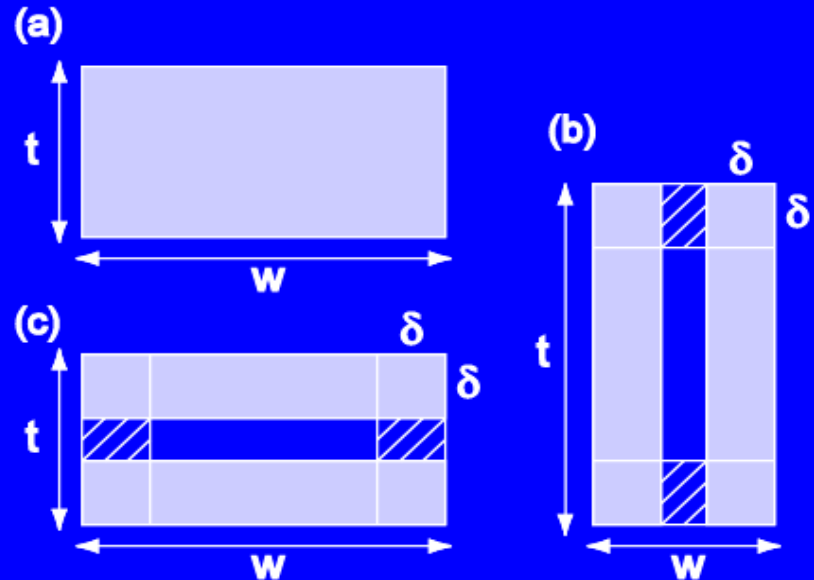
for  $d < w$

- Parallel cylinder

for  $w < d$

- Inductance

- $c^2/\epsilon_r = 1/LC$



# Boundary Frequency

- Stub input impedance  $Z_{stub} \propto f^{-2}$ ,  $f^{-1.5}$   
 $-l \propto f^{-1}$ ,  $w \propto f$ ,  $\delta \propto f^{-0.5}$ ,  $Z_{stub} = Rl/2$
- Capacitor input impedance  $Z_{cap} \propto f^{-1}$
- Boundary frequency at  $Z_{stub} = Z_{cap}$

$$f_B = \frac{\pi c^2 \epsilon_0 \rho}{8td} \quad \frac{t^3}{A} < \frac{16\rho\sqrt{\epsilon_r \epsilon_0} c}{\pi} \quad \text{and} \quad t < \frac{16d}{\pi^2}$$

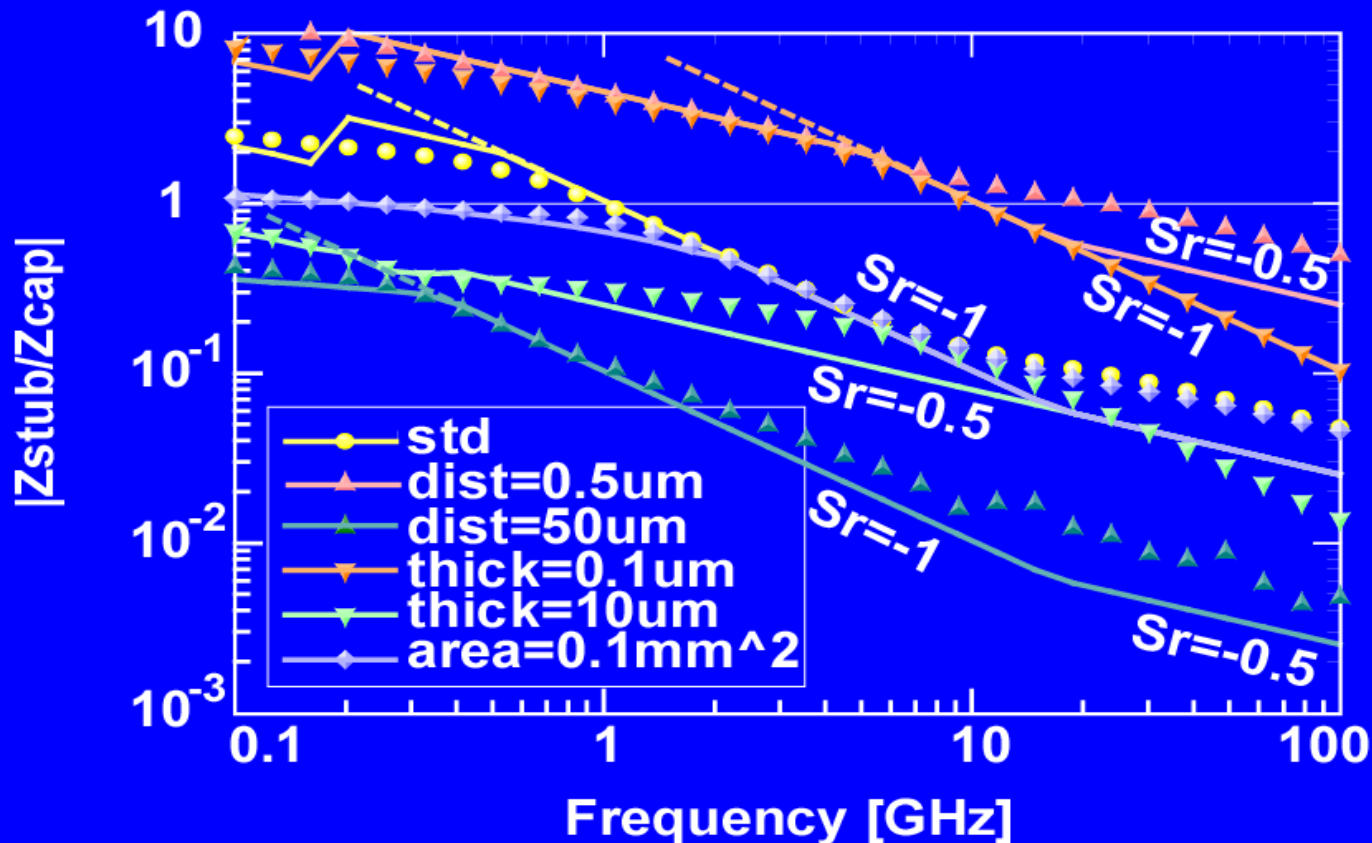
$$\frac{t^3}{A} > \frac{16\rho\sqrt{\epsilon_r \epsilon_0} c}{\pi} \quad \text{and} \quad t > \frac{\pi^3 c \sqrt{\epsilon_r \epsilon_0} \rho A}{64d^2}$$

$$f_B = \frac{\pi^3 c^2 \epsilon_0 \rho}{256d^2} \quad \frac{t^3}{A} < \frac{16\rho\sqrt{\epsilon_r \epsilon_0} c}{\pi} \quad \text{and} \quad t > \frac{16d}{\pi^2}$$

$$\frac{t^3}{A} > \frac{16\rho\sqrt{\epsilon_r \epsilon_0} c}{\pi} \quad \text{and} \quad t < \frac{\pi^3 c \sqrt{\epsilon_r \epsilon_0} \rho A}{64d^2}$$

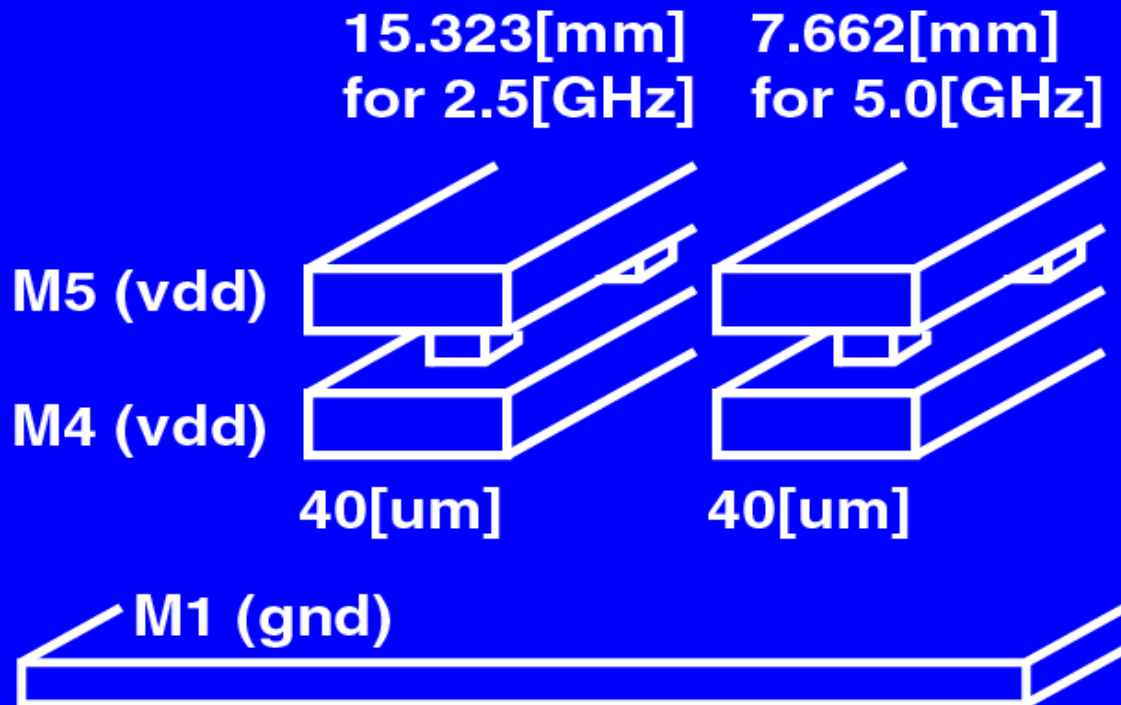
# Numerical Analysis

- Raphael(L,C), Fasthenry(R) vs. the model
- $d=5\mu\text{m}$ ,  $t=1\mu\text{m}$ ,  $A=1\text{mm}^2$ ,  $\epsilon_r=3.9$ ,  $\rho=\rho_{\text{Cu}}$

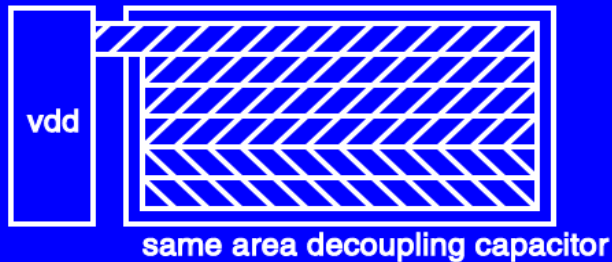
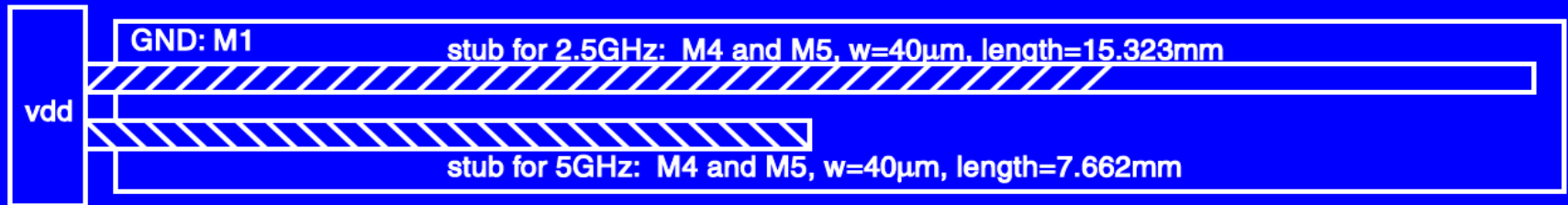


# Stub Structure

- 0.18 $\mu$ m 5M CMOS of company “H”
- For a 2.5GHz operation circuit

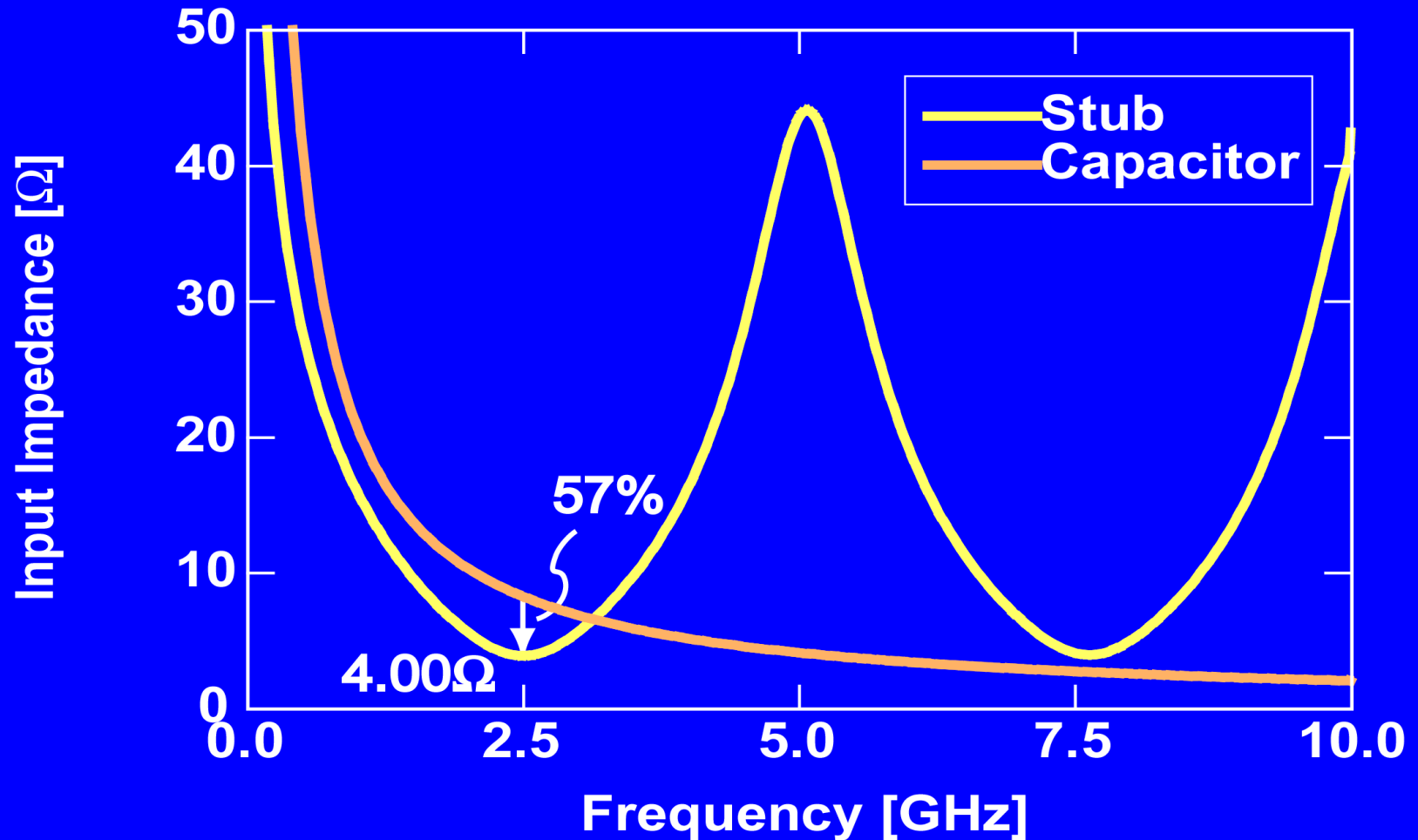


# Stub and Same-Area Capacitor



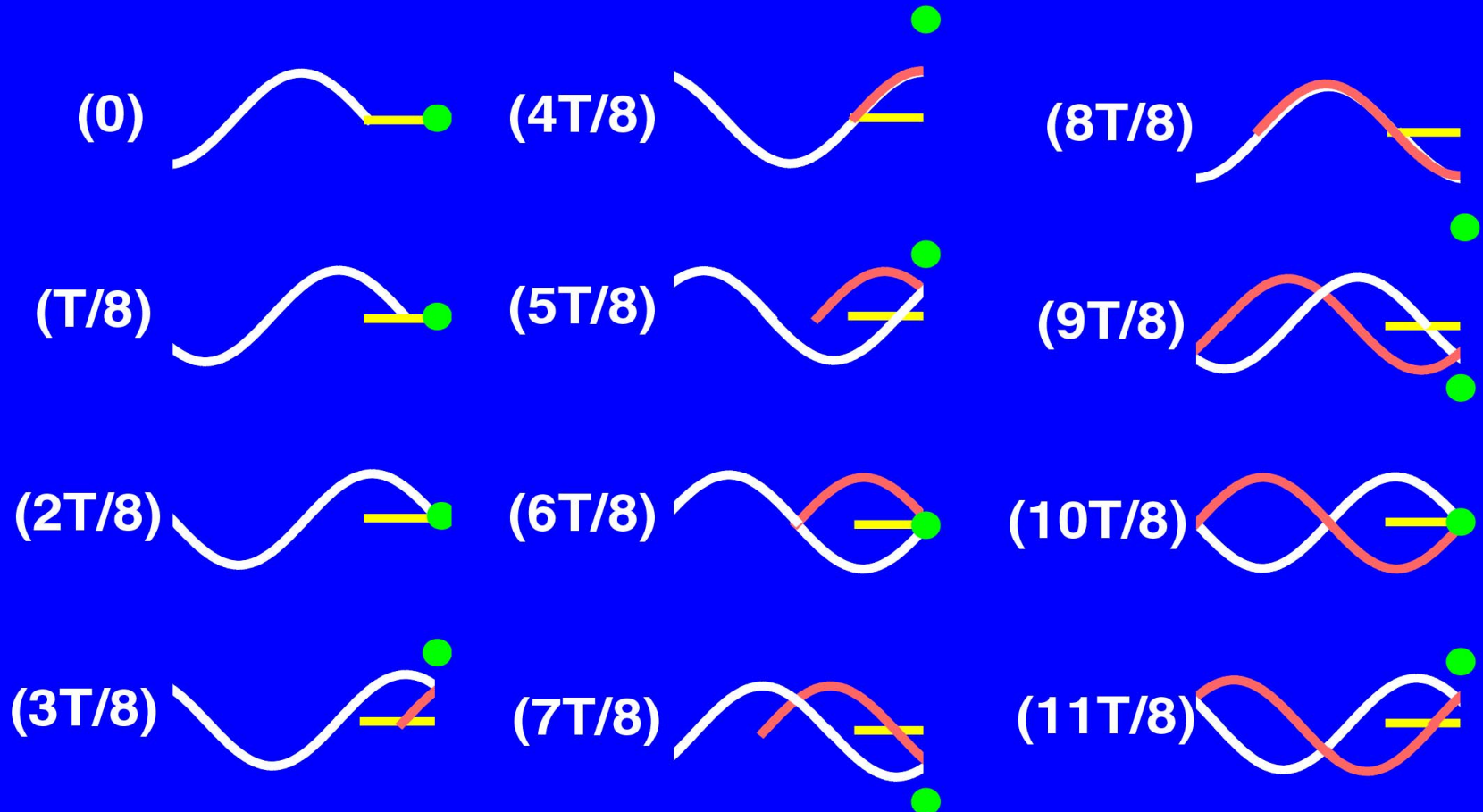


# Stub Input Impedance vs. Freq



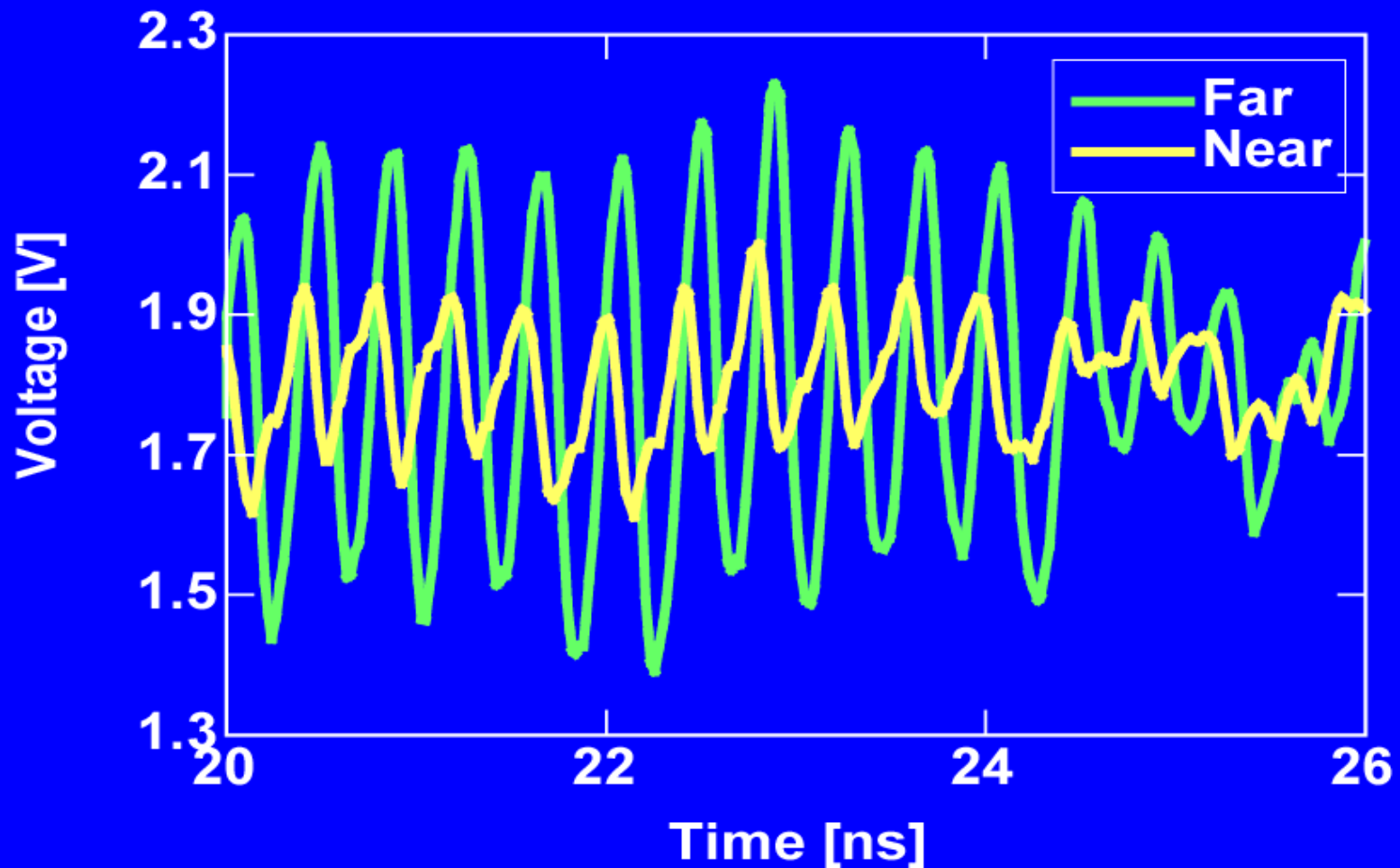
# Voltage Swing at Far End

- The voltage swing at far end is bigger

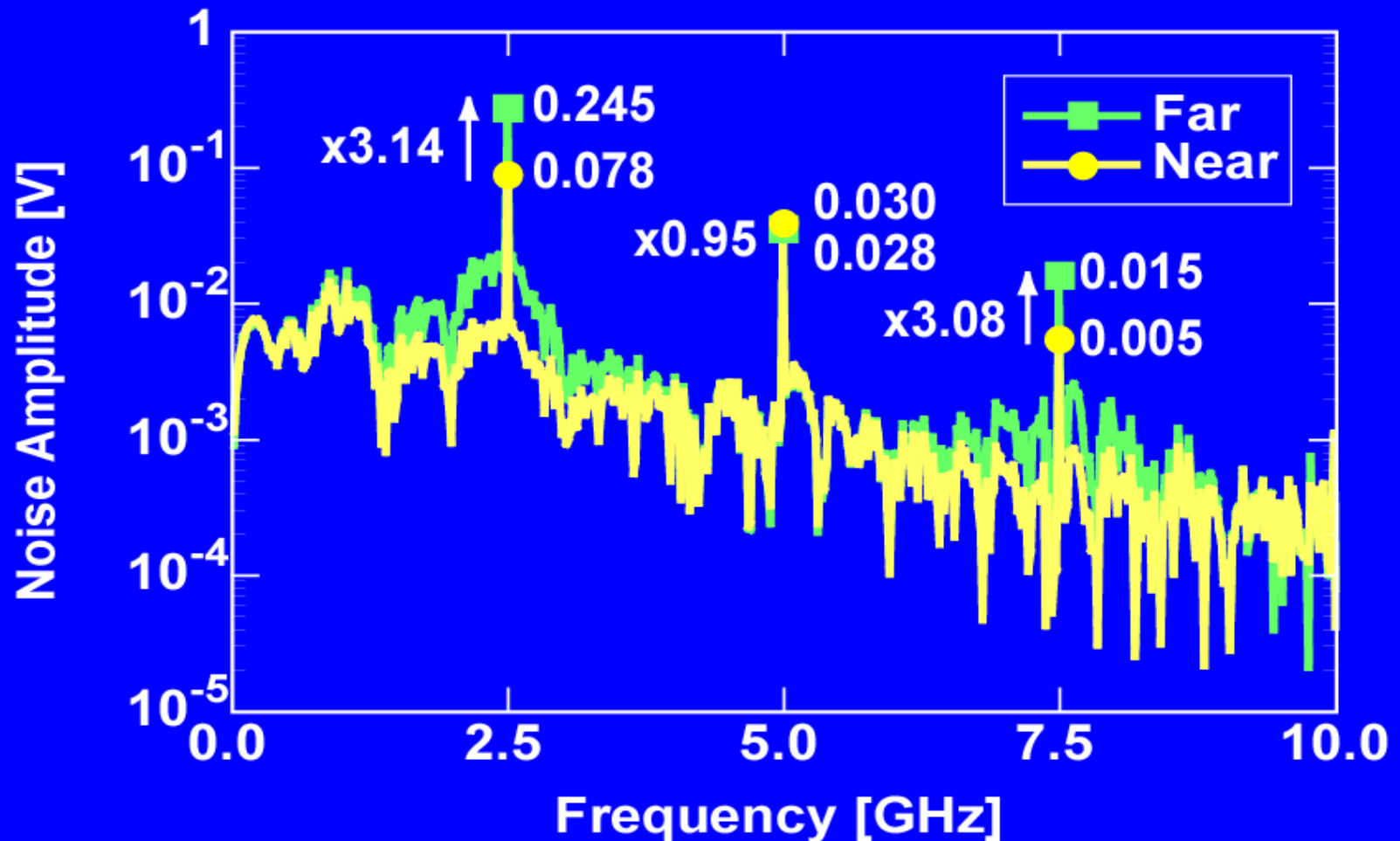


# Waveform of Near/Far End

---



# Spectrum of Near/Far End

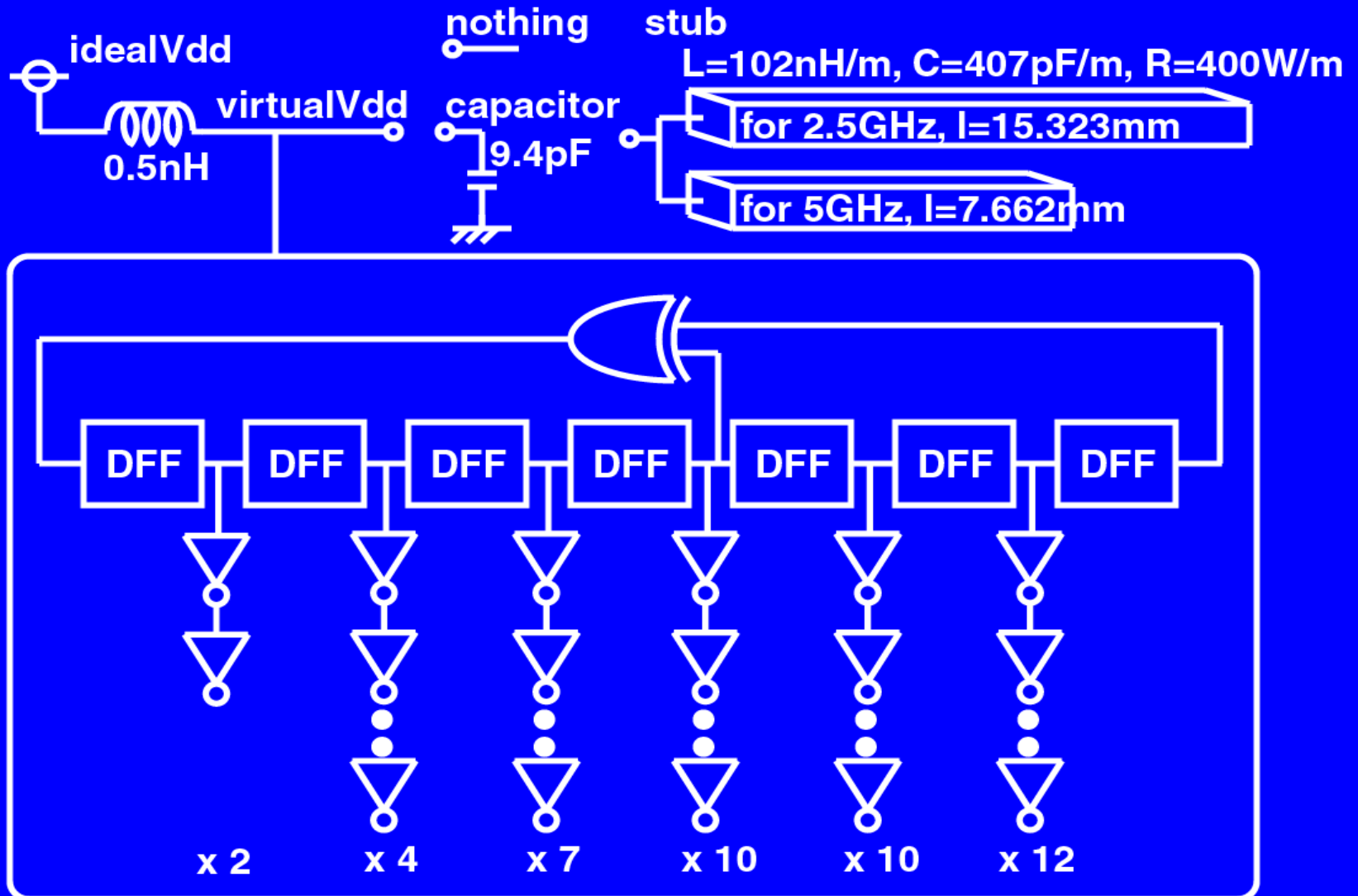


# Stub Design

---

- **Stub length: quarter wavelength of the operating frequency**
  - Stub input impedance has frequency dependence
  - Operating frequency is the dominant component of the power supply noise
- **Width: Wider is better for noise reduction**
  - Smaller resistance, (bigger capacitance)
- ***Target of this study***
  - *Observe the noise difference between a stub and the same space decoupling capacitor*

# Test Circuit



# Equivalent Termination Approx.

loss    reflectivity

Real:  $\alpha$     1

real



ETA: 0     $\Gamma_{IEquiv}$

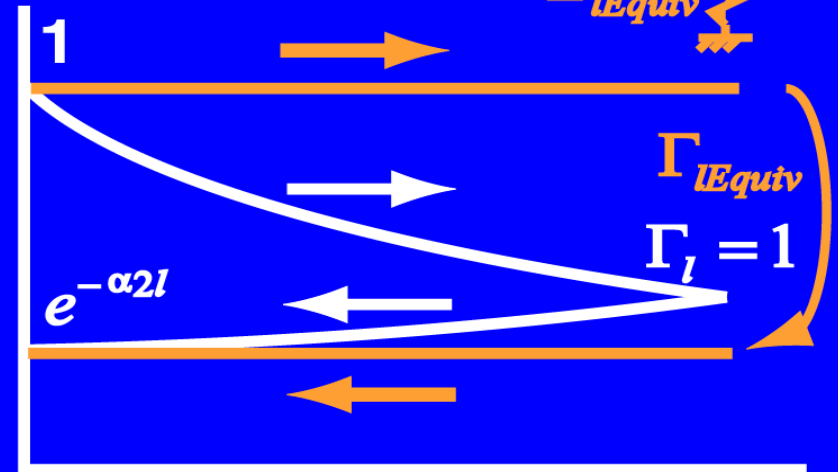
ETA



$$\Gamma_{IEquiv} = \eta = e^{-\alpha 2l}$$

$$Z_{IEquiv} = Z_{0Ideal} \frac{1+\eta}{1-\eta}$$

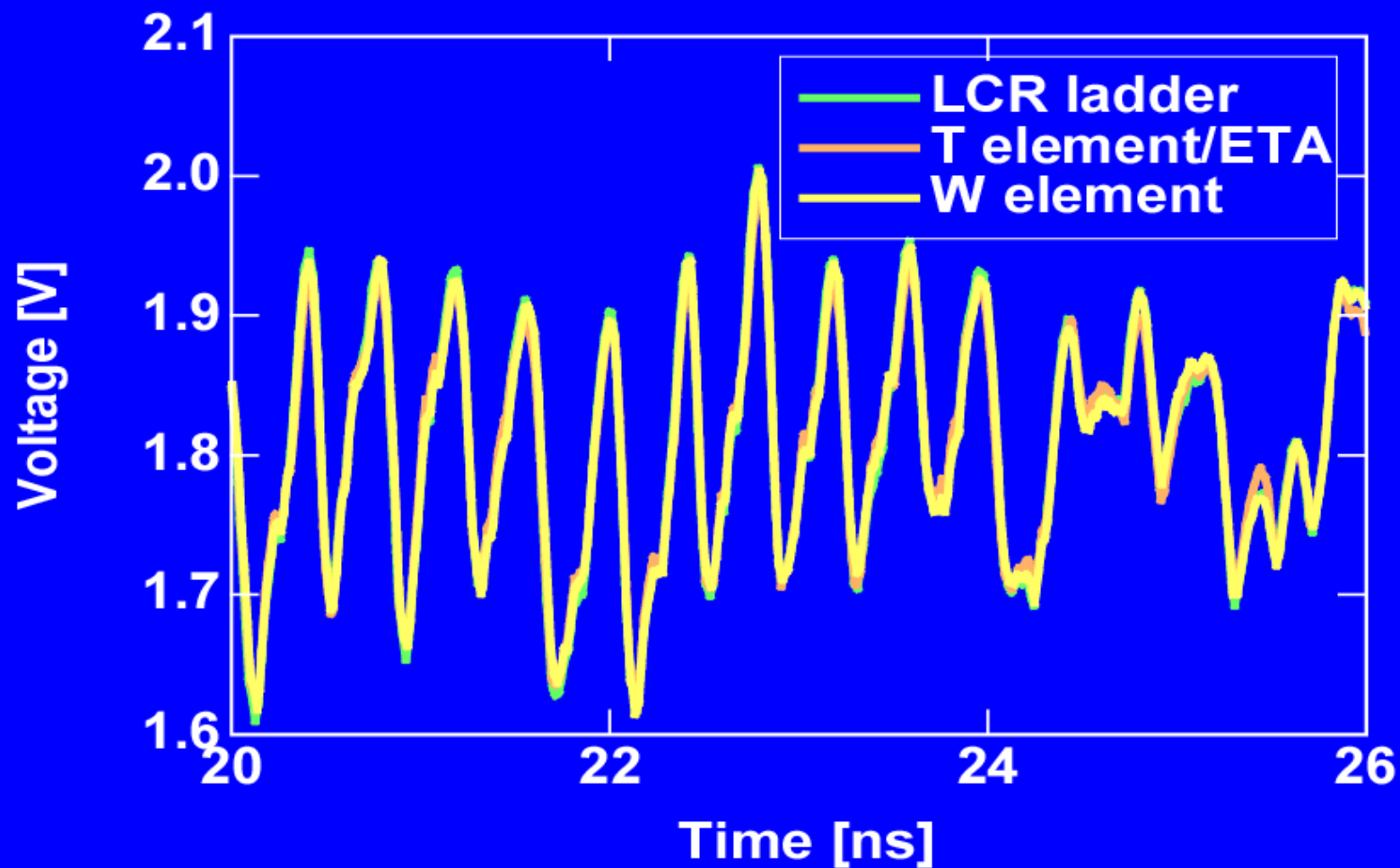
Signal Amplitude



Stub X Direction

# ETA Waveforms

---





# Analytical Models using ETA (1)

- The stub input impedance

$$Z_{stubEquiv} = \sqrt{\frac{L}{C}} \frac{1-\eta}{1+\eta}$$

- The voltage ratio of the near and far end

$$\frac{V_{far}}{V_{near}} = -j \frac{1+\eta}{1-\eta}$$

# Analytical Models using ETA (2)

- Time constant for stub impedance change
  - At the initial state, stub input impedance is the same as the characteristic impedance

$$Z_{stub} = \begin{array}{c} \sqrt{\frac{R + j\omega L}{G + j\omega C}} \quad (\text{initial}) \\ \downarrow \\ \frac{\cos \beta l}{j \sin \beta l} \approx \sqrt{\frac{L}{C}} \frac{1 - \eta}{1 + \eta} \quad (\text{steady}) \end{array} \quad \tau = \frac{1}{-2f \log |\eta \Gamma_s|}$$

# Lump or Distributed Element?

---

- Signal propagation time through a wire, compared with the cycle time:

Negligibly small  $\rightarrow$  lump element

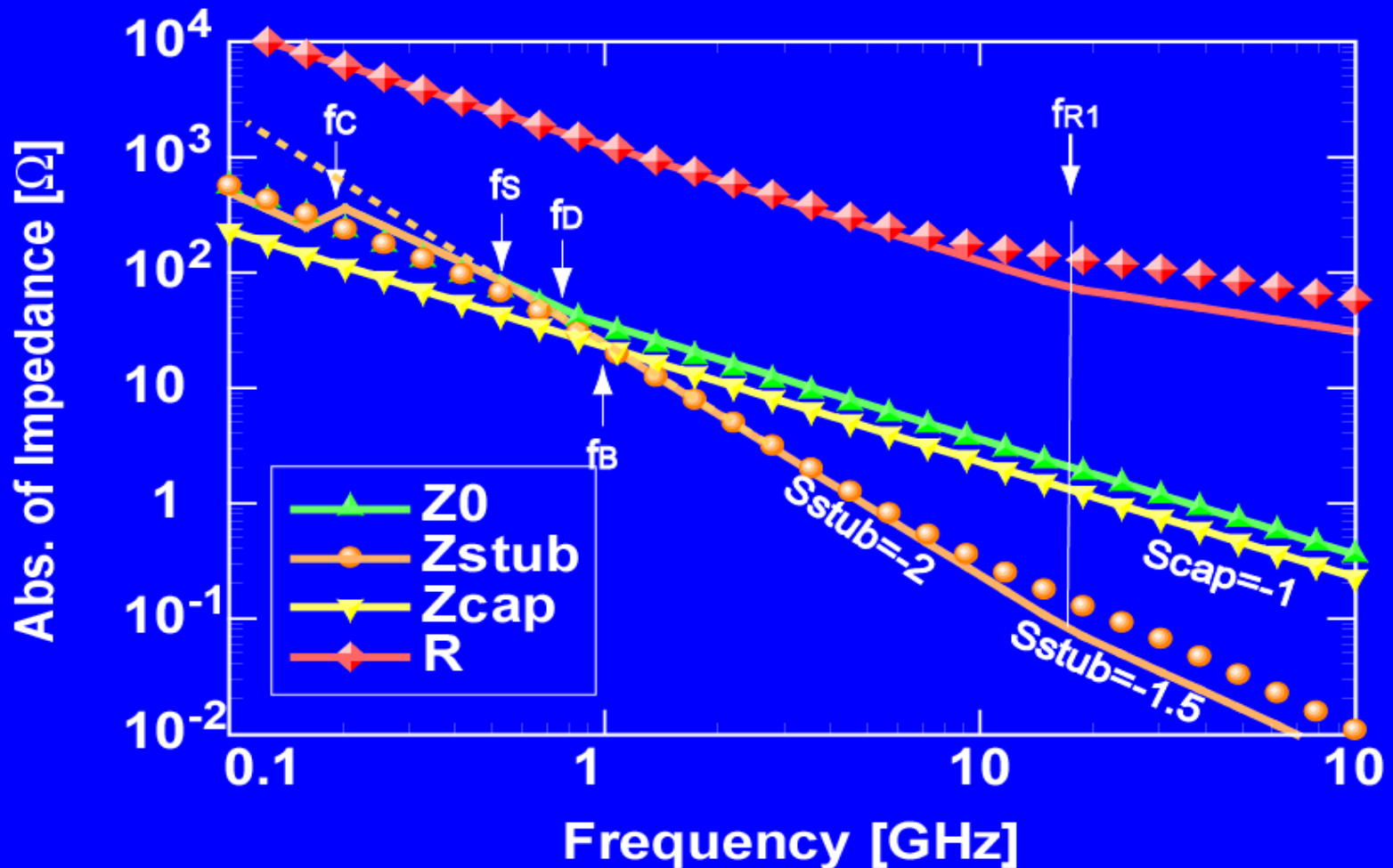
(R, C ladder)

Comparable  $\rightarrow$  distributed element  
(transmission line)

$$Z_0 = \sqrt{\frac{R + j\omega L}{G + j\omega C}} \quad , \quad \text{length}$$

$$\beta_c = -j\sqrt{(R + j\omega L)(G + j\omega C)} = \beta_r - j\alpha$$

# Numerical Analysis



---

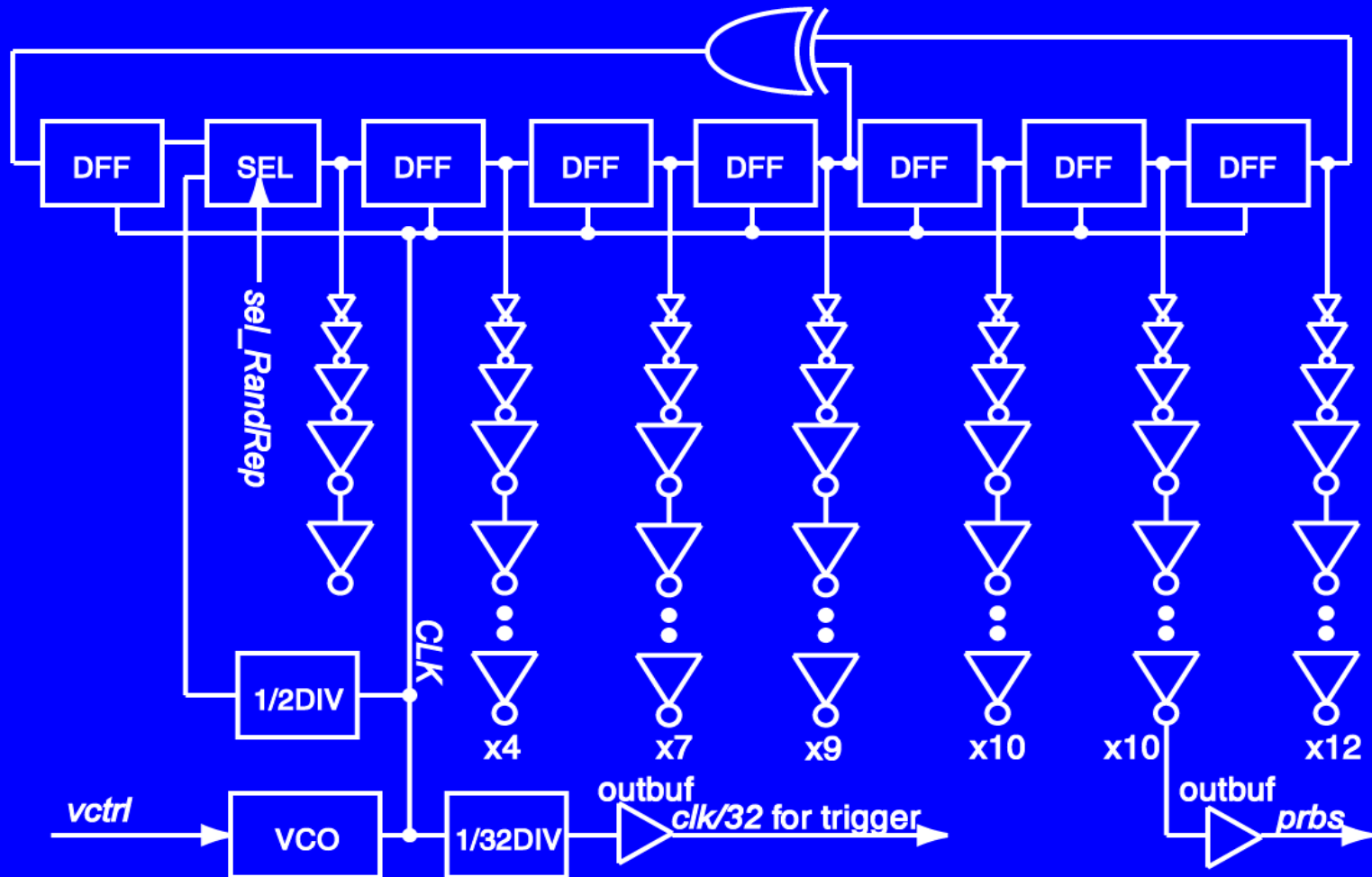
# Stub Measurement

# Background

---

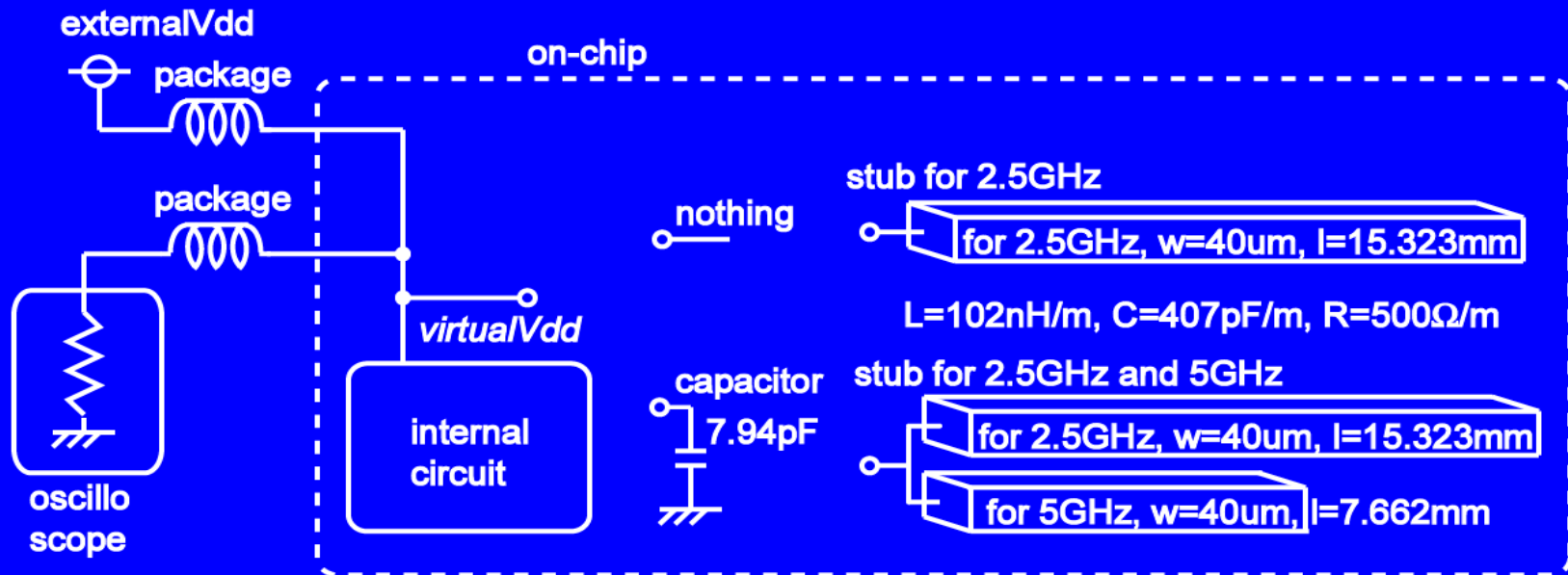
- Theoretical study predicts that stubs can reduce the power supply noise better than decoupling capacitor
- Let's verify the stub noise reduction by experiments

# Internal Circuit



# Power Line Structures

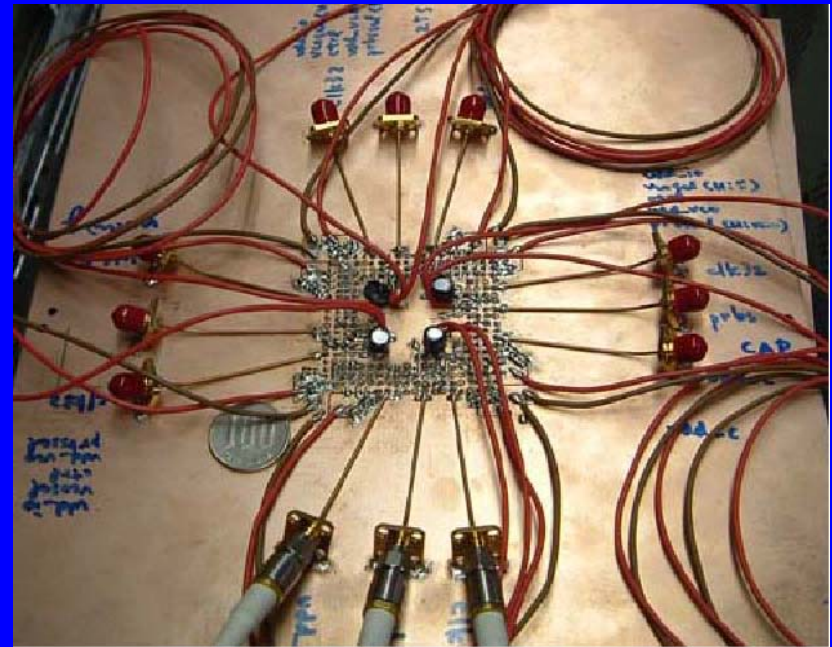
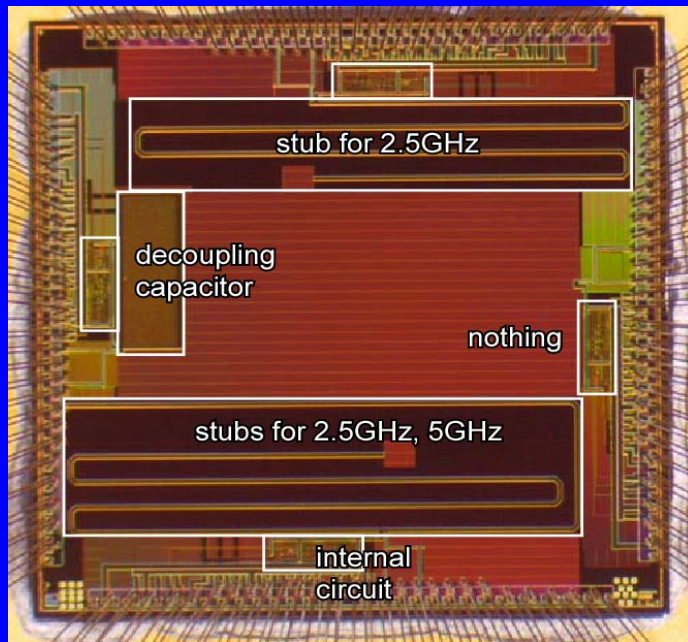
- nothing, capacitor, stub for 2.5GHz, stub for 2.5GHz and 5GHz





# On-chip Stub Does Not Work

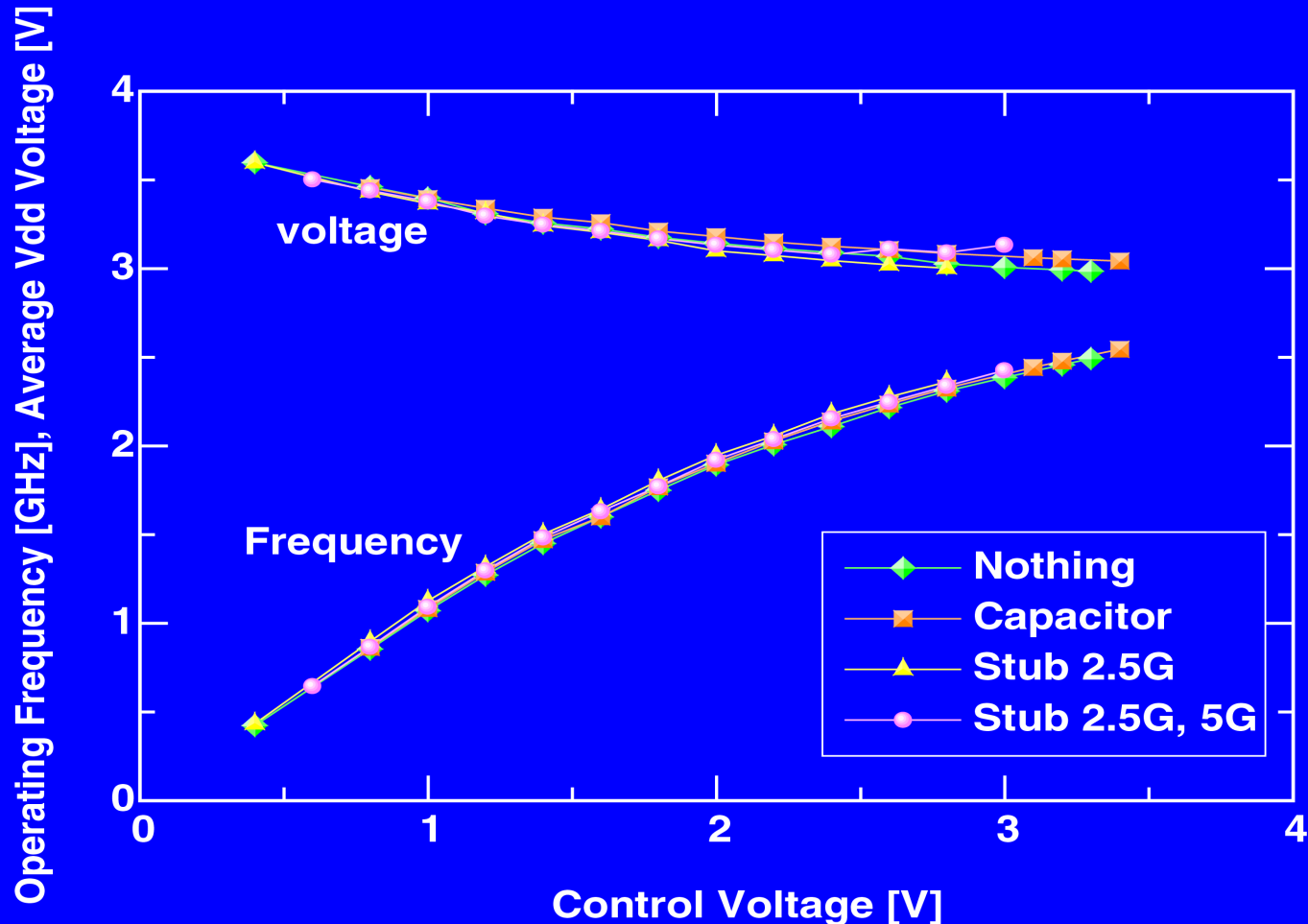
- 0.18um 5ML standard CMOS (5.9mm x 5.9mm)
- The chip is mounted on a Cu board



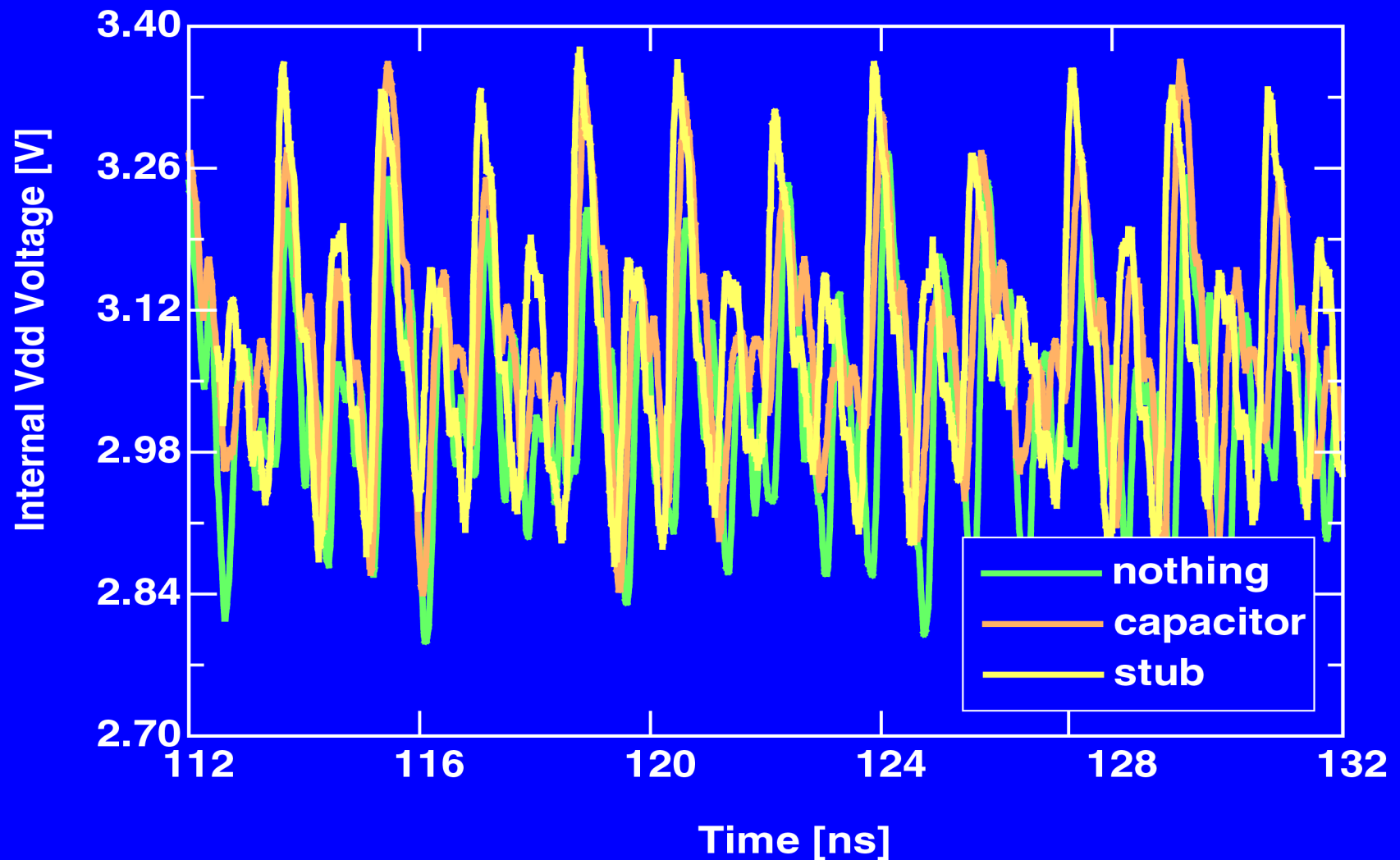
- Reflection at the bent (length > 15mm @ 2.5GHz)
- Resistance is bigger than the estimated value

# VCO characteristics, IR drop

- Intra-chip fluctuation is small

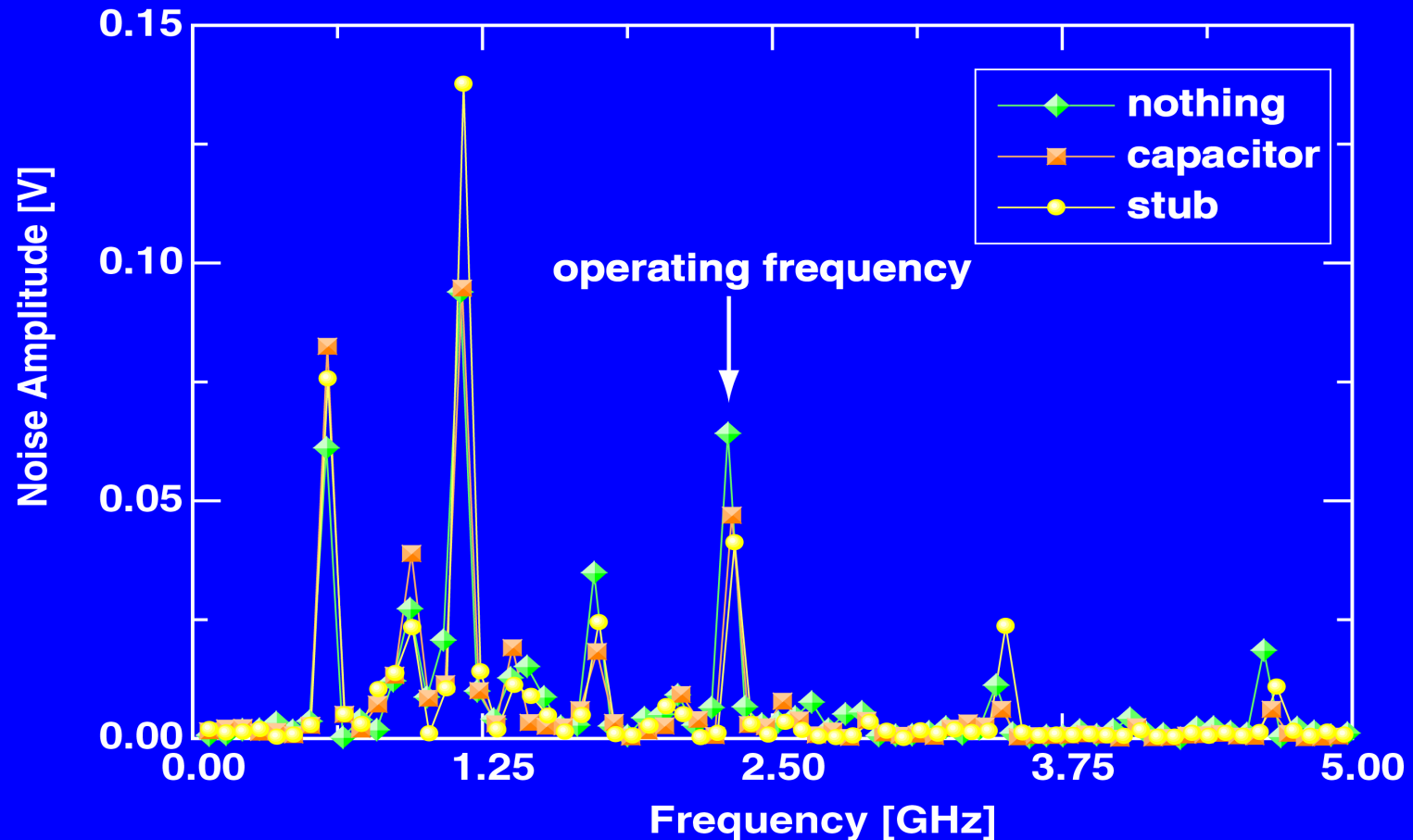


# Measured Vdd Waveforms



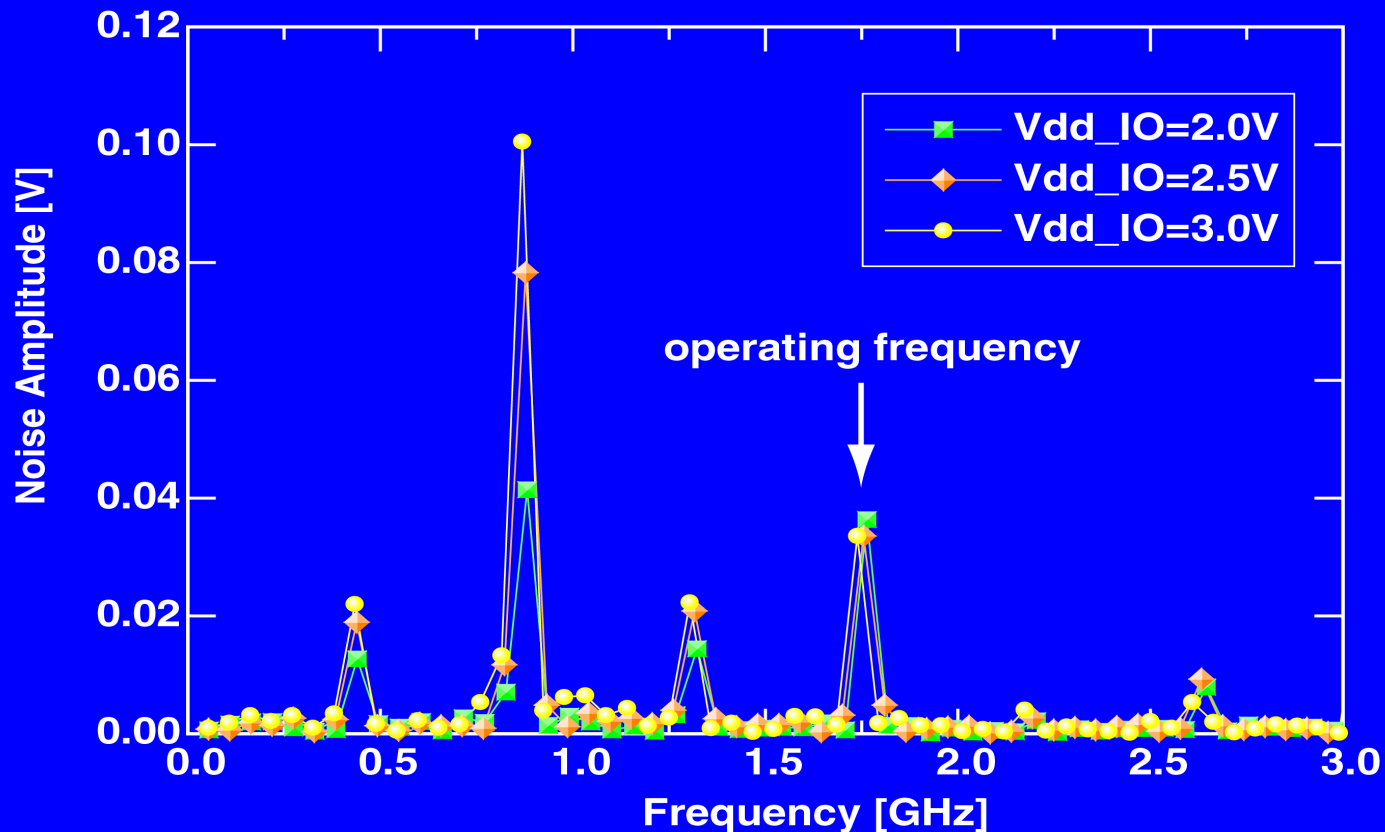
# Measured Vdd Spectrum

- Noise peak at  $f/2$ ,  $f/4$



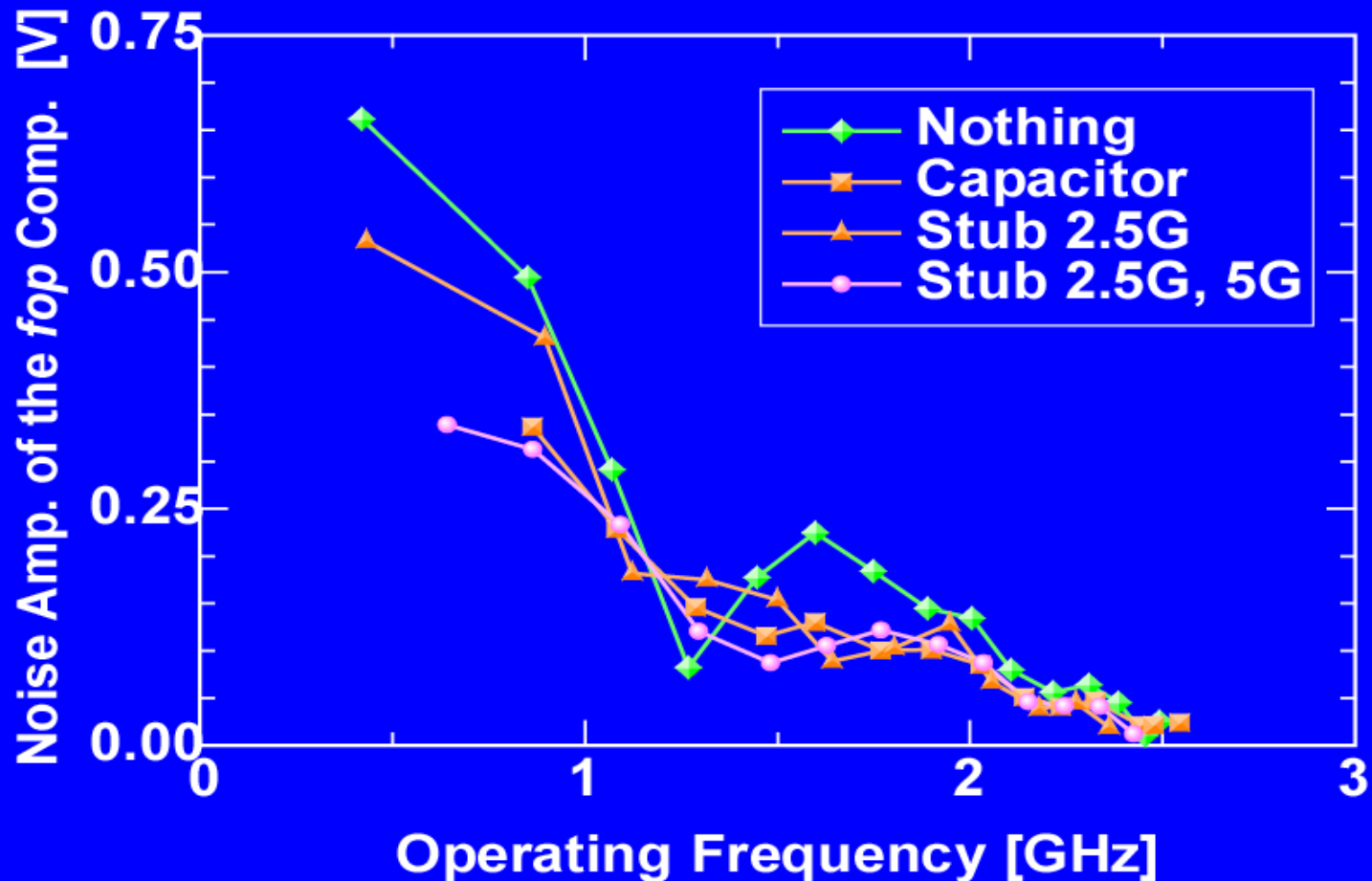
# VddIO dependence of Vdd Noise

- Substrate/package coupling of Vdd-IO and Vdd-core



# Operating Freq. vs. Noise

- The difference is not clear



# Why the Difference is Small?

---

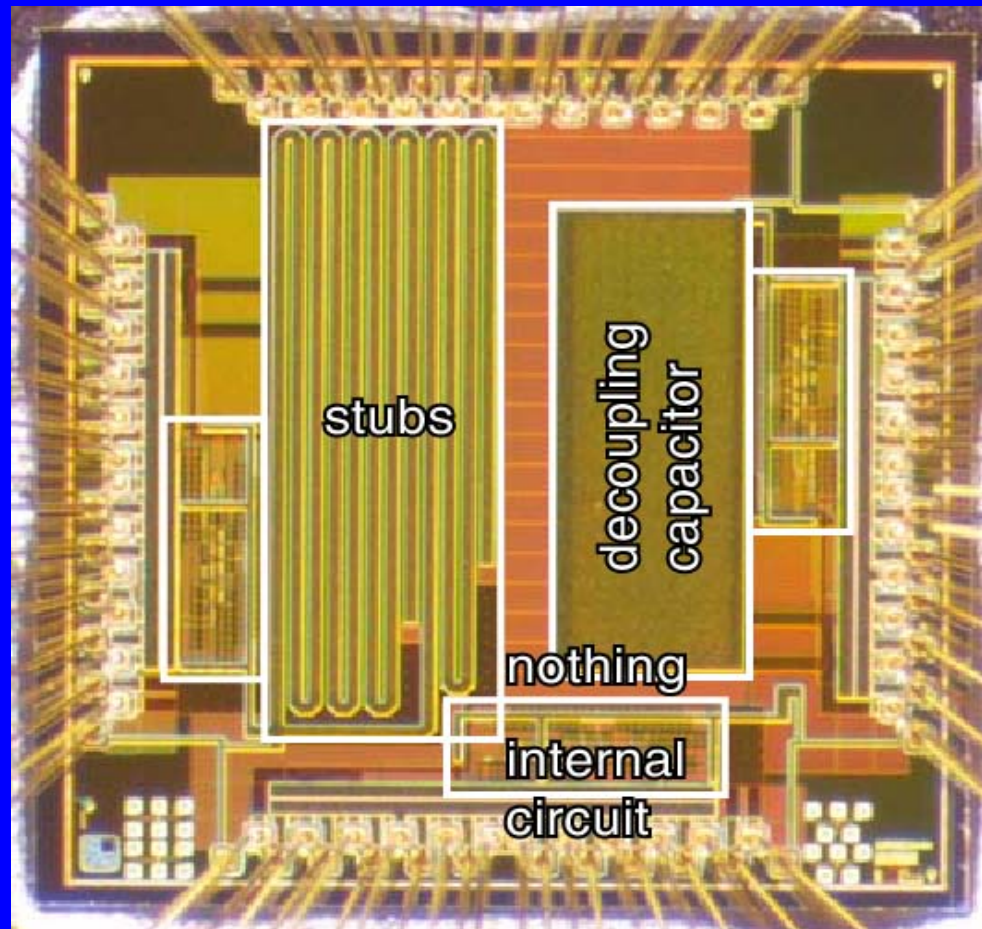
- Stubs are bent in the chip and reflection occurs
- The resistance is much bigger than the estimated value
  - The provided resistance value seems to be a measured sheet resistance at DC
- Package impedance is so big that the noise signal cannot come out



# Chip Photograph

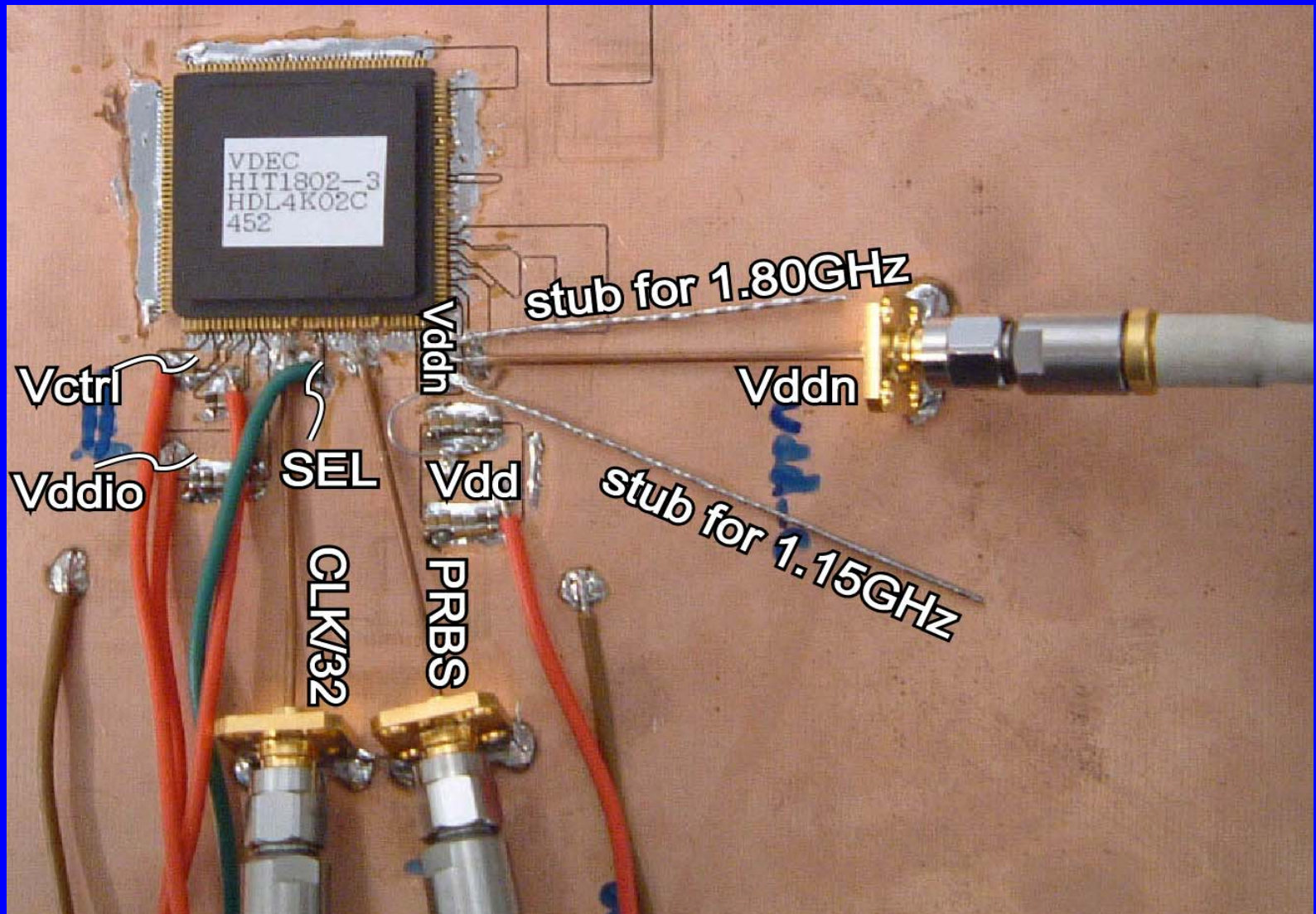
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- 0.18 $\mu$ m 5ML CMOS (2.4mm x 2.4mm)

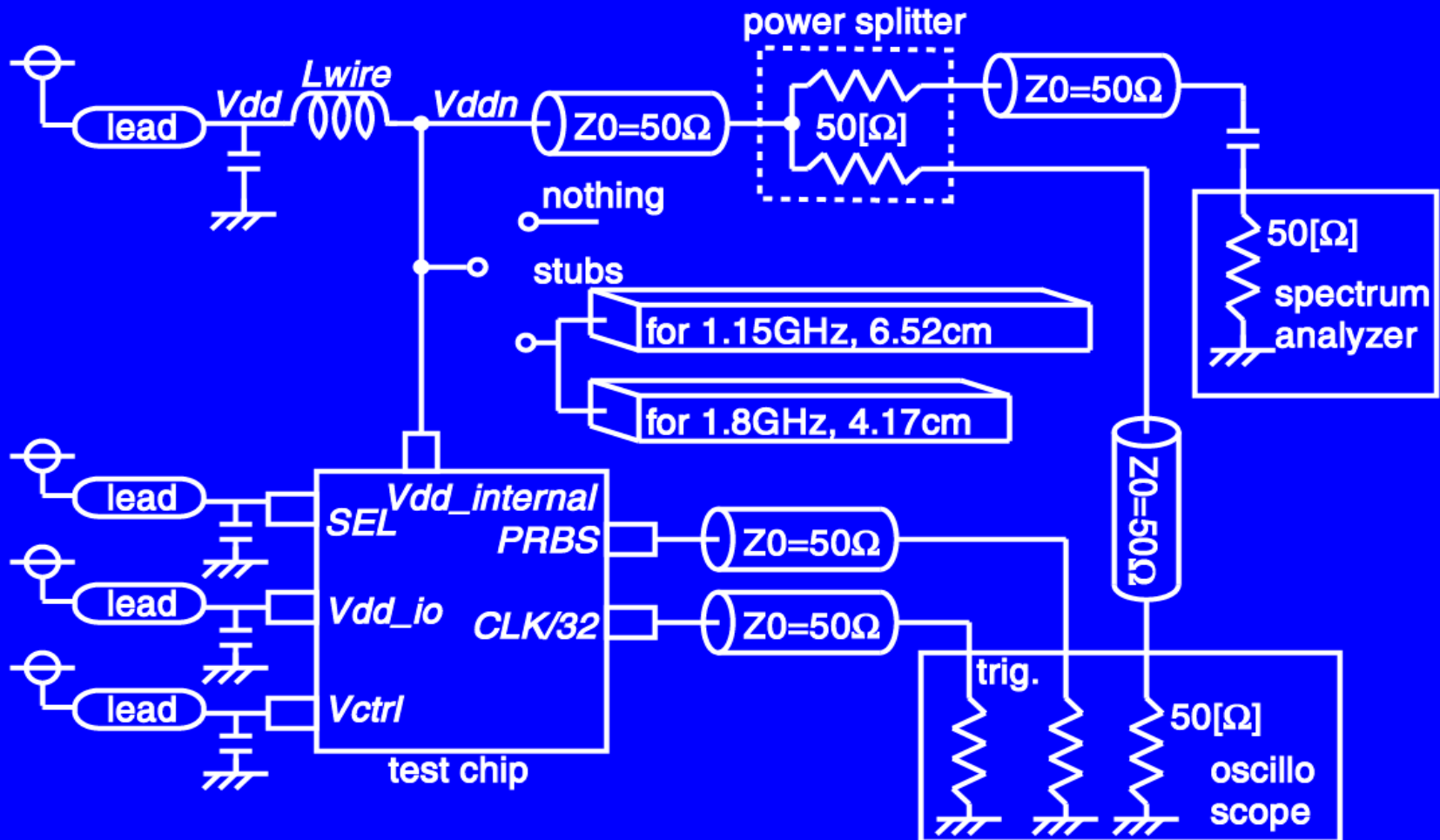




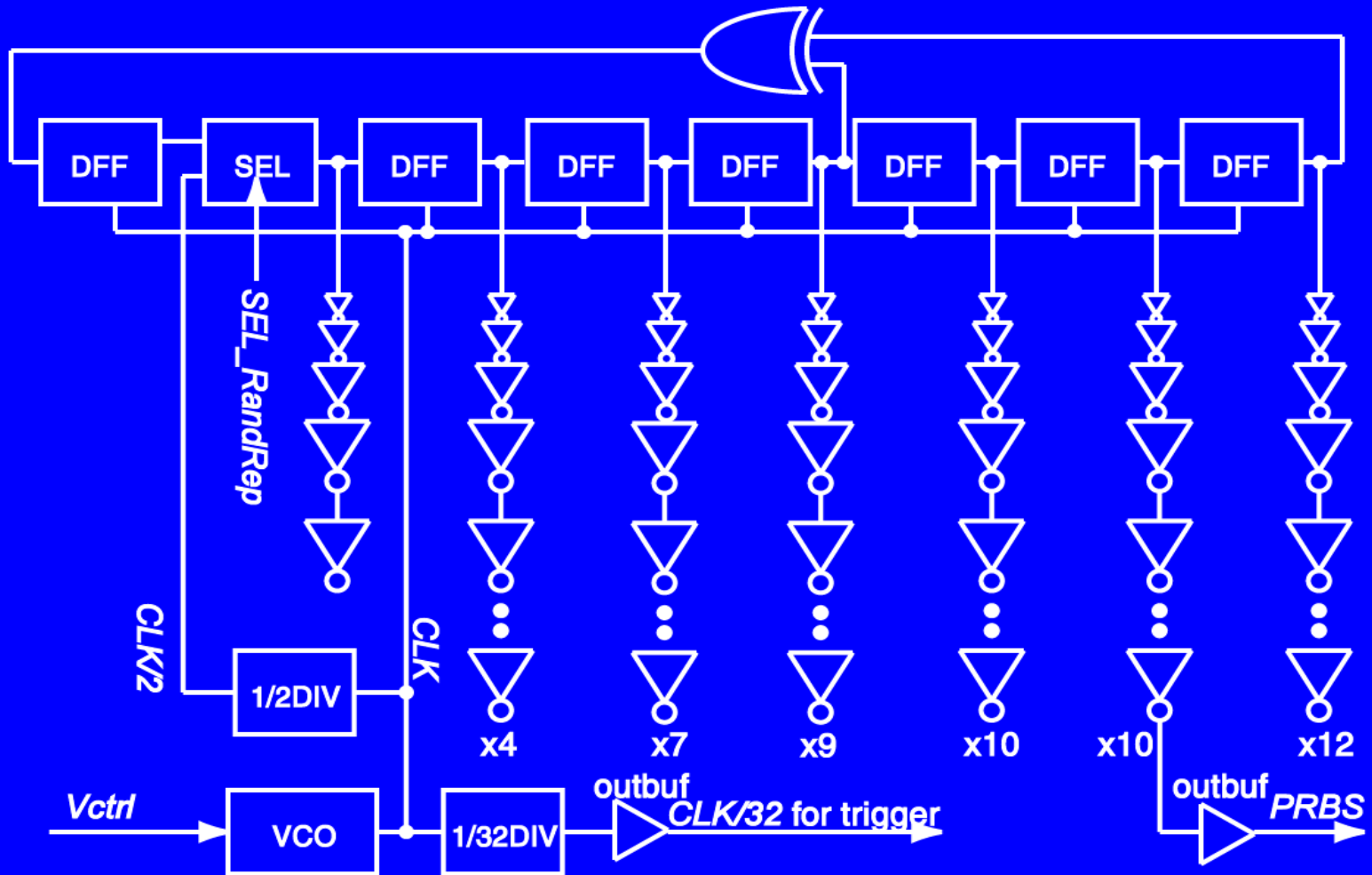
# Off-chip Stubs



# Schematic

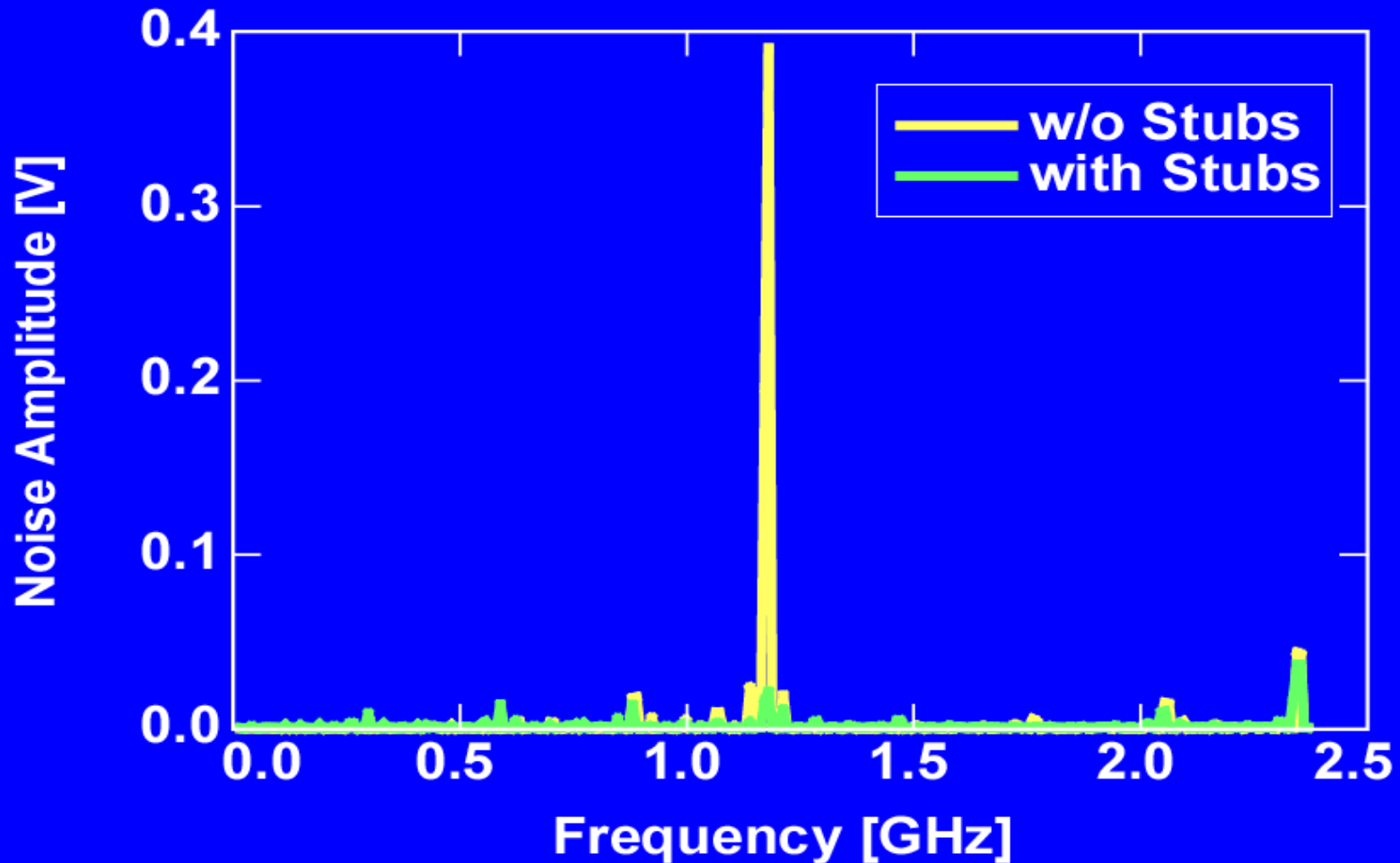


# Internal Circuit

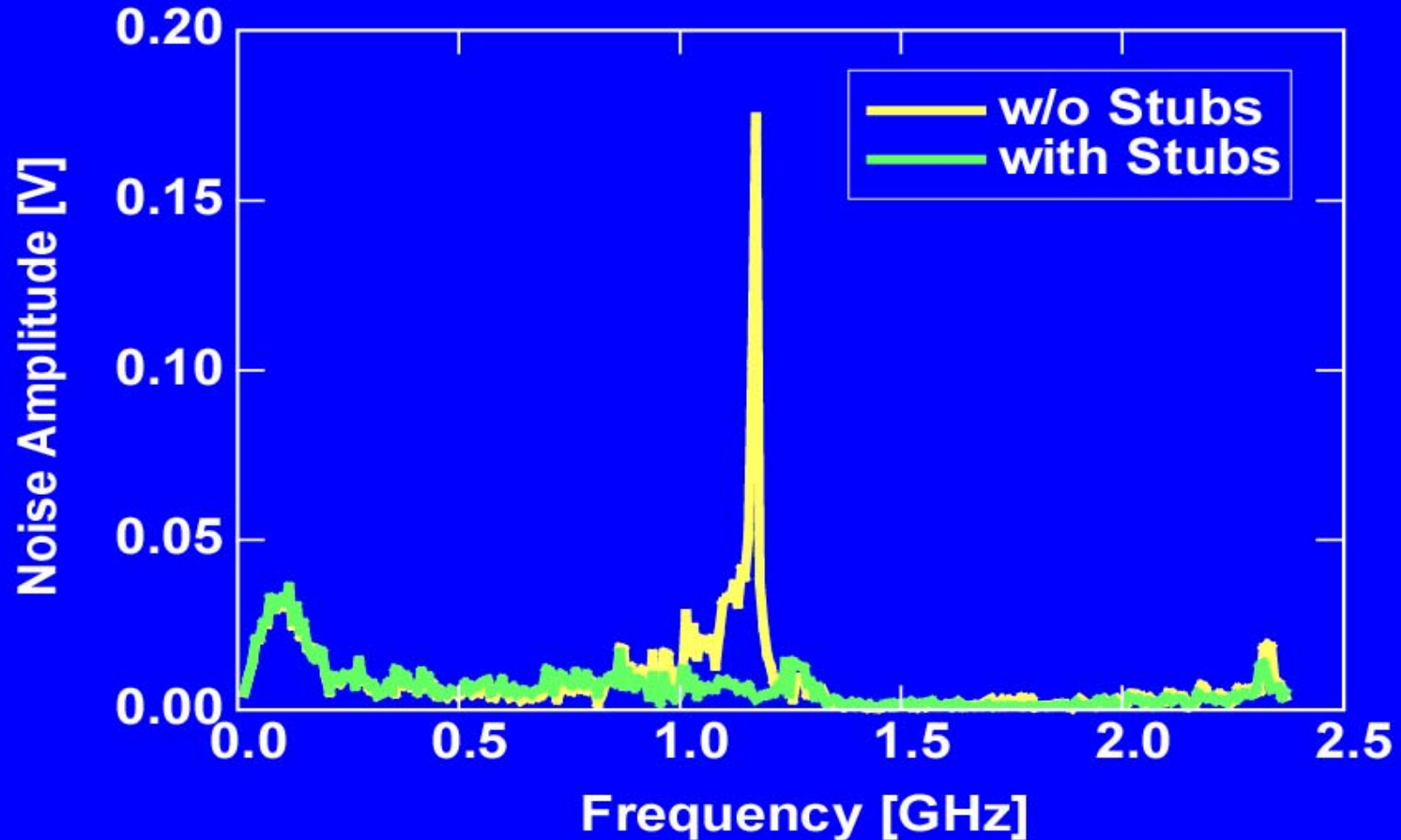


# Spectrum @1.15GHz Repeat

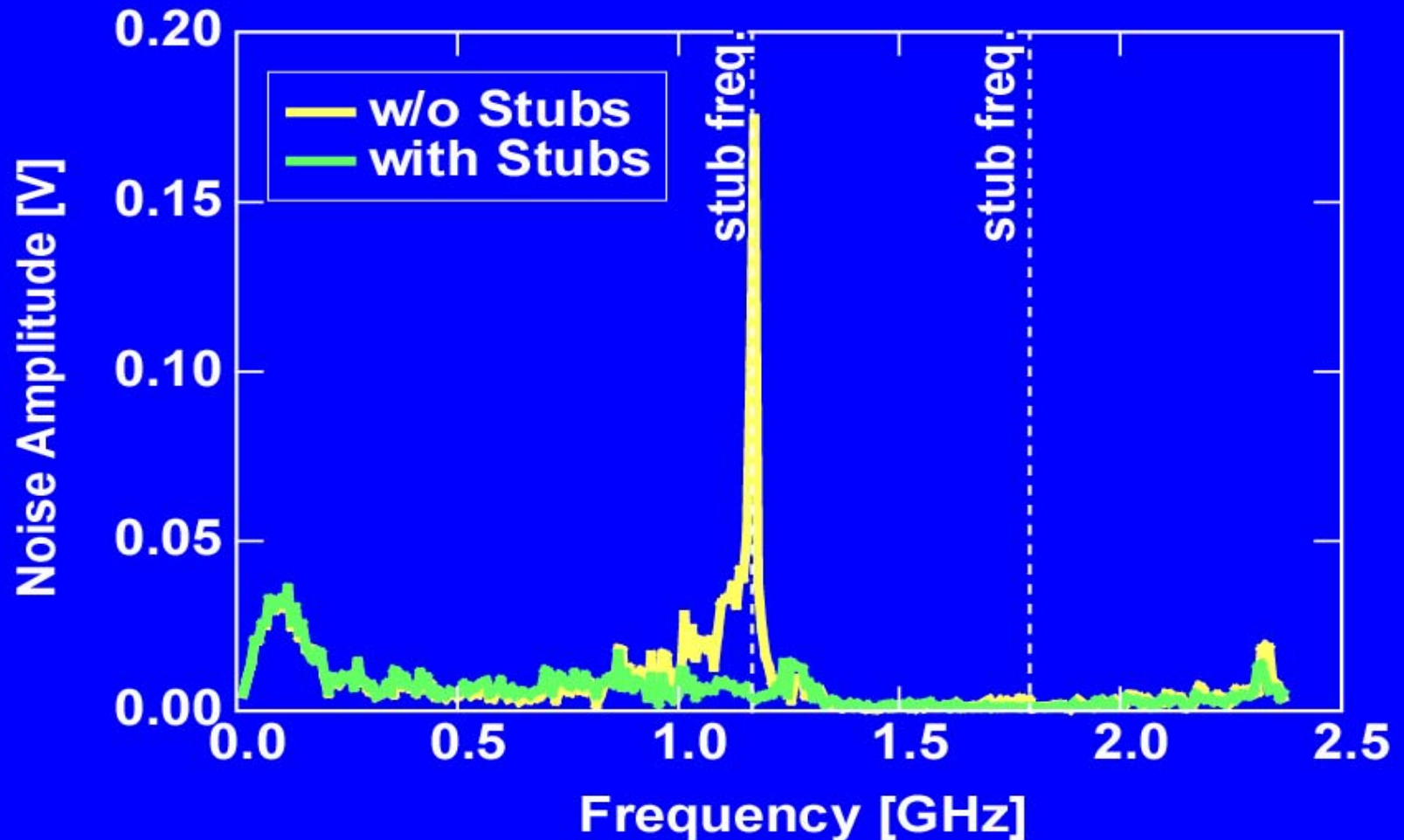
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# Spectrum @1.15GHz Random

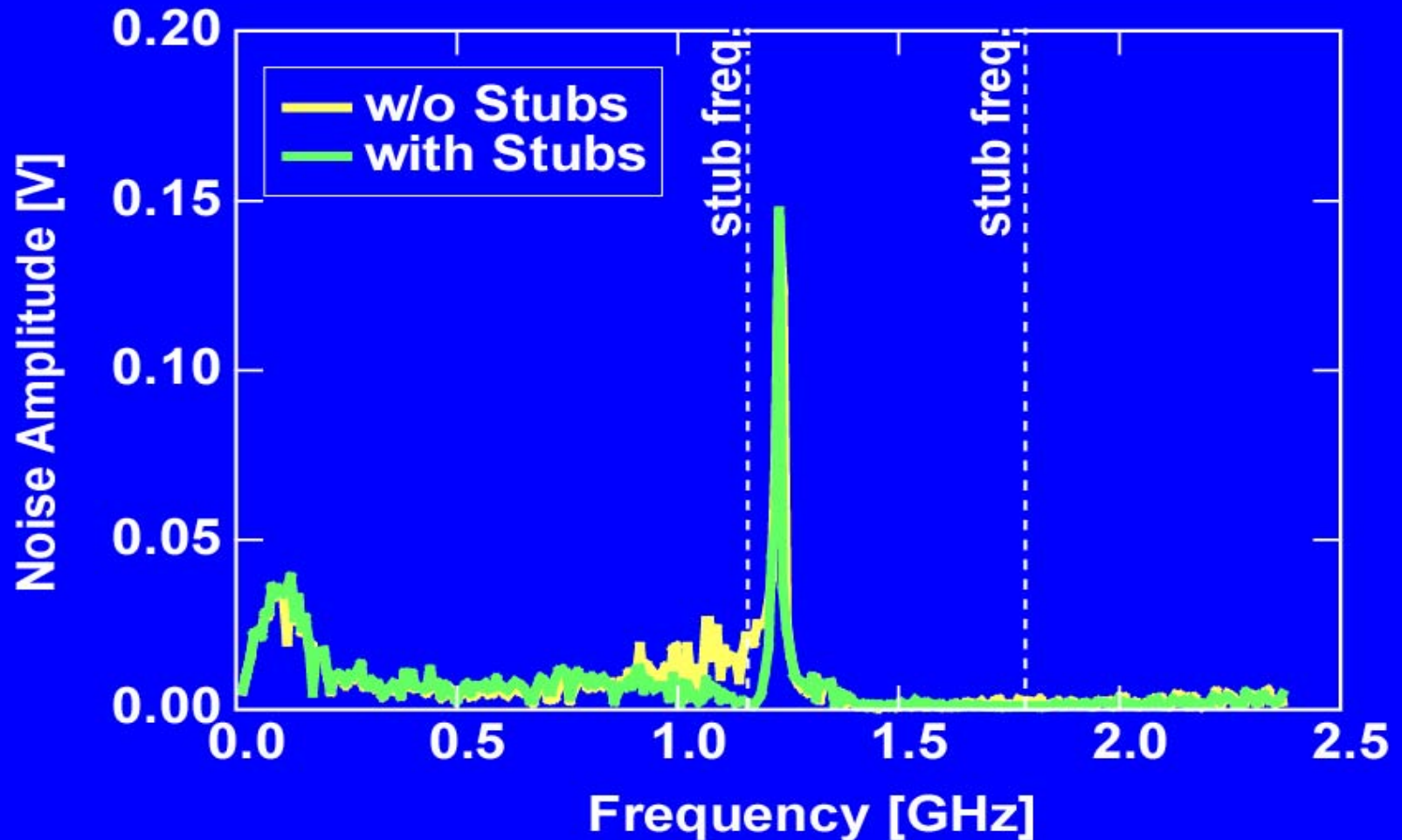


# Freq. Dependence @1.15GHz

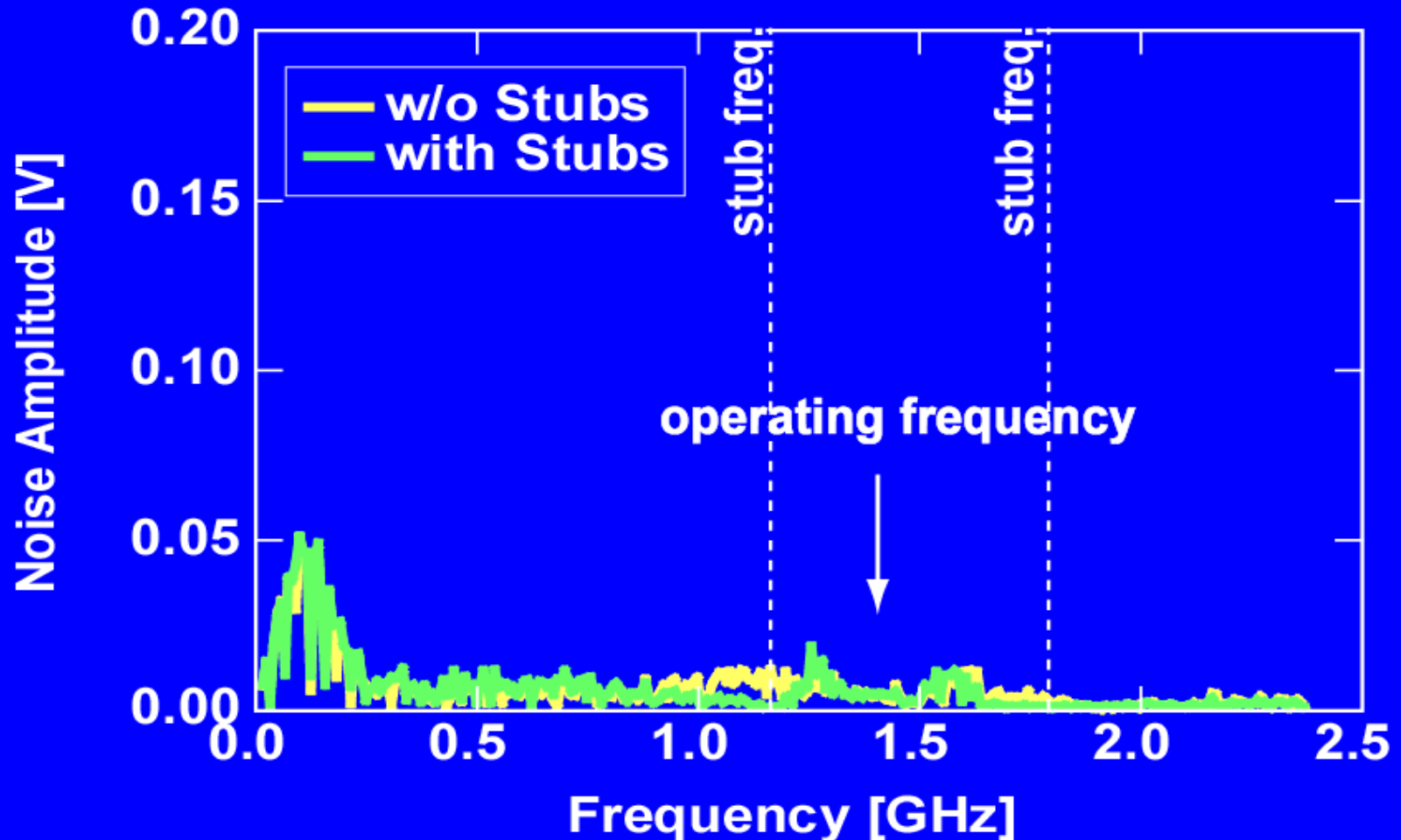




# Freq. Dependence @1.25GHz

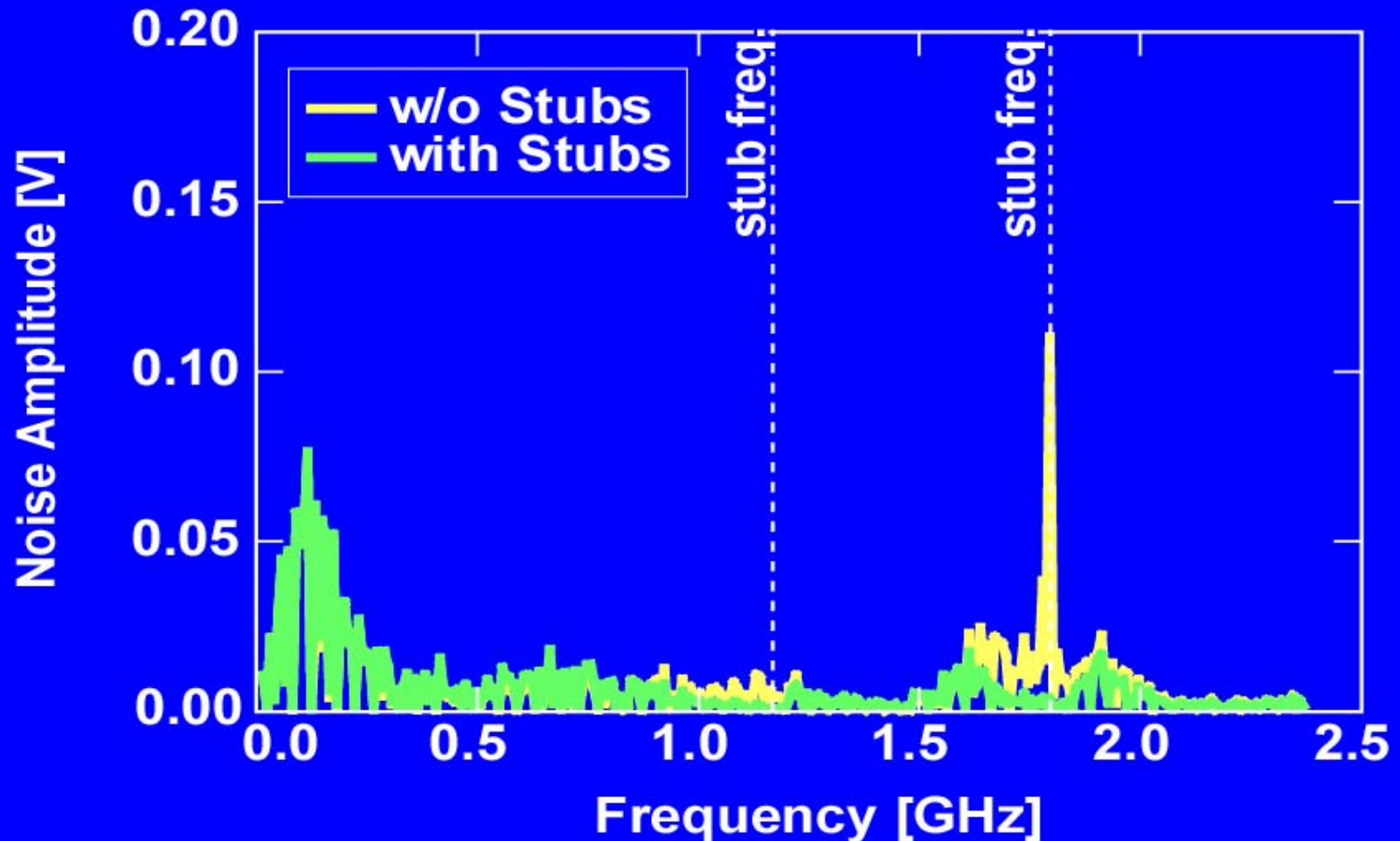


# Freq. Dependence @1.45GHz

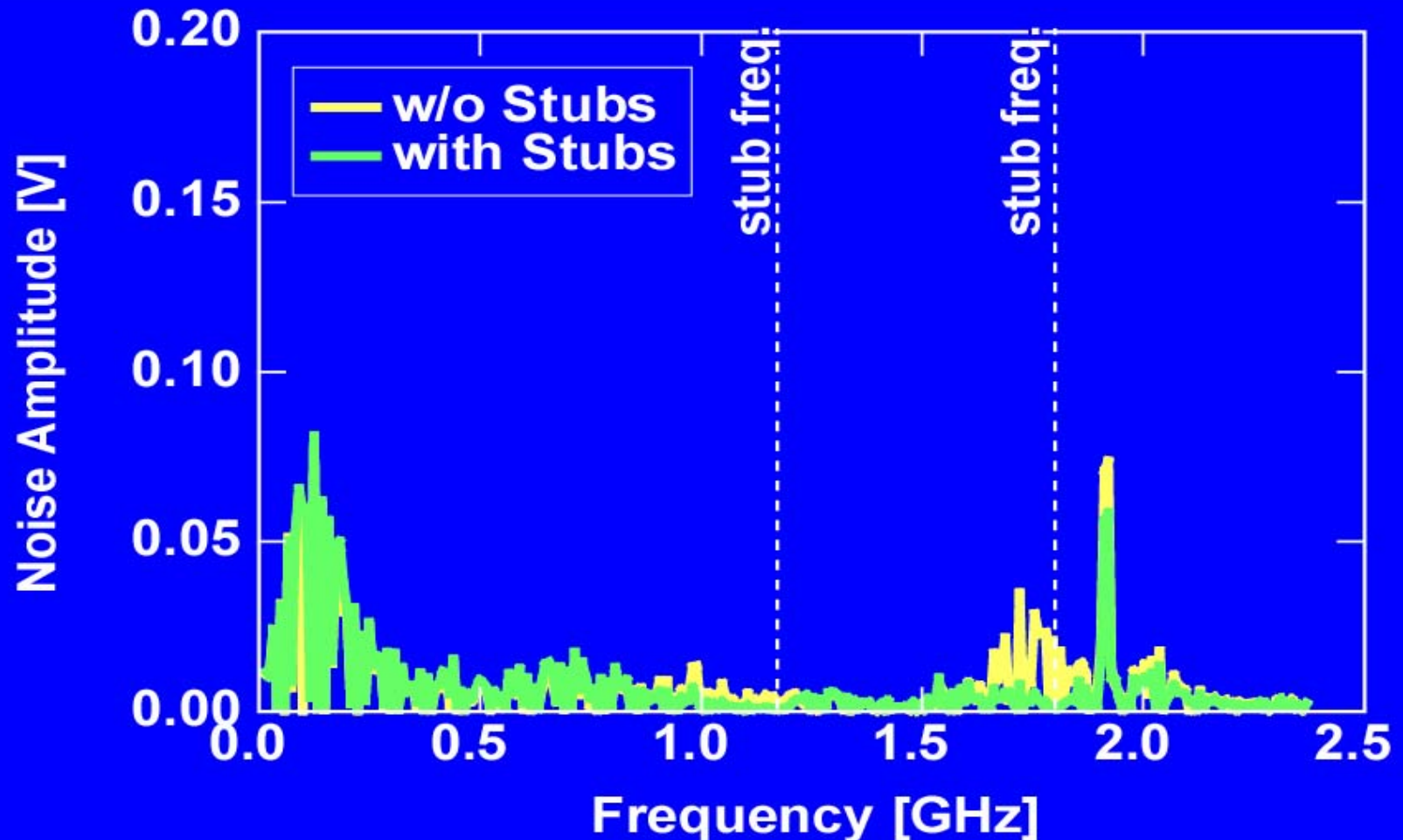




# Freq. Dependence @1.80GHz

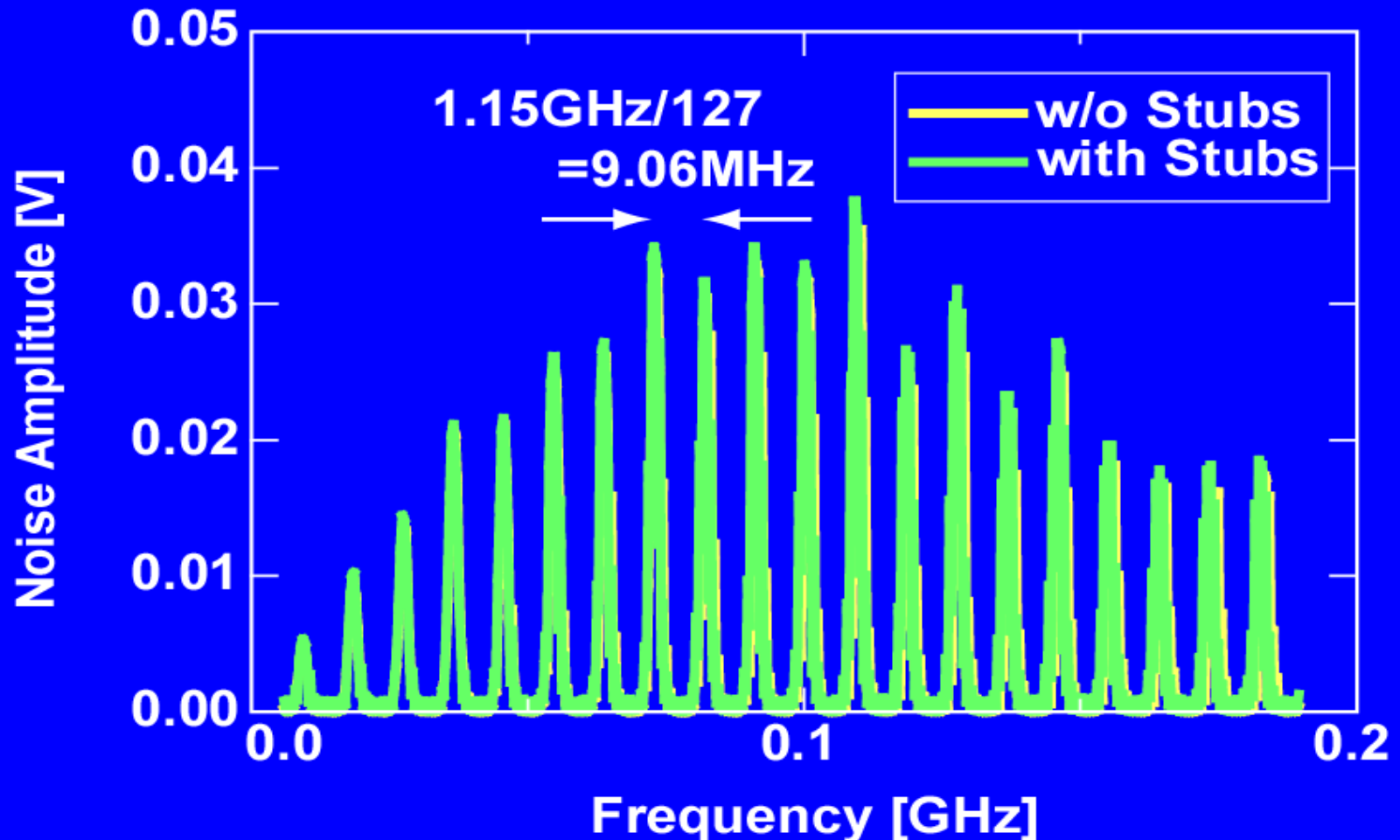


# Freq. Dependence @1.85GHz



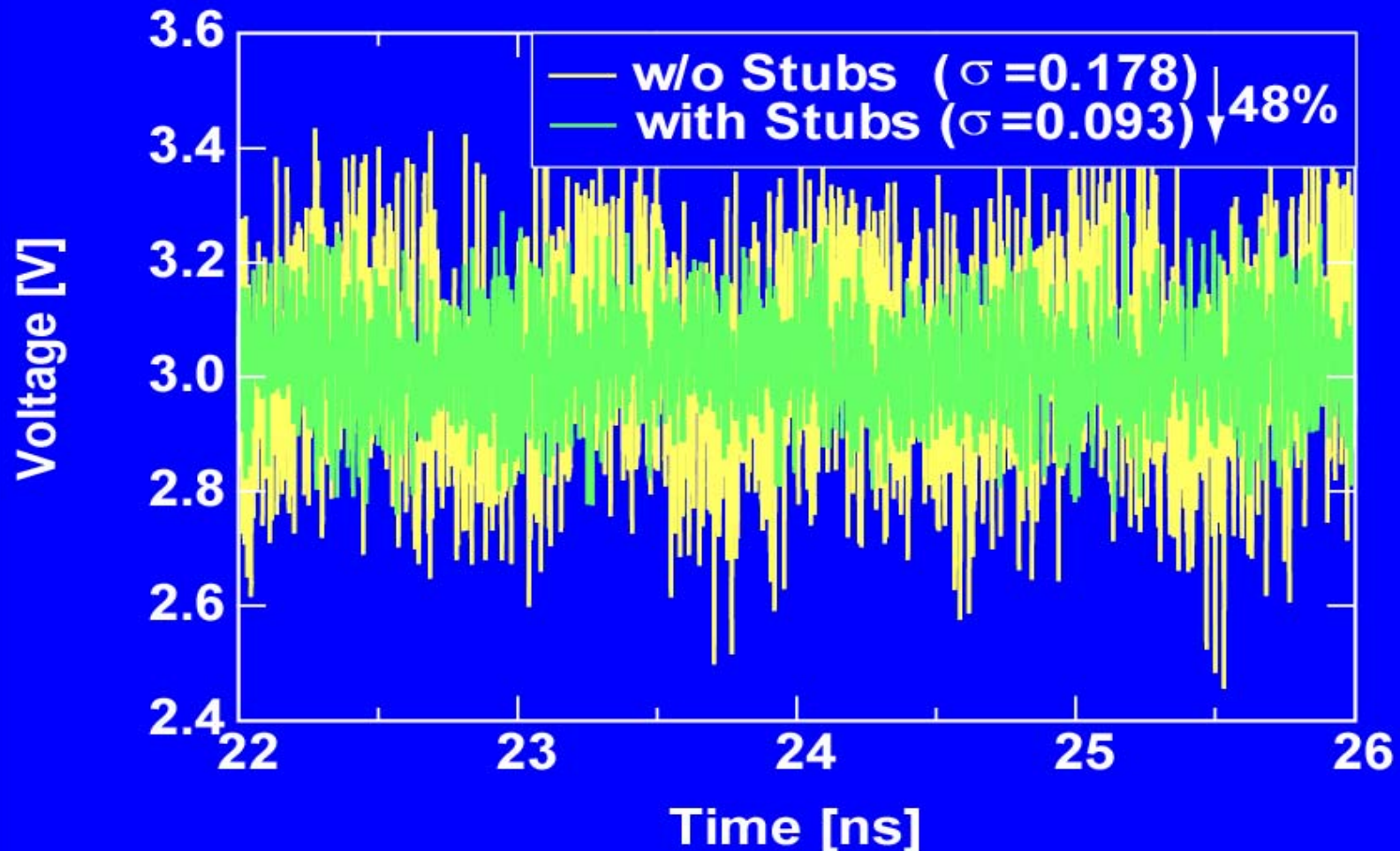
# Spectrum of Lower Frequency

- PRBS  $2^7-1$  characteristics

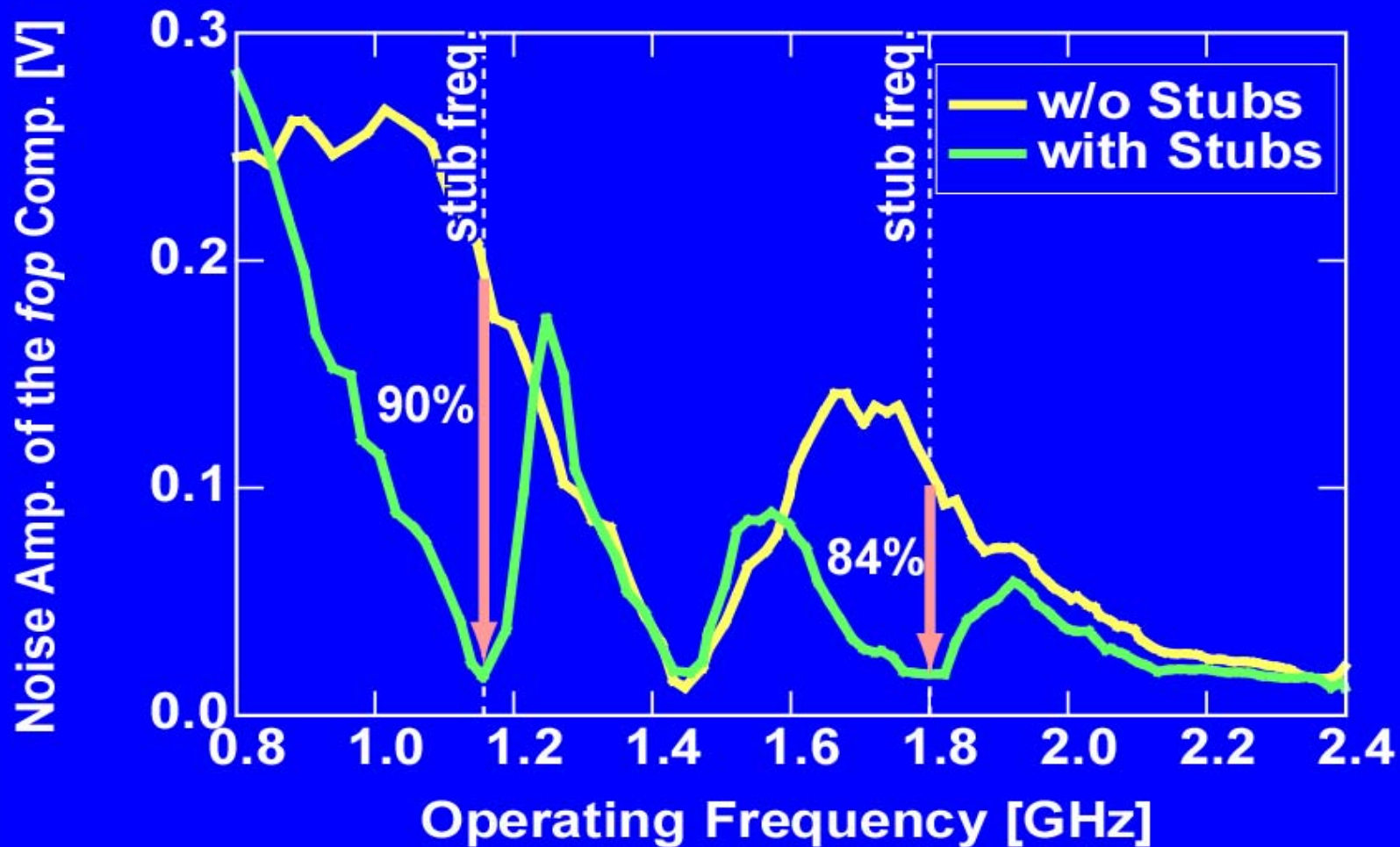


# Waveforms @1.15GHz Random

- Noise amplitude is evaluated by  $\sigma$

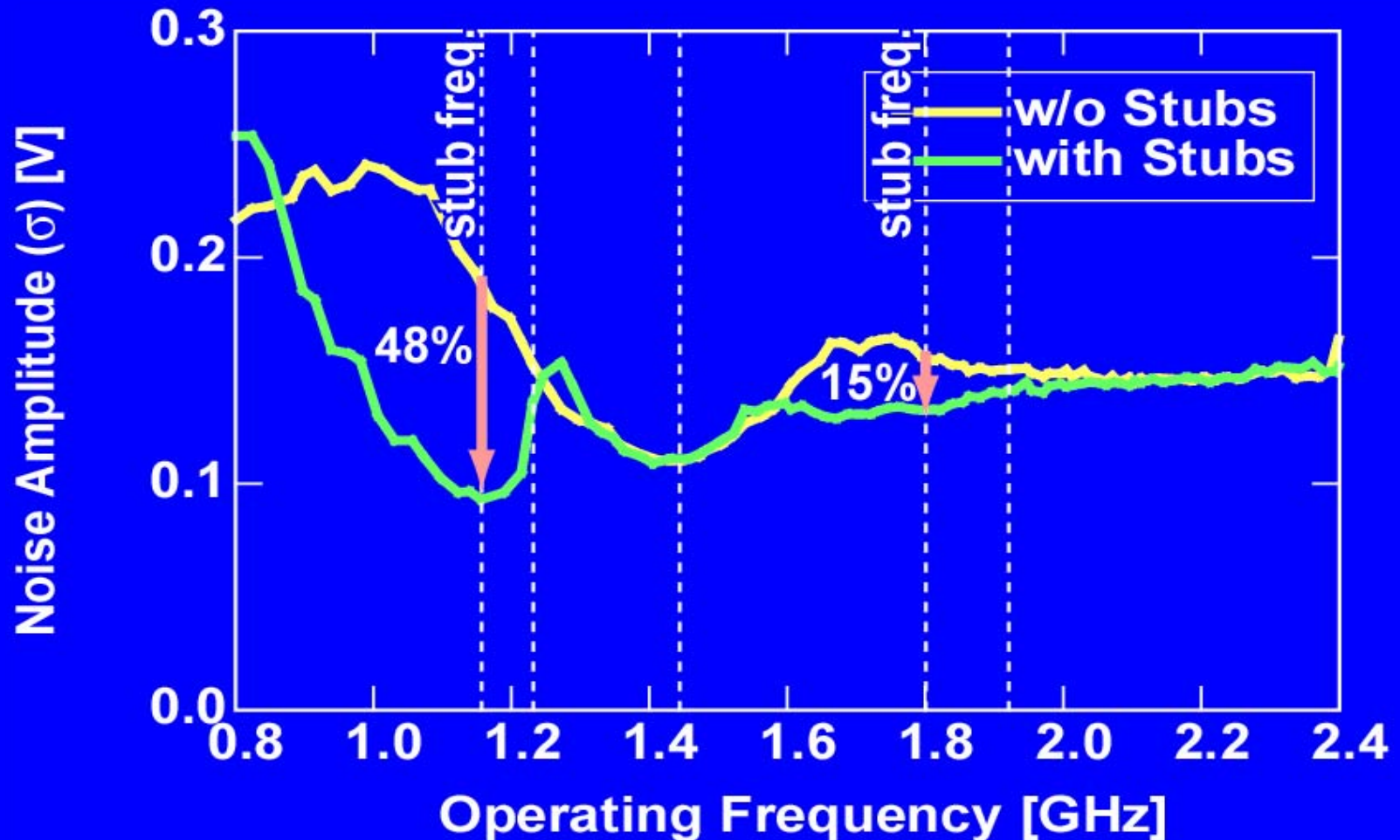


# Noise of the *fop* Component



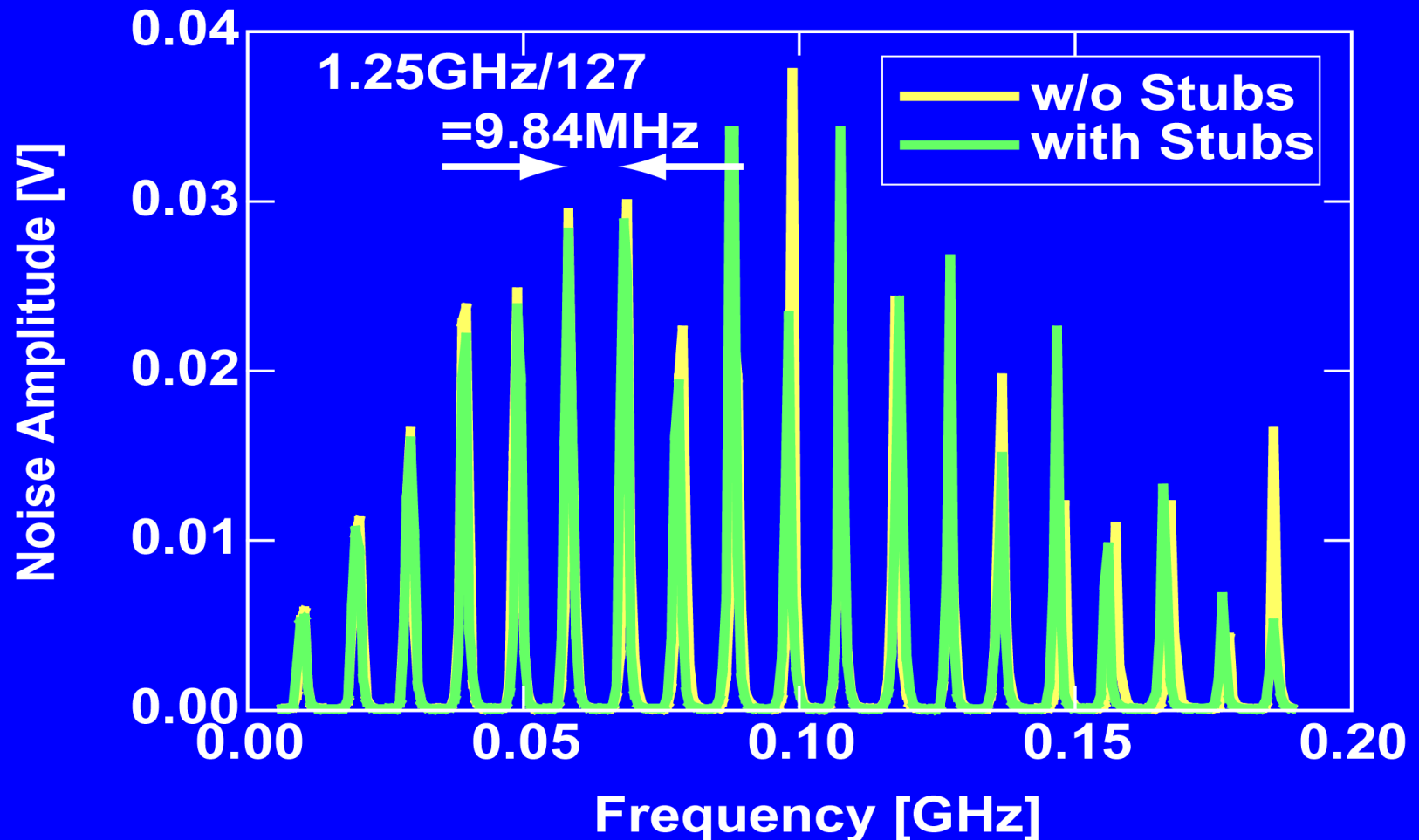


# Total Noise Amplitude ( $\sigma$ )



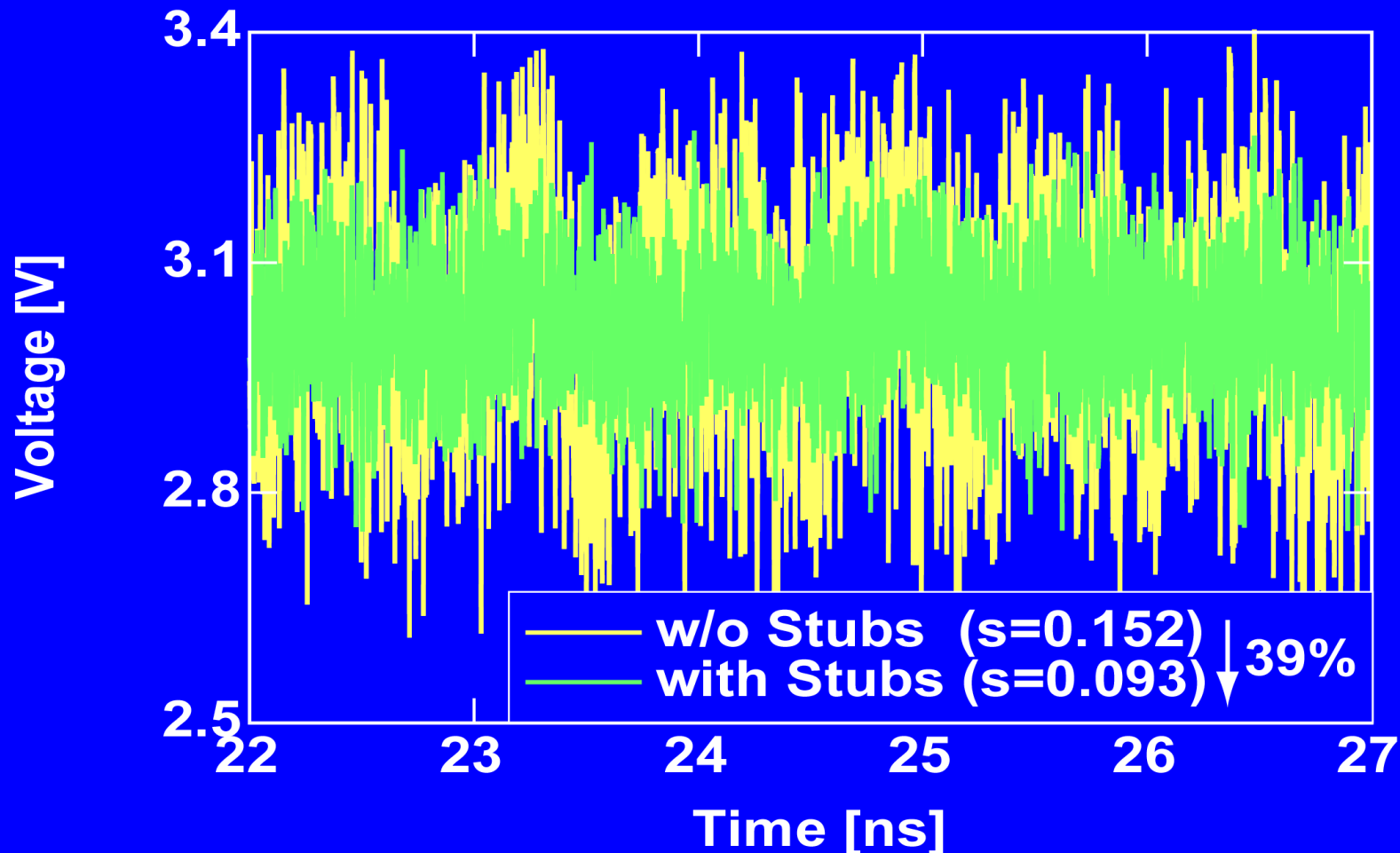
# Spectrum of Lower Frequency

- PRBS  $2^7-1$  characteristics



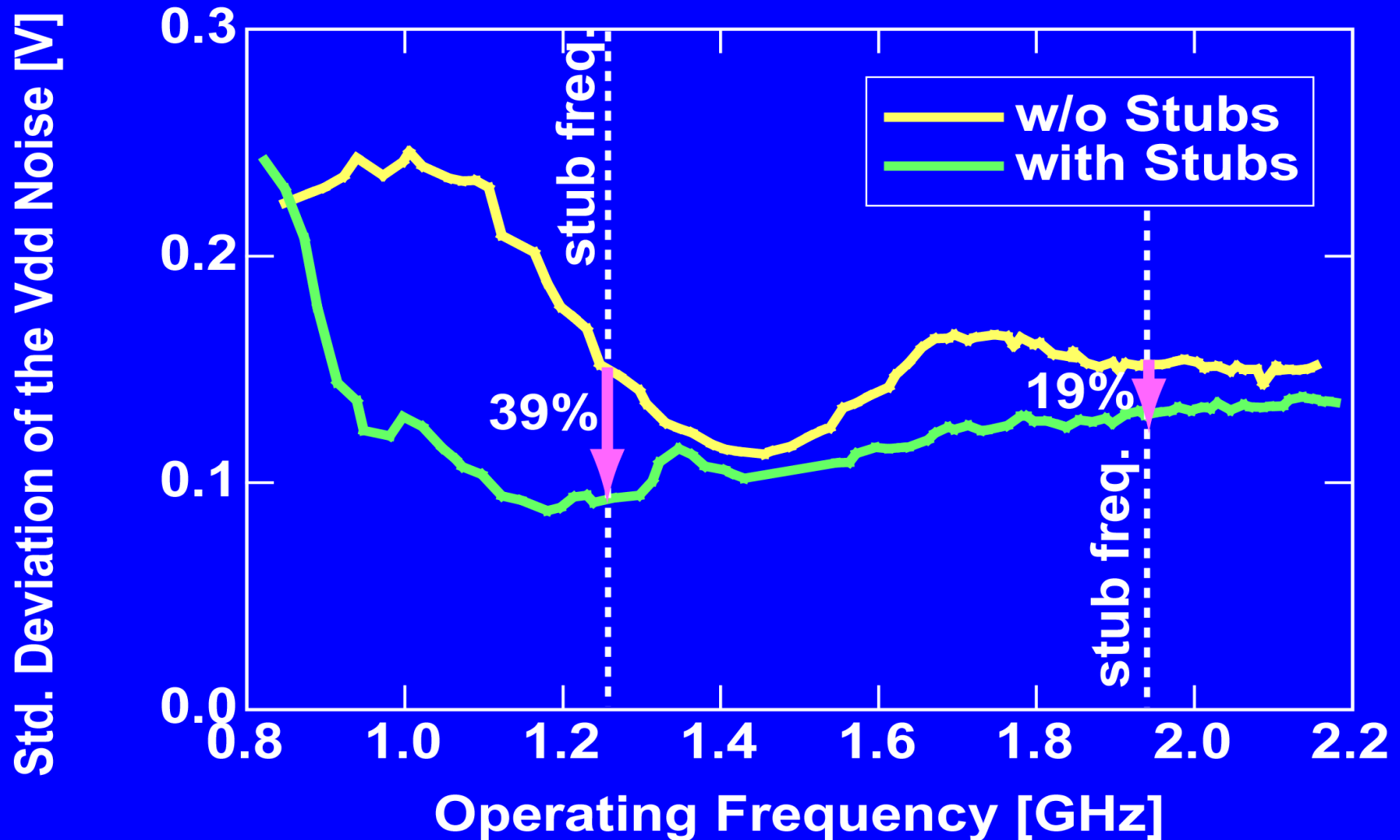
# Waveforms @1.25GHz Random

- Noise amplitude is evaluated by  $\sigma$

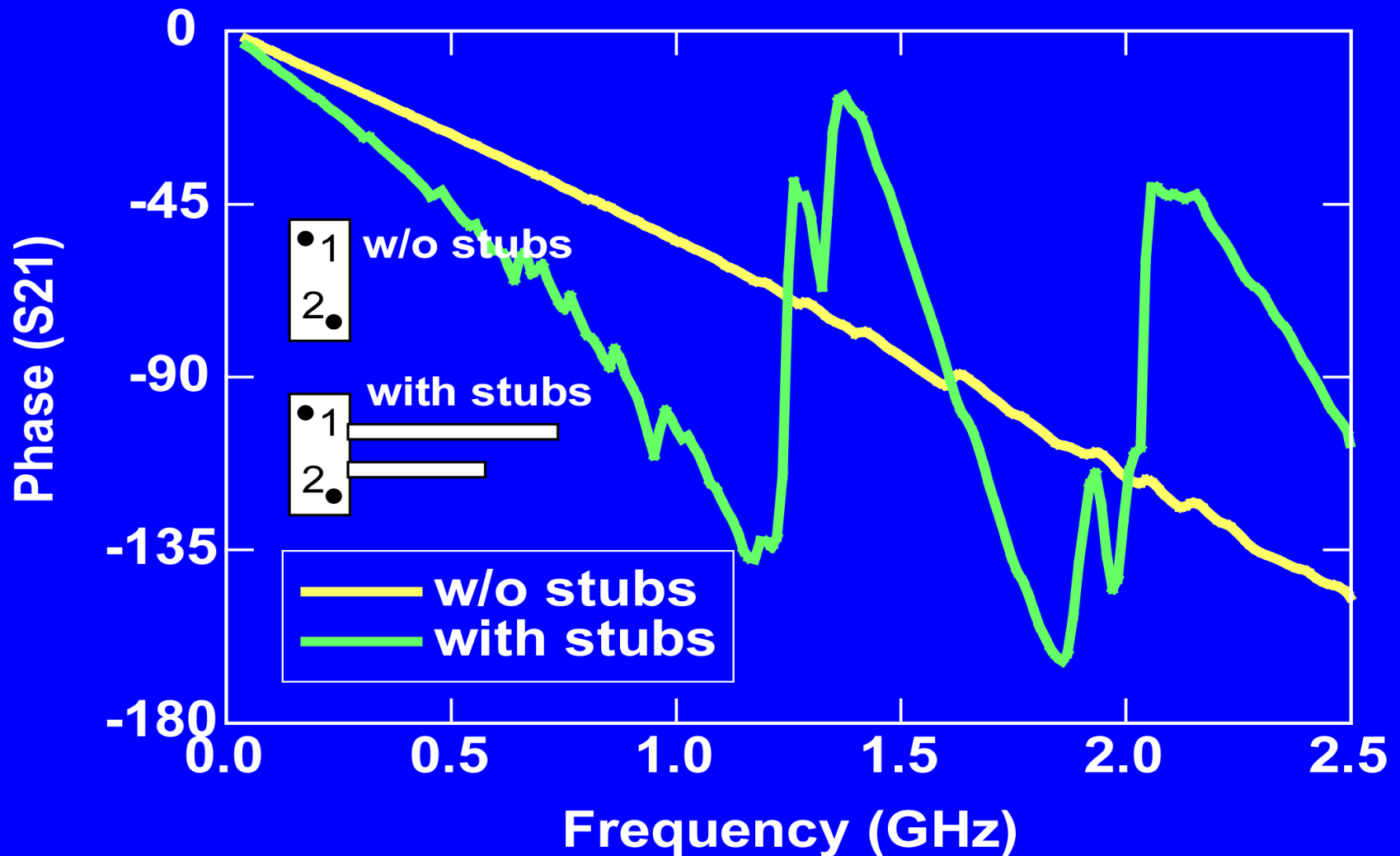




# Total Noise Amplitude ( $\sigma$ )

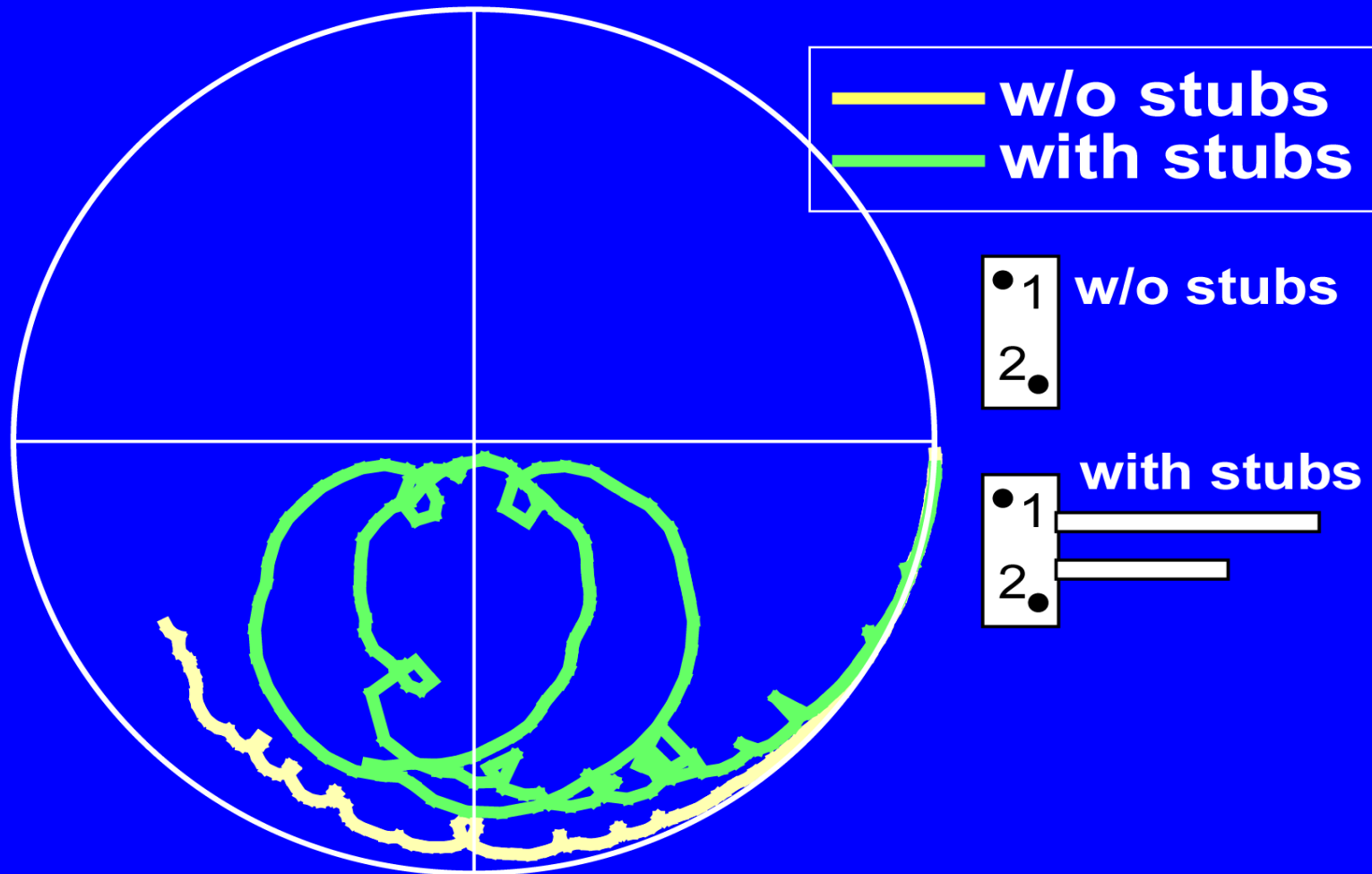


# S parameter – $\arg(S_{21})$



# S parameter – S21

---



# Short Summary

---

- The on-chip stub does not show the power supply reduction effects
  - Many bents, large resistance
- The off-chip stubs show clear noise reduction
  - 90% of the operating frequency component, 48% total noise is suppressed
  - Stub frequency dependence is observed
- Straight on-chip stub will be possible in the near future ( $\sim 4\text{mm}@10\text{GHz}$ )

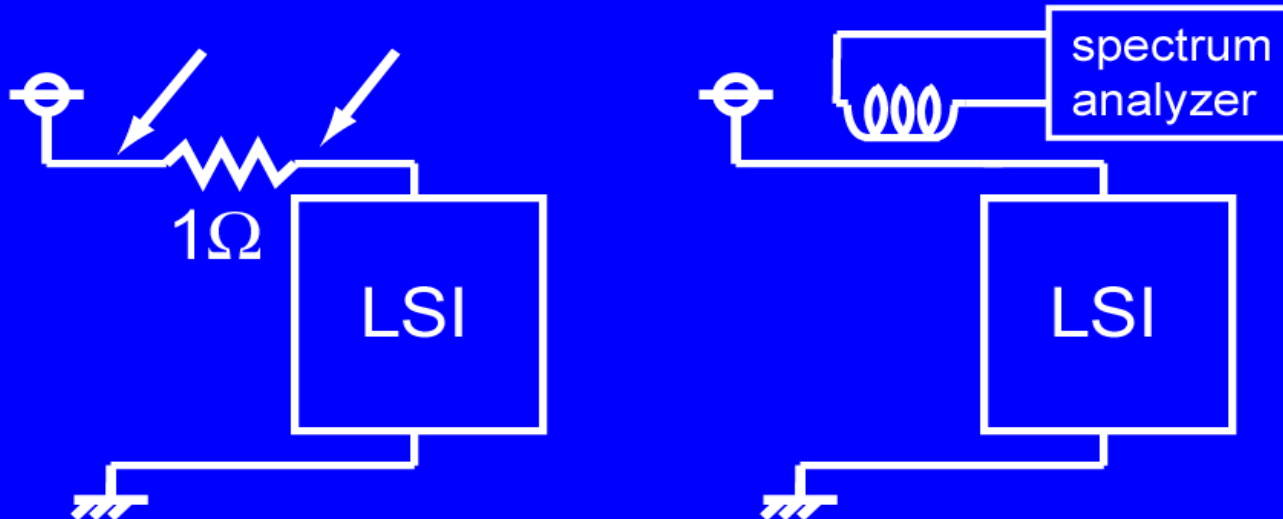
---

# On-chip $di/dt$ Detector

# Conventional Current Meas.

---

- Probe the voltage difference of the R
  - Needs numerical calculation
- Probe the magnetic field by pickup coil
  - Phase information is lost



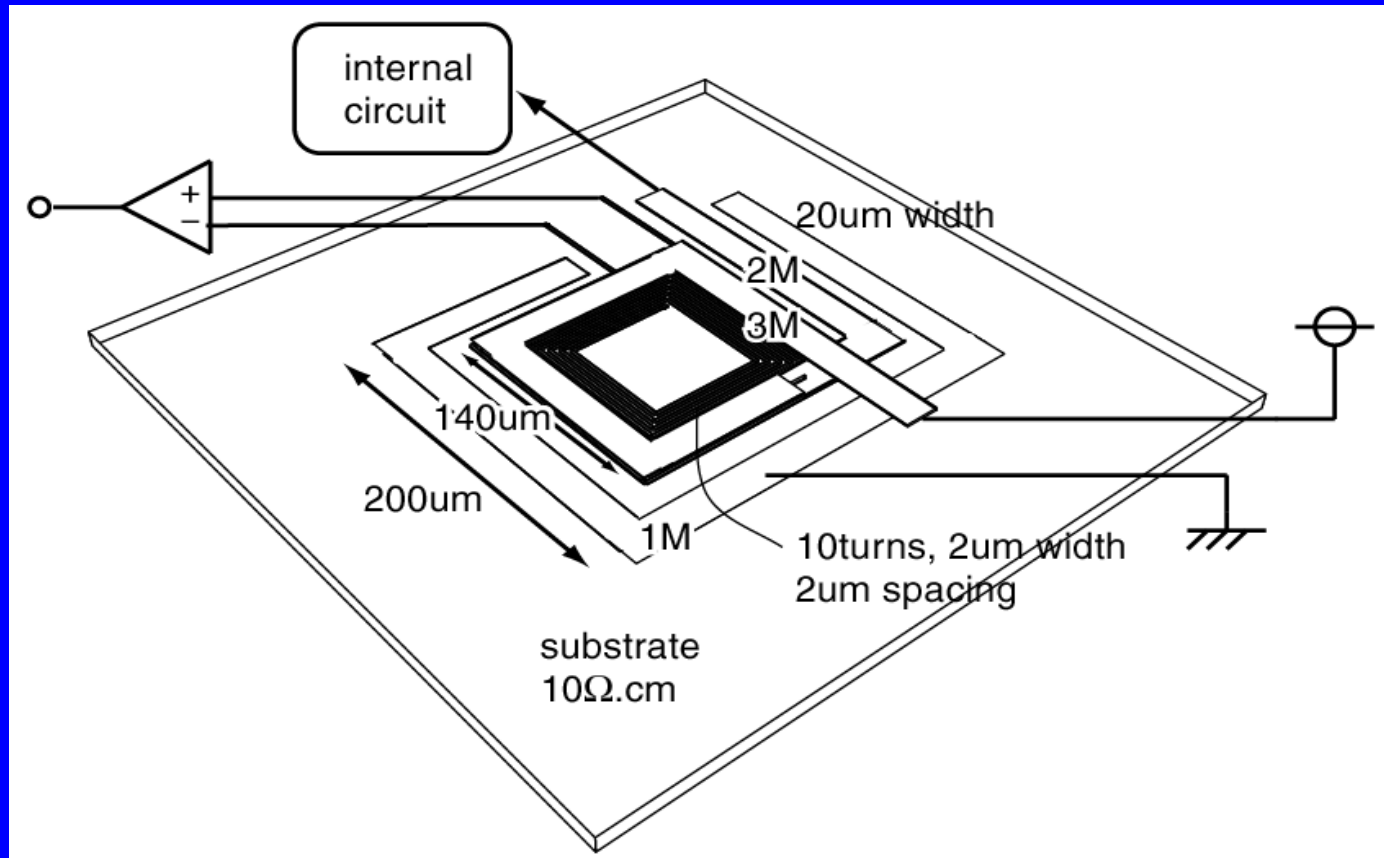
# Advantage

---

- On-chip
- $di/dt$  waveform without numerical calculation
- Real time
- Feedback  $di/dt$  control is possible

# Mutual Inductor

- 0.35 $\mu\text{m}$ , 3ML standard CMOS process

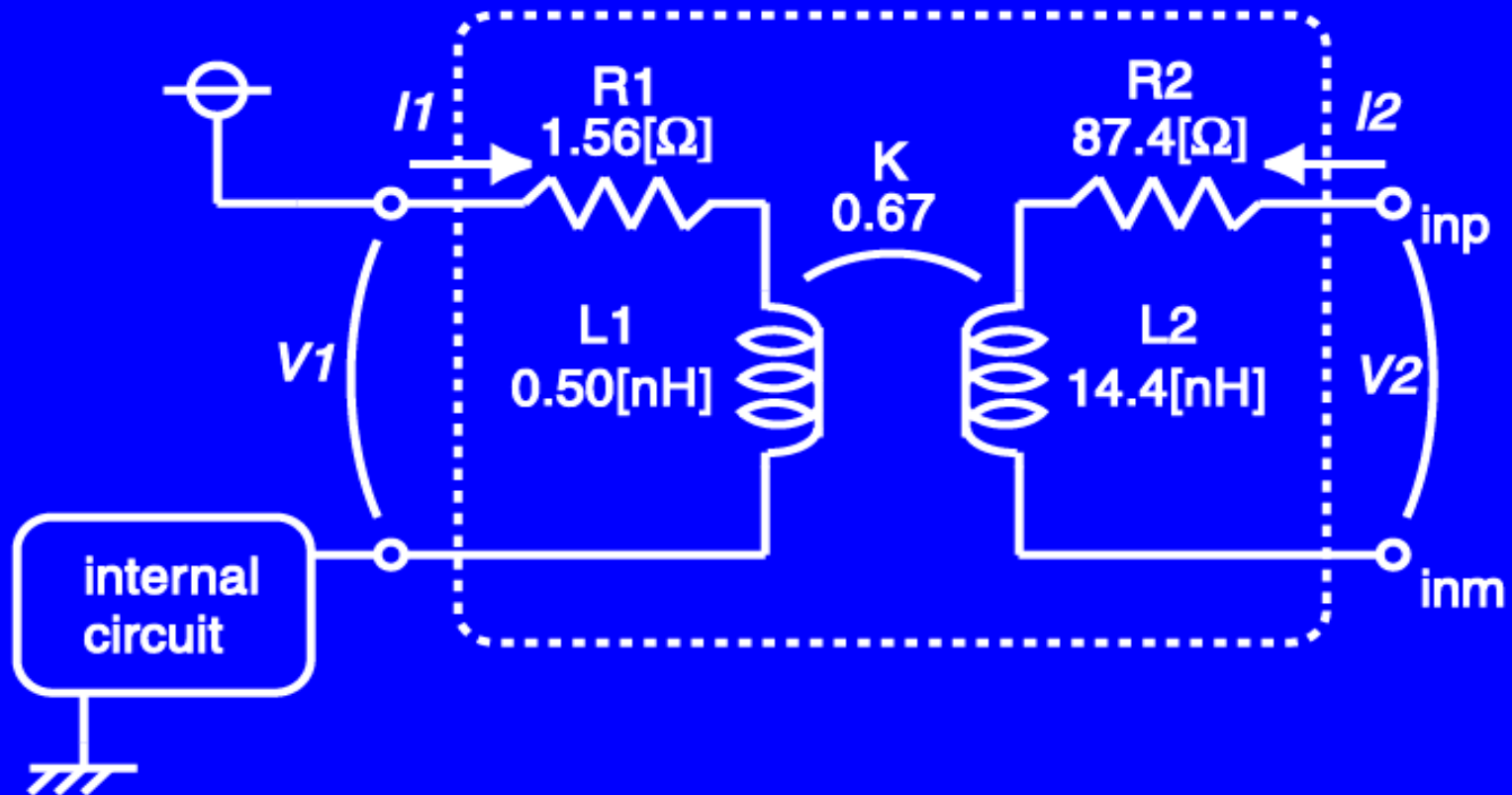


- Large: 200 $\mu\text{m}$  diameter, 24 turns



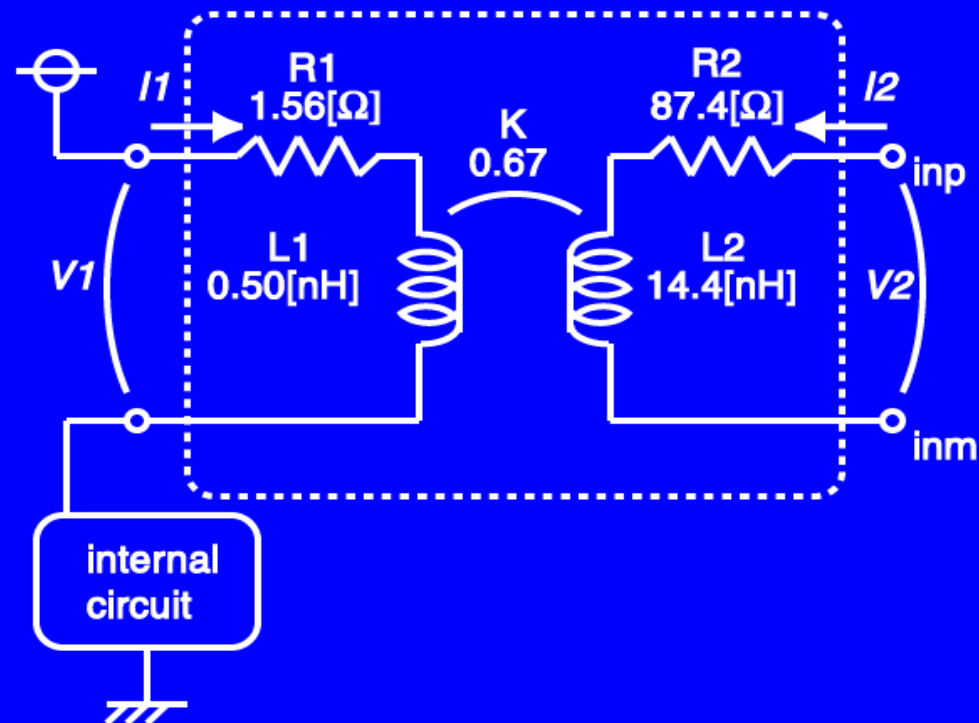
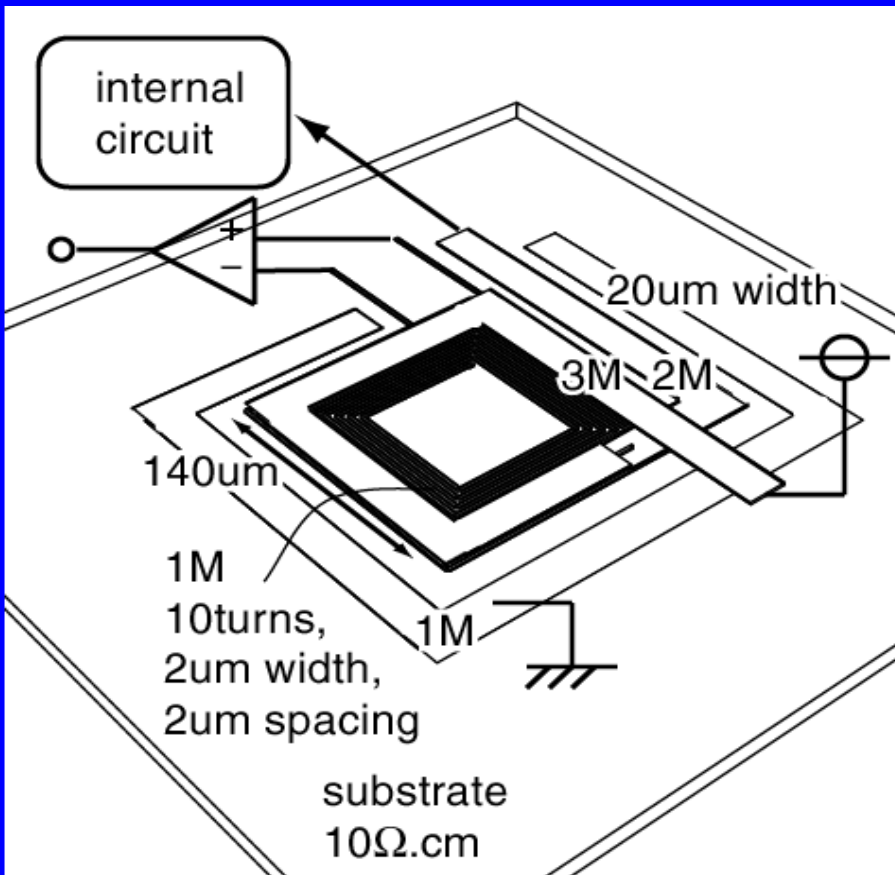
# Equivalent Circuit

- Extracted by FastHenry



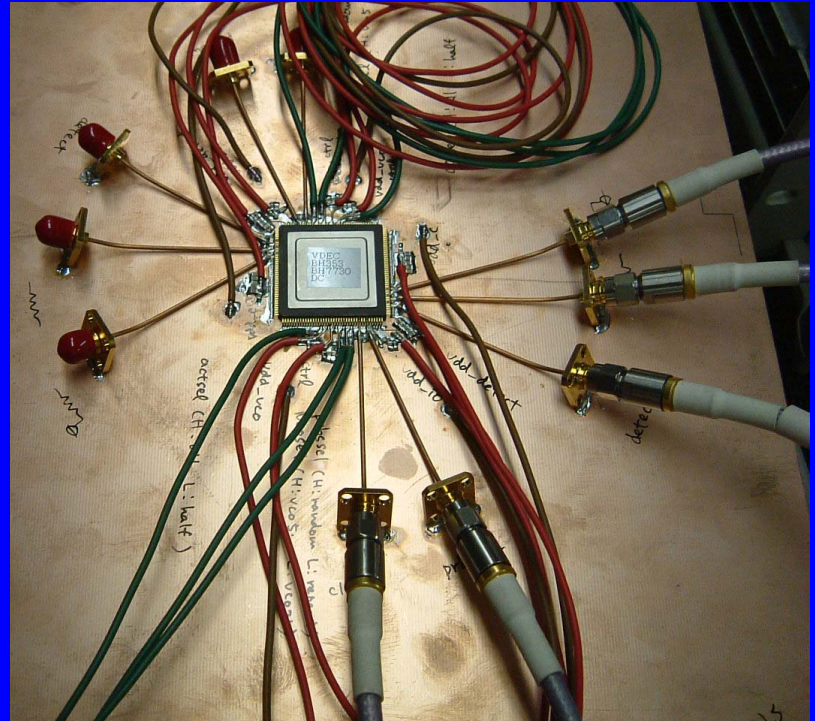
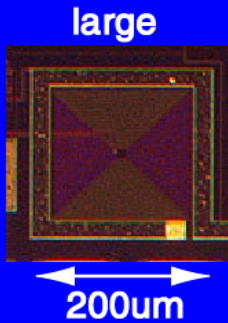
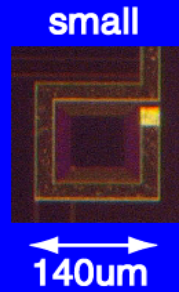
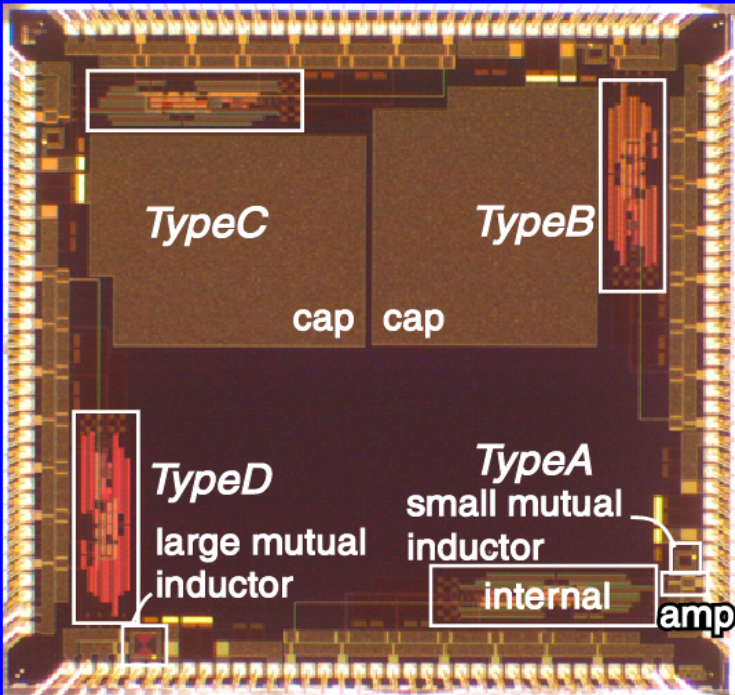
# Mutual Inductor

- 0.35 $\mu\text{m}$ , 3ML standard CMOS process
- FastHenry extracts the equivalent circuit

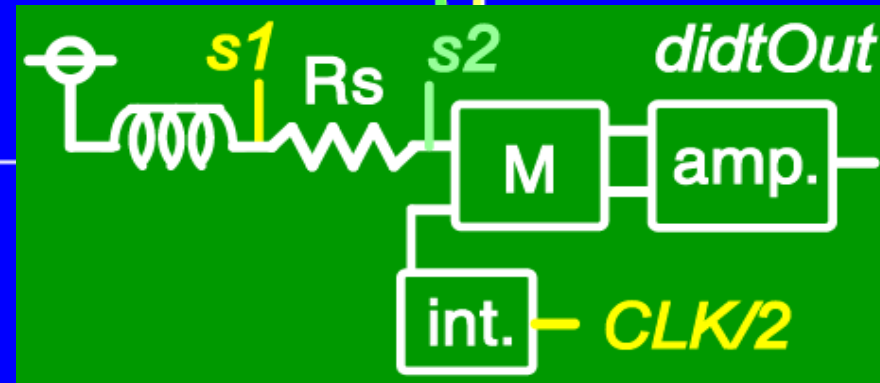
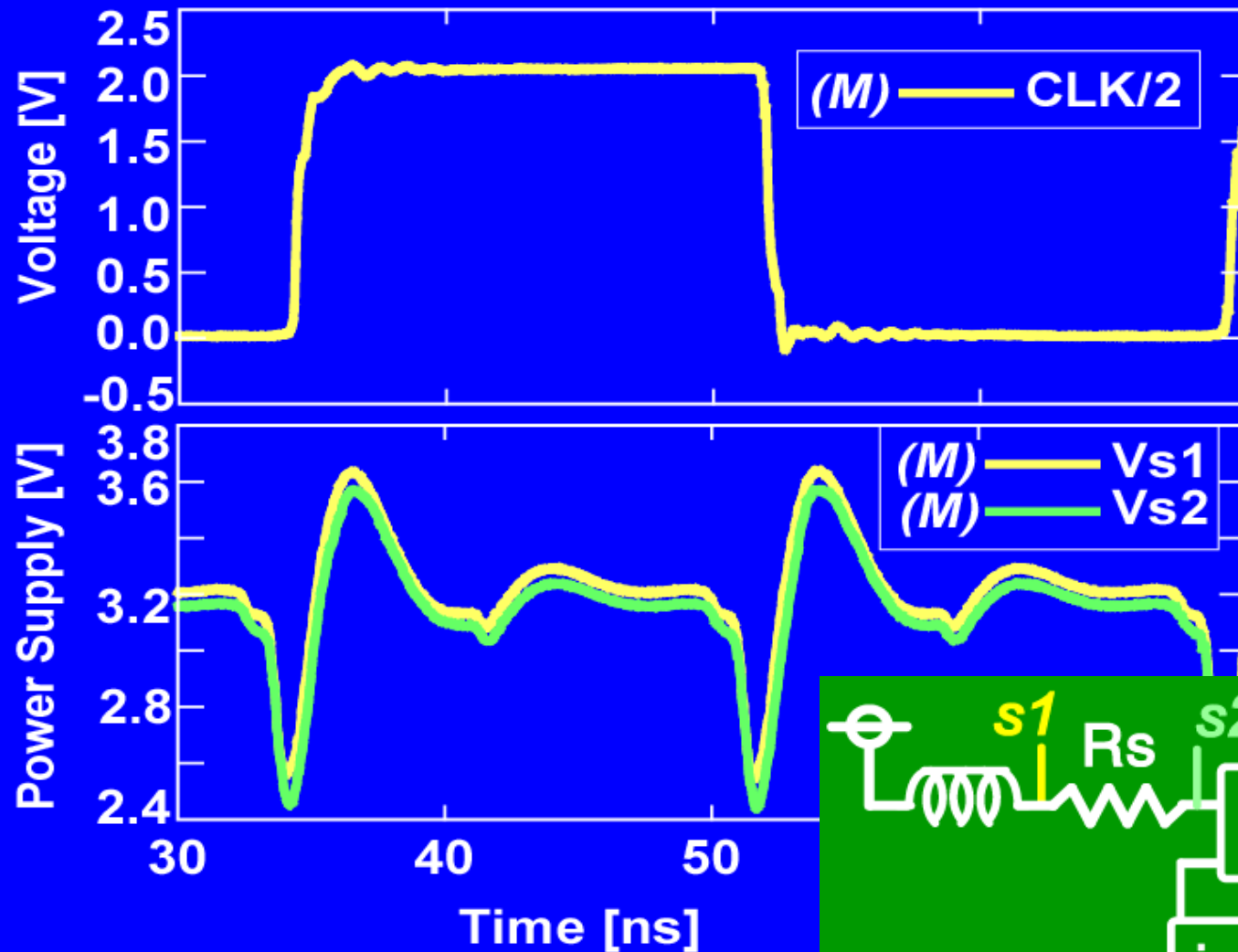




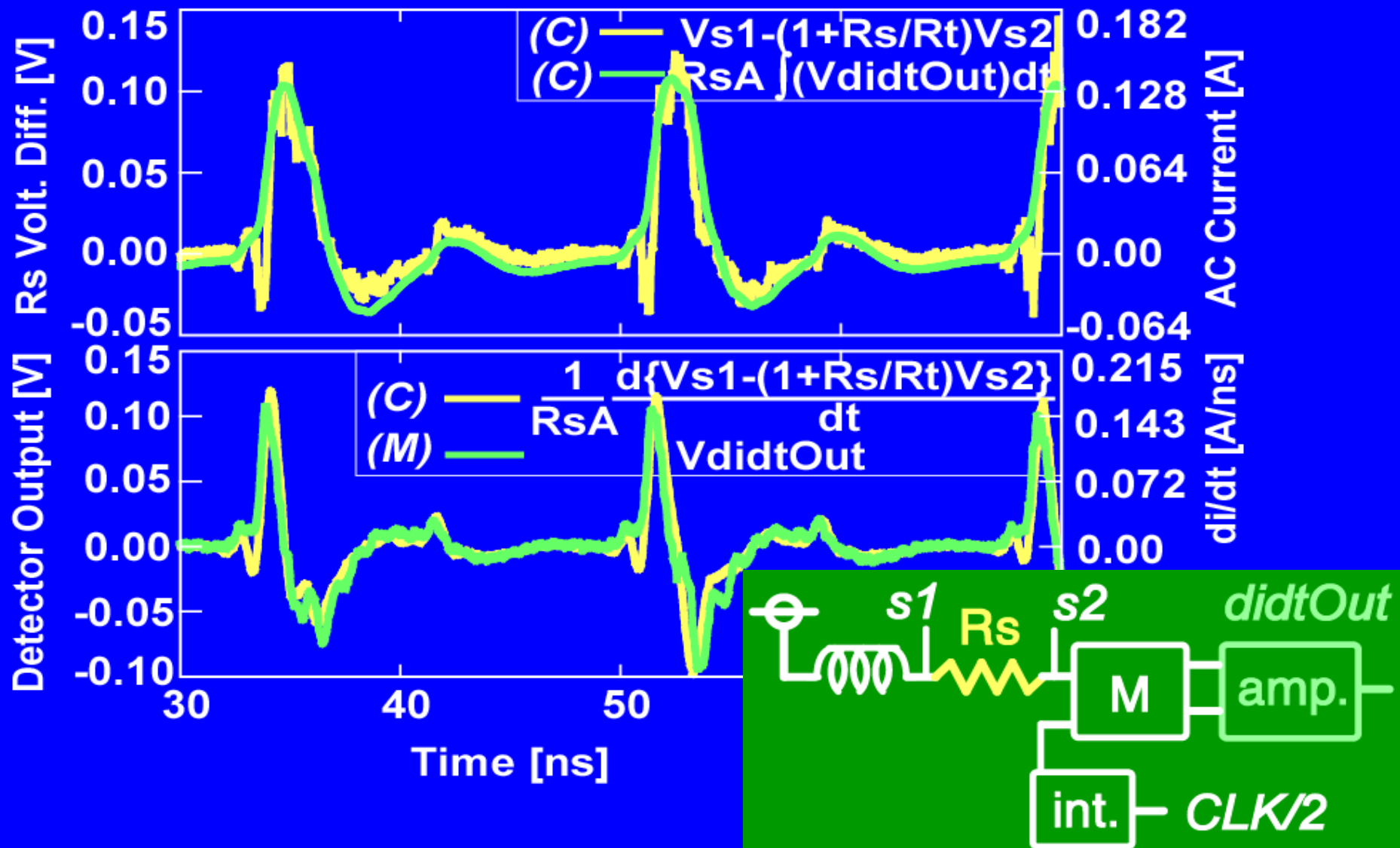
|   |   |   |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 | 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | 35 | 36 | 37 | 38 | 39 | 40 | 41 | 42 | 43 | 44 | 45 | 46 | 47 | 48 | 49 | 50 | 51 | 52 | 53 | 54 | 55 | 56 | 57 | 58 | 59 | 60 | 61 | 62 | 63 | 64 | 65 | 66 | 67 | 68 | 69 | 70 | 71 | 72 | 73 | 74 | 75 | 76 | 77 | 78 | 79 | 80 | 81 | 82 | 83 | 84 | 85 | 86 | 87 | 88 | 89 | 90 | 91 | 92 | 93 | 94 | 95 | 96 | 97 | 98 | 99 | 100 | 101 | 102 | 103 | 104 | 105 | 106 | 107 | 108 | 109 | 110 | 111 | 112 | 113 | 114 | 115 | 116 | 117 | 118 | 119 | 120 | 121 | 122 | 123 | 124 | 125 | 126 | 127 | 128 | 129 | 130 | 131 | 132 | 133 | 134 | 135 | 136 | 137 | 138 | 139 | 140 | 141 | 142 | 143 | 144 | 145 | 146 | 147 | 148 | 149 | 150 | 151 | 152 | 153 | 154 | 155 | 156 | 157 | 158 | 159 | 160 | 161 | 162 | 163 | 164 | 165 | 166 | 167 | 168 | 169 | 170 | 171 | 172 | 173 | 174 | 175 | 176 | 177 | 178 | 179 | 180 | 181 | 182 | 183 | 184 | 185 | 186 | 187 | 188 | 189 | 190 | 191 | 192 | 193 | 194 | 195 | 196 | 197 | 198 | 199 | 200 | 201 | 202 | 203 | 204 | 205 | 206 | 207 | 208 | 209 | 210 | 211 | 212 | 213 | 214 | 215 | 216 | 217 | 218 | 219 | 220 | 221 | 222 | 223 | 224 | 225 | 226 | 227 | 228 | 229 | 230 | 231 | 232 | 233 | 234 | 235 | 236 | 237 | 238 | 239 | 240 | 241 | 242 | 243 | 244 | 245 | 246 | 247 | 248 | 249 | 250 | 251 | 252 | 253 | 254 | 255 | 256 | 257 | 258 | 259 | 260 | 261 | 262 | 263 | 264 | 265 | 266 | 267 | 268 | 269 | 270 | 271 | 272 | 273 | 274 | 275 | 276 | 277 | 278 | 279 | 280 | 281 | 282 | 283 | 284 | 285 | 286 | 287 | 288 | 289 | 290 | 291 | 292 | 293 | 294 | 295 | 296 | 297 | 298 | 299 | 300 | 301 | 302 | 303 | 304 | 305 | 306 | 307 | 308 | 309 | 310 | 311 | 312 | 313 | 314 | 315 | 316 | 317 | 318 | 319 | 320 | 321 | 322 | 323 | 324 | 325 | 326 | 327 | 328 | 329 | 330 | 331 | 332 | 333 | 334 | 335 | 336 | 337 | 338 | 339 | 340 | 341 | 342 | 343 | 344 | 345 | 346 | 347 | 348 | 349 | 350 | 351 | 352 | 353 | 354 | 355 | 356 | 357 | 358 | 359 | 360 | 361 | 362 | 363 | 364 | 365 | 366 | 367 | 368 | 369 | 370 | 371 | 372 | 373 | 374 | 375 | 376 | 377 | 378 | 379 | 380 | 381 | 382 | 383 | 384 | 385 | 386 | 387 | 388 | 389 | 390 | 391 | 392 | 393 | 394 | 395 | 396 | 397 | 398 | 399 | 400 | 401 | 402 | 403 | 404 | 405 | 406 | 407 | 408 | 409 | 410 | 411 | 412 | 413 | 414 | 415 | 416 | 417 | 418 | 419 | 420 | 421 | 422 | 423 | 424 | 425 | 426 | 427 | 428 | 429 | 430 | 431 | 432 | 433 | 434 | 435 | 436 | 437 | 438 | 439 | 440 | 441 | 442 | 443 | 444 | 445 | 446 | 447 | 448 | 449 | 450 | 451 | 452 | 453 | 454 | 455 | 456 | 457 | 458 | 459 | 460 | 461 | 462 | 463 | 464 | 465 | 466 |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|



# Waveforms #1

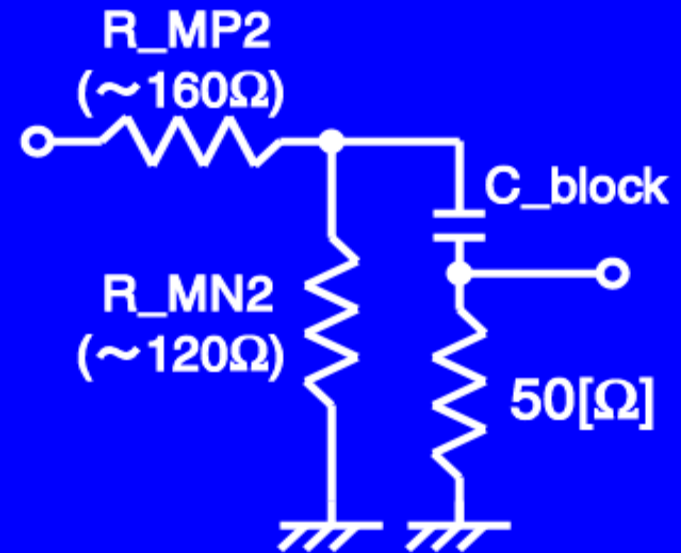
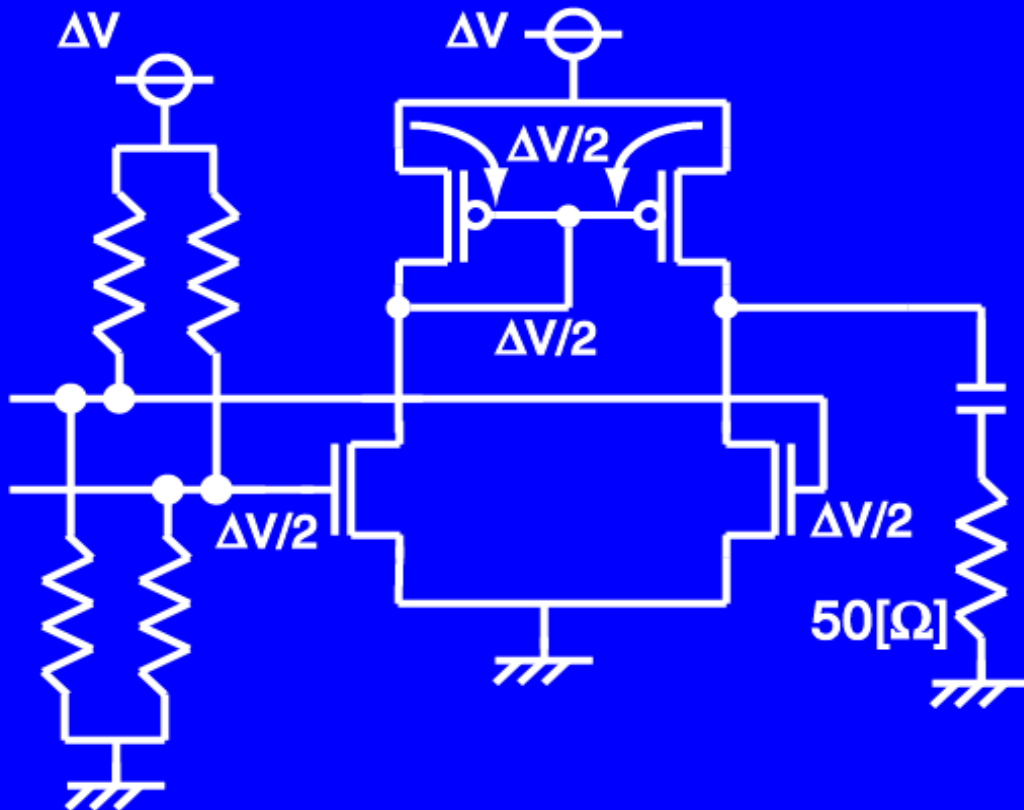


# Waveforms #2



# Noise Tolerance

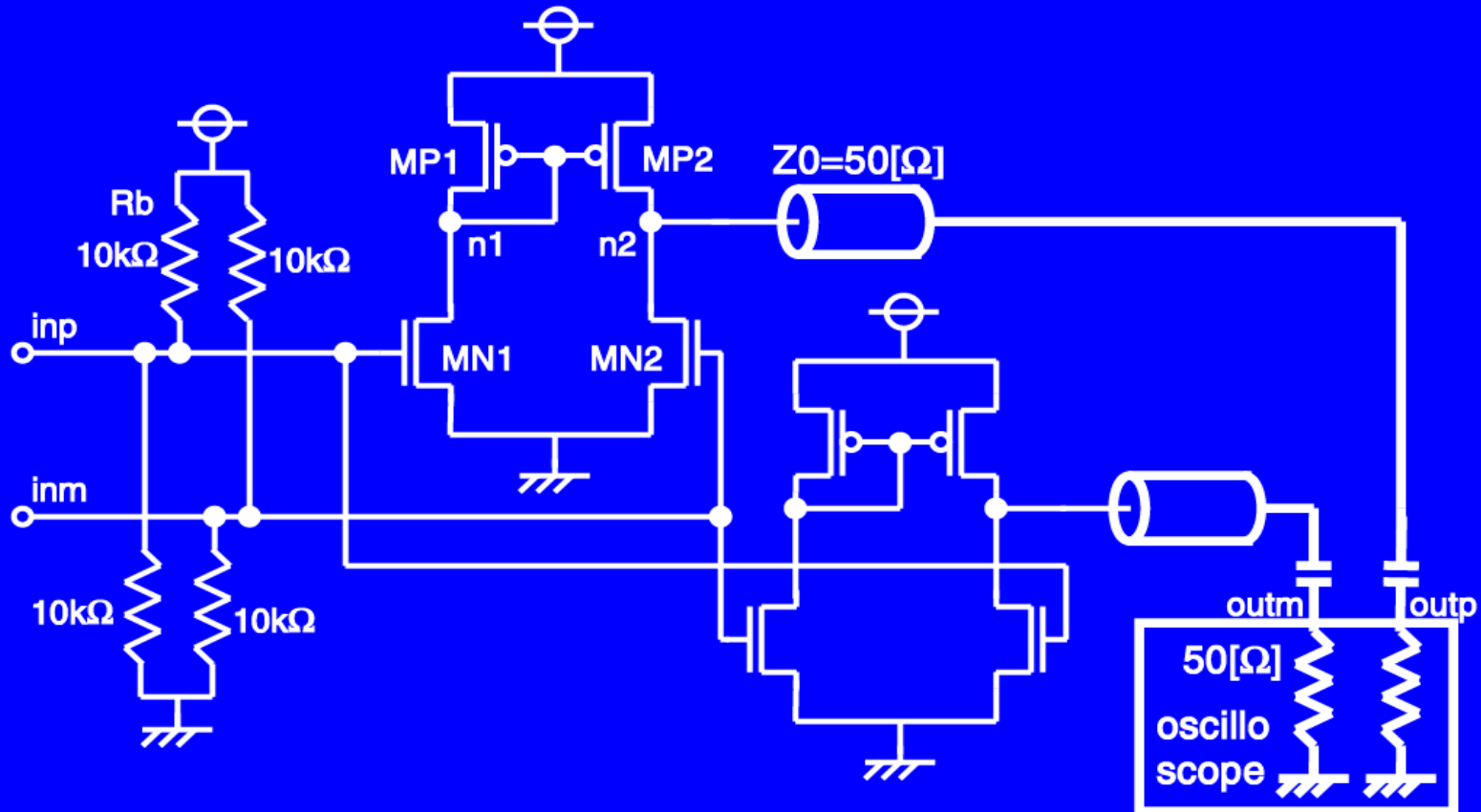
- Common mode noise is eliminated
- Vdd noise is suppressed to 18% (by 82%)





# Single or Dual?

- Noise immunity, Sensitivity, Symmetric
- Require two pins, numerical calculation





# Equations

---

$$V_2 = K\sqrt{L_1L_2} \frac{dl_1}{dt}$$

$$V_{s1} - \left(1 + \frac{R_s}{R_t}\right) V_{s2} = R_s I_1$$

$$V_{didtOut} = G V_2 = GK\sqrt{L_1L_2} \frac{dl_1}{dt}$$

$$\frac{dl_1}{dt} = \frac{1}{GK\sqrt{L_1L_2}} V_{didtOut} = A_{v2didt} V_{didtOut}$$

$$A_{v2didt} = \frac{1}{GK\sqrt{L_1L_2}}$$

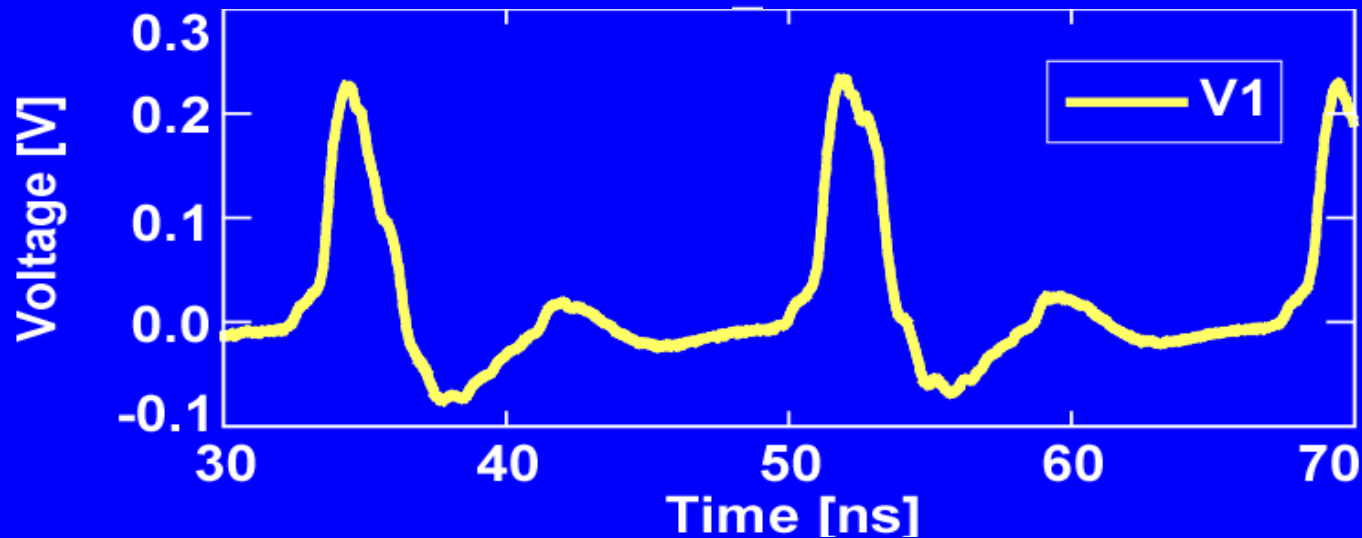
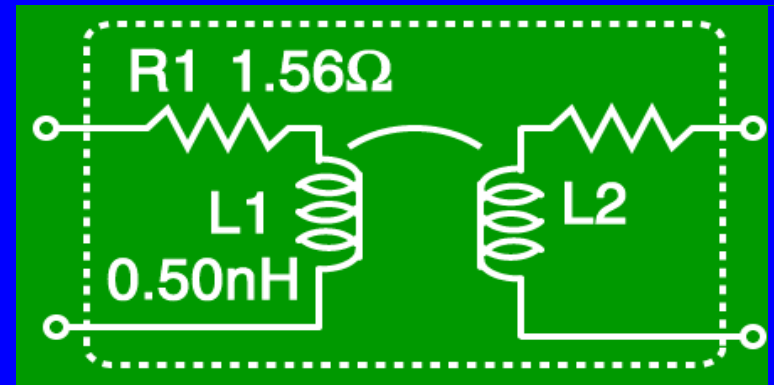
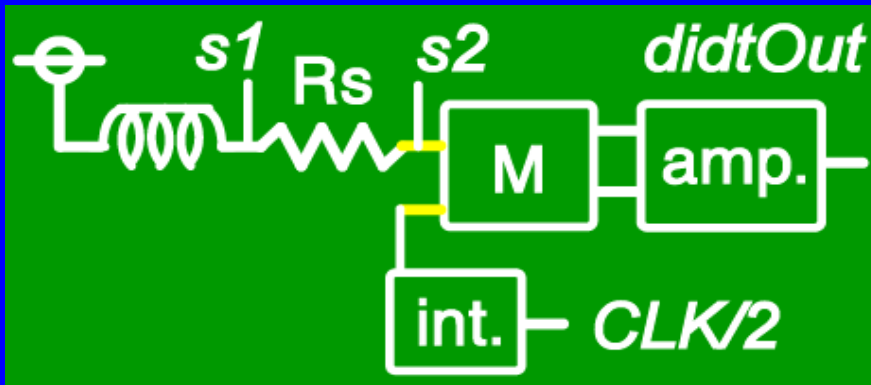
$$\frac{dl_1}{dt}_{range} = A_{v2didt} V_{amp\_outRange\_lin}$$

$$I_1 = A_{v2didt} \int V_{didtOut} dt + C$$

$$\frac{dl_1}{dt}_{res} = A_{v2didt} V_{didtOut\_res}$$

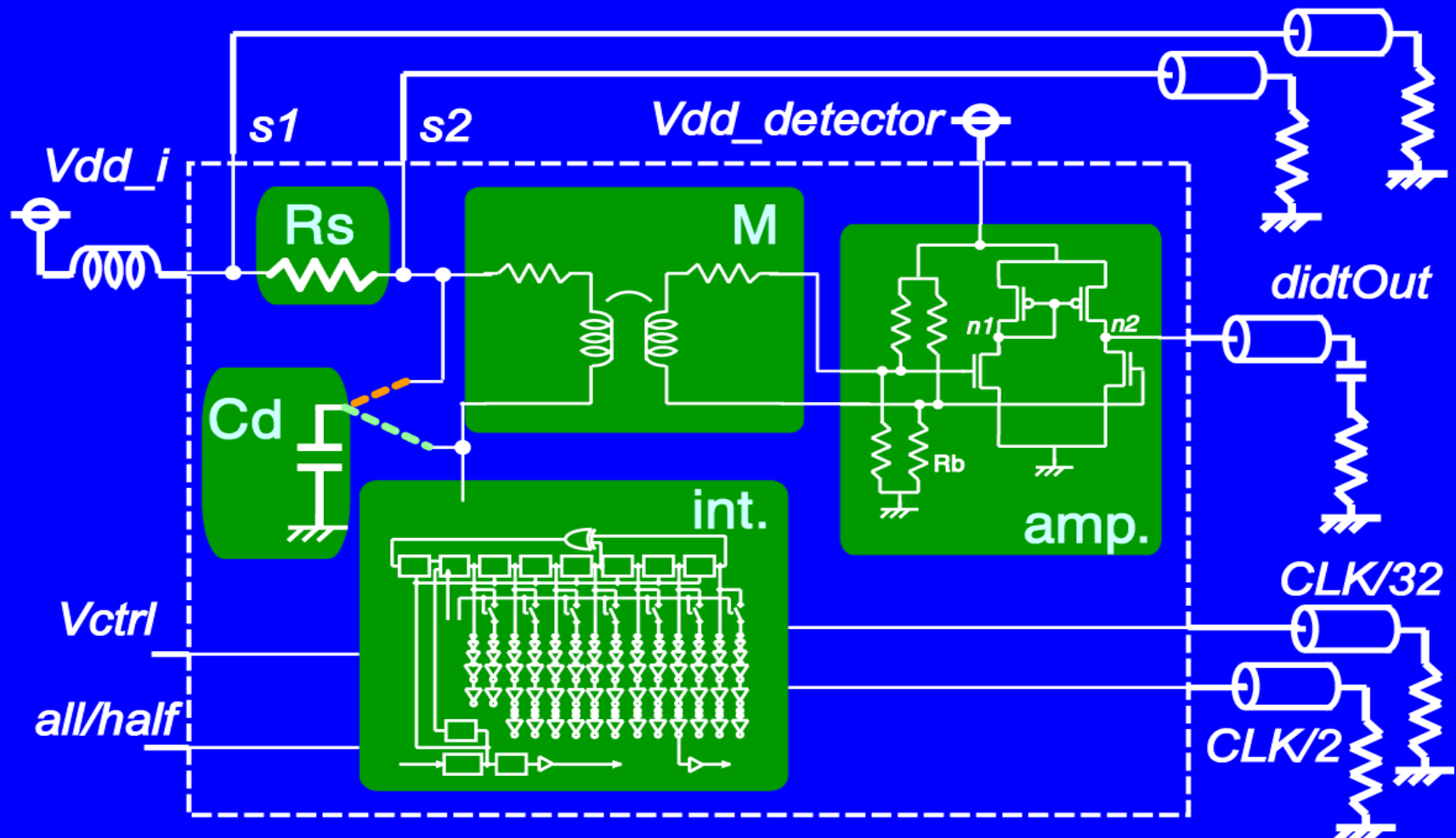
- $L_1=0.5\text{nH}$ ,  $L_2=14.4\text{nH}$ ,  $K=0.67$ ,  $G=0.385$ ,
- $R_s=0.78\Omega$ ,  $R_t=50\Omega$
- $V_{amp\_lin}=\pm 0.35\text{V}$ ,  $di/dt_{range}=\pm 0.5 \times 10^9 \text{A/s}$

# di/dt Detector Impedance

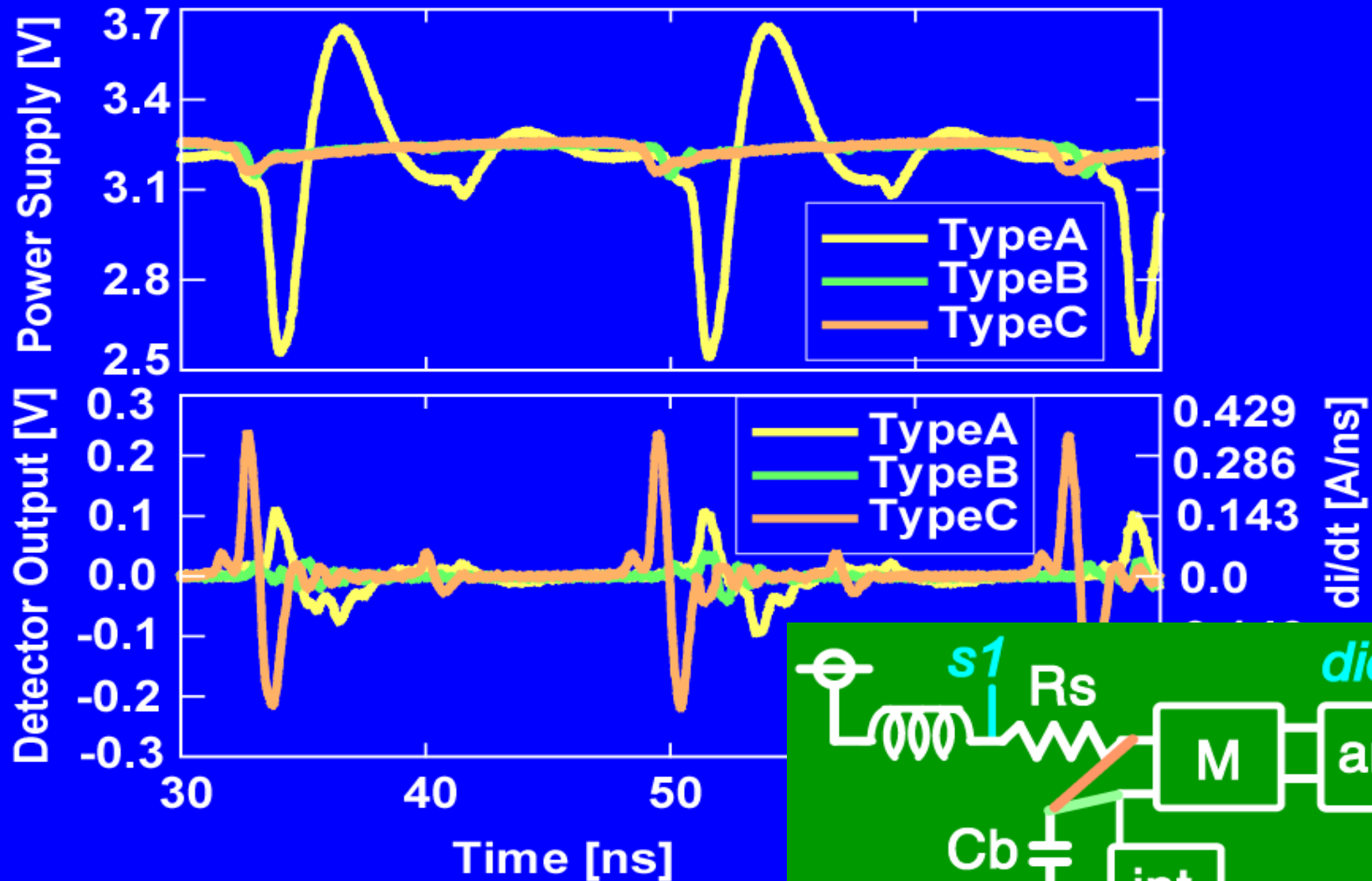


- Multi-layer metal, wider line or low sensitivity can reduce the voltage drop

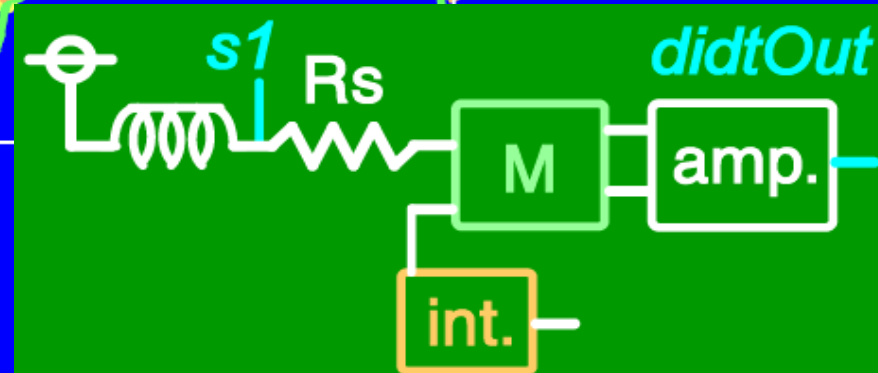
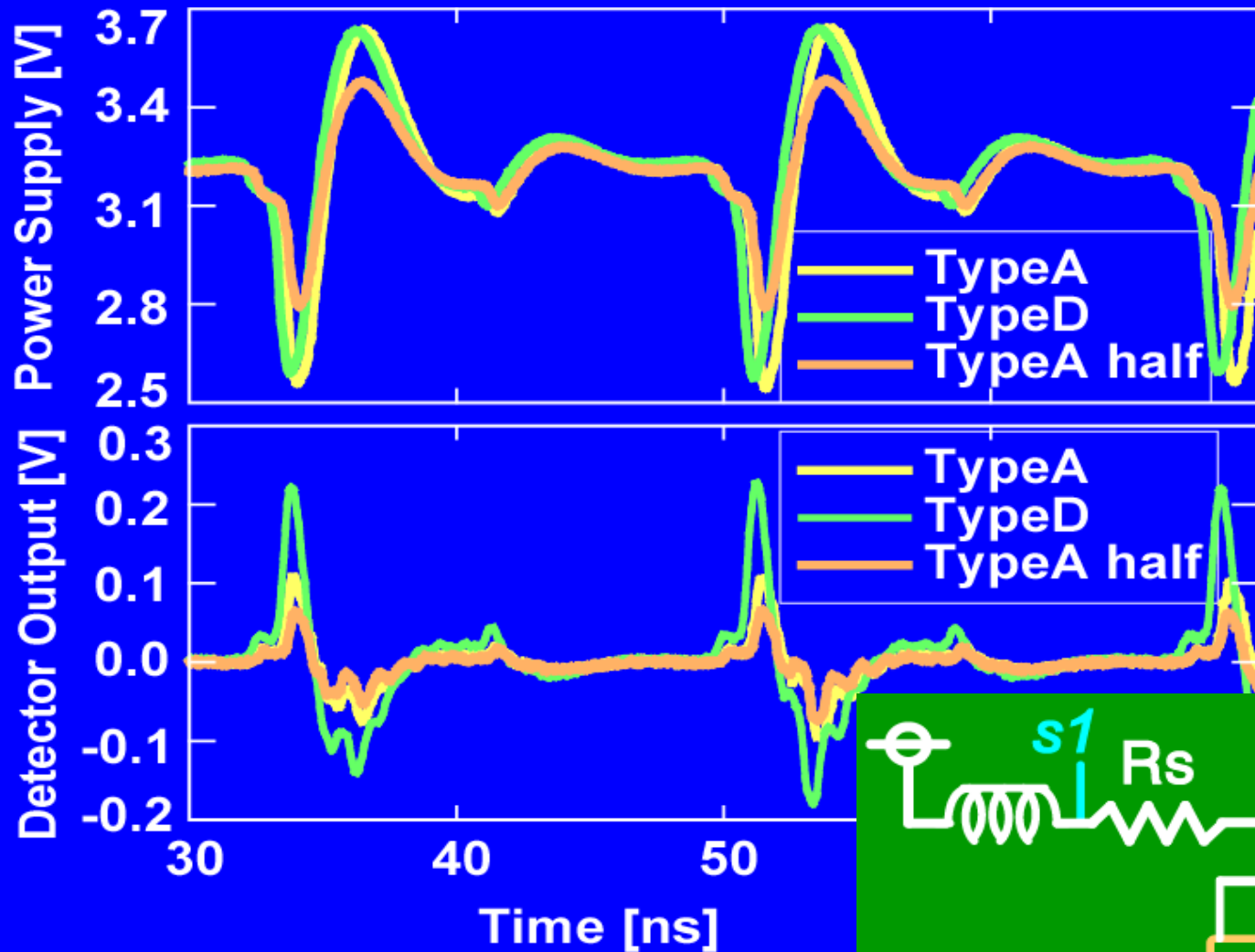
# Whole Circuit / Meas. Setup



# Decoupling Capacitor Effects

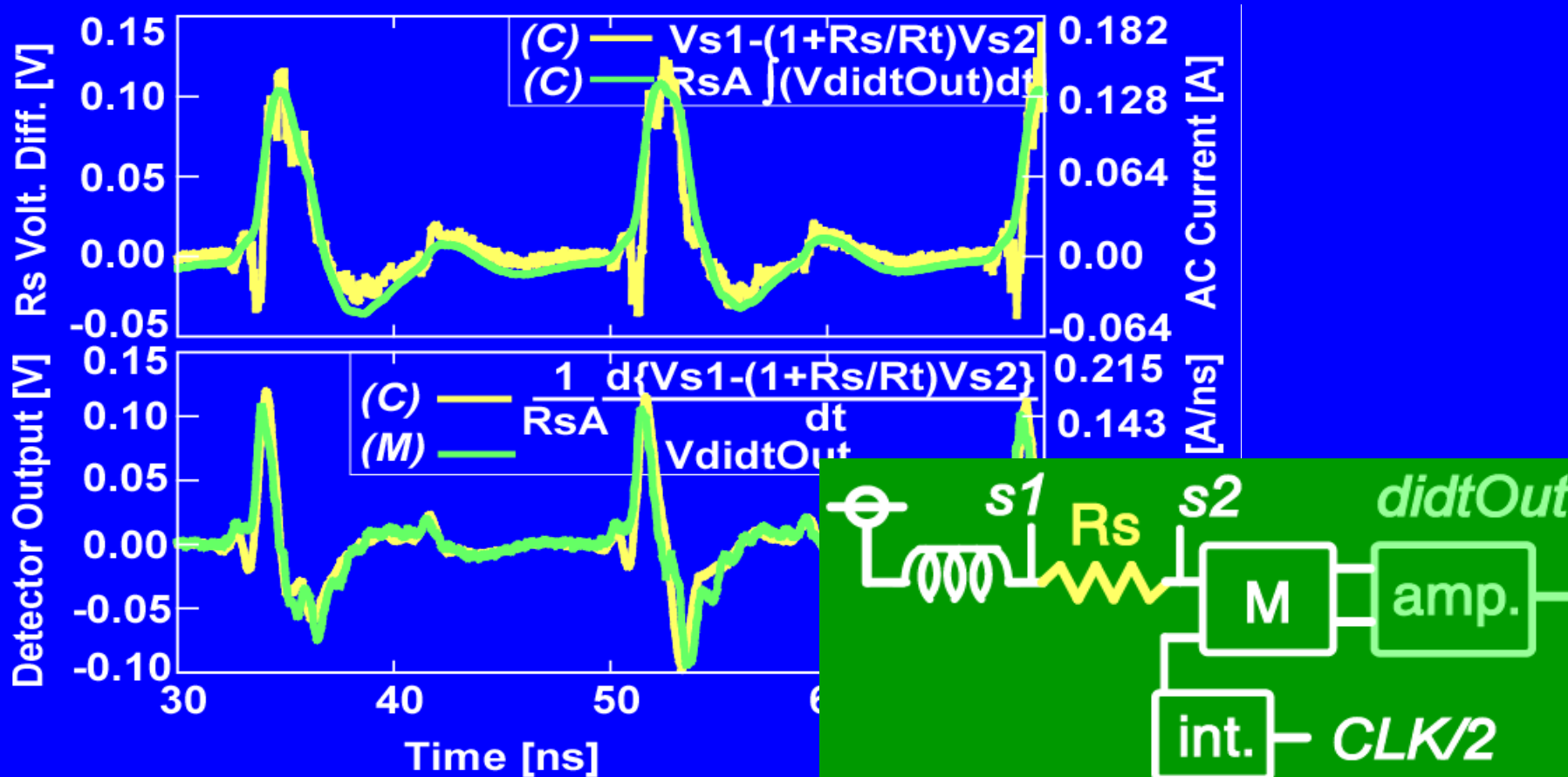


# Activation, M dependence



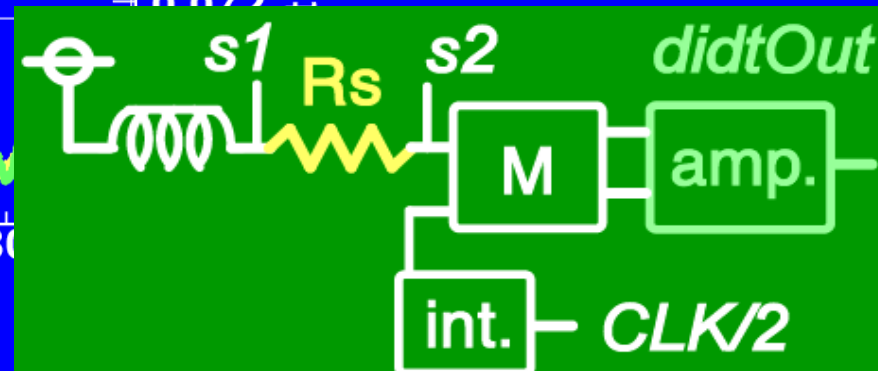
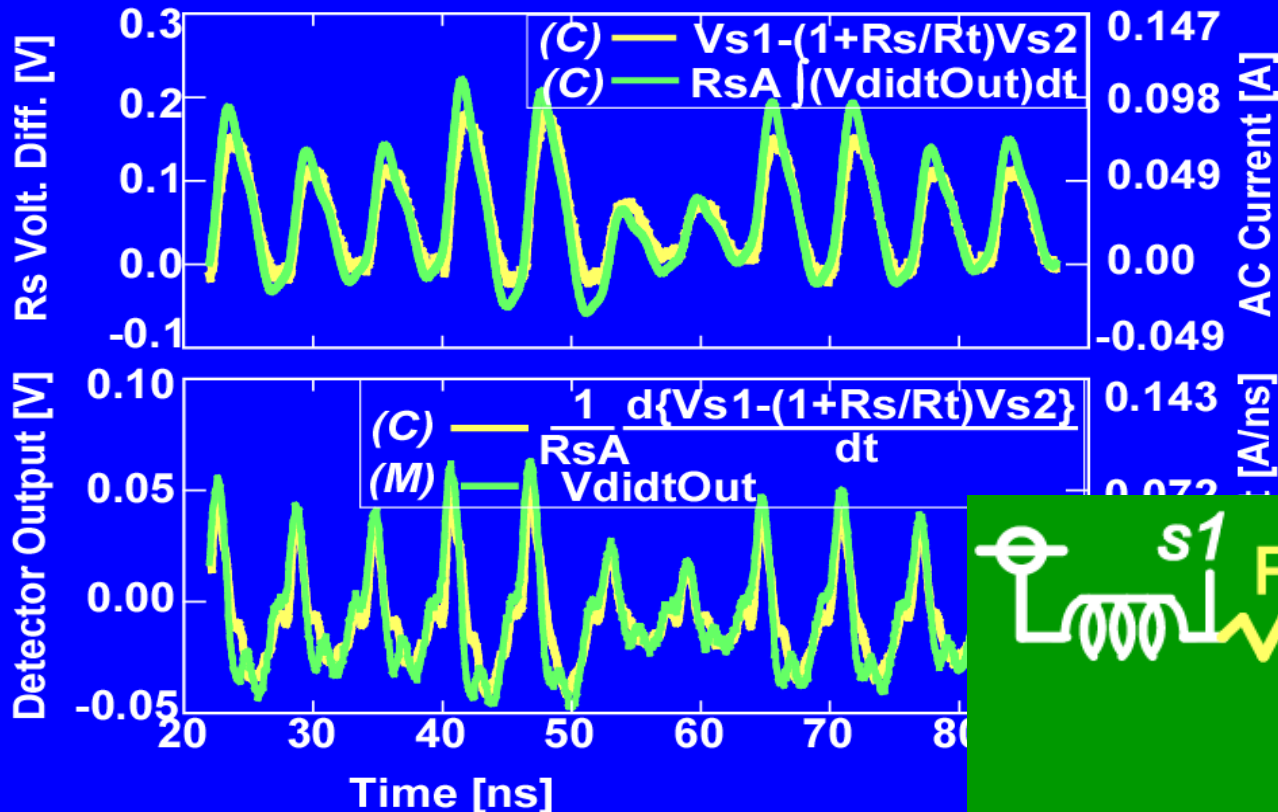
# Error

- $\delta=4.49\text{mV}$ ,  $I=5.8\text{mA}$
- $\delta=4.38\text{mV}$ ,  $dI/dt=6.3\text{mA/ns}$

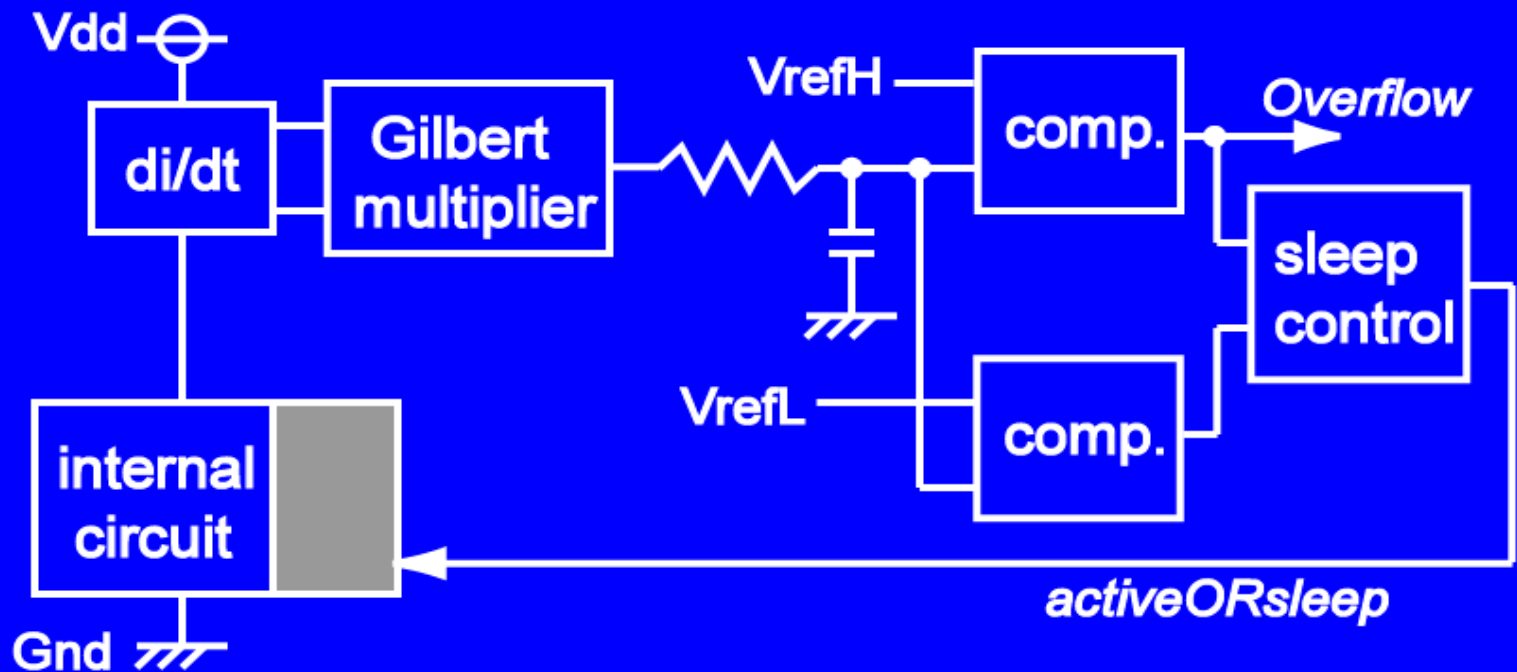


# Error

- $\sigma=9.10\text{mV}$ ,  $I=4.46\text{mA}$
- $\sigma=6.30\text{mV}$ ,  $dI/dt=9.01\text{mA/ns}$

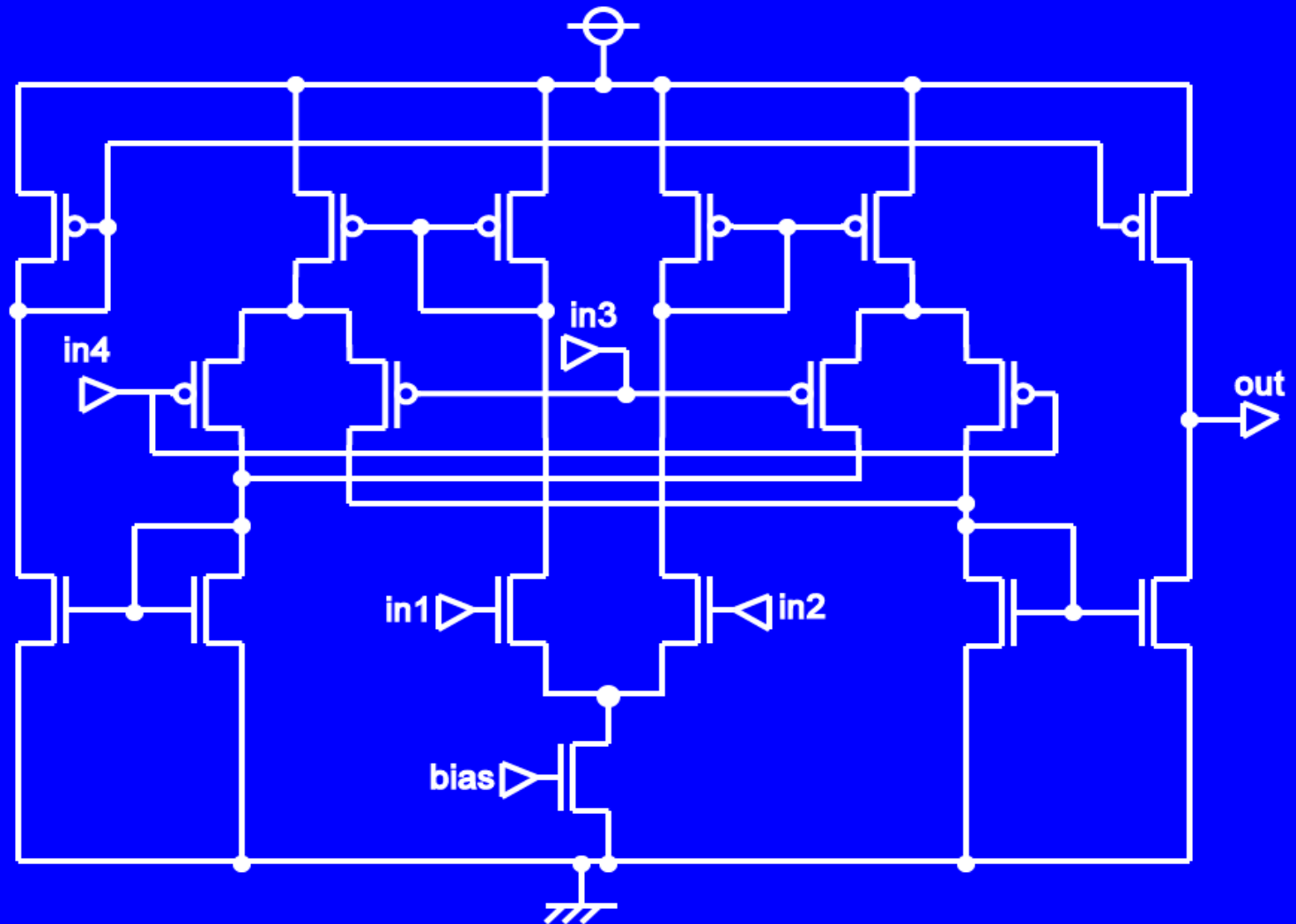


# Feedback di/dt Control



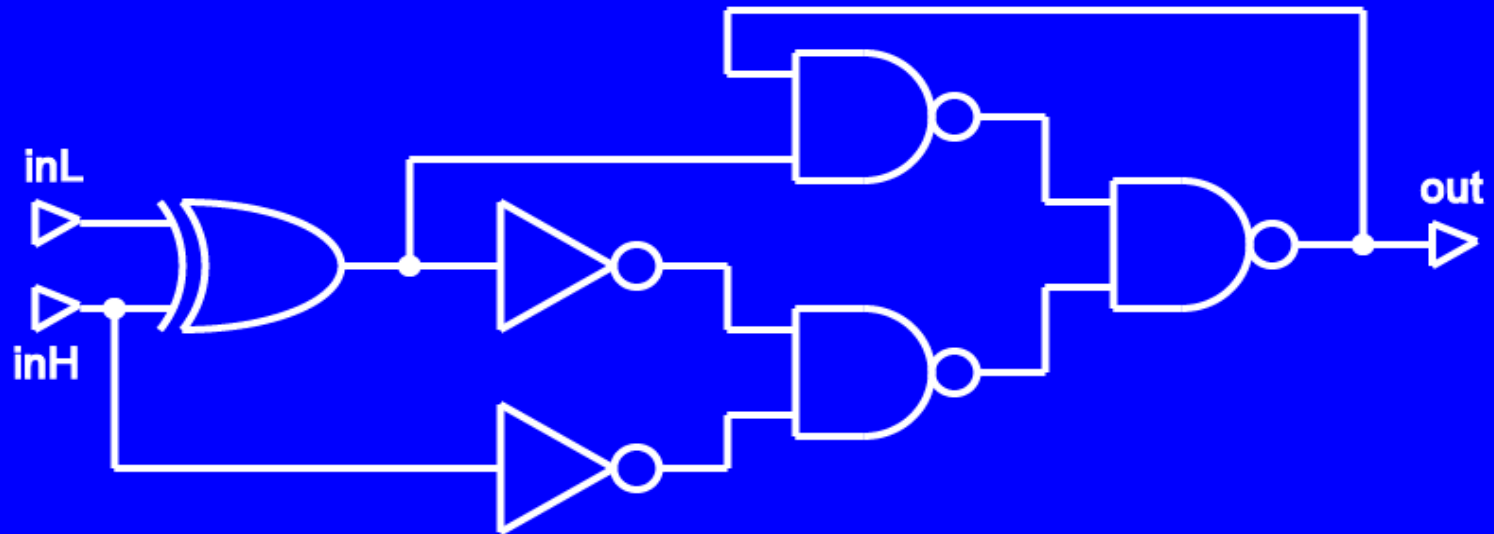


# Gilbert Multiplier



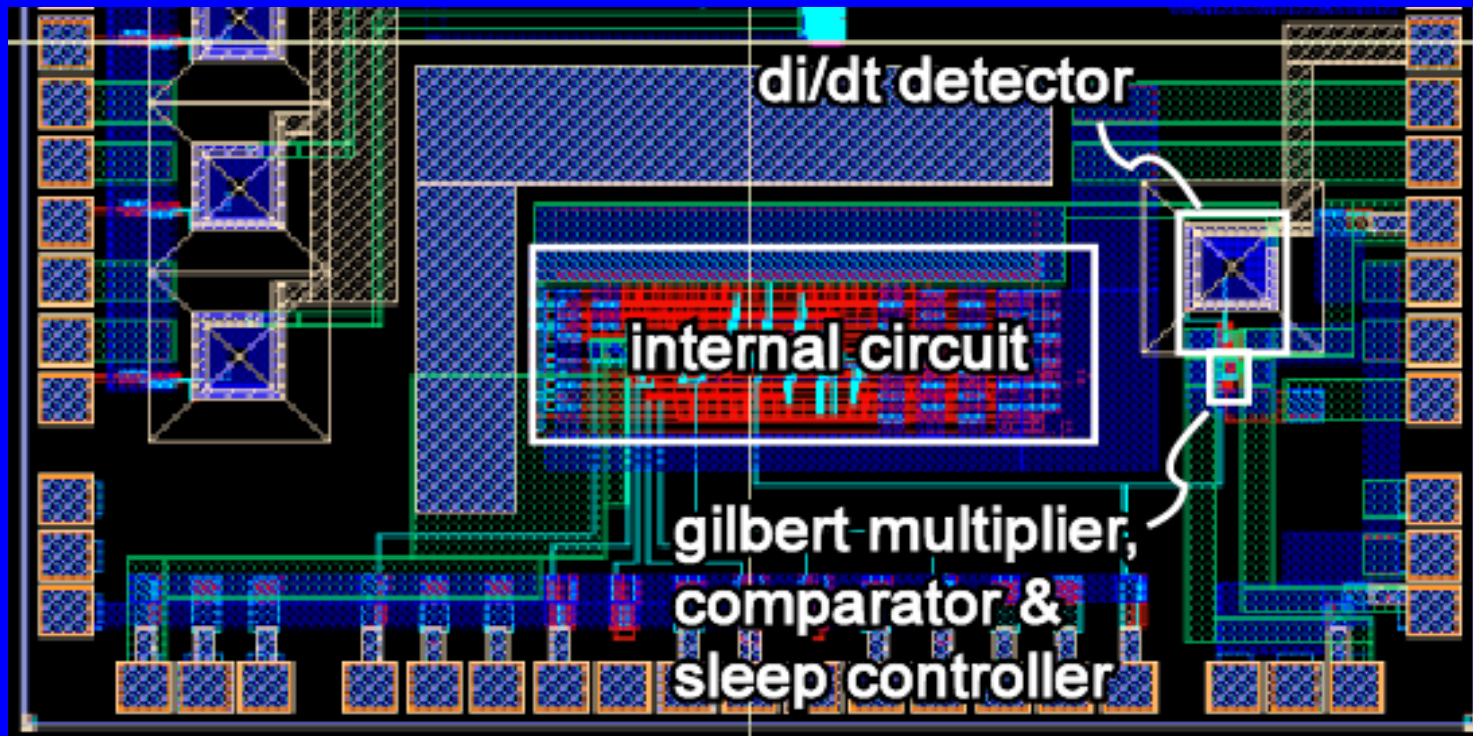
# Sleep Controller

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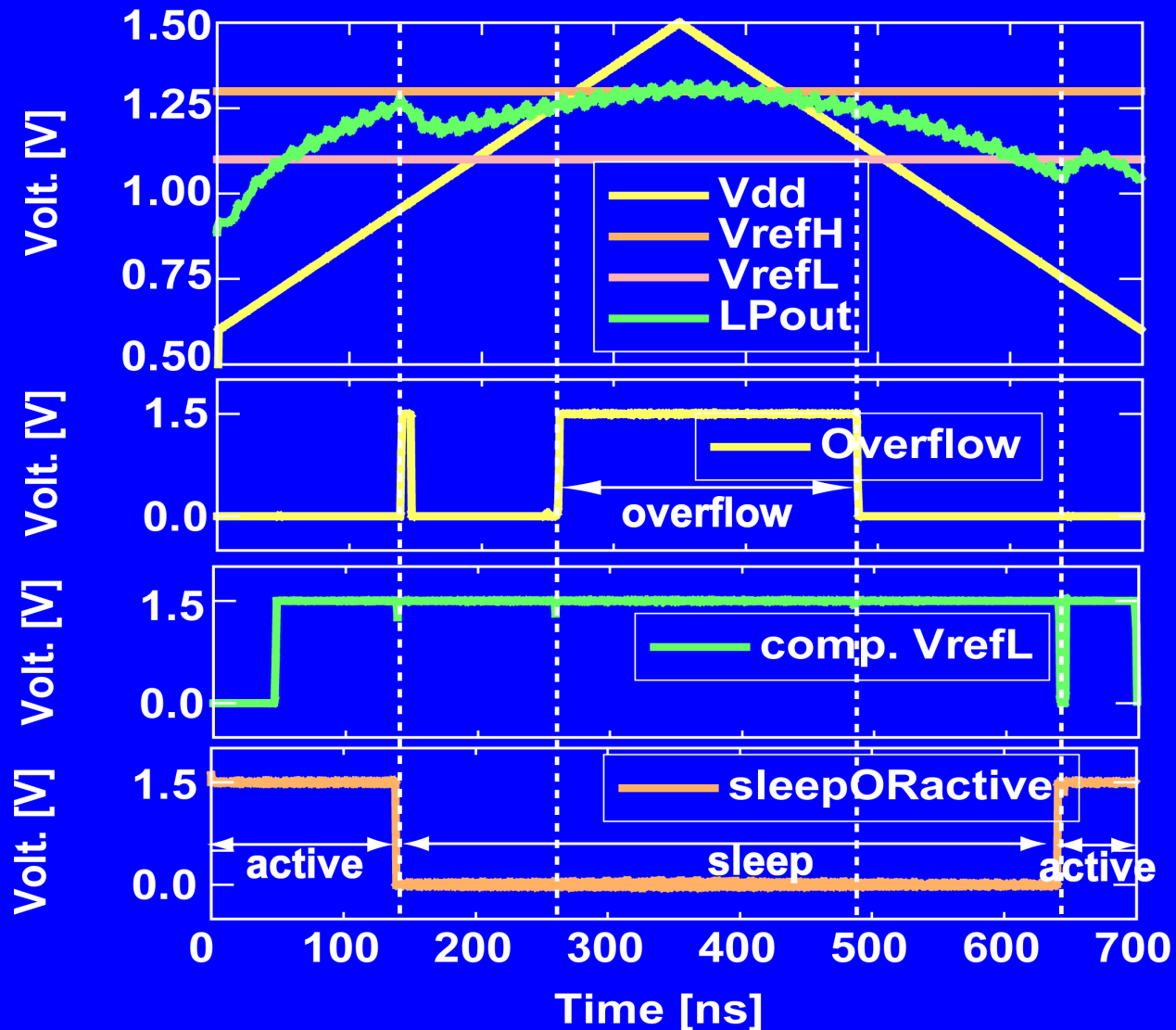


# Chip Layout of di/dt Controller

- 0.15um SOI-CMOS technology



# Simulation Waveforms



# Short Summary

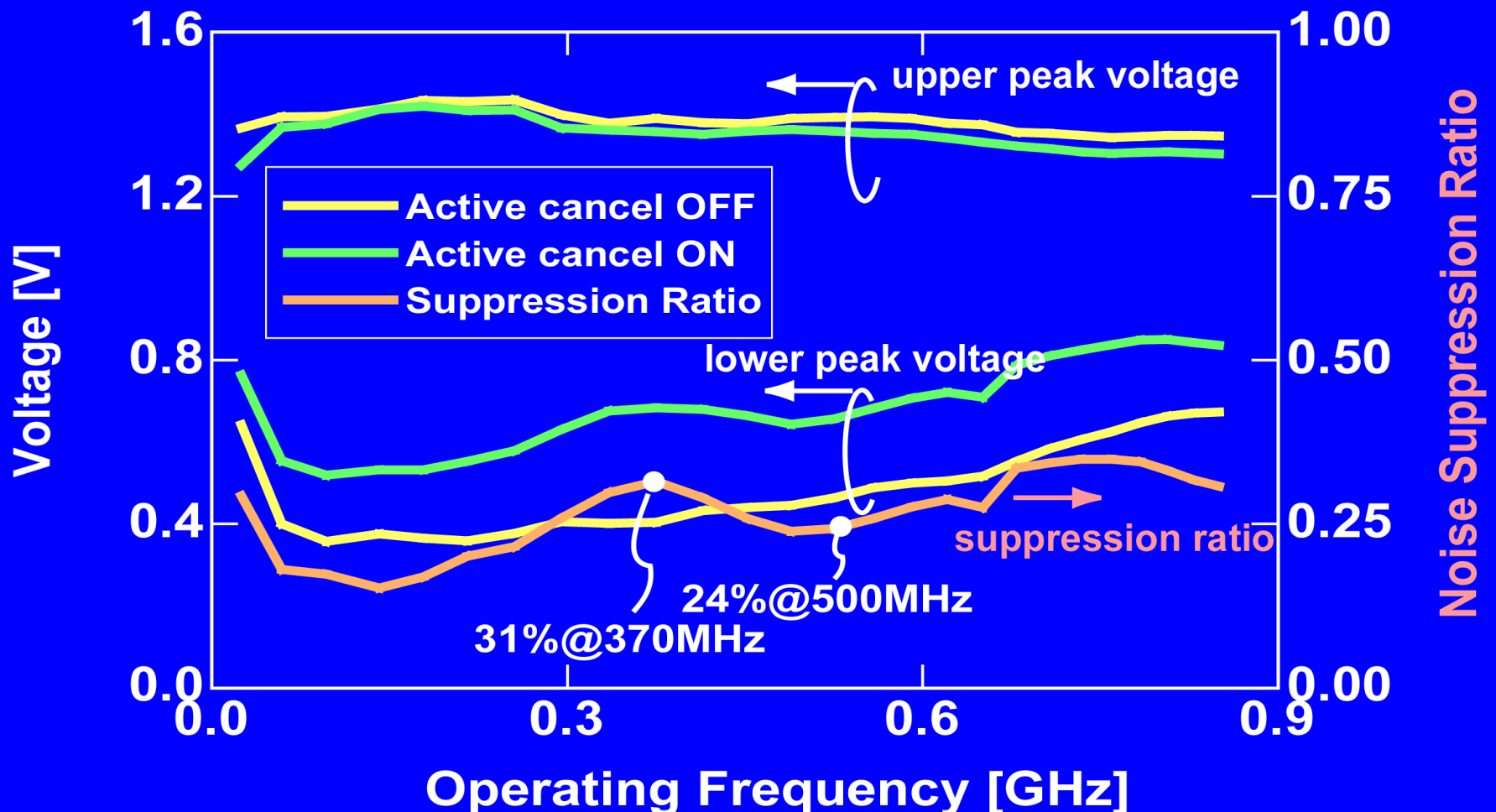
---

- On-chip  $di/dt$  detector is demonstrated
- It consists of a power supply line, underlying spiral inductor, an amplifier
- $di/dt$  waveforms obtained from the  $di/dt$  detector and the resistor agree well
- Current waveform can be calculated by integrating the detector output by time
- The  $di/dt$  detector circuit detects the decoupling capacitor effects as well

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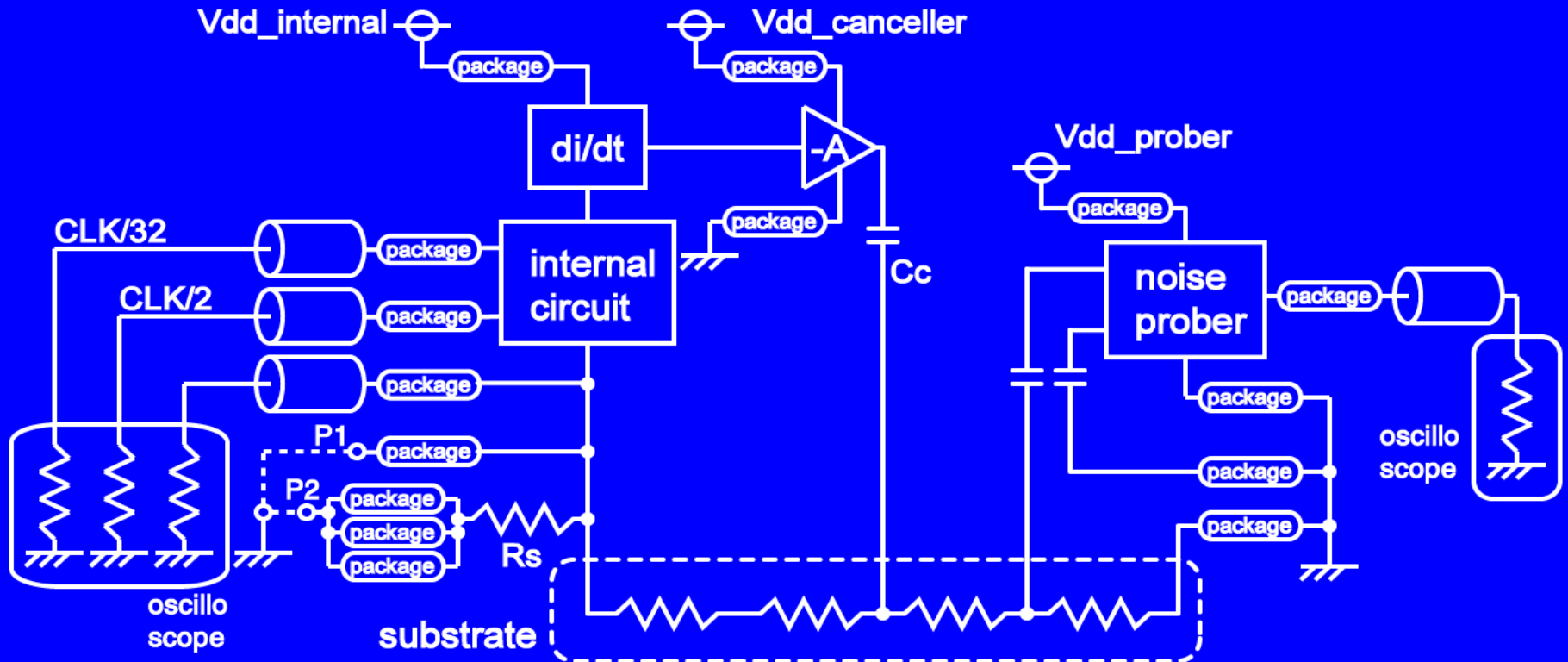
# Active Noise Cancelling

# Frequency Dependence (random)



# Overall Circuit

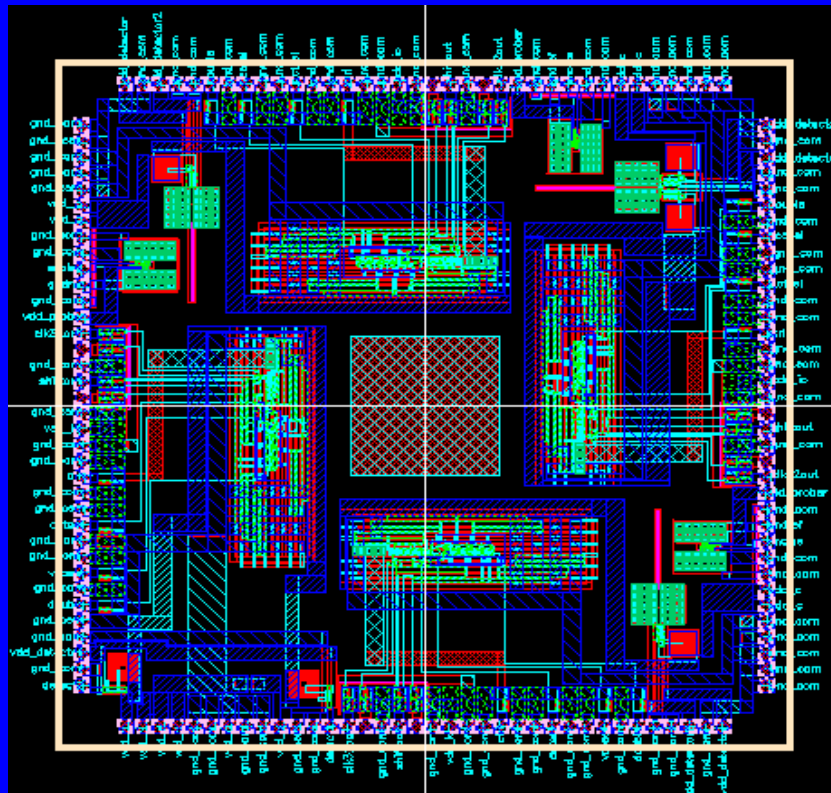
- Change the Gnd line impedance by the chip mount



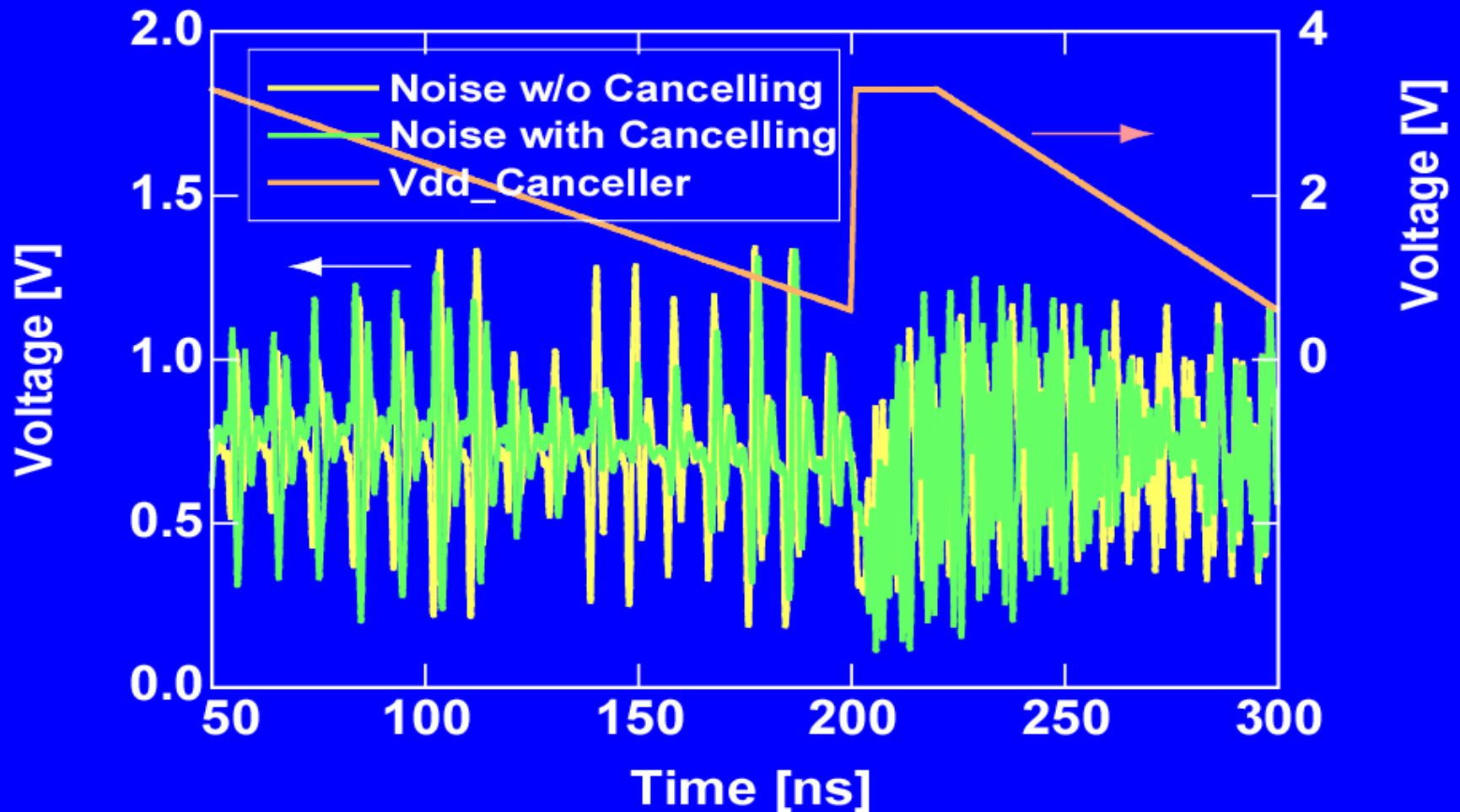


# Chip Layout

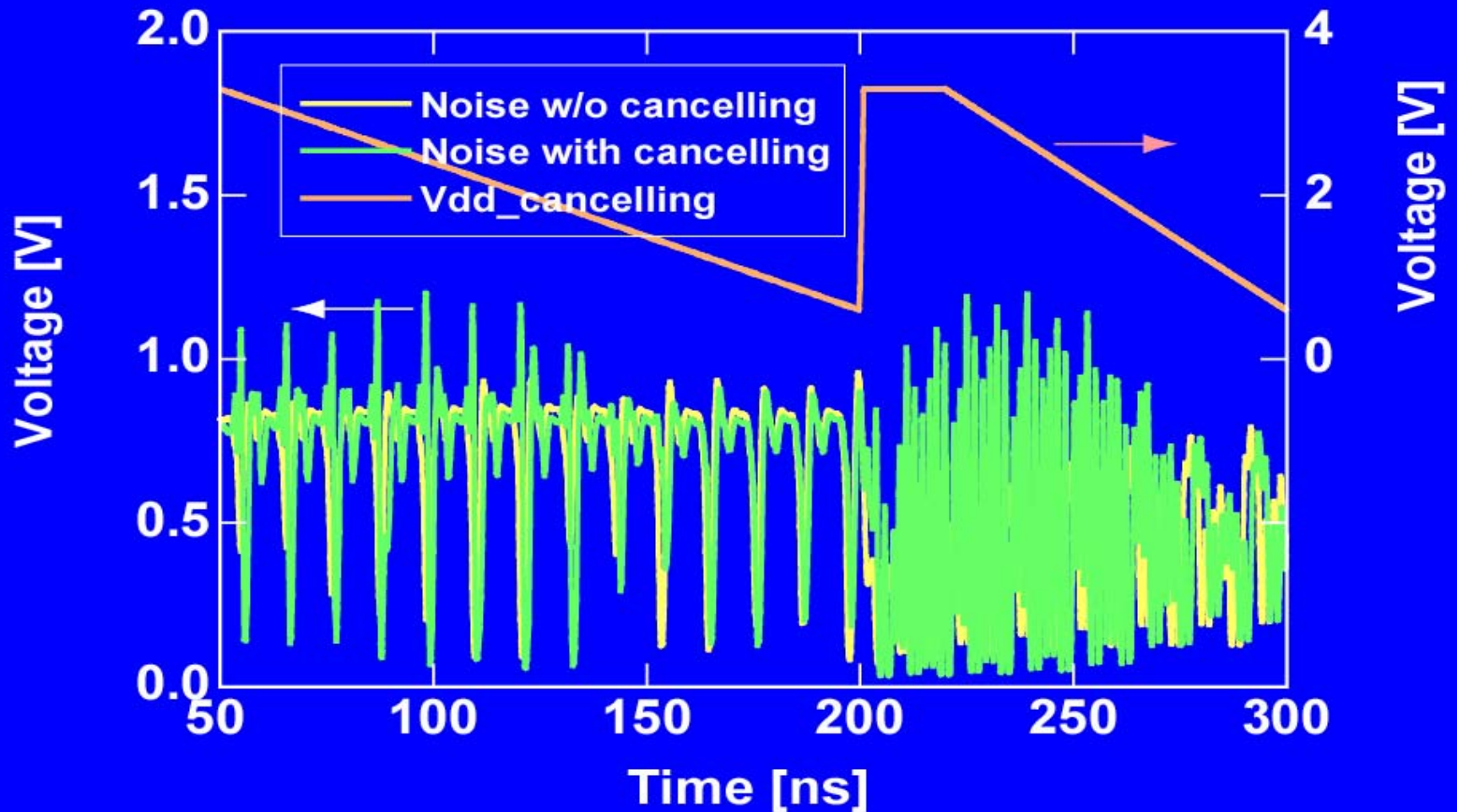
- 0.35um 3ML 2P CMOS (4.9mm x 4.9mm)
- Chip delivery date will be 10/8



# Waveforms (Inductive)



# Waveforms (Resistive)





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# Future Works

# Conclusion (1/2)

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- **Chapter 2**
  - Stubs and decoupling capacitors are compared for power supply noise reduction
  - Boundary frequency is clarified
  - Circuit simulations confirmed the noise reduction
  - Stubs will have more advantage over capacitors for LSIs with higher operating frequency
- **Chapter 3**
  - The on-chip stub does not show the power supply reduction effects because of bents, resistance
  - The off-chip stubs show clear noise reduction
  - Stub frequency dependence is observed
  - Straight on-chip stub integration will be possible in the near future

# Conclusion (2/2)

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- **Chapter 4**
  - On-chip  $di/dt$  detector is demonstrated
  - $di/dt$  waveforms obtained from the  $di/dt$  detector and the resistor agree well
  - Current waveform can be calculated by integrating the detector output by time
- **Chapter 5**
  - Feedforward active noise cancelling is proposed
  - $di/dt$  is used for anti-phase signal generation, and injected into substrate
  - No-body-contact amplifier is used for the probing
  - Simulation results show the substrate noise cancelling effects for a test circuit